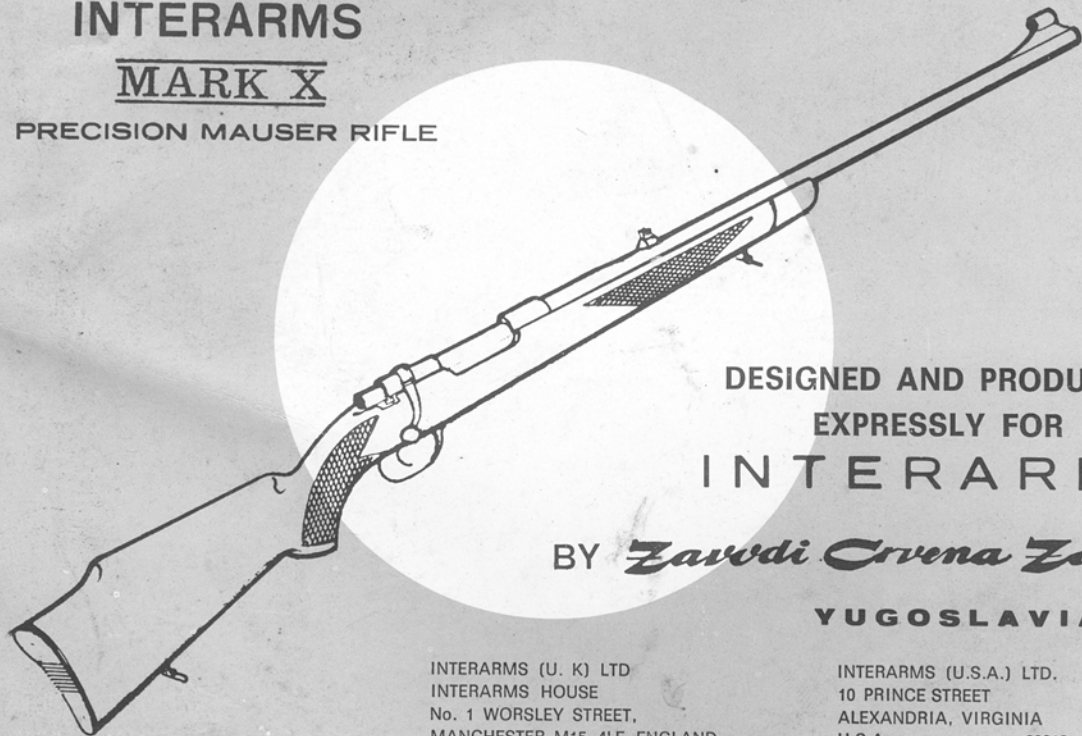


INTERARMS

MARK X

PRECISION MAUSER RIFLE



DESIGNED AND PRODUCED  
EXPRESSLY FOR  
INTERARMS

BY *Zavodi Crvena Zastava*

**YUGOSLAVIA**

INTERARMS (U. K) LTD  
INTERARMS HOUSE  
No. 1 WORSLEY STREET,  
MANCHESTER M15 4LE ENGLAND

INTERARMS (U.S.A.) LTD.  
10 PRINCE STREET  
ALEXANDRIA, VIRGINIA  
U.S.A. 22313

**Tradition – Experience – Quality**



**Zavodi CRVENA ZASTAVA – Kragujevac – Yugoslavia**  
**Established in 1853**

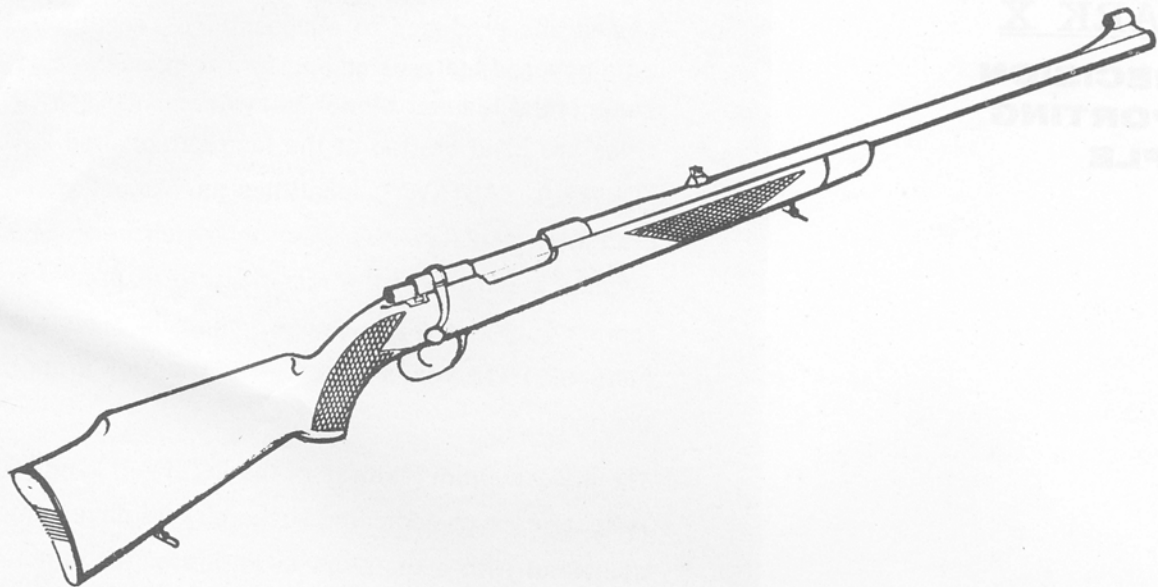


Fig. 1 — Precision sporting rifle

# MARK X

## **PRECISION SPORTING RIFLE**

The INTERARMS MARK X has been carefully designed and produced to successfully recapture the time honored features and performance of the classic, commercial Mauser Model 98 system. All MARK X rifles are hand crafted at the long established Zavodi "CRVENA ZASTAVA" facilities in Yugoslavia. The craftsmen of ZASTAVA draw on a rich heritage and genuine expertise in the manufacture of precision firearms . . . . vast knowledge gained in a history of more than 110 year's devotion to superior arms production.

The many custom features of the INTERARMS MARK X reflect years of dedicated research and development, combined with a thorough evolution of the American sporting market. Components are faithful, in both design and measurement, to universal M 98 Mauser standards, insuring uniformity in parts.

Workmanship is unsurpassed in all ZASTAVA products. Methods, materials and attention to detail are reminiscent of the great era of commercial arms manufacture in the early 1900's. All components are shaped from the finest available raw materials. Basic metallurgy — product of prime, high grade native ores — has been carefully compounded, forged and machined to provide the strongest fluid steels.

MARK X receivers are forged and machined from high carbon, manganese alloy steel. Barrels are hammer-forged from chrome vanadium steel assuring prolonged life and consistent accuracy.

MARK X sporting rifles are chambered for ten popular, carefully selected calibers to provide a full range of bullet weight, velocity and trajectory for all sporting needs. Chambers are precisely turned and calibrated to international specifications and accommodate standard factory loads for all calibers on all continents. In the following pages you will find detailed data and specifications for all components of the INTERARMS MARK X . . . . your precision sporting arm built for a lifetime of trusted service and genuine pride of ownership.

Listed below are some of the more important custom features of the MARK X . . . features which will be immediately recognized and appreciated by the serious sportsman and knowledgeable gunsmith.

1. Finely machined, hand-polished receiver built to incorporate all the proven M98 design and safety features. Dual, opposed forward locking lugs. Also, for added strength, a rear locking lug. The gracefully turned, low-scope clearing bolt handle acts as a fourth positive locking surface.
2. "Oberndorf" commercial hinged floor plate. Entire trigger and magazine assembly carefully forged and machined, which allows magazine to be unloaded quickly and safely.
3. Receiver drilled and tapped for standard U. S. scope mounts and receiver sight. Filler screws included.
4. Uncomplicated, standard M98 disassembly for ease of maintenance and repair. Full interchangeability with standard M98 parts.

5. Your choice of two trigger mechanisms — either a standard field design for all around hunting use or a fully adjustable trigger mechanism for precision target work and varmint hunting.
6. Smooth, positive, sliding safety located on the right of the receiver. Functions easily with heavy gloves. Engineered for clearance — with low scope mounts.
7. Precision hammer- forged 24" barrels.
8. Rear sight adjustable for elevation and windage. Hooded ramp front sight with post and pearl bead.
9. Dense-grained, fully cured European walnut stock with Monte Carlo comb. Hand checked pistol grip and forearm.
10. Overall length 44". Light weight design with some weight variance depending on caliber and wood density.
11. Your choice of ten popular sporting calibers.
12. Rigorously proofed and tested to exacting Continental requirements. Barrels and receivers bear commercial proof marks.

## MARK X BARRELS AND OPEN SIGHTS

MARK X barrels are hammer-forged from chrome vanadium steel to insure consistent accuracy and durability. Barrels measure 24" for optimum accuracy and general sporting use..

The open field sights are designed to function with the addition of scope mounted sights. The folding rear sight is adjustable for both elevation and windage. The hooded ramp front sight has been carefully positioned at the factory and requires no further adjustment.



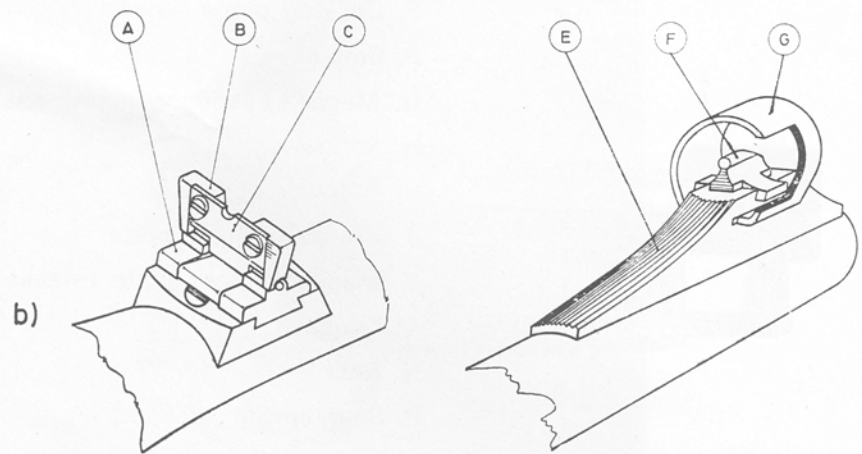
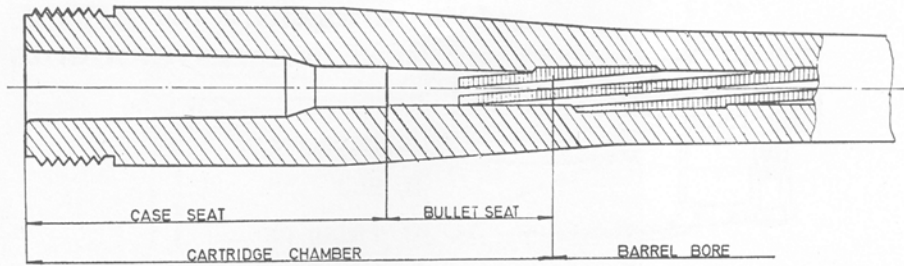


Fig. 2 — a) Rear part of the barrel, sectional view  
 b) Rear and front sight

**Nomenclature for MARK X  
actions and components**

- A. Receiver
- B. Bolt
- C. Firing pin
- D. Firing pin spring
- E. Cocking piece
- F. Bolt sleeve
- G. Magazine trigger guard assembly
- H. Follower
- I. Follower spring
- J. Magazine floor plate
- K. Magazine floor plate release
- M. Trigger
- N. Sear
- P. Sear spring

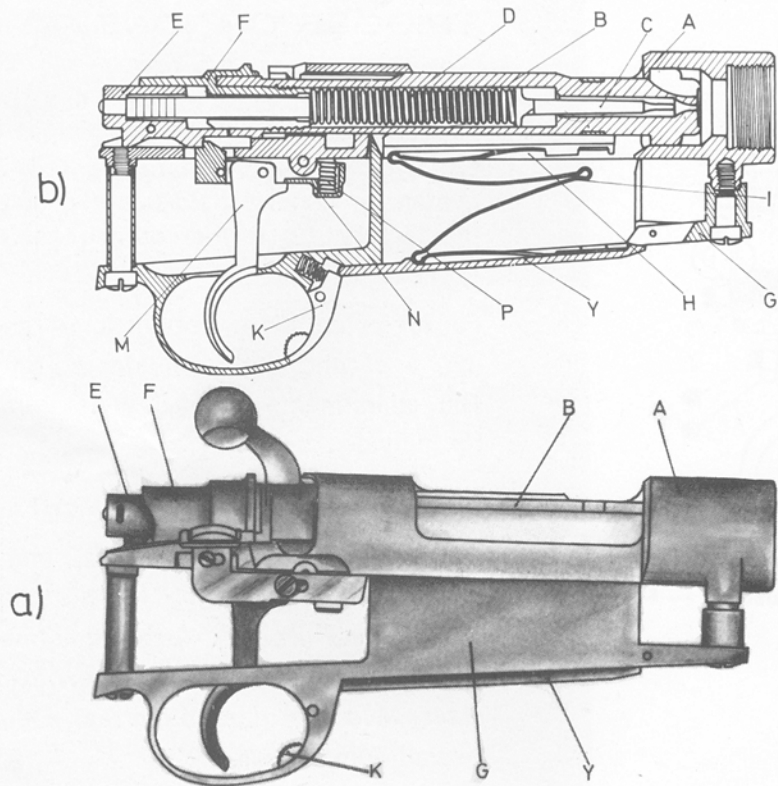


Fig. 3 — Action: a) external view b) internal, sectional view

## TRIGGER OPTIONS

The MARK X rifles are available with your choice of two triggers. The standard trigger mechanism is suggested for general field use and comes pre-set from the factory. No further adjustment or alternation is necessary.

For precision target work or long-range varmint hunting, a second, fully adjustable trigger is provided. The adjustments offer a wide latitude of settings for individual preferences.

### SEAR ENGAGEMENT ADJUSTMENT

Engagement between sear (B) and trigger (A) is adjusted with screw (C). This may be observed through aperture (C). After adjustment, nut (B) should be tightened to set each screw. Prior to adjustment, safety lever (D) must be in rear position and nut (B) partially unscrewed.

### WEIGHT OF PULL ADJUSTMENT

— Screw (H) is screwed counterclockwise to decrease weight, and clockwise to increase weight of pull. After adjustment, nut (B) is tightened to set screw (H) in chosen position. The weight of pull may be adjusted from 3 1/2 to 5 lbs.

### BACK LASH ADJUSTMENT

— When trigger is pulled it will come to rest against screw (G). The back lash can be minimized by turning screw (G) clockwise. It must not be turned so far that sear (B) cannot slide freely. After adjustment, nut (B) must be tightened to set screw (G).

### SAFETY ADJUSTMENT

— The safety is adjusted by means of screw (E), which should be advanced until its point bears on the trigger surface. In this position, safety (F) moves easily through safety lever (D) and in safe position it fully blocks the trigger. Further, (I) should be tightened slightly to avoid vertical play.

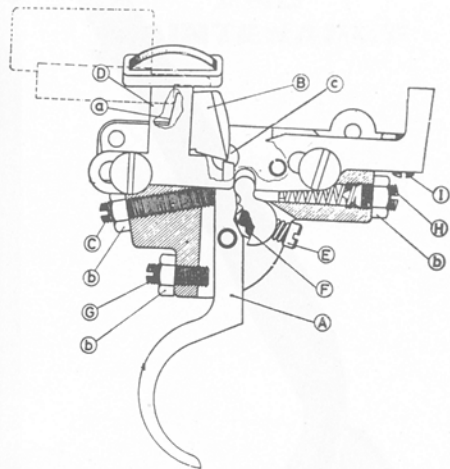


Fig. 4 — Adjustable trigger, sectional view

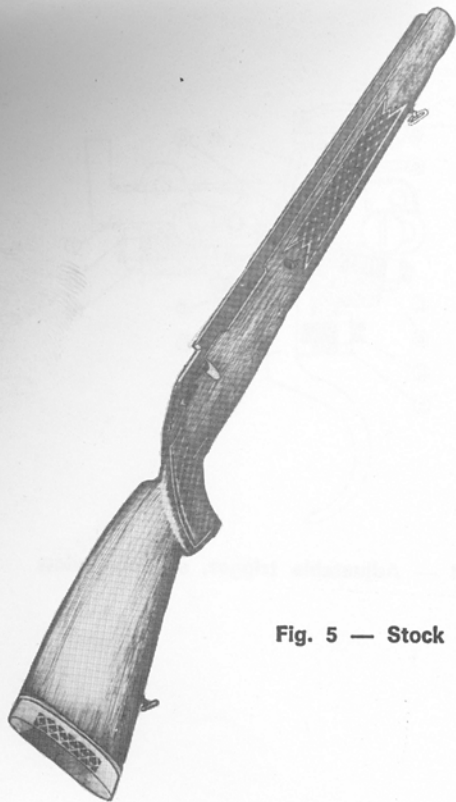


Fig. 5 — Stock

## STOCKS

All stocks have been carefully shaped and contoured to meet the demands of the American sportsman. The dense grained, fully cured European walnut stocks feature a Monte Carlo comb and are hand checkered with an 20-line-per-inch pattern on both the pistol grip and forearm. A contrasting forearm tip, grip cap, and butt plate, all with white line spacer, are extras added without the usual "deluxe" surcharge. All stocks have a hand rubbed semi-gloss finish and come equipped with 1" sling swivels. The length of .bullet between butt plate and standard trigger is approximately 13 3/4".

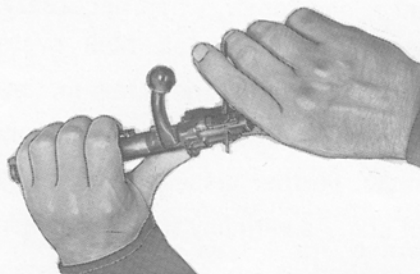
Disassembly of the MARK X for cleaning, maintenance, and repair, when necessary, generally follows the procedure for all M98 systems. Disassembly beyond the point indicated in the following instructions is not recommended except by qualified gunsmiths. Further disassembly is not necessary in normal use. As with any fine mechanism, force should not be applied at any stage of assembly or disassembly.

## **HANDLING AND MAINTENANCE**



**Fig. 6 — Removing the bolt**

Bolt removal is best accomplished with the right hand. With bolt open and pulled to the rear, the hinged ejector box on the left side of the receiver is swung aside by the left hand allowing the bolt to slide freely from its channel in the receiver.

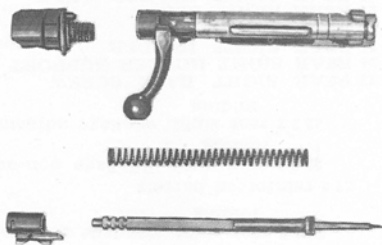


**Fig. 7 — Stripping bolt and cocking mechanism**

Holding bolt in the left hand, insert a wire, nail or small brad in the hole drilled through the cocking piece. Depress the bolt sleeve catch with the right thumb and unscrew the bolt sleeve with a counter-clockwise motion.



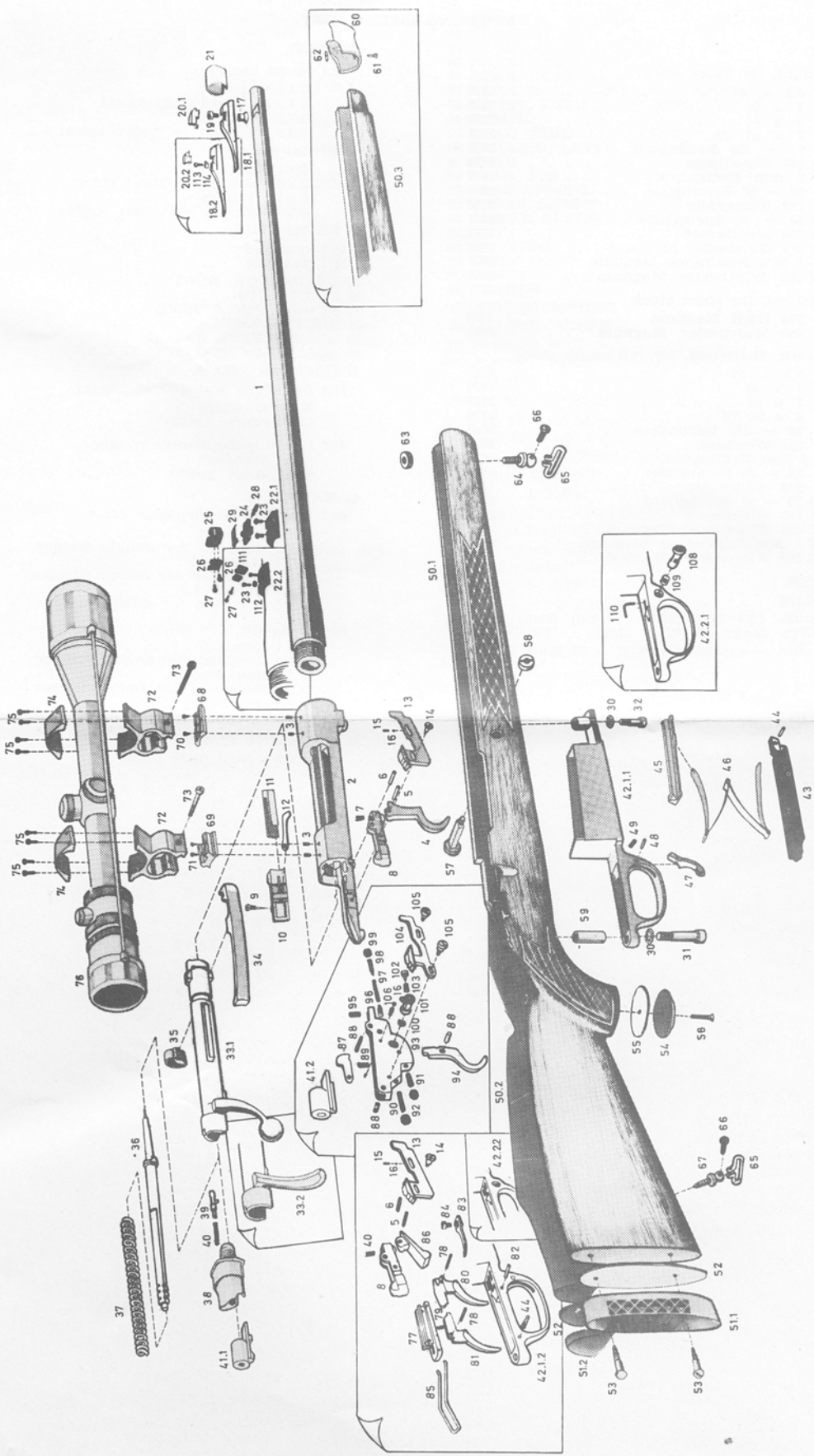
To further disassemble the bolt, firing pin, and cocking piece, the bolt sleeve should be held in the left hand and the firing pin point pressed into soft wood, or other resilient surface, and bolt sleeve pushed forward to release tension on the firing pin spring and allow the cocking piece to be turned counterclockwise so that the firing pin will rotate in the corresponding grooves of the cocking piece. The cocking piece, firing pin, and firing pin spring will then gently separate from the bolt sleeve. Further disassembly is not recommended for other than a qualified gunsmith. To reassemble, reverse the above procedure.



**Fig. 8 — Bolt stripped**

The magazine, as in all similar '98 actions, is the standard box-type arrangement with the following capacities for each caliber:

Caliber	.22-250, .270, .25-06, .243, .30-06, .308,	7mm Rem Mag 300 Win Mag 375 H&H Mag 458 Win Mag
Magazine Capacity	5	3



## SPORTING RIFLE PARTS

## 1 BARREL

1.1 Standard, for short stock	
1.1.1 6,5 x 57	1770
1.1.2 7 x 57	1768
1.1.3 7 x 64	2258
1.1.4 8 x 57 JS	1761
1.1.5 22 — 250 Remington	1776
1.1.6 243 Winchester	1774
1.1.7 6 mm Remington	1778
1.1.8 25 — 06 Remington	1831
1.1.9 270 Winchester	2263
1.1.10 30 — 06 Springfield	2261
1.1.11 308 Winchester	1772
1.1.12 264 Winchester Magnum	2269
1.1.13 7 mm Remington Magnum	2267
1.1.14 300 Winchester Magnum	2265
1.2 reinforced, for short stock	
1.2.1 375 H&H Magnum	3494
1.2.2 458 Winchester Magnum	3495
1.3 standard, shortened, for full-length stock	
1.3.1 6,5 x 57	5483
1.3.2 7 x 57	5372
1.3.3 7 x 64	5442
1.3.4 8 x 57 JS	5370
1.3.5 22 — 250 Remington	9629
1.3.6 243 Winchester	5606
1.3.7 6 mm Remington	9632
1.3.8 25 — 06 Remington	9623
1.3.9 270 Winchester	5368
1.3.10 30 — 06 Springfield	5364
1.3.11 308 Winchester	5478
1.3.12 264 Winchester Magnum	9626
1.3.13 7 mm Remington Magnum	9635
1.3.14 300 Winchester Magnum	5544
2 RECEIVER	
2.1 standard	2259
2.2 magnum (264 Win. Mag; 7 mm Rem. Mag; 300 Win. Mag; 458 Win. Mag)	5589
2.3 magnum — extended (375 H & H Mag)	3468
3 SCREW	2480
4 TRIGGER	1828
5 TRIGGER PIN	1830
6 SEAR PIN	2491
7 SEAR SPRING	1829
8 SEAR	1827
9 EJECTOR BOX SCREW	1760
10 EJECTOR BOX	1757
11 EJECTOR BOX SPRING	1758
12 EJECTOR	1759
13 SAFETY	1851
14 SAFETY SCREW	1847
15 SAFETY SPRING	1846
16 SAFETY BALL	1825
17 FRONT SIGHT HOLDER	1826
18 FRONT SIGHT BASE	
18.1 standard barrels	
18.1.1 front sight, windage non-adjustable	1787
18.1.2 front sight, windage adjustable	8054
18.2 reinforced barrels	
18.2.1 front sight, windage non-adjustable	3496
18.2.2 front sight, windage adjustable	8055
19 FRONT SIGHT BASE SCREW	1788
20 FRONT SIGHT	
20.1 windage non-adjustable	1784
20.2 windage adjustable	8056
21 FRONT SIGHT PROTECTING RING	1785
22 REAR SIGHT BASE	
22.1 standard barrels	
22.1.1 rear sight, windage non-adjustable, folding	1797
22.1.2 rear sight, windage adjustable, non- folding	8057
22.2 reinforced barrels	
22.2.1 rear sight, windage non-adjustable, folding	3497
22.2.2 rear sight, windage adjustable, non- folding	8058
23 REAR SIGHT BASE SCREW	1798
24 REAR SIGHT HOLDER SUPPORT	1791
25 REAR SIGHT HOLDER	1792
26 REAR SIGHT	1793
27 REAR SIGHT SCREW	1796
28 REAR SIGHT HOLDER AXLE	1795
29 REAR SIGHT HOLDER SPRING	1794
30 SPRING WASHER	4962
31 GUARD SCREW, REAR	4963
32 GUARD SCREW, FRONT	4964

## 33 BOLT

33.1 round handle	
33.1.1 standard	2270
33.1.2 standard-short spiral	8037
33.1.3 magnum	2272
33.1.4 magnum — short spiral	8038
33.2 flat handle	
33.2.1 standard	5365
33.2.2 standard — short spiral	8039
33.2.3 magnum	5440
33.2.4 magnum — short spiral	8040
34 EXTRACTOR	
34.1 standard	1797
34.2 magnum	3935
35 EXTRACTOR RING	1780
36 FIRING PIN	2276
37 FIRING PIN SPRING	2275
38 BOLT SLEEVE	1800
39 BOLT SLEEVE CATCH	1801
40 BOLT SLEEVE CATCH SPRING	1802
41 COCKING PIECE	
41.1 for single and double trigger	
41.1.1 standard	1807
41.1.2 short spiral	8043
41.2 for fully adjustable trigger	
41.2.1 standard	1803
41.2.2 short spiral	8034
42 MAGAZINE	
42.1 longitudinal magazine catch	
42.1.1 standard	2287
42.1.2 standard for double trigger	2291
42.1.3 shortened	2487
42.1.4 shortened for double trigger	3437
42.1.5 extended	3427
42.1.6 extended for double trigger	3595
42.2 magazine side catch	
42.2.1 standard	4603
42.2.2 standard for double trigger	5506
42.2.3 shortened	8059
42.2.4 shortened for double trigger	8060
42.2.5 extended	8061
42.2.6 extended for double trigger	8062
43 MAGAZINE PLATE	
43.1 longitudinal plate catch	
43.1.1 for standard and shortened maga- zine	2289
43.1.2 for extended magazine	3467
43.2 plate side catch	
43.2.1 for standard and shortened maga- zine	4607
43.2.2 for extended magazine	8063
44 MAGAZINE PLATE PIN	1882
45 FOLLOWER	
45.1 for standard and extended magazine	2288
45.2 for shortened magazine	2493
46 FOLOWER SPRING	
46.1 for standard and extended magazine	1879
46.2 for shortened magazine	2492
47 MAGAZINE PLATE CATCH	1884
48 MAGAZINE PLATE CATCH PIN	1885
49 MAGAZINE PLATE CATCH SPRING	1886
50 STOCK	
50.1 short stock »swineback«	2280
50.2 short stock »monte carlo«	
50.2.1 standard	2283
50.2.2 magnum	5465
50.2.3 luxe (with 790187,1867 and 4612)	8047
50.2.4 luxe magnum (with 790187, 1867, 4612, 5356 and 5357)	8048
50.3 full-length stock	
50.3.1 standard	5355
50.3.2 magnum	5447
51 BUTT PLATE	
51.1 rubber	
51.1.1 ventilated 25 mm	3675
51.1.2 ventilated 20 mm	3676
51.1.3 non-ventilated	4611
51.2 plastic	1869
52 BUTT PLATE WASHER	1867
53 BUTT PLATE SCREW	
53.1 for rubber butt plate	4612
53.2 for plastic butt plate	1868

54	PISTOL GRIP CAP	1855	
55	PISTOL GRIP CAP WASHER	1859	
56	PISTOL GRIP CAP SCREW	1856	
57	SUPPORTING LEVER (for magnum and full-length stock)	5356	
58	LEVER NUT (for magnum and full-length stock)	5357	
59	TUBE	2281	
60	STOCK FRONT END CAP (for full-length stock)	5361	
61	STOCK FRONT END CAP SCREW (for full-length stock)	5359	
62	NUT (for full-length stock)	5358	
63	SWIVEL NUT	1871	
64	FRONT — SWIVEL HOLDER	1873	
65	SWIVEL	1874	
66	SWIVEL SCREW	1875	
67	REAR — SWIVEL HOLDER	1877	
68	SCOPE BASE, FRONT	20A	1763
69	SCOPE BASE, REAR	55	1764
70	FRONT BASE SCREW	1765	
71	REAR BASE SCREW	1766	
72	SCOPE MOUNT		
72.1	»see — thru« type HAKKO — ROCKY 7		
72.2	»see — thru« type TASC0		
72.3	low type TASC0		
73	SCOPE MOUNT SCREW		
74	CLAMP		
75	CLAMP SCREW		
76	SCOPE		
76.1	3-9 x 40 electronic — HAKKO	E-3940	WP
76.2	3-9 x 40 — HAKKO	3940	WP
76.3	3-9 x 40 — TASC0	TR 3940	
76.4	4 x 40 — HAKKO	4401	
76.5	4 x 32 — TASC0	W 4x32	
76.6	6 x 40 — HAKKO	6401	WP
77	TRIGGER HOLDER	1890	
78	TRIGGER PIN	1839	
79	REGULATING SCREW	1836	
80	FRONT TRIGGER	1837	
81	REAR TRIGGER	1838	
82	TRIGGER HOLDER PIN, FRONT	1889	
83	FRONT TRIGGER SPRING	1834	
84	SCREW	1835	
85	REAR TRIGGER SPRING	1833	
86	TRIGGER LEVER	2278	
87	SEAR	1817	
88	SEAR PIN	1816	
89	SEAR SPRING	1814	
90	UPPER SCREW	1813	
91	LOWER SCREW	1811	
92	NUT	1810	
93	HOUSING	1912	
94	TRIGGER	1809	
95	SCREW	1818	
96	PUSHER	1822	
97	PUSHER SPRING	1821	
98	PUSHER SCREW	1819	
99	PUSHER NUT	1820	
100	FIXING RING	1826	
101	SAFETY	1842	
102	SAFETY SCREW	1840	
103	SAFETY SPRING	1841	
104	SAFETY LEVER	1845	
105	SAFETY LEVER SCREW	1815	
106	BALL SPRING	1824	
107	BALL SCREW	1823	
108	MAGAZINE PLATE CATCH	4608	
109	MAGAZINE PLATE CATCH SPRING	4605	
110	LOCKING WIRE	4606	
111	REAR SIGHT HOLDER	8064	
112	FIXING RING	8065	
113	FIXING RING SCREW	8066	
114	FIXING RING	8067	

