

1988

BMW 635CSi/M6

Electrical

Troubleshooting

Manual

BMW of North America, Inc. Montvale, New Jersey

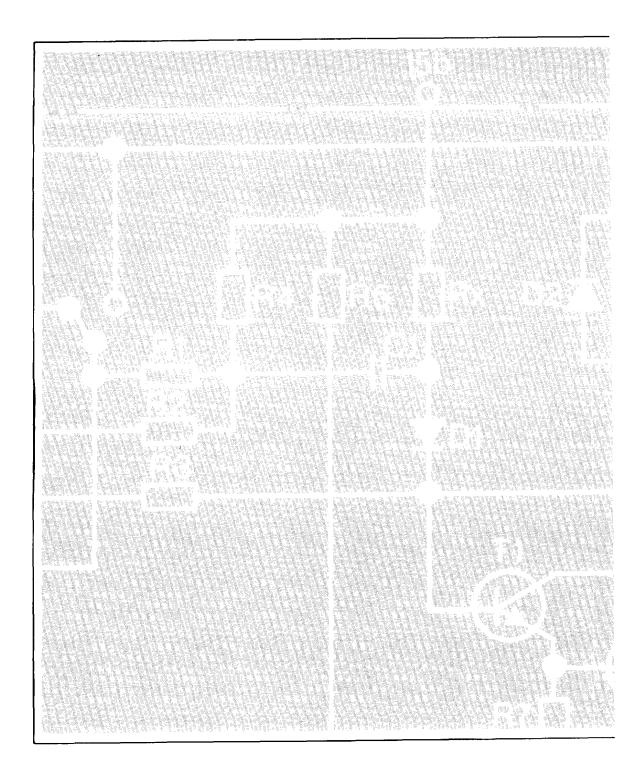
FOREWORD

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1988 BMW 635CSi/M6 Electrical Troubleshooting Manual

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| | | | | | |

The purpose of this manual is to show electrical schematics in a manner that makes electrical troubleshooting easier. Electrical components which work together are shown together on one schematic. The Wiper-Washer schematic, for example, shows all of the electrical components in one diagram. At the top of the page is the fuse (positive) that powers the circuit. The flow of current is shown through all wires, connectors, switches, and motors to ground (negative) at the bottom of the page.

Within the schematic, all switches and sensors are shown "at rest," as though the Ignition Switch were off. For identification, component names are underlined and placed next to or above each component. Notes are included, describing how switches and other components work.

The power distribution schematic shows the current feed through all the connections from the Battery and Alternator to each fuse and the Ignition and Light Switches. If the Power Distribution schematic is combined with any other circuit schematic, a complete picture is made of how that circuit works. The Ground Distribution schematics show how several circuits are connected to common grounds.

All wiring between components is shown exactly as it exists in the vehicle; however, the wiring is not drawn to scale. To aid in understanding electrical operation, wiring inside complicated components has been simplified. The "Solid State" label designates electronic components.

| WIRE SIZE CONVERSION C | |
|--|--|
| METRIC (CROSSECTIONAL AREA IN MM²) | AWG (AMERICAN WIRE GAUGE) |
| .5 .75 1 1.5 2 2.5 4 6 8 16 20 25 32 | 20 18 16 14 12 10 8 8 4 4 2 2 |

| WIRE INSULATION | | |
|--|---|--|
| ABBREVIATIONS | COLOR | |
| BK BR RD YL GN BU VI GY WT PK | BLACK BROWN RED YELLOW GREEN BLUE VIOLET GRAY WHITE PINK | |



ENTIRE COMPONENT SHOWN

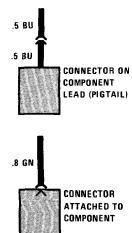


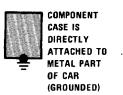
PART OF A COMPONENT SHOWN

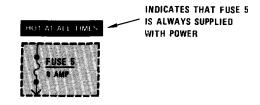




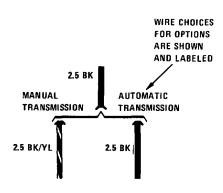
| SOLID STATE | (INCLUDES ONLY | ELECTRONIC PARTS)

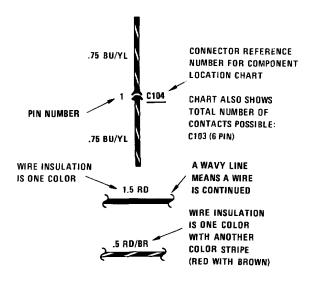


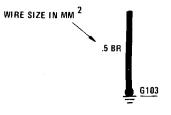












WIRE-IS ATTACHED TO METAL PART OF CAR (GROUNDED) GROUND IS NUMBERED FOR REFERENCE ON COMPONENT LOCATION CHART

OTHER CIRCUITS THAT SHARE A GROUND ARE SHOWN IN GROUND DISTRIBUTION



CIRCUIT REFERENCE —
A WIRE WHICH CONNECTS
TO ANOTHER CIRCUIT



ACTIVE CHECK CONTROL

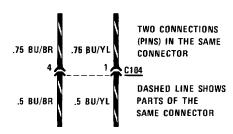


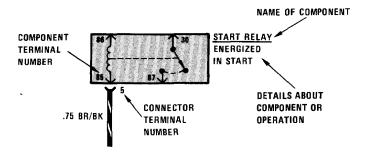
ONE POLE, TWO POSITION SWITCH



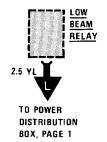
SWITCHES THAT MOVE TOGETHER

DASHED LINE SHOWS A MECHANICAL CONNECTION BETWEEN SWITCHES

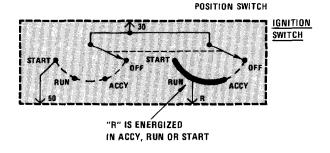




TWO POLE, FOUR



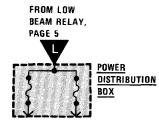
CURRENT PATH
IS CONTINUED
AS LABELED.
THE ARROW SHOWS
DIRECTION OF CURRENT
FLOW AND IS REPEATED
WHERE CURRENT
PATH CONTINUES.

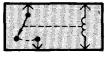


RELAY SHOWN

WITH RESISTOR

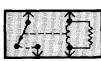
ACROSS COIL



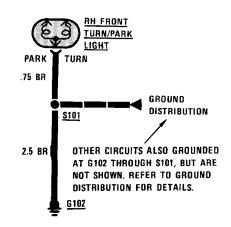


RELAY SHOWN WITH NO CURRENT FLOWING THROUGH COIL

WHEN COIL IS ENERGIZED, SWITCH IS PULLED CLOSED



RESISTOR ACROSS COIL IS FOR NOISE SUPPRESSION





TROUBLESHOOTING PROCEDURE

1. Verify the Problem

Operate the problem circuit to check the accuracy of the complaint. Note the symptoms of the inoperative circuit.

2. Analyze the Problem

Refer to the schematic of the problem circuit in the ETM. Determine how the circuit is supposed to work by tracing the current path(s) from the power feed through the circuit components to ground. Then based on the symptoms you noted in step 1 and your understanding of circuit operation, identify one or more possible causes of the problem.

3. Isolate the Problem

Make circuit tests to prove or disprove the preliminary diagnosis made in step 2. Keep in mind that a logical simple procedure is the key to efficient troubleshooting. Test for the most likely cause of failure first. Try to make tests at points which are easily accessible.

4. Repair the Problem

Once the specific problem is identified, make the repair using the proper tools and safe procedures.

5. Check the Problem

Operate the circuit to check for satisfactory circuit operation. Good repair practice calls for rechecking all circuits you have worked on.

TROUBLESHOOTING TOOLS

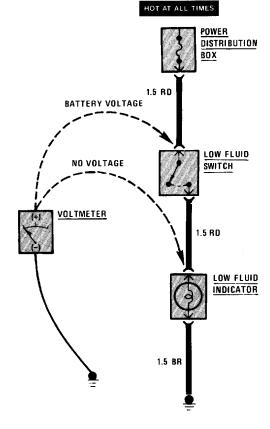
Isolating the problem (Step 3 of TROUBLESHOOTING PROCEDURES) requires the use of a voltmeter and/or ohmmeter. A voltmeter measures voltage at selected points in a circuit. An ohmmeter measures a circuit's resistance to current flow. It has an internal battery that provides current to the circuit under test. Disconnect the car battery when using an ohmmeter because the battery voltage will cause the ohmmeter to give false readings. Also, do not use an ohmmeter on solid-state components. The voltage that the ohmmeter applies to the circuit could damage these components.

TROUBLESHOOTING TESTS

Voltage Test

This test measures voltage in a circuit. By taking measurements at several points (terminals or connectors) along the circuit, you can isolate the problem.

To take a voltage measurement, connect the negative lead of the voltmeter to the battery's negative terminal or other known good ground. Then connect the positive lead of the voltmeter to the point you want to test. The voltmeter will measure the voltage present at that point in the circuit.



Voltage Test

Voltage Drop Test

Wires, connectors, and switches are designed to conduct current with a minimum loss of voltage. A voltage drop of more than one volt indicates a problem.

To test for voltage drop, connect the voltmeter leads to connectors at either end of the circuit's suspected problem area. The positive lead should be connected to the connector closest to the power source. The voltmeter will show the voltage drop between these two points.

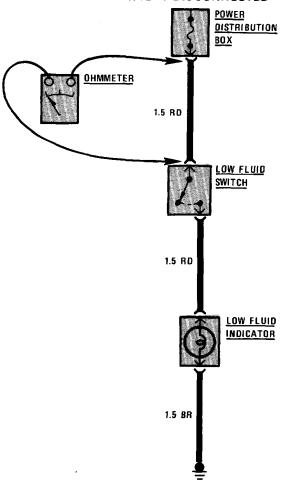
HOT AT ALL TIMES **POWER** DISTRIBUTION BOX 1.5 RD VOLTMETER LOW FLUID SWITCH 1.5 RD LOW FLUID INDICATOR 1.5 BR

Voltage Drop Test

Continuity Test

To perform a continuity test, first disconnect the car battery. Then adjust the ohmmeter to read zero while holding the leads together. Connect the ohmmeter leads to connector or terminals at either end of the circuit's suspected problem area. The ohmmeter will show the resistance across that part of the circuit.

BATTERY DISCONNECTED

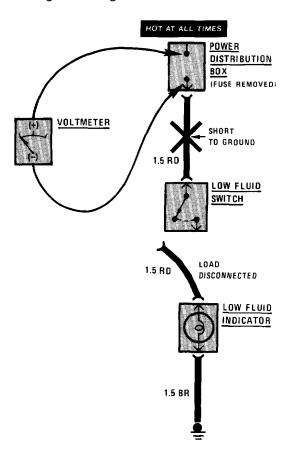


Continuity Test

Short Test Using Voltmeter

Remove the blown fuse and disconnect the load. Connect the voltmeter leads to the fuse terminals. The positive lead should be connected to the terminal closest to the power source.

Starting near the POWER DISTRIBUTION BOX, move the wire harness back and forth and watch the voltmeter reading. If the voltmeter registers a reading, there is a short to ground in the wiring. Somewhere in the area of the harness being moved, the wire insulation is worn away and the circuit is grounding.



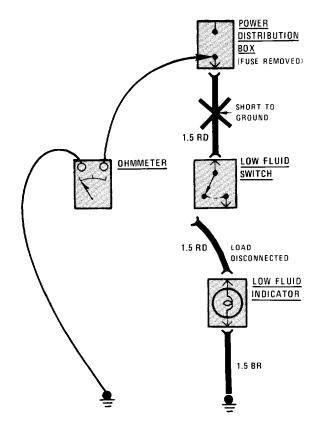
Short Test Using Voltmeter

Short Test Using Ohmmeter

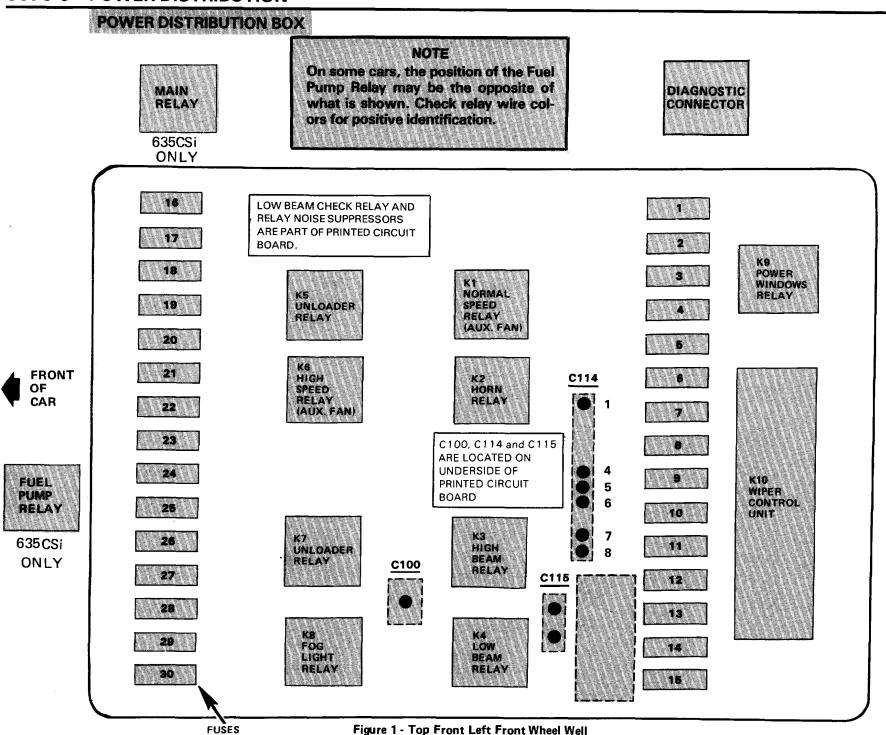
Disconnect the battery. Adjust the ohmmeter to read zero while holding the leads together. Remove the blown fuse and disconnect the load. Connect one lead of the ohmmeter to the fuse terminal that is closest to the load. Connect the other lead to a known good ground.

Starting near the POWER DISTRIBUTION BOX, move the wire harness back and forth and watch the ohmmeter reading. Low or no resistance indicates a short to ground in the wiring. Infinitely high resistance indicates no short.

BATTERY DISCONNECTED



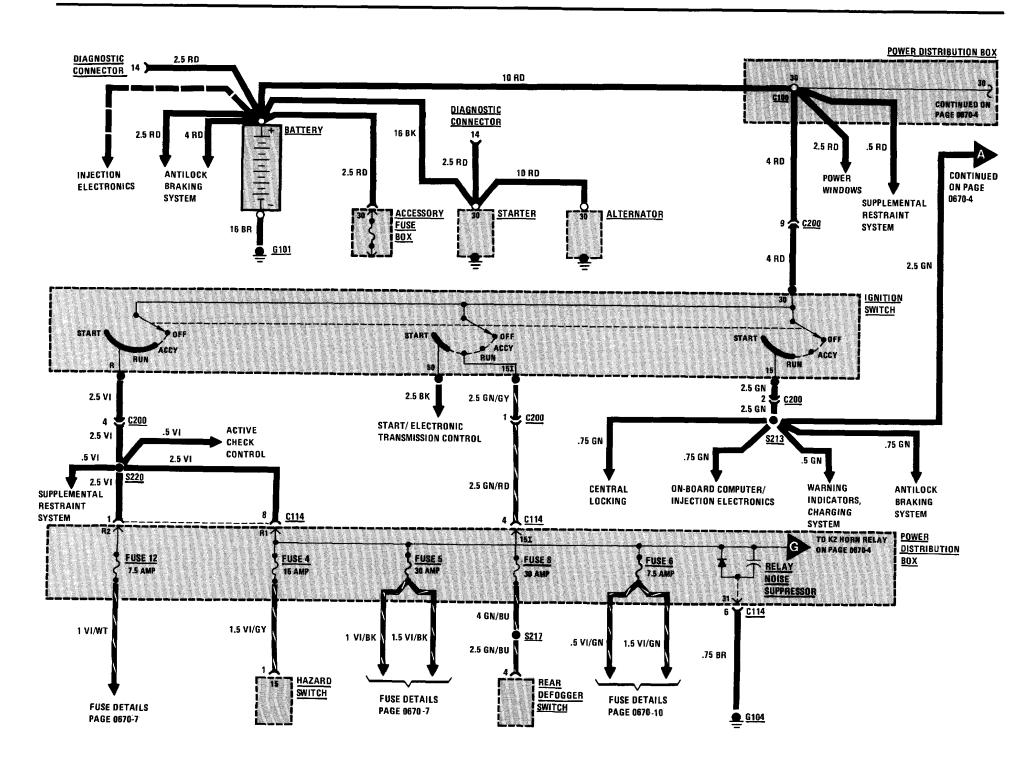
Short Test Using Ohmmeter

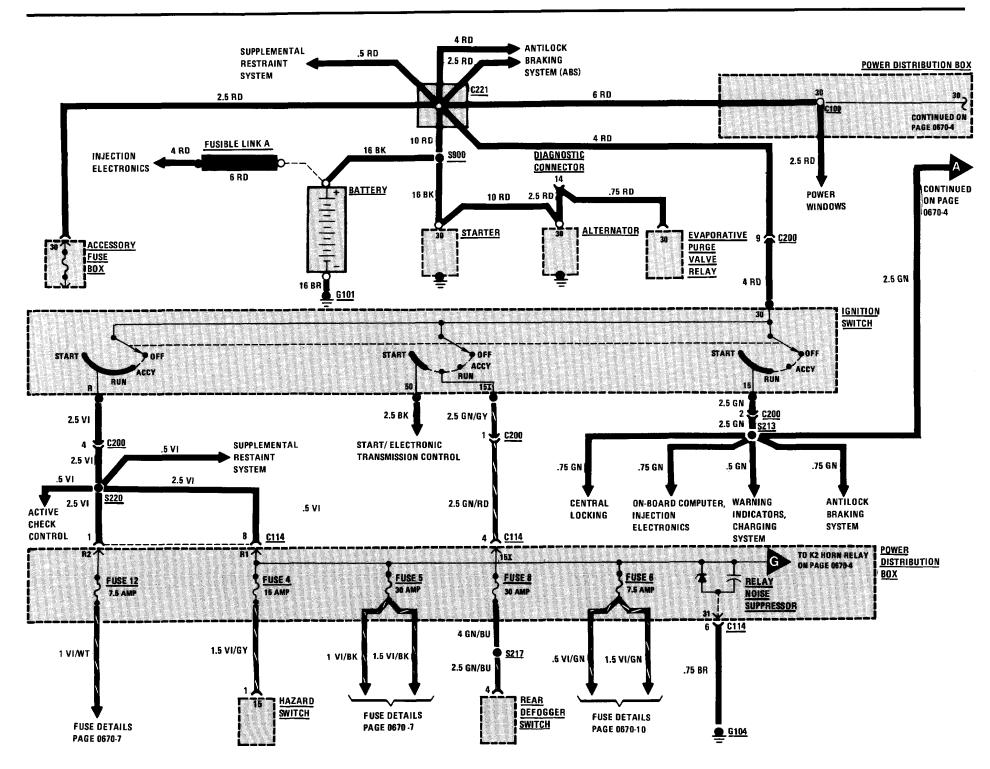


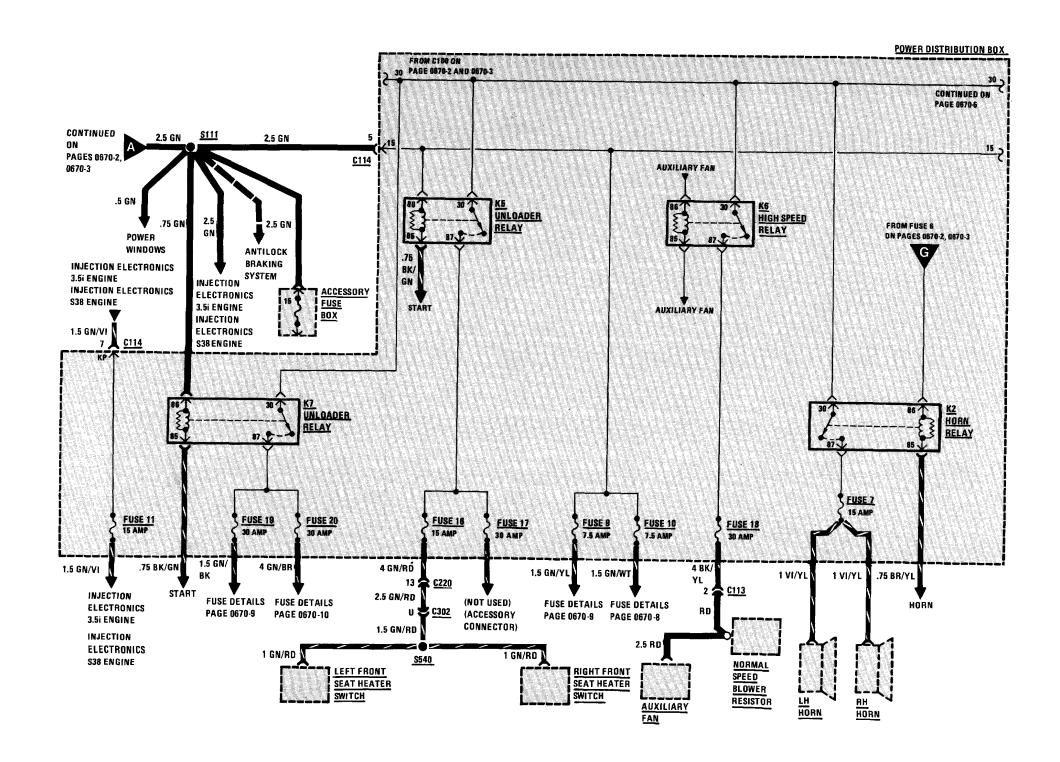
FUSEDATA CHART

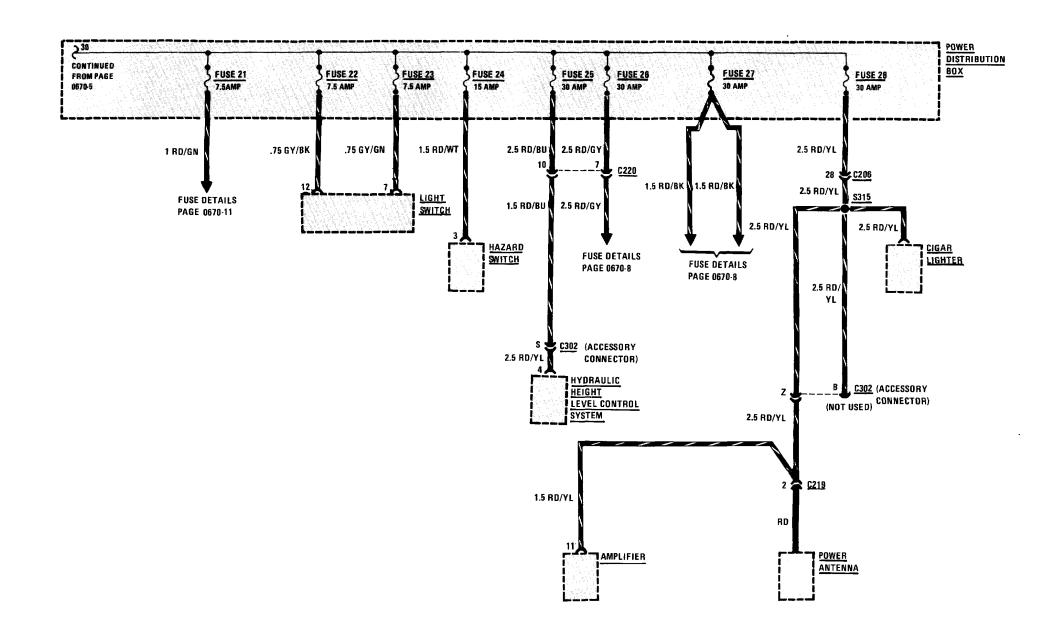
| FUSE NO. | SIZE | CIRCUIT PROTECTED |
|----------|------|--|
| 1 | 7.5A | Headlights (also fuses 2, 13, 14); High Beam Indicator |
| 2 | 7.5A | Headlights (also fuses 1, 13, 14). |
| 3 | 30A | Auxiliary Fan (also fuses 18, 19). |
| 4 | 15A | Lights: Turn/Hazard Warning (also fuse 24). |
| 5 | 30A | Wiper/Washer, Windshield Washer Jet Heater. |
| 6 | 7.5A | Active Check Control (also fuses 10, 12, 21, 22, 23); Antilock Braking System; Cruise Control (also fuse 10); Self-Leveling Suspension (also fuses 19, 25); Stoplights. |
| 7 | 15A | Horn. |
| 8 | 30A | Rear Defogger (also fuse 23). |
| 9 | 7.5A | Injection Electronics (also fuses 10, 11, 21). |
| 10 | 7.5A | Active Check Control (also fuses 6, 12, 21, 22, 23); Ignition Key Warning (also fuses 19, 21); Injection Electronics (also fuses 9, 11, 21); On-Board Computer (also fuses 12, 21, 27); Speedometer/Gauges Warning Indicators (also fuse 21); Back Up Lights; Brake Lining Warning; Cruise Control (also fuse 6); Service Interval Indicator (also fuses 12, 21); Seatbelt Warning (also fuses 19, 21); Electronic Transmission Control. |
| 11 | 15A | Injection Electronics (also fuses 9, 10, 21). |
| 12 | 7.5A | Active Check Control (also fuse 6, 10, 21, 22, 23); On-Board Computer (also fuses 10, 21, 27); Radio (also fuses 21, 28. Radio In-Line Fuse); Warning Indicators (also fuses 10, 21) |
| 13 | 7.5A | Headlights (also fuses 1, 2, 14). |
| 14 | 7.5A | Headlights (also fuses 1, 2, 13). |
| 15 | _ | Not Used. |
| 16 | 15A | Heated Seats. |
| 17 | _ | Not Used. |
| 18 | 30A | Auxiliary Fan (also fuses 3, 19). |

| | | 1 |
|---------------------------------------|------|---|
| FUSE NO. | SIZE | CIRCUIT PROTECTED |
| 19 | 30A | Auxiliary Fan (also fuses 3, 18); Heater/Air Conditioning (also fuses 20, 23); Ignition Key Warning (also fuses 10, 21); Interior Lights (also fuse 21); Power Seats (also fuse 26); Power Mirrors; Seatbelt Warning (also fuses 10, 21); Self-Leveling Suspension (also fuses 6, 25). |
| 20 | 30A | Heater/Air Conditioner (also fuses 19, 23). |
| 21 | 7.5A | Active Check Control (also fuses 6, 10, 12, 22, 23); Auto-Charging Flashlight; Gauges (also fuses 10, 12); Glove Box Light; Ignition Key Warning (also fuses 10, 19); Interior Lights (also fuse 19); Injection Electronics (also fuses 9, 10, 11); On-Board Computer (also fuses 10, 12, 27); Radio (also fuses 12, 28. Radio In-Line Fuse); Seatbelt Warning (also fuses 10, 19); Service Interval Indicator (also fuse 10); Trunk Light. |
| 22 | 7.5A | Active Check Control (also fuses 6, 10, 12, 21, 23); Lights: Front Park/Tail (also fuse 22). |
| 23 | 7.5A | Active Check Control (also fuses 6, 10, 12, 21, 22); Rear Defogger (also fuse 8); Lights: Front Park/Tail/Underhood/ (also fuse 22); Heater/Air Conditioning (also fuses 19, 20); Lights; Dash/Transmission Range/RH Visor; Lights: Rear Marker/License. |
| 24 | 15A | Lights: Turn/Hazard Warning (also fuse 4). |
| 25 | 30A | Self-Leveling Suspension (also fuses 6, 19). |
| 26 | 30A | Power Seats (also fuse 19). |
| 27 | 30A | Central Locking; Heated Door Lock; On-Board Computer (also fuses 10, 12, 21). |
| 28 | 30A | Cigar Lighter; Radio (also fuses 12, 21, Radio In-Line Fuse). |
| 29 | 7.5A | Fog Lights (also fuse 30); Fog Light Indicator |
| 30 | 7.5A | Fog Lights (also fuse 29). |
| Power Window Circuit Breaker | 25A | Power Windows; Sunroof. |

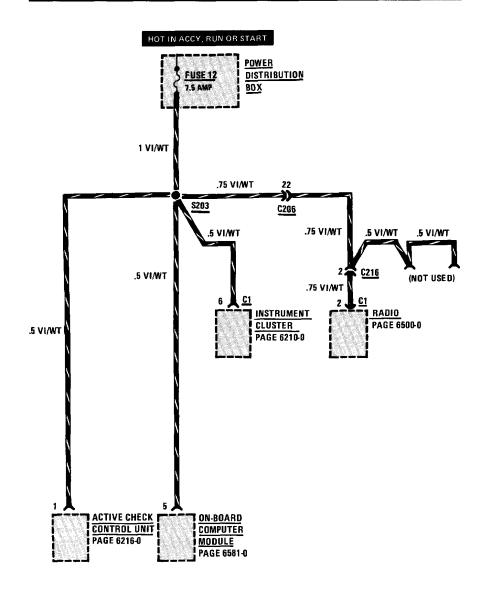


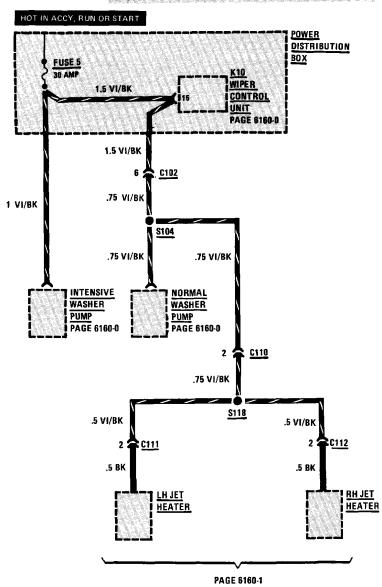


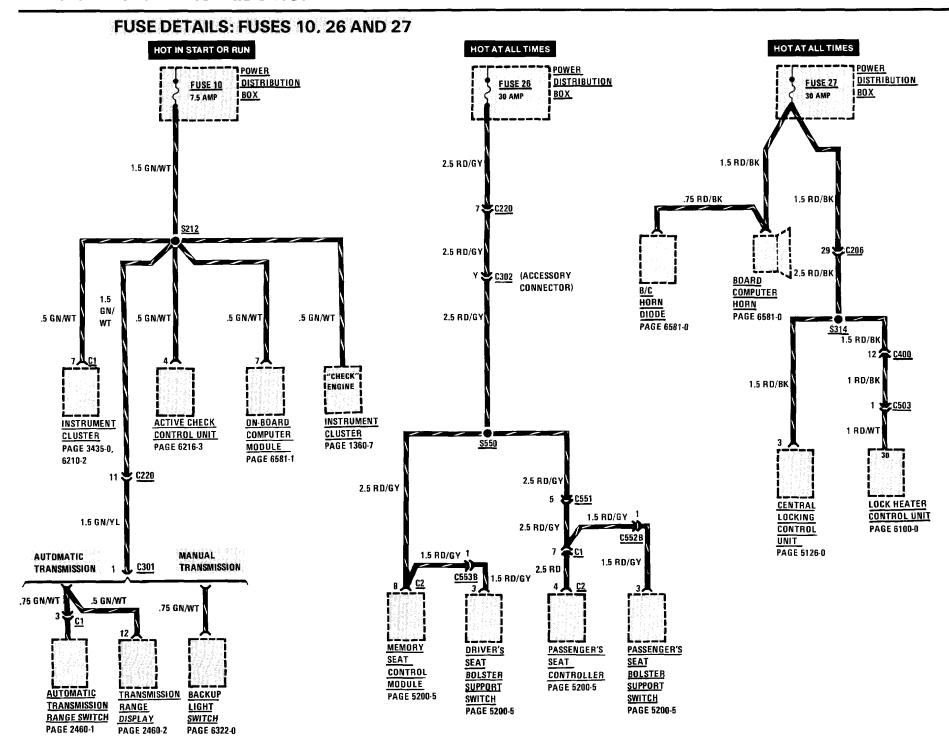




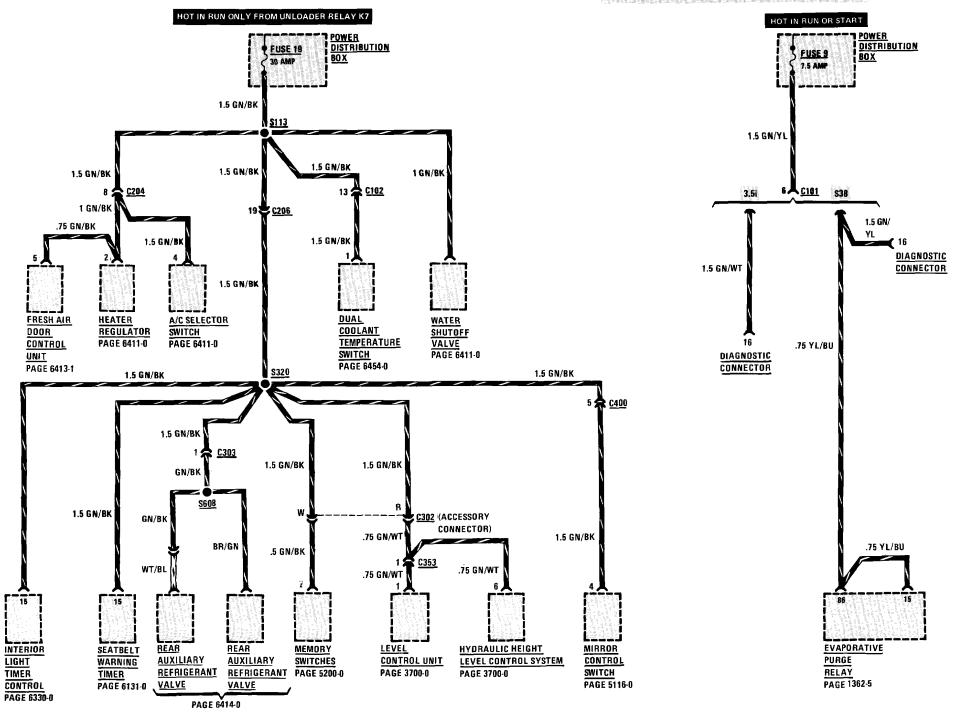
FUSE DETAILS: FUSES 12 AND 5



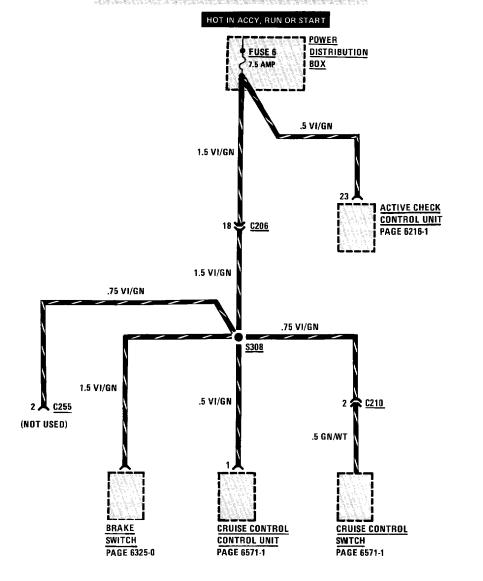


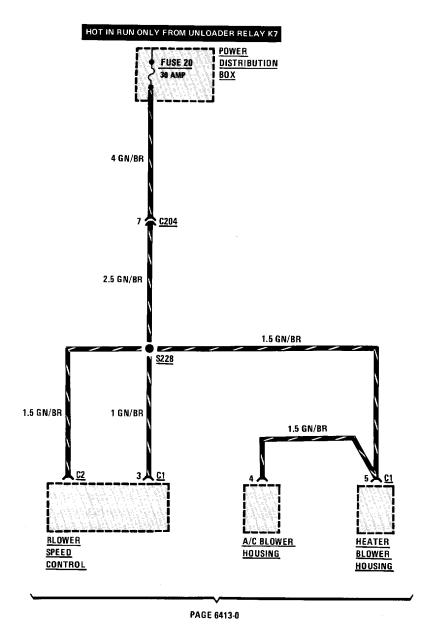


FUSE DETAILS: FUSES 19 AND 9

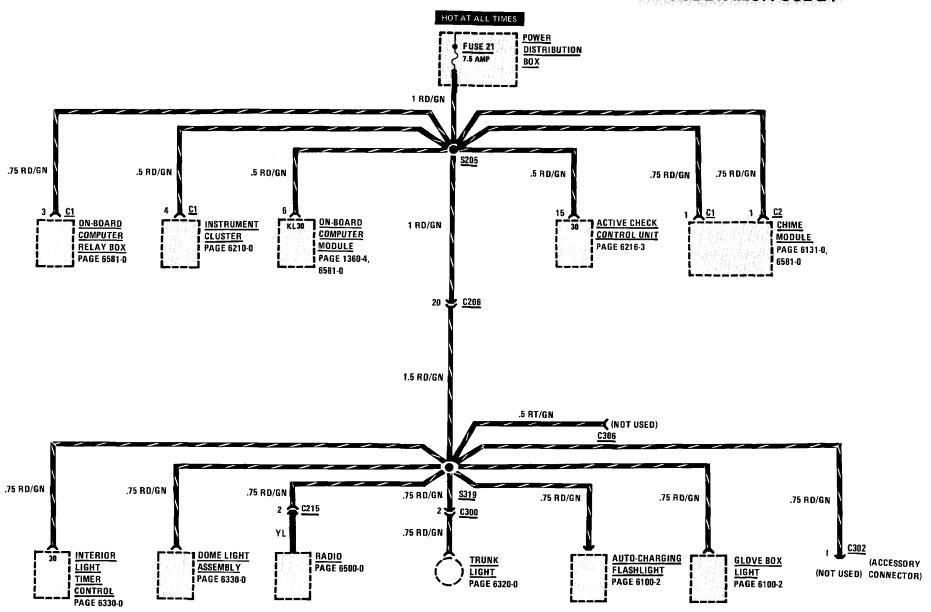


FUSE DETAILS: FUSES 6 AND 20

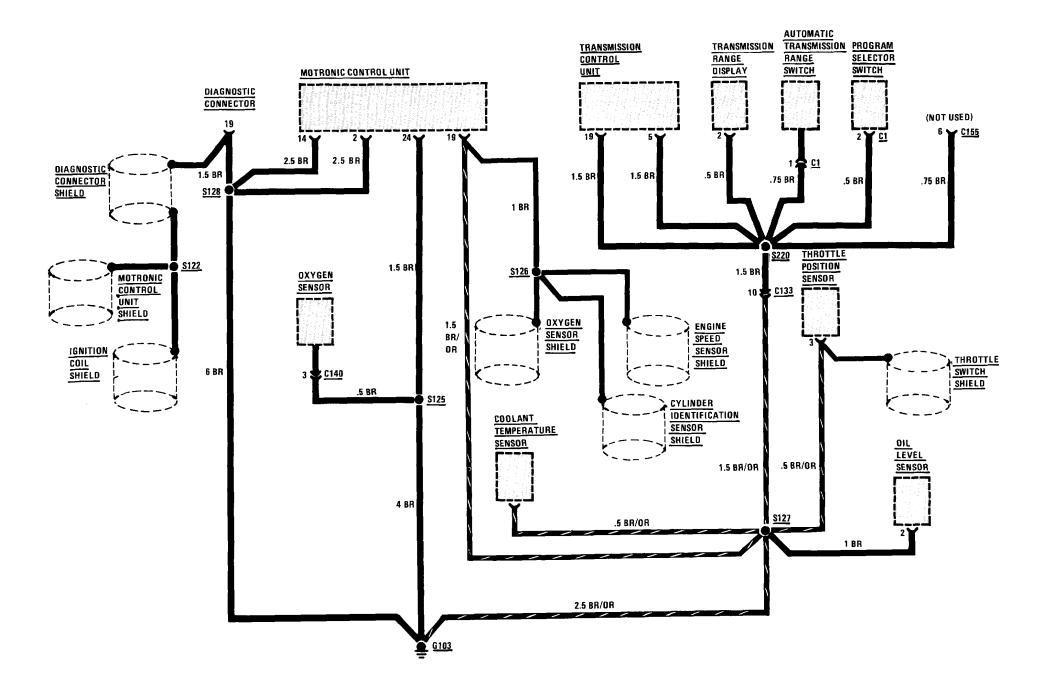




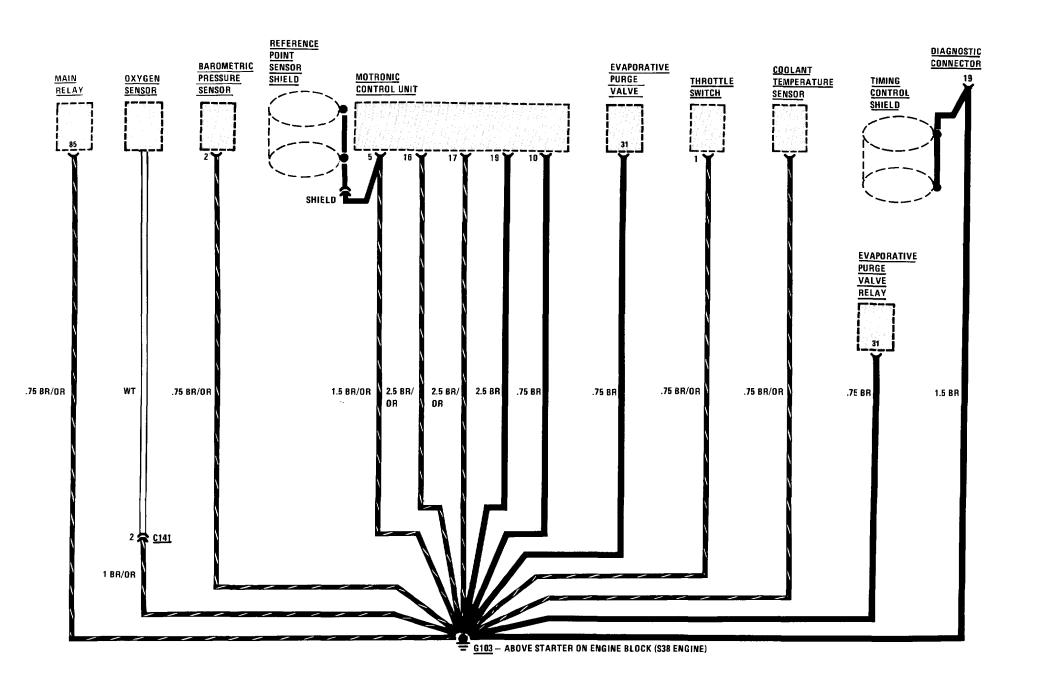
FUSE DETAILS: FUSE 21



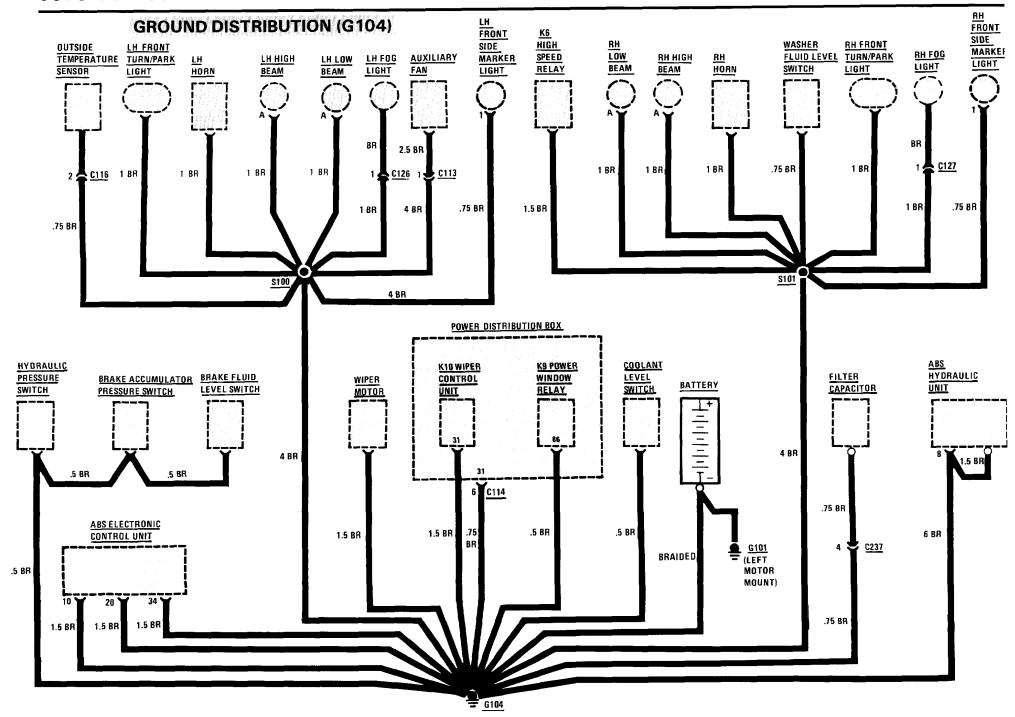
GROUND DISTRIBUTION (G103)



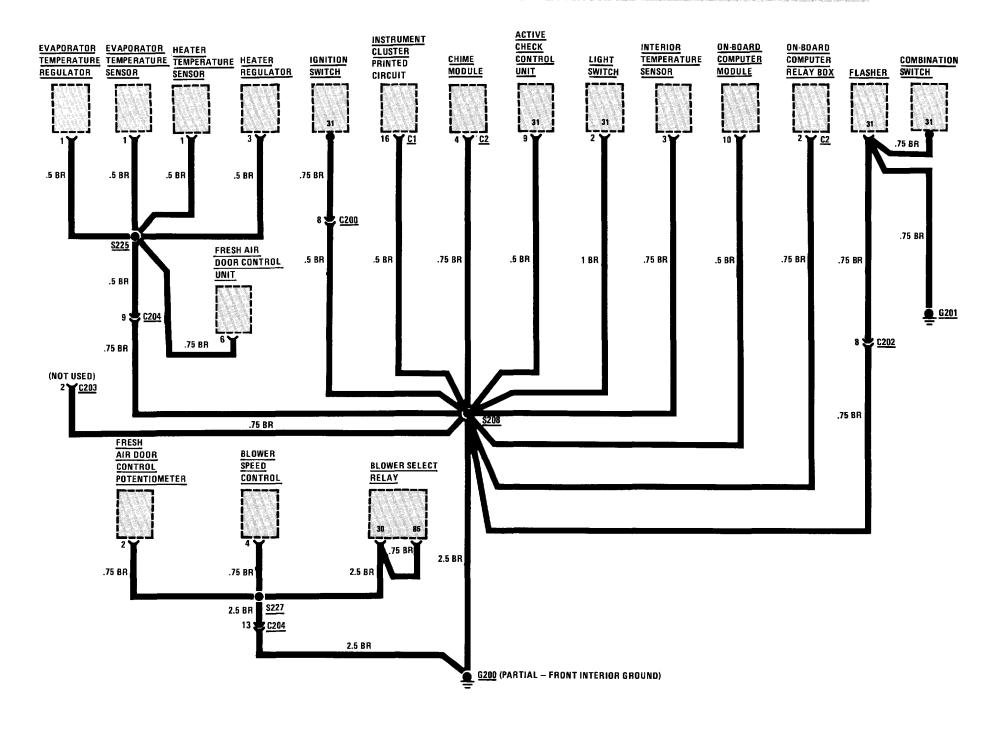
GROUND DISTRIBUTION (G103)



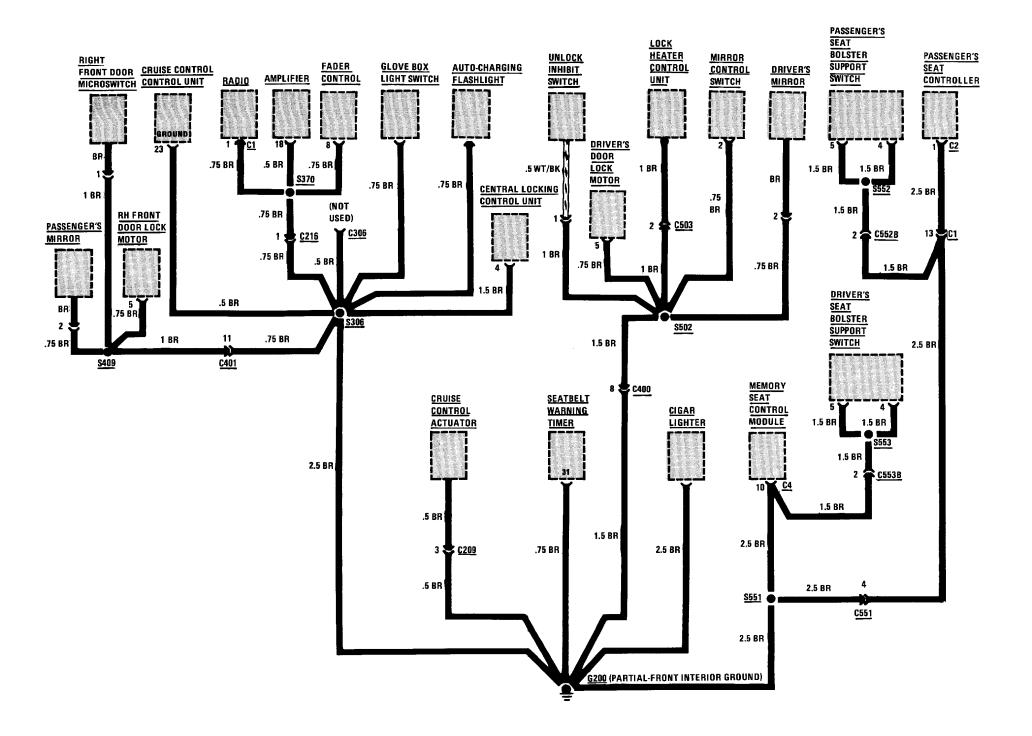
0670-14 POWER DISTRIBUTION



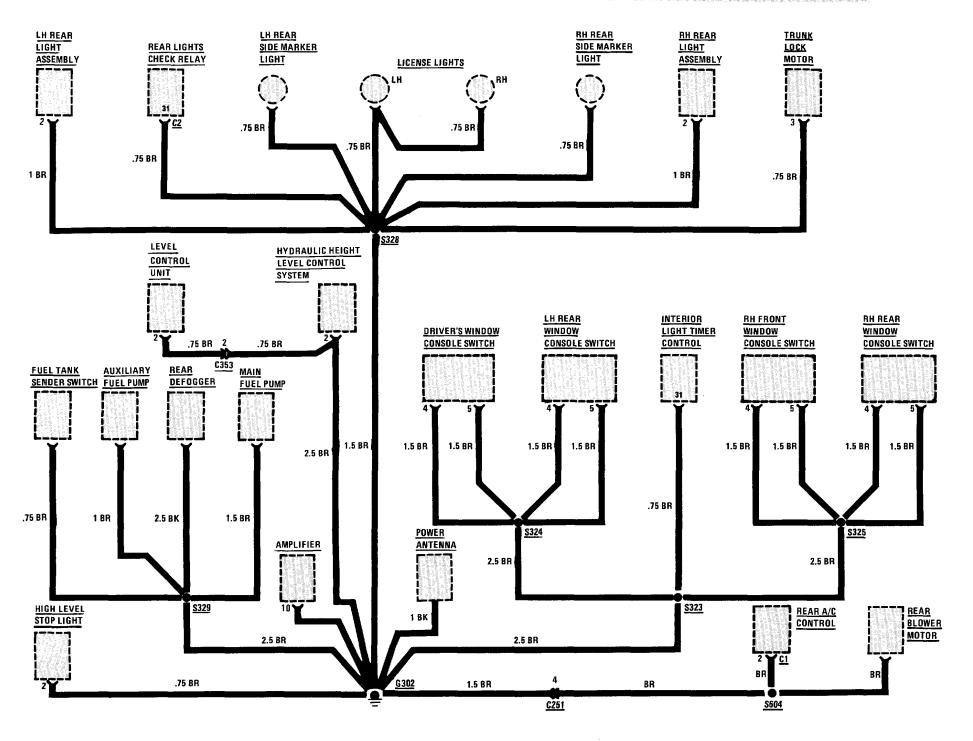
GROUND DISTRIBUTION (G200 AND G201)

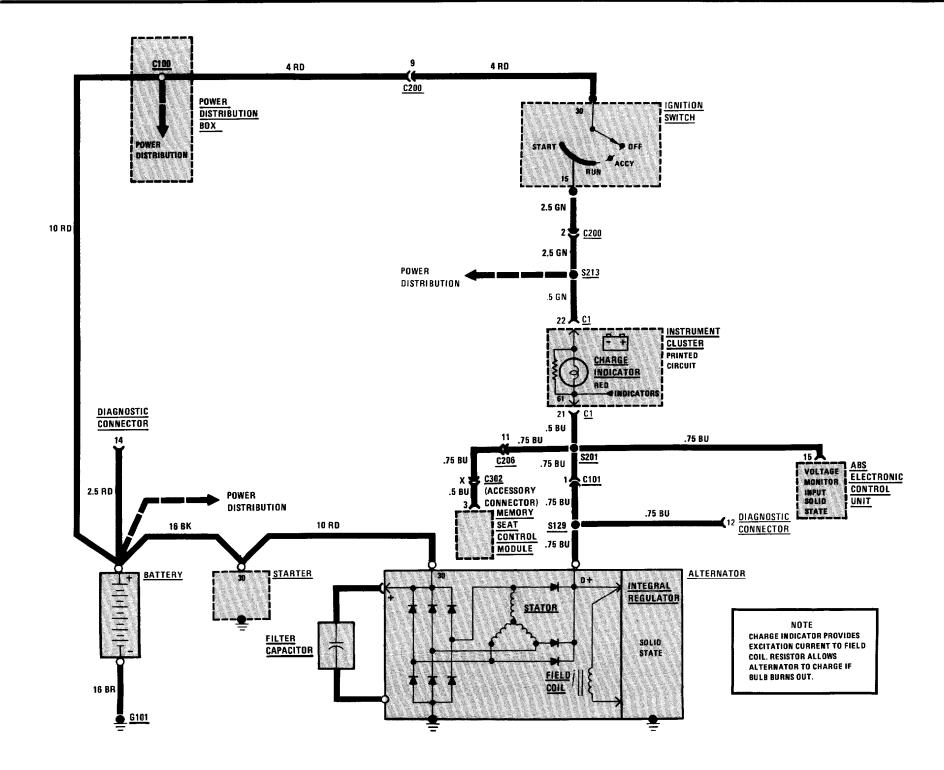


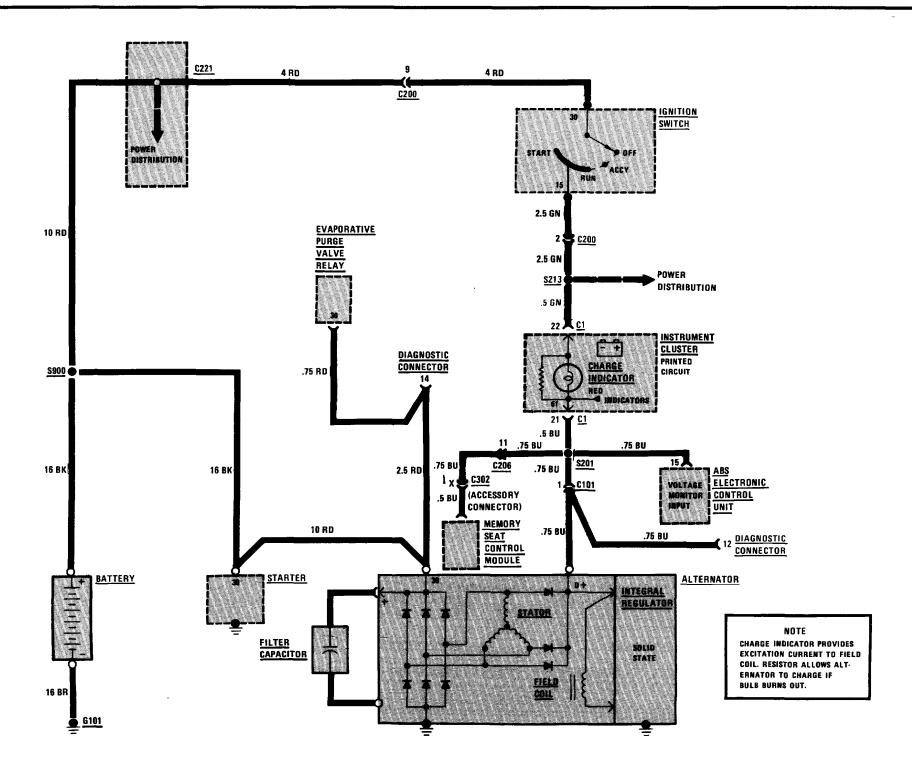
GROUND DISTRIBUTION (G200)

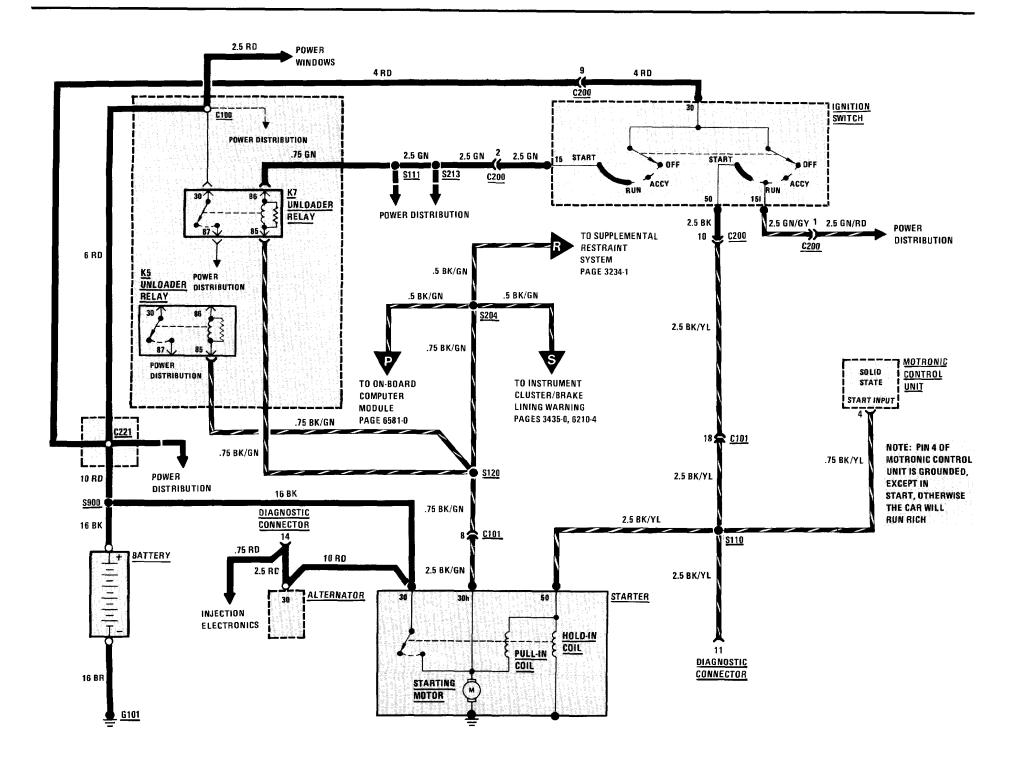


GROUND DISTRIBUTION (G302)

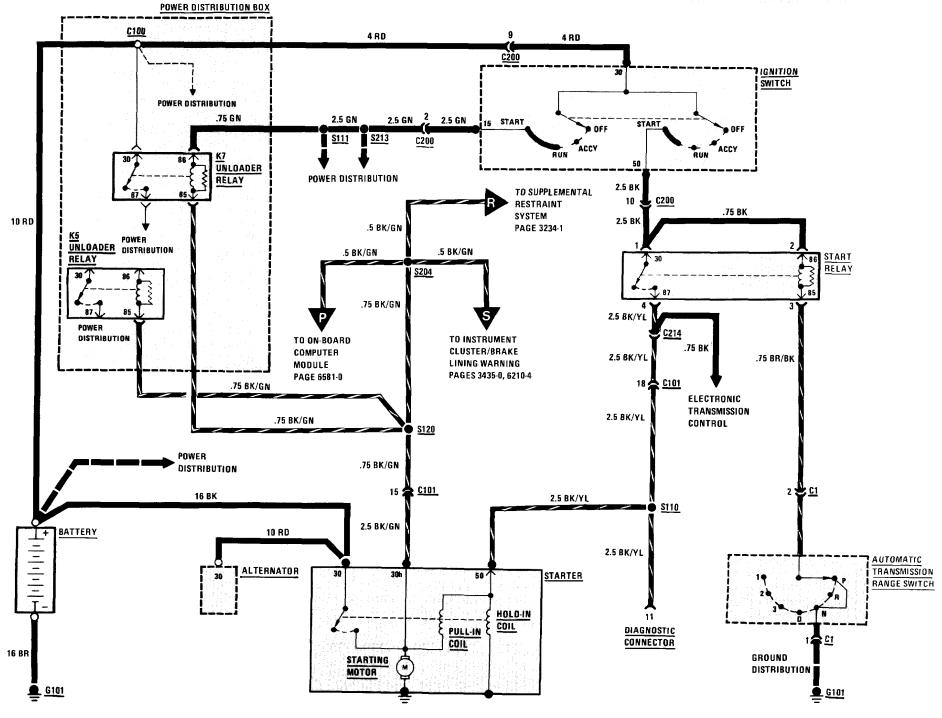


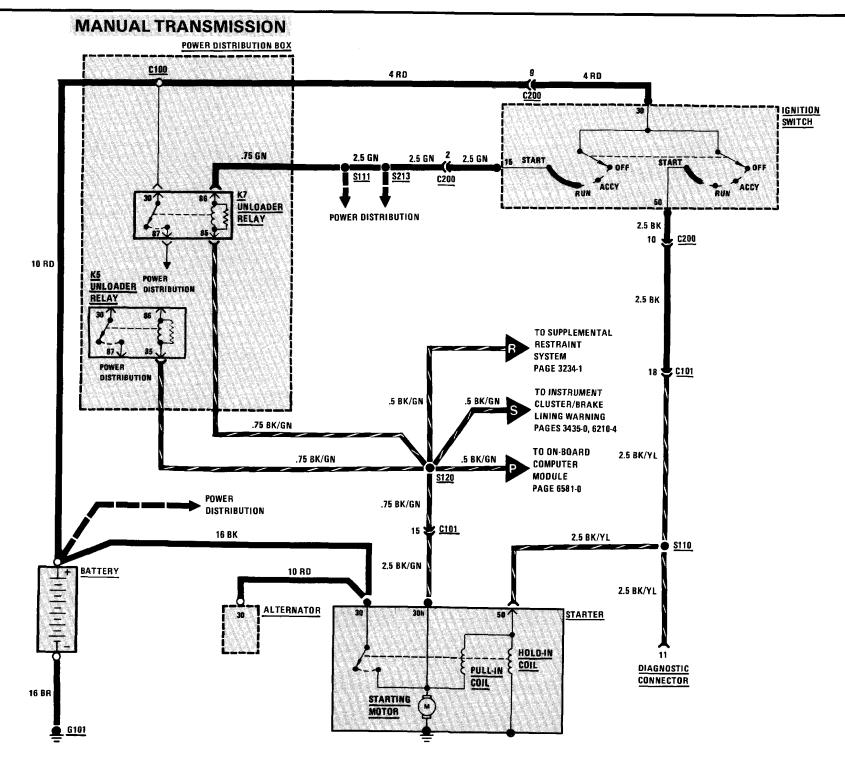




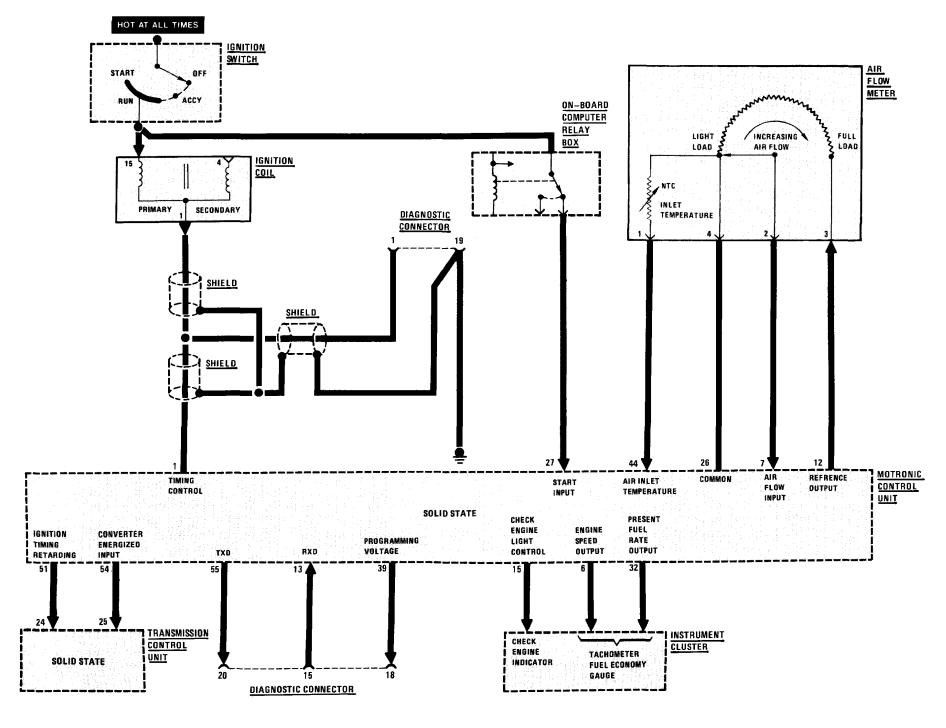


ELECTRONIC TRANSMISSION

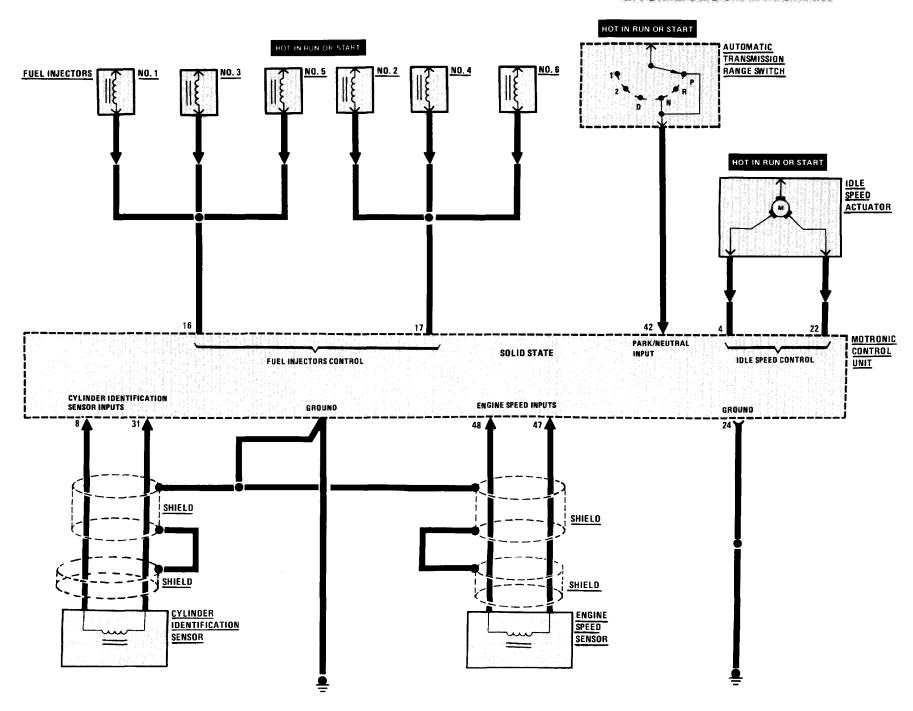




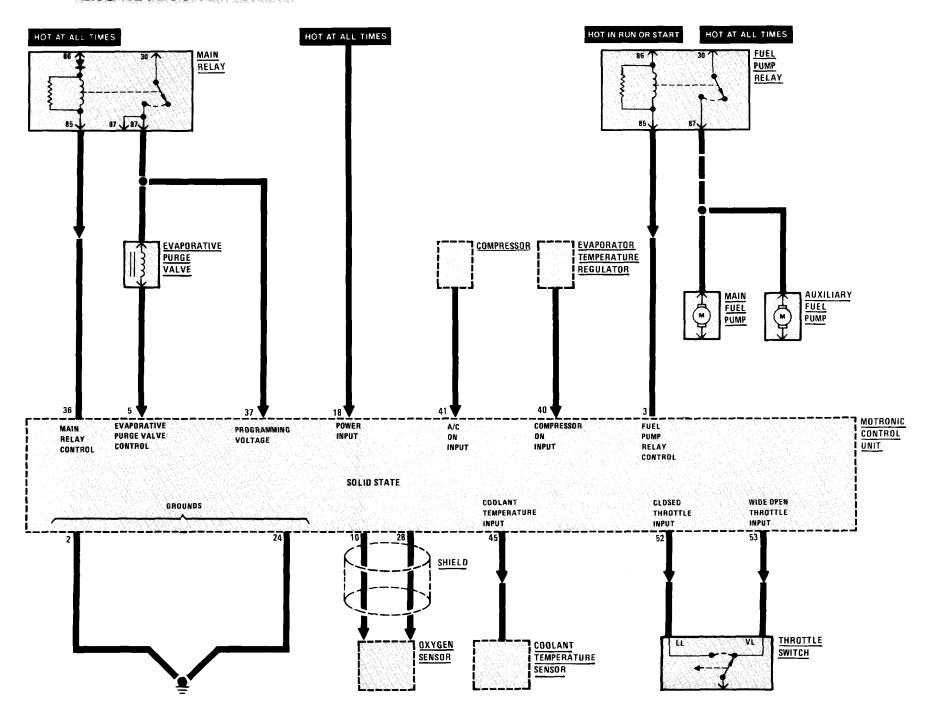
ENGINE BLOCK DIAGRAM

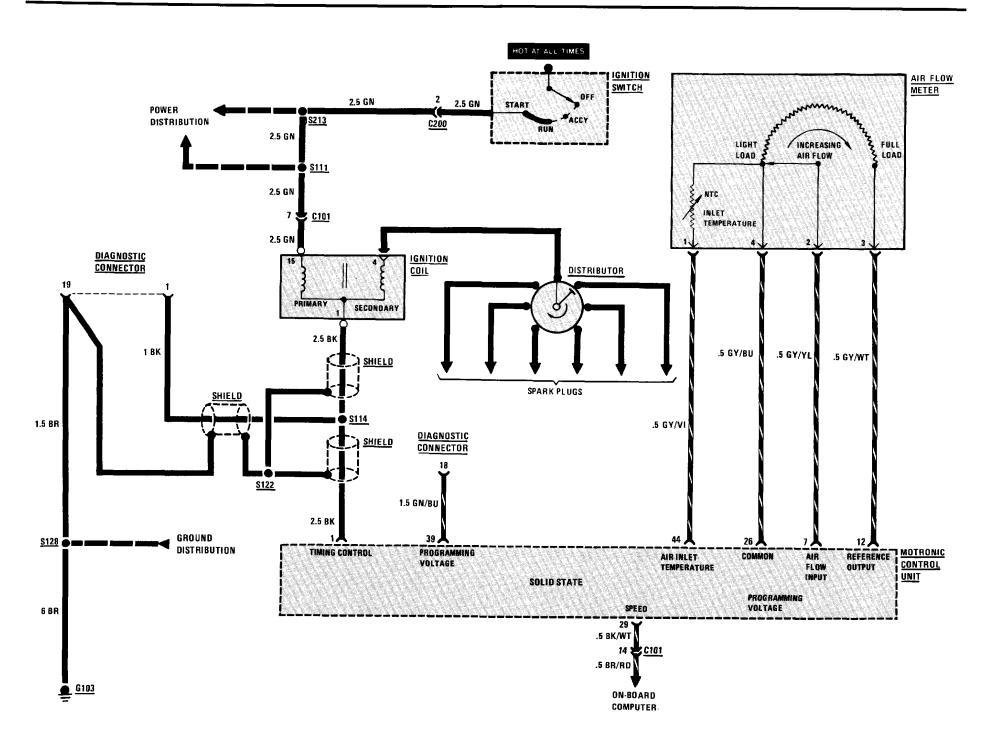


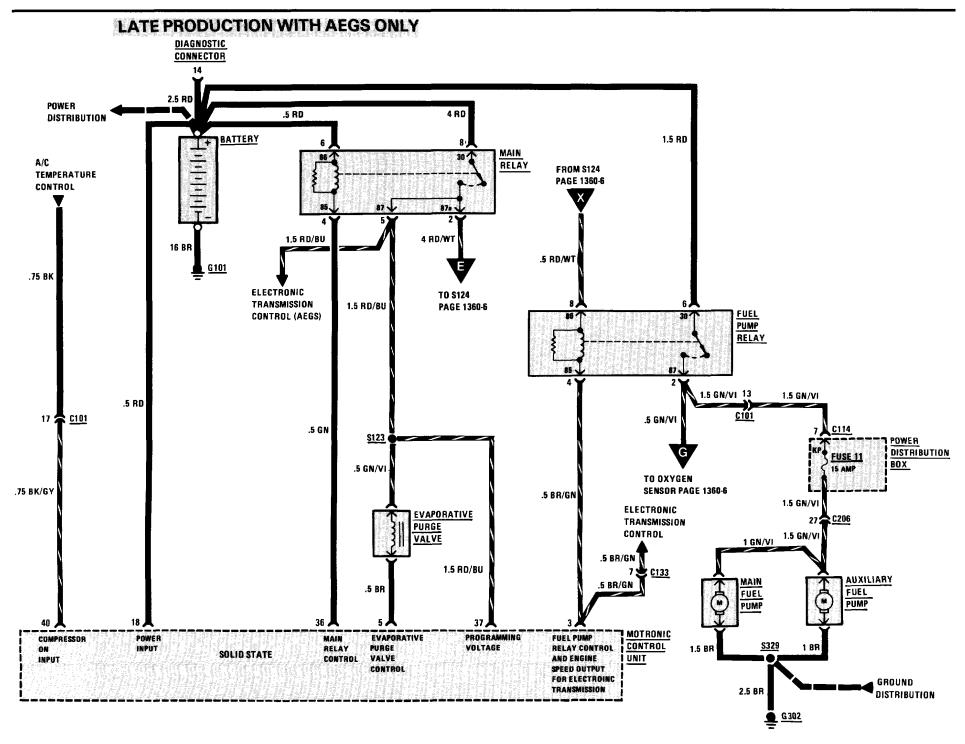
ENGINE BLOCK DIAGRAM



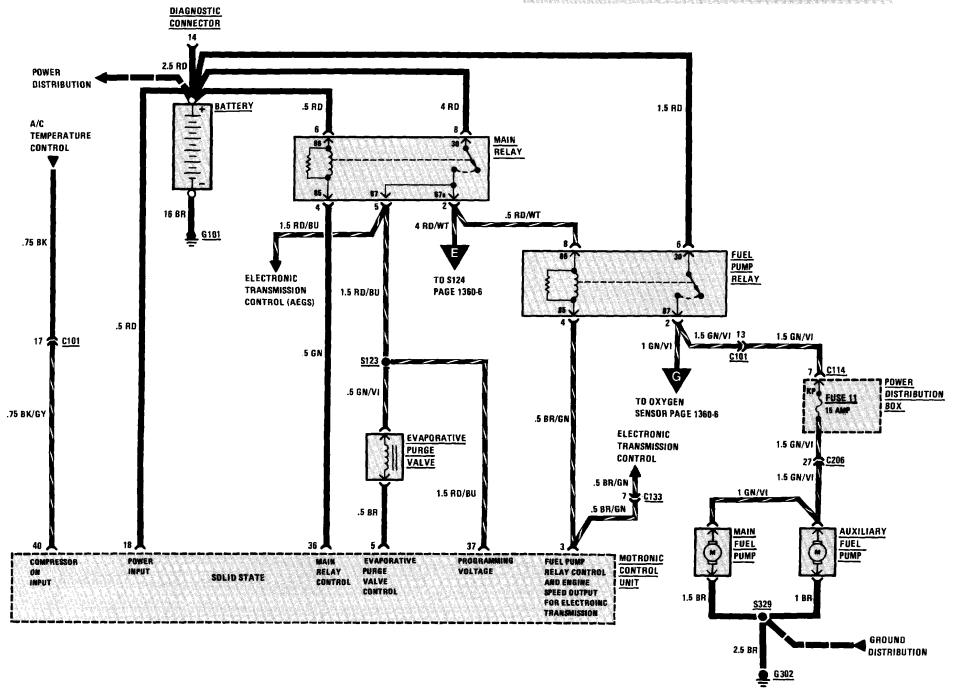
ENGINE BLOCK DIAGRAM

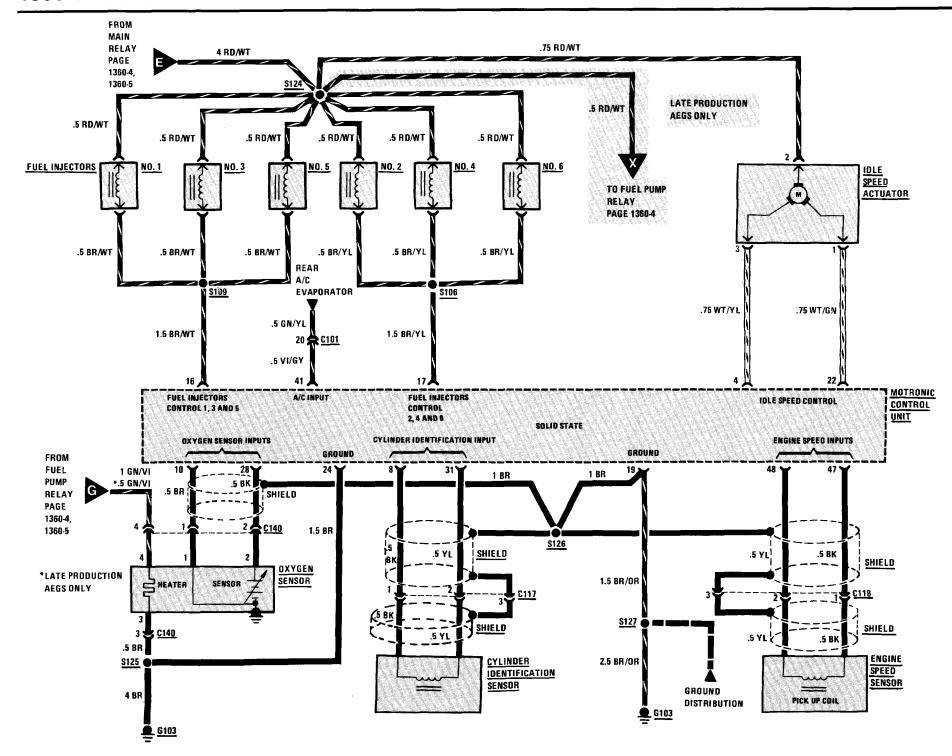


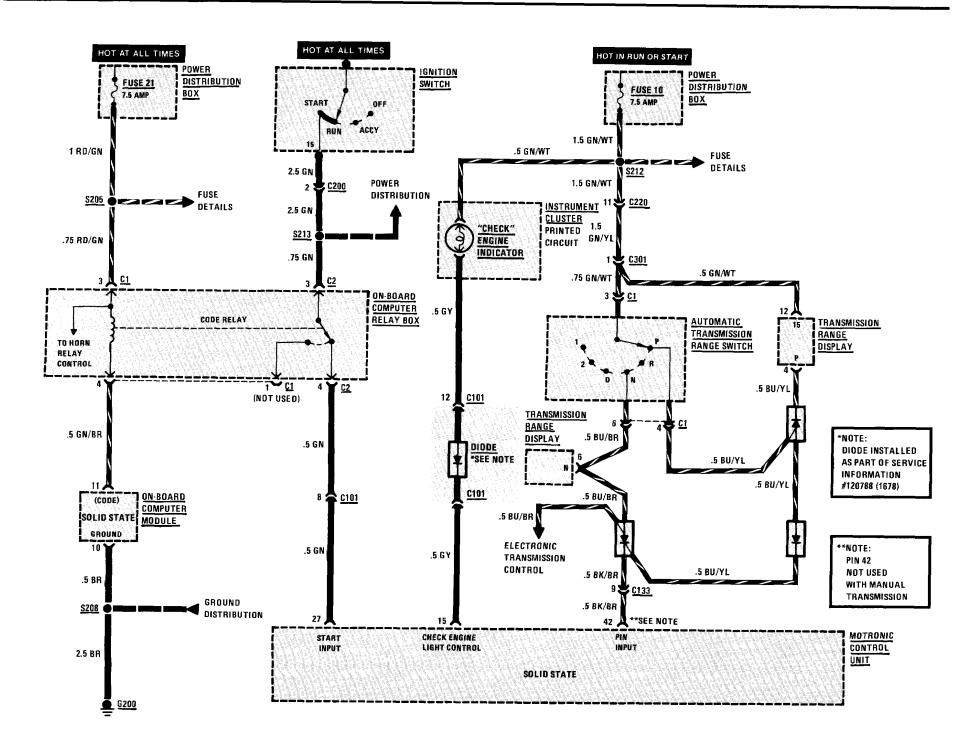


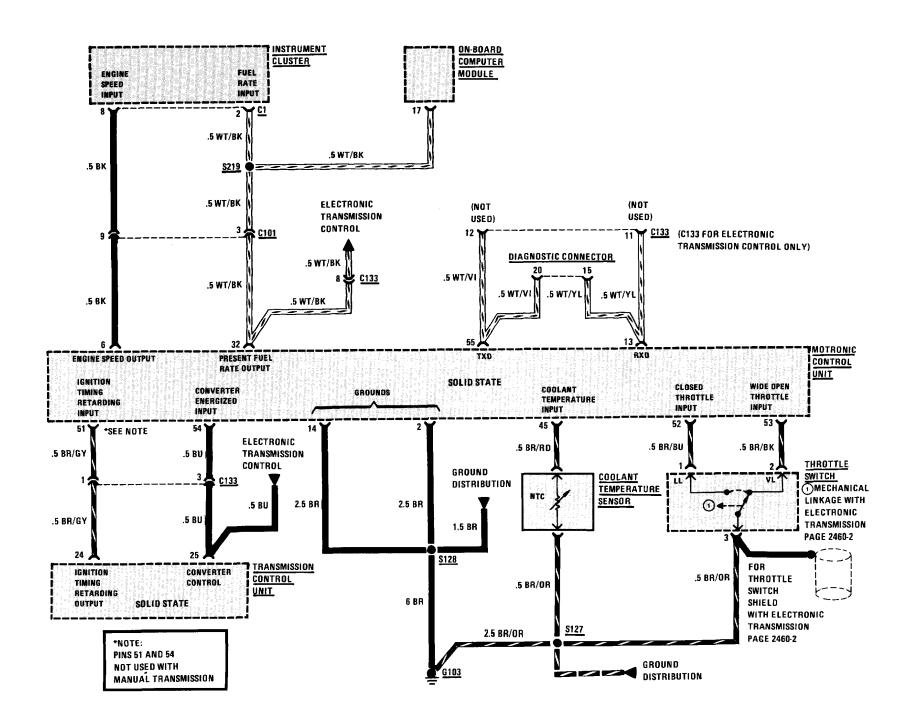


ALL EXCEPT LATE PRODUCTION WITH AEGS

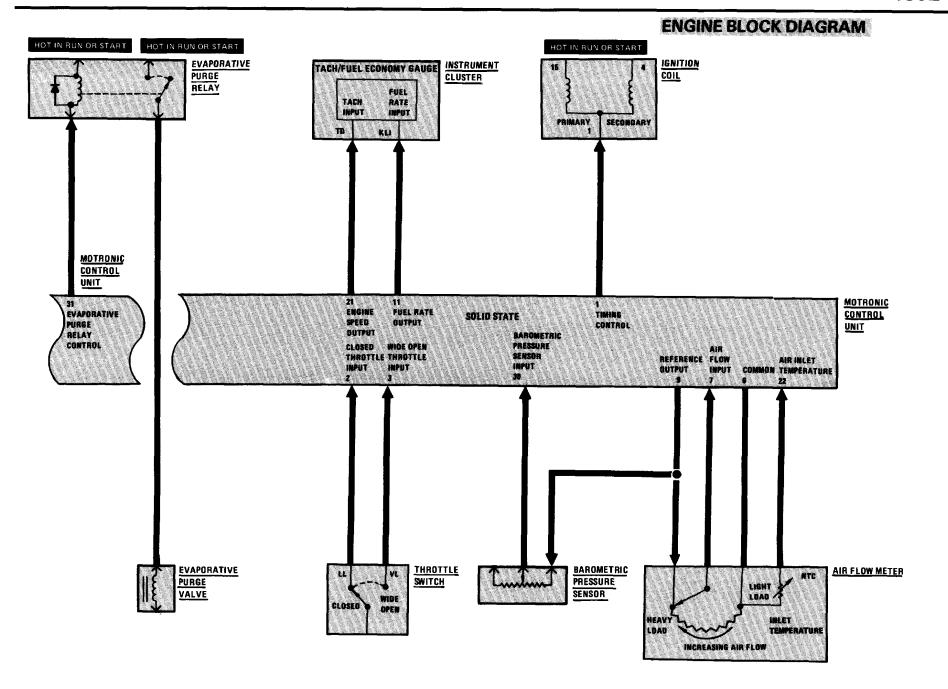


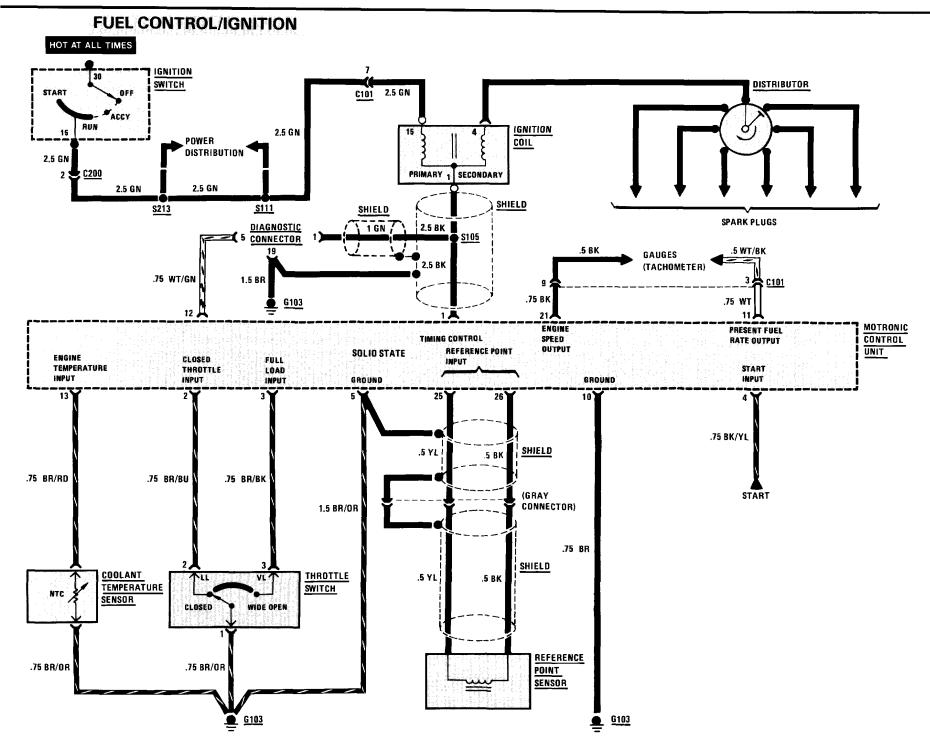




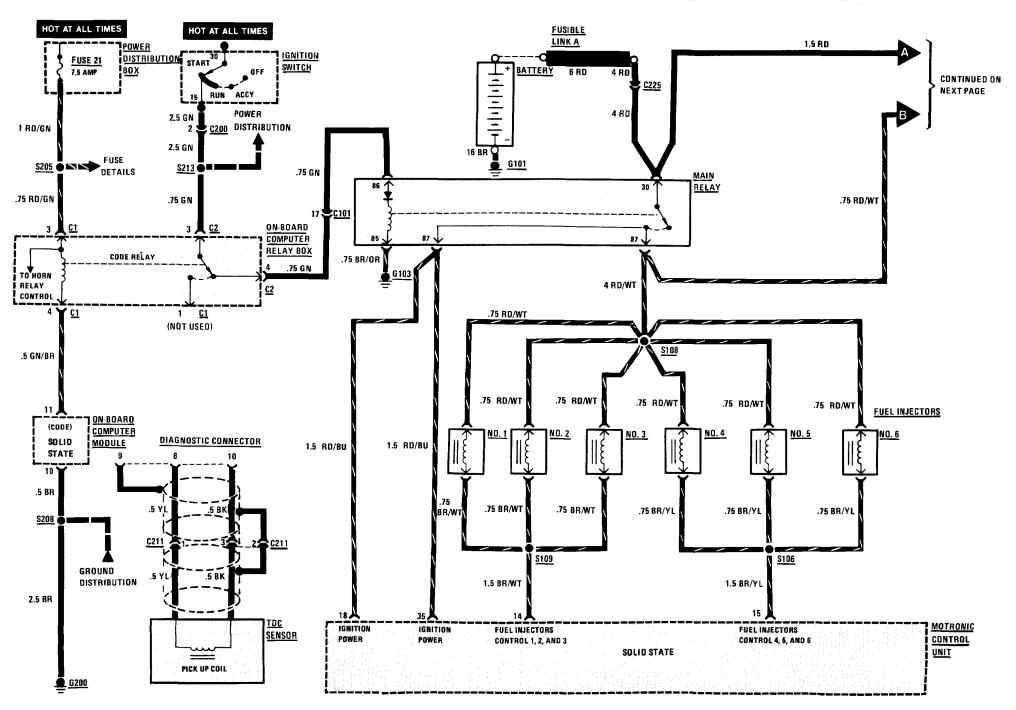


ENGINE BLOCK DIAGRAM HOT AT ALL TIMES HOTINRUNORSTART HOT AT ALL TIMES BATTERY IGNITION OXYGEN SENSOR/ NOTE: SWITCH RELAY FUEL PUMP ARROWS SHOW DIRECTION START RELAY OF SIGNAL, NOT NECESSARILY CURRENT FLOW. INJECTORS SPEED ACTUATOR AUXILIARY MAIN FUEL FUEL PUMP PUMP 4 START FUEL 34 33 RETRACT EXTEND 20 Fuel Pump FUEL INJECTORS INPUT INJECTORS IGNITION CONTROL RELAY CONTROL CONTROL CONTROL CONTROL POWER REFERENCE POINT ENGINE GROUNDS SPEED INPUT IMPUT OXYGEN ENGINE SHIELD SENSOR INPUT TEMPERATURE GROUND 17 SHIELD SHIELD SHIELD SHIELD SHIELD REFERENCE ENGINE COOLANT POINT SPEED SENSOR TEMPERATURE SENSOR **SENSOR** SENSOR

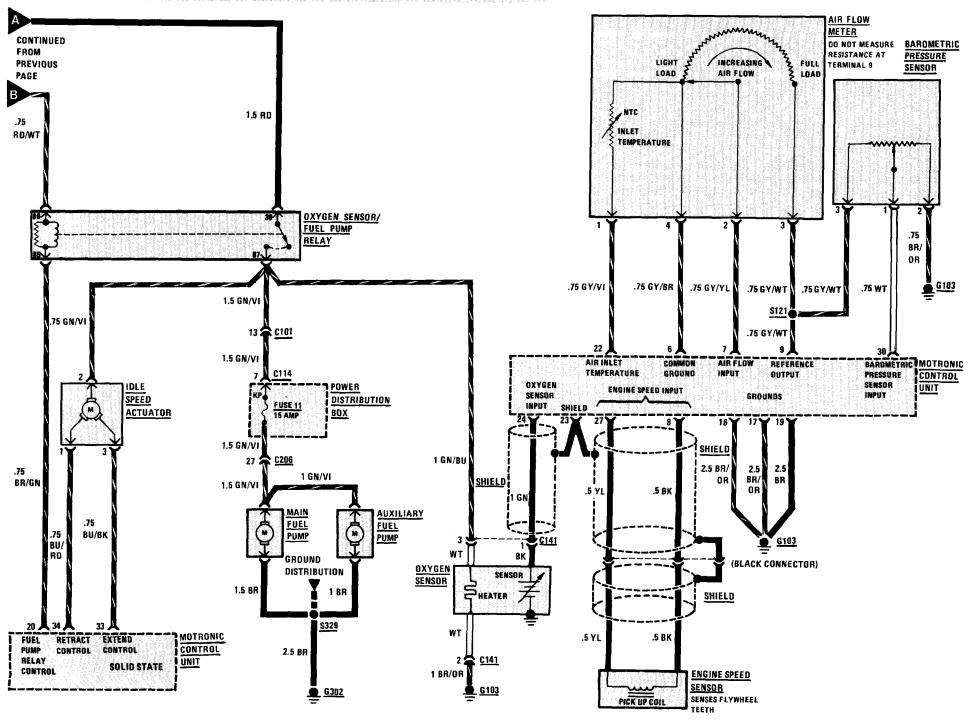




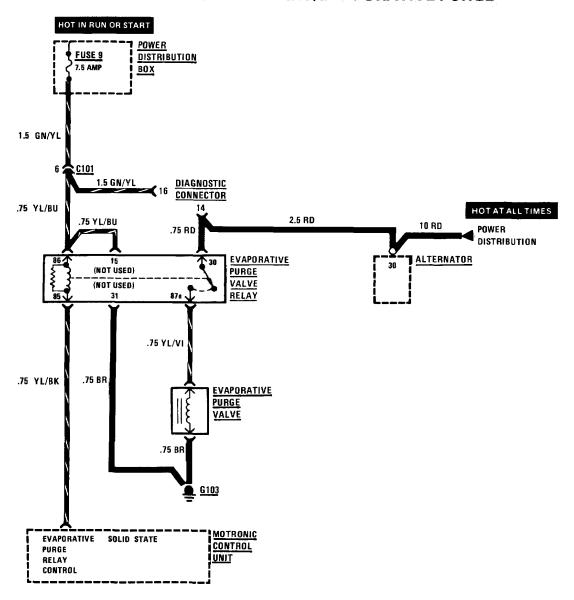
FUEL DELIVERY/FUEL CONTROL

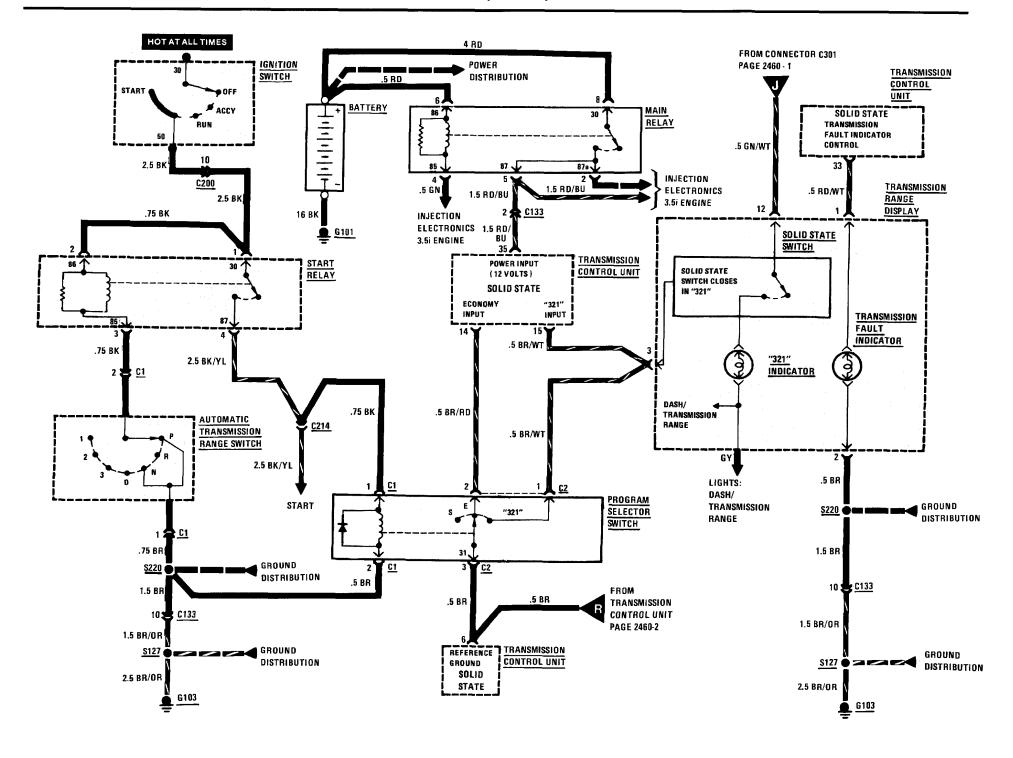


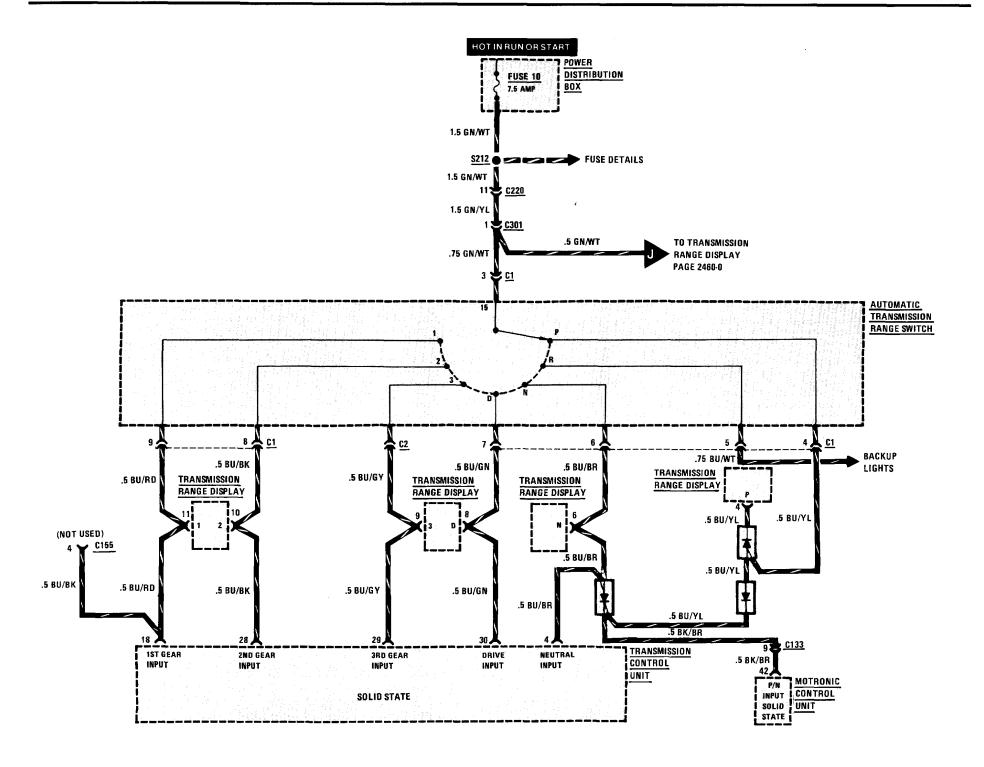
FUEL DELIVERY/FUEL CONTROL/IDLE SPEED CONTROL

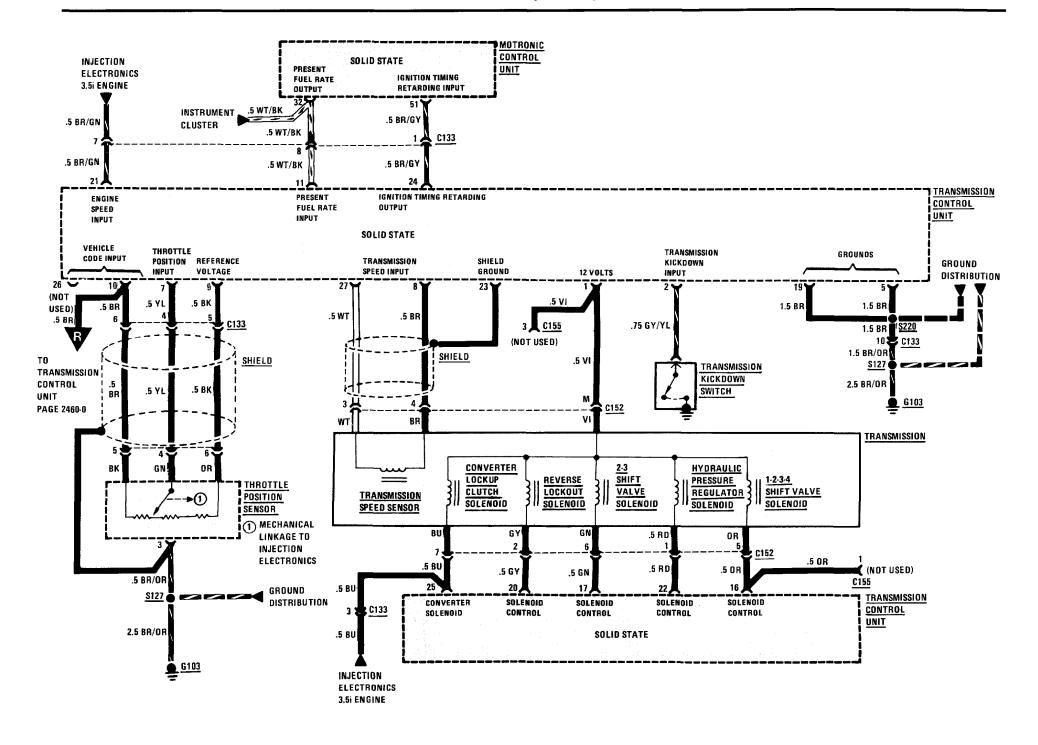


FUEL DELIVERY/EVAPORATIVE PURGE









2460A-0 ELECTRONIC TRANSMISSION CONTROL (AEGS)

TROUBLESHOOTING HINTS

- Try the following checks before doing the System Check.
- Check fuses if the Transmission Range Display bulbs do not illuminate.
- CAUTION: Disconnect Control Units only when the Ignition Switch is OFF.
- Use the Universal Adapter and connecting cables while performing individual tests.

| | <u>Tool Number</u> |
|---------------------|--------------------|
| Universal Adapter | 81 12 9 425 091 |
| Connector Cable | 81 12 9 425 092 |
| 35 pin Control Unit | |
| Connector Cable | 81 12 9 425 093 |
| 35 pin Harness | |

For an explanation of how this system operates, refer to circuit operation found at the end of this cell.

SYSTEM CHECK

- Use the System Check Table as a guide to normal operation.
- Perform all steps listed in the System Check Table.

SYSTEM CHECK TABLE

| ACTION | NORMAL OPERATION |
|------------------------------------|---|
| Turn the Ignition Switch to RUN | The Transmission Fault Indicator flashes twice, then stays on |

(Continued in next column)

(Continued from previous column)

| Set the program Selector Switch to 321 | The 321 Indicator lights |
|--|--|
| Crank the engine | The Program Selector Switch returns to E |
| Start the engine | The Transmission Fault Indicator goes out with the engine running |
| Drive the car with the Program Selector Switch in 321 | The car operates in selected gear only (first, second, or third gear) |
| Drive the car with the Program Selector Switch in S | First, second and third gears are kept selected up to full engine speed. Fourth gear (overdrive) is not selected |
| Drive the car with the Program Selector Switch in E | Transmission shifts at lower engine speeds and a fourth gear (overdrive) is available |

If a system did not check out properly, proceed with System Diagnosis.

SYSTEM DIAGNOSIS

 Diagnostic steps for the symptoms listed in the following table are listed after the table.

- Select the symptom found after performing the System Check.
- Perform the tests listed for the symptom found.

SYMPTOM TABLE

| OTIVII TOWITABLE | | |
|---|--|--|
| SYMPTOM | DO TEST | |
| Transmission Fault Indicator does not flash when the Ignition Switch is turned to RUN and lights when the engine is running. Transmission shift rough | A: Transmission Control Unit Shift Output Power and Ground Test | |
| Transmission Fault Indicator flashes when the Ignition Switch is turned to RUN and lights with the engine running | C: Engine Speed and Fuel Rate Input Test D: Hydraulic Pressure Regulator and Solenoid Test | |
| Transmission Fault Indicator does not light with the Ignition Switch in RUN and the engine not running | B: Transmission Control Unit Ignition Power Test G: Transmission Fault Indicator Test | |
| Program Selector Switch does not return to E when the engine is cranked | F: Program Selector Switch Return Test | |

(Continued on next page)

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| 321 Indicator does not light when the Program Selector Switch is set to 321, but Transmission operates in the 321 mode | H: 321 Indicator Test |
|--|---|
| Transmission does not operate in selected program and the Transmission Fault Indicator is off with the engine running | I: Program Selector Switch Continuity Test |
| Kickdown function is inoperative | K: Kickdown Switch Test |
| Shift Points are inaccurate or rough and the Transmission Fault Indicator is off with the engine running | L: Gear Input Test M: Throttle Position Sensor Test J: Transmission Speed Sensor Test |

A: TRANSMISSION CONTROL UNIT SHIFT OUTPUT AND GROUND TEST

Measure: VOLTAGE

At: TRANSMISSION CONTROL UNIT

CONNECTOR (Connected)

Condition:

Ignition Switch: RUN

| Measure Between | Correct Voltage | For Diagnosis |
|--------------------|----------------------------|---------------|
| 24 & Ground | Approxi- mately 5 Volts | See 1 |

(Continued in next column)

(Continued from previous column)

| 24 & 19 | Approxi- mately 5 Volts | See 2 |
|---------|----------------------------|-------|
| 24 & 5 | Approxi- mately 5 Volts | See 2 |

- If all the results are correct, replace the Transmission Control Unit.
- 1. Go to Test E: Motronic Control Unit Test.
- 2. Check/repair the ground wire for an open (see schematic).

B: TRANSMISSION CONTROL UNIT IGNITION POWER TEST

Measure: VOLTAGE

At: TRANSMISSION CONTROL UNIT **CONNECTOR (Connected)**

Condition:

Ignition Switch: RUN

| | Measure Between | Correct Voltage | For Diagnosis |
|---|--------------------|--------------------|---------------|
| ļ | 35 & Ground | Battery | See 1 |

- If the result is correct, go to the Symptom Table.
- 1. Check/repair the wire from terminal 35 to the Main Relay for an open (see schematic).

C: ENGINE SPEED AND FUEL RATE INPUT TEST

Measure: VOLTAGE

At: TRANSMISSION CONTROL UNIT CONNECTOR (Connected)

Condition:

• Ignition Switch: RUN

| Measure Between | Correct Voltage | For Diagnosis |
|--------------------|--------------------------|---------------|
| 11 & Ground | Greater than 10 Volts | See 1 |
| 21 & Ground | Greater than 10 Volts | See 2 |

- If all the results are correct, go to the Symptom Table.
- 1. Go to Test E: Motronic Control Unit Test if the Fuel Rate Gauge does not operate.
- Check/repair the wire to terminal 11 if the Fuel Rate Gauge operates.
- 2. Go to Test E: Motronic Control Unit Test if the Tachometer does not operate.
- Check/repair the wire to terminal 21 if the Tachometer operates.

D: HYDRAULIC PRESSURE **REGULATOR AND SOLENOID TEST**

Measure: RESISTANCE At: TRANSMISSION CONTROL UNIT

CONNECTOR (Disconnected)

| Measure Between | Correct Resistance | For Diagnosis |
|--------------------|----------------------------|---------------|
| 1 & Ground | Greater than 500 K Ohms | See 1 |
| 1 & 25 | 25 to 46 Ohms | See 2 |

(Continued on next page)

2460A-2 ELECTRONIC TRANSMISSION CONTROL (AEGS)

(Continued from previous page)

| 1 & 20 | 25 to 46 Ohms | See 2 |
|--------|--------------------|-------|
| 1 & 17 | 25 to 46 Ohms | See 2 |
| 1 & 16 | 25 to 46 Ohms | See 2 |
| 1 & 22 | 1.8 to 4.6 Ohms | See 3 |

- If all the results are correct, replace the Transmission Control Unit.
- Check the wiring from terminals 1, 16, 17, 20, 22, and 25 for shorts to ground (see schematic). Check the Pressure Regulator and Solenoids for a short to ground if wiring is OK. Repair/replace as necessary.
- 2. Check/repair wire (see schematic) and connector terminal. Replace the Solenoid Valve (see schematic) if wire and connector terminal are OK.
- 3. Check/repair wire (see schematic) and connector terminal. Replace the Hydraulic Pressure Regulator Solenoid if wire and connector terminal are OK.

E: MOTRONIC CONTROL UNIT TEST

Measure: VOLTAGE

At: MOTRONIC CONTROL UNIT CONNECTOR (Connected — Use

Universal Adapter)

Condition:

• Ignition Switch: RUN

| 19111011 01111011 | | |
|--------------------|----------------------------|---------------|
| Measure Between | Correct Voltage | For Diagnosis |
| 10 & Ground | Approxi- mately 5 Volts | See 1 |
| 11 & Ground | Greater than 10 Volts | See 1 |

(Continued in next column)

(Continued from previous column)

| 21 & Ground | Greater than 10 Volts | See 1 |
|-------------|--------------------------|-------|
|-------------|--------------------------|-------|

- If all the results are correct, check/repair the wire(s) to the Transmission Control Unit for an open(s).
- 1. Check the wire to the Transmission Control Unit for a short to ground (see schematic). Check/replace the Motornic Control Unit if wire is OK.

F: PROGRAM SELECTOR SWITCH RETURN TEST

Measure: VOLTAGE

At: PROGRAM SELECTOR SWITCH CONNECTOR C1 (Connected)

Condition:

• Ignition Switch: START

| Measure Between | Correct Voltage | For Diagnosis | |
|--------------------|-------------------------|---------------|--|
| 1 & Ground | Greater than 8 Volts | See 1 | |
| 1 & 2 | Greater than 8 Volts | See 2 | |

- If all the results are correct, replace the Program Selector Switch.
- 1. Check/repair the wire to terminal 1 for an open (see schematic).
- 2. Check/repair the wire from terminal 2 for an open (see schematic).

G: TRANSMISSION FAULT INDICATOR TEST (TABLE 1)

Measure: VOLTAGE

At: TRANSMISSION CONTROL UNIT CONNECTOR (Connected)

Condition:

• Ignition Switch: RUN

| Measure Between | Correct Voltage | For Diagnosis |
|--------------------|--------------------------|---------------|
| 33 & Ground | Greater than 10 Volts | See 1 |

- If the voltage is correct, go to Table 2.
- 1. Replace the Transmission Control Unit.

G: TRANSMISSION FAULT INDICATOR TEST (TABLE 2)

Measure: VOLTAGE

At: TRANSMISSION RANGE DISPLAY CONNECTOR (Disconnected)

Condition:

• Ignition Switch: RUN

| .9 | | | | | | |
|--------------------|--------------------------|---------------|--|--|--|--|
| Measure Between | Correct Voltage | For Diagnosis | | | | |
| 1 & Ground | Greater than 10 Volts | See 1 | | | | |
| 1 & 2 | Greater than 10 Volts | See 2 | | | | |

- If all the voltages are correct, check the bulb and printed circuit board. Replace as necessary.
- 1. Check/repair the wire to terminal 1 for an open (see schematic).
- 2. Check/repair the wire from terminal 2 for an open (see schematic).

H: 321 INDICATOR TEST

Measure: VOLTAGE

At: TRANSMISSION RANGE DISPLAY **CONNECTOR (Disconnected)**

Conditions:

• Ignition Switch: RUN

• Program Selector Switch: 321

| Measure Between | Correct Voltage | For Diagnosis |
|--------------------|--------------------------|---------------|
| 3 & Ground | 0 Volts | See 1 |
| 12 & Ground | Greater than 10 Volts | See 2 |

- If all the results are correct, check the associated wire, bulb, printed circuit board, and connector terminals. Repair/ replace as necessary.
- 1. Check/repair the wire to terminal 3 and the connector terminal (see schematic).
- 2. Check/repair the wire to terminal 12 for an open (see schematic).

1: PROGRAM SELECTOR SWITCH **CONTINUITY TEST**

Measure: RESISTANCE

At: TRANSMISSION CONTROL UNIT CONNECTOR (Disconnected)

Conditions:

- Transmission Range Display Connector: DISCONNECTED
- Program Selector Switch: E

| Measure Between | Correct Resistance | For Diagnosis |
|--------------------|-----------------------|---------------|
| 14 & 6 | Less than 1 Ohm | See 1 |
| • Set Program | n Selector Switch | n to 321. |

(Continued in next column)

(Continued from previous column)

| 15 & 6 | Less than 1 Ohm | See 1 | | | |
|-----------------------------------|--------------------|-------|--|--|--|
| Set Program Selector Switch to S. | | | | | |
| 14 & 6 | Infinite Ohms | See 2 | | | |
| 15 & 6 | Infinite Ohms | See 2 | | | |

- If all the results are correct, replace the Transmission Control Unit.
- 1. Check the wires and connector terminal (see schematic). Replace the Program Selector Switch if wires are OK.
- 2. Replace the Program Selector Switch.

J: TRANSMISSION SPEED SENSOR TEST (TABLE 1)

Measure: RESISTANCE

At: TRANSMISSION CONTROL UNIT **CONNECTOR (Disconnected)**

| Measure Between | Correct Resistance | For Diagnosis | |
|--------------------|----------------------------|---------------|--|
| 8 & Ground | Greater than 500 K Ohms | See 1 | |
| 8 & 27 | 800 Ohms to 1.6 K Ohms | See 2 | |

- If all the results are correct, go to Table 2.
- 1. Check/repair the wires from terminals 8 and 27 for short to ground (see schematic). Replace the Transmission Speed Sensor if wires are OK.
- 2. Check/repair the wires from terminals 8 and 27 for opens (see schematic). Replace the Transmission Speed Sensor if wires are OK.

J: TRANSMISSION SPEED SENSOR **TEST (TABLE 2)**

Measure: AC VOLTAGE

At: TRANSMISSION CONTROL UNIT **CONNECTOR (Disconnected)**

Conditions:

- Lift car (rear wheels must turn freely)
- Engine running
- Gear Selector: D
- Speedometer: 30 km/h (20 mph)

| Measure Between | Correct Voltage | For Diagnosis |
|--------------------|------------------------------|---------------|
| 8 & 27 | Greater than 3.5 Volts AC | See 1 |

- If the result is correct, replace the Transmission Control Unit.
- 1. Replace the Transmission Speed Sensor.

K: KICKDOWN SWITCH TEST

Measure: VOLTAGE At: TRANSMISSION CONTROL UNIT CONNECTOR (Connected) Condition:

| • Ignition Switch: RUN | | | | | | |
|------------------------|-----------------------|---------------|--|--|--|--|
| Measure Between | Correct Voltage | For Diagnosis | | | | |
| 2 & Ground | Approximately 5 Volts | See 1 | | | | |
| • Depress acc | elerator pedal to | Kickdown. | | | | |
| 2 & Ground | 0 Volts | See 2 | | | | |

(Continued on next page)

ELECTRONIC TRANSMISSION CONTROL (AEGS) 2460A-4

(Continued from previous page)

- If all the results are correct, check the BMW Troubleshooting Manual to verify that the problem is not in the Transmission. Replace the Transmission Control Unit if the problem is not in the Transmission.
- 1. Check the wire from terminal 2 and Kickdown Switch for a short to ground (see schematic). Replace the Transmission Control Unit if wire and Kickdown Switch are OK.
- 2. Check the wire from terminal 2 for an open (see schematic). Replace the Kickdown Switch is wire is OK.

L: GEAR INPUT TEST

Measure: VOLTAGE

At: TRANSMISSION CONTROL UNIT **CONNECTOR (Connected)**

Conditions:

 Ignition Switch: RUN • Gear Selector: N (Neutral)

| 4 | & G: | roun | d | | Battery | | | See 1 |
|---|------|------|-----------|-----|----------|----|-----|-----------|
| • | Put | the | Ge | ear | Selector | in | all | positions |
| | exce | pt N | (N_{i}) | eut | ral). | | | |

| 4 & Ground | Less than 1 Volt | See 2 | |
|---------------------------------------|---------------------|-------|--|
| • Put the Gear Selector IN D (Drive). | | | |
| 30 & Ground | Battery | See 1 | |

• Put the Gear Selector in all positions except D (Drive).

| · | , | |
|-------------|---------------------|-------|
| 30 & Ground | Less than 1 Volt | See 2 |
| D 111 C | 0.1 0.4.1 | . 1 |

• Put the Gear Selector in 3 (third gear).

(Continued in next column)

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| 29 & Ground | Less than 1 Volt | See 2 | |
|---|---------------------|--------------|--|
| • Put the Gear | Selector in 2 (se | econd gear). | |
| 28 & Ground | Battery | See 1 | |
| • Put the Gear Selector in 1 (first gear). | | | |
| 18 & Ground | Battery | See 1 | |
| • Put the Gear Selector in all positions except 1 (first gear). | | | |
| 18 & Ground | Less than 1 Volt | See 2 | |

- If all the results are correct, go to the Symptom Table.
- 1. If the associated bulb in the Transmission Range Display lights, check/repair the wire to the Transmission Range Switch for an open (see schematic).
- If the associated bulb in the Transmission Range Display does not light, check/ repair wire from the Automatic Transmission Range Switch, and the Automatic Transmission Range Switch (see schematic).
- 2. Check/repair the wire for a short to voltage. Also check/repair the Automatic Transmission Range Switch (see schematic).

M: THROTTLE POSITION SENSOR **TEST**

Measure: VOLTAGE At: TRANSMISSION CONTROL UNIT CONNECTOR (Connected)

Condition:

Ignition Switch: RUN

| • Ignition Switch. NON | | | |
|--|---|---------------|--|
| Measure Between | Correct Voltage | For Diagnosis | |
| 9 & Ground | Approxi- mately 5 Volts | See 1 | |
| 9 & 6 | Approxi- mately 5 Volts | See 1 | |
| Operate Throttle through its full range. | | | |
| | 7 Volts (Throttle closed) increasing | | |
| 7 & 6 | evenly to 4.77 | See 2 | |

• If all the results are correct, go to the Symptom Table.

Volts

(Throttle fully

opened)

- 1. Replace the Transmission Control Unit.
- 2. Check/repair the wiring to the Throttle Position Sensor. Adjust the Throttle Position Sensor if wiring is OK. Replace the Throttle Position Sensor if adjustment does not correct the problem.

Note: The highest voltage at full open position should be .22 volts less than the stabilized voltage. Adjust Throttle Position Sensor accordingly.

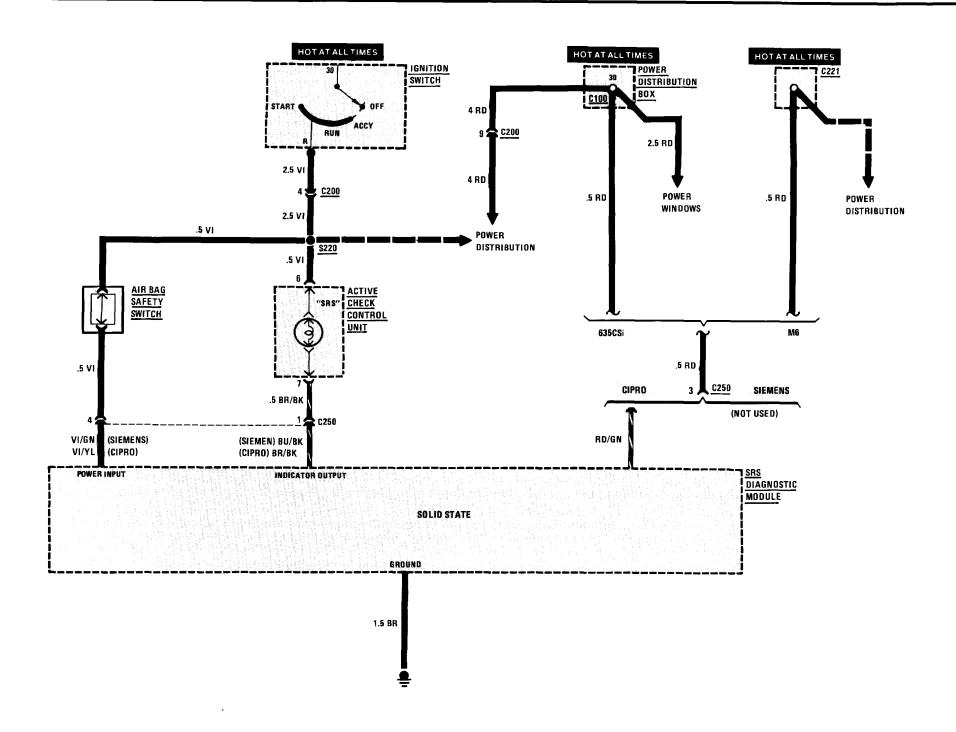
CIRCUIT OPERATION

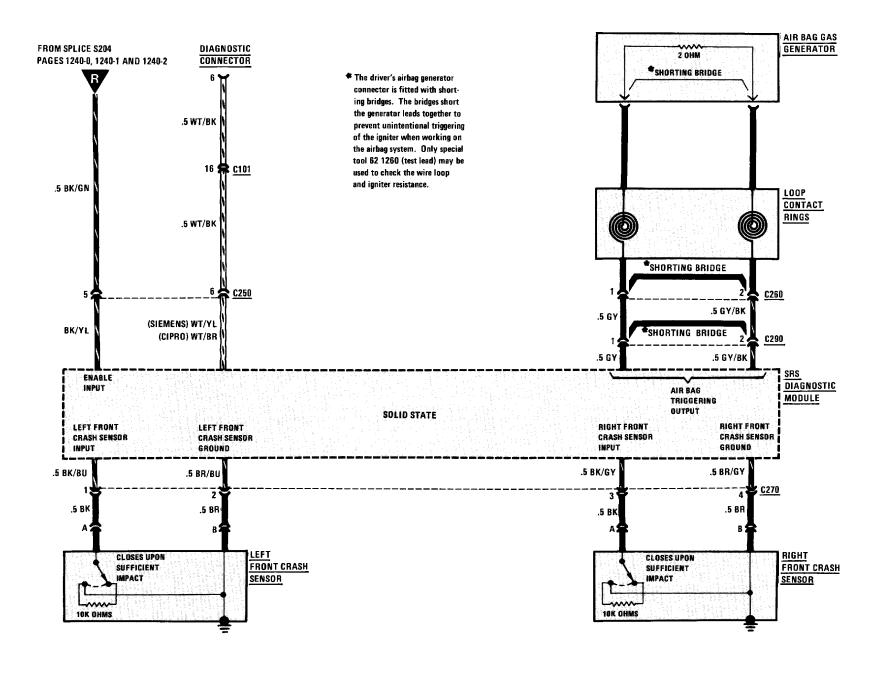
By operating the Program Selector Switch, the driver can select 3 different transmission modes. When the Program Selector Switch is set to E (Economy), the Economy Input (terminal 14) in the Transmission Control Unit is grounded through terminal 6. The Economy Mode is designed for smooth, refined shift points and low ful consumption. A fourth gear, or overdrive ratio, is available in the Economy Mode to reduce engine speed and noise level. When the Program Selector Switch is set to 321, the 321 Indicator lights. The Transmission does not shift up or down and will operate in the selected gear only. When the Program Selector Switch is set to S, voltage is present at the Economy and 321 Inputs in the Transmission Control Unit. Fourth gear is not selected and first, second, and third gears are kept selected up to full engine speed. The Program Selector Switch is designed to return to E when the engine is cranked. When the engine is cranked, voltage is applied to the coil in the Program Selector Switch through the Ignition Switch and the Start Relay. The coil energizes and the Program Selector returns to E.

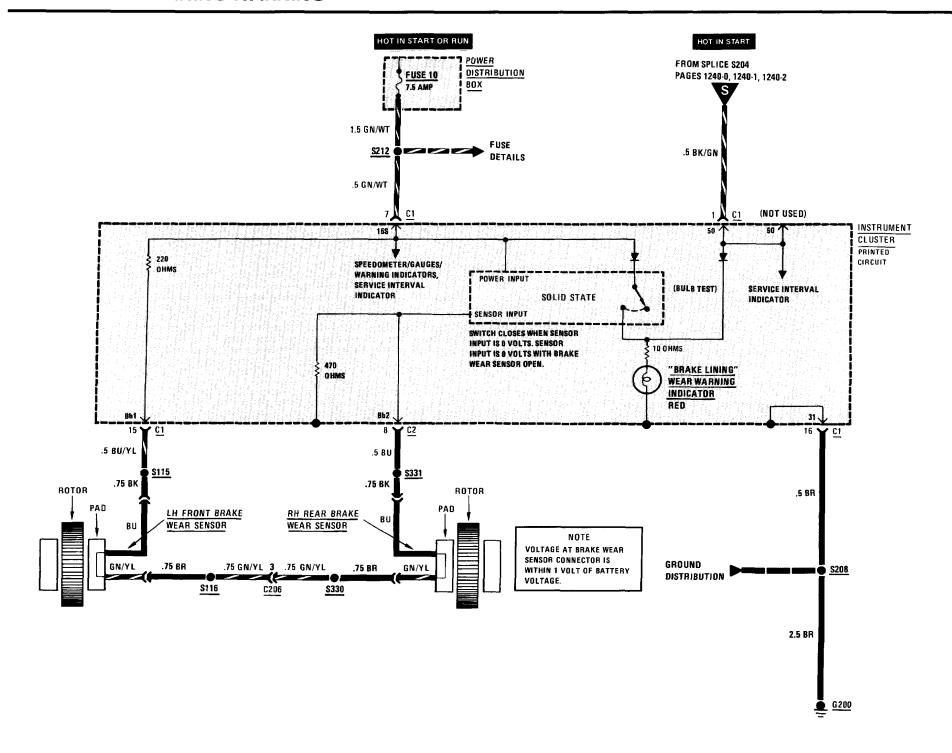
The Transmission Control Unit monitors engine speed (terminal 21), fuel rate (terminal 11), Throttle position (terminal 7), road speed (terminals 8 and 27), Kickdown signal (terminal 2), Gear Selector position (terminals 4, 30, 29, 28 and 18) and Program Selector Switch position (terminals 14 and 15). The Transmission Control Unit's electronic processing circuit compares this information with the program data to establish the correct gear and smooth shift points by controlling the Shift Valve Solenoids and the Hydraulic Pressure Regulator.

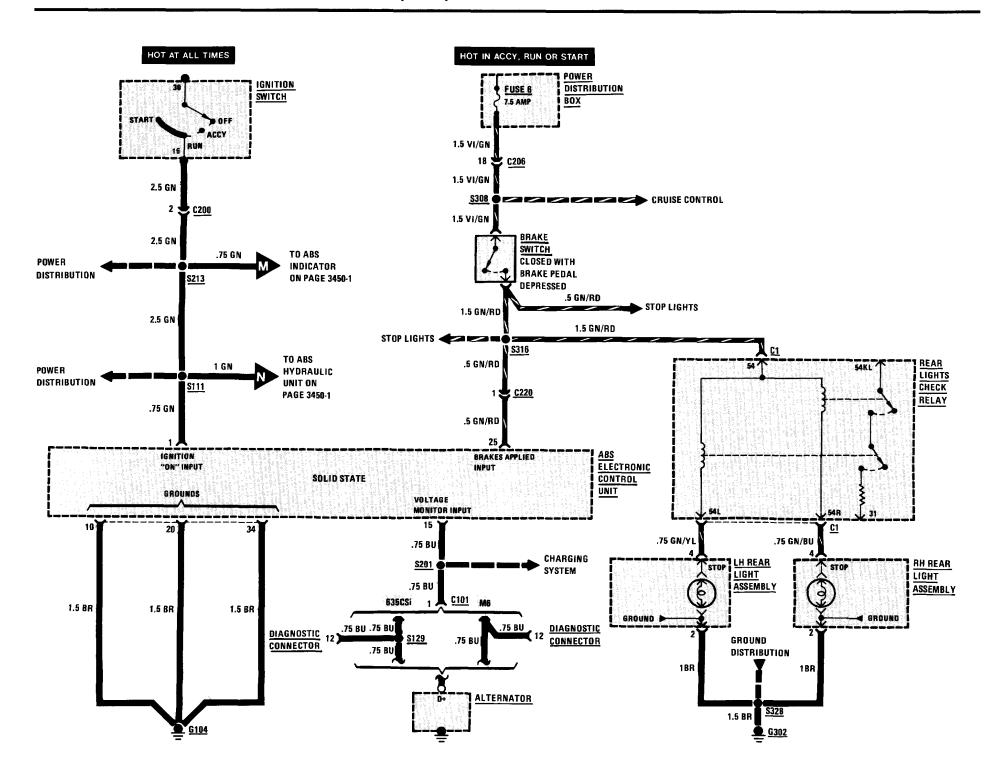
The Transmission Fault Indicator will light with the engine running if a problem with the control system occurs. When a fault is detected, the vehicle can only be driven in third and reverse gears. Neutral and Park also retain their functions. Voltage to the transmission (terminal 1) is not present when a fault is detected.

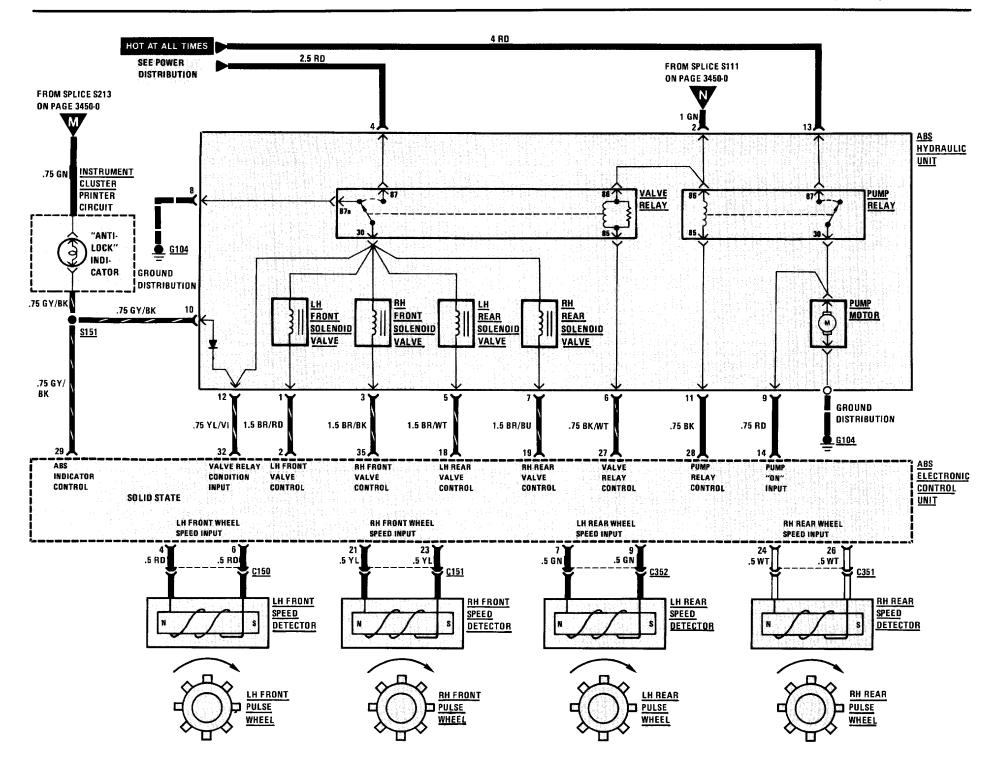
The Reverse Lock Solenoid prevents the driver from selecting reverse above 5 mph.

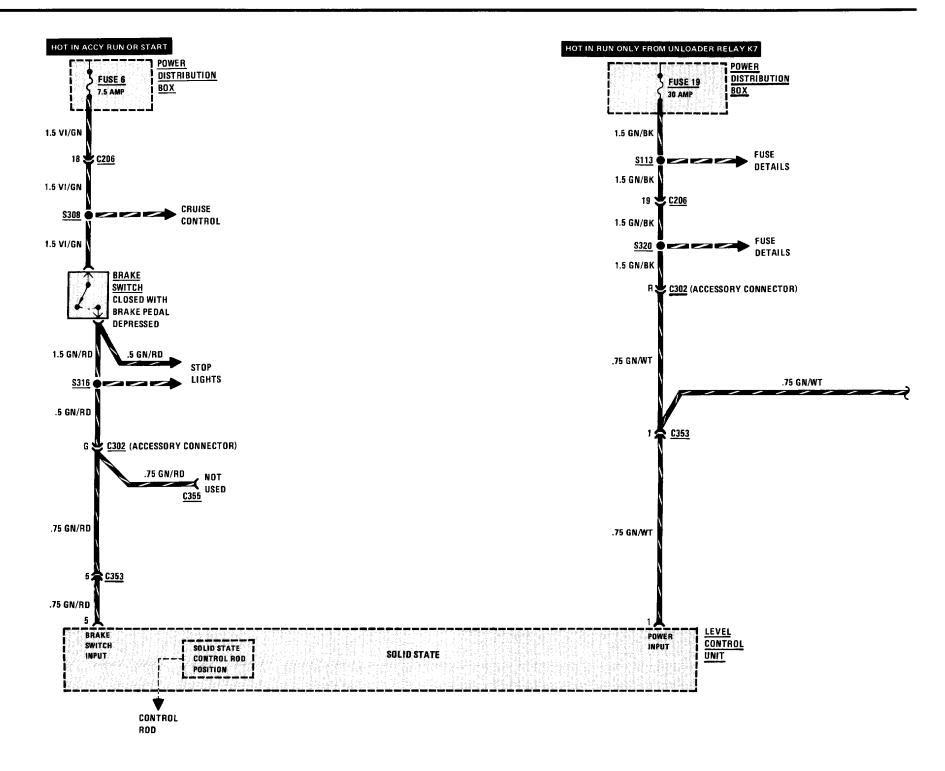


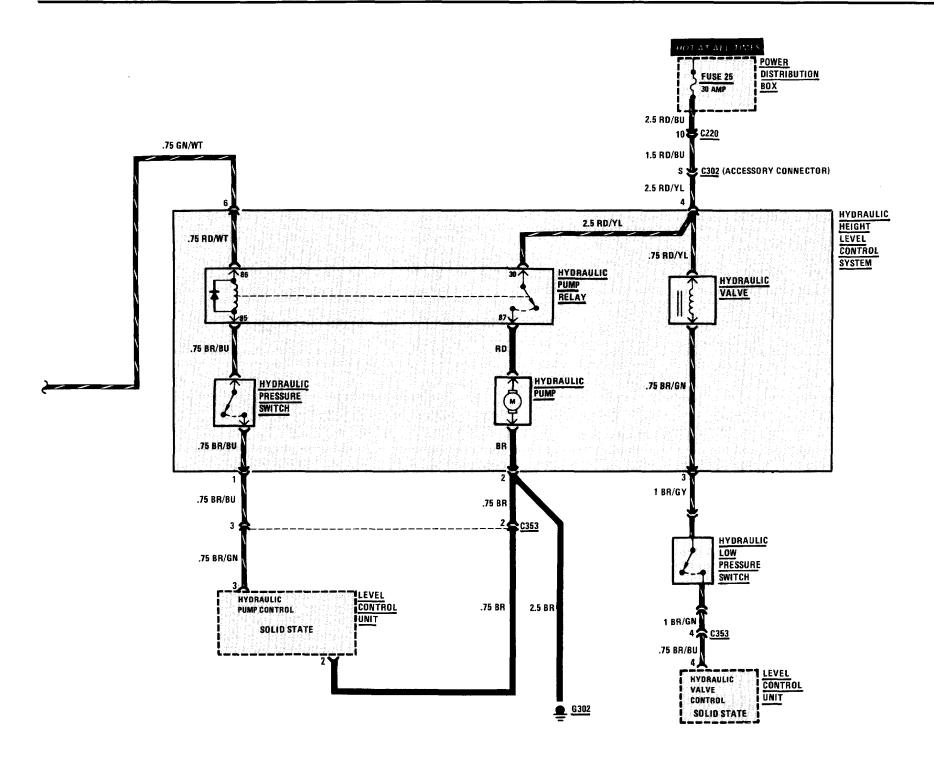


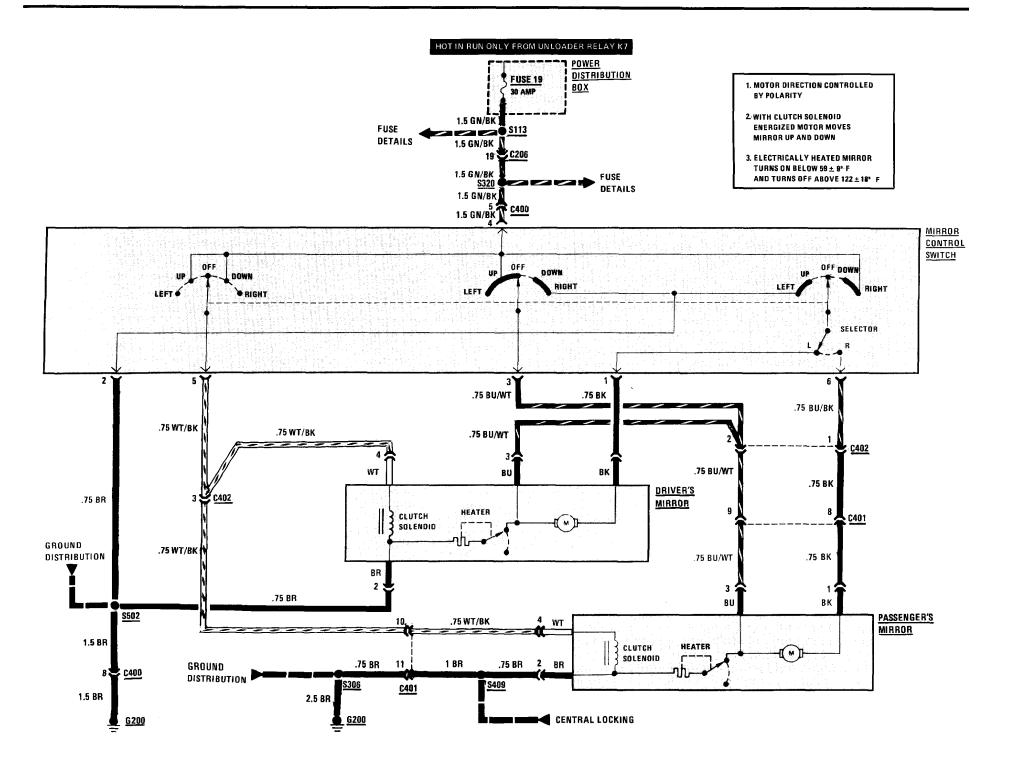


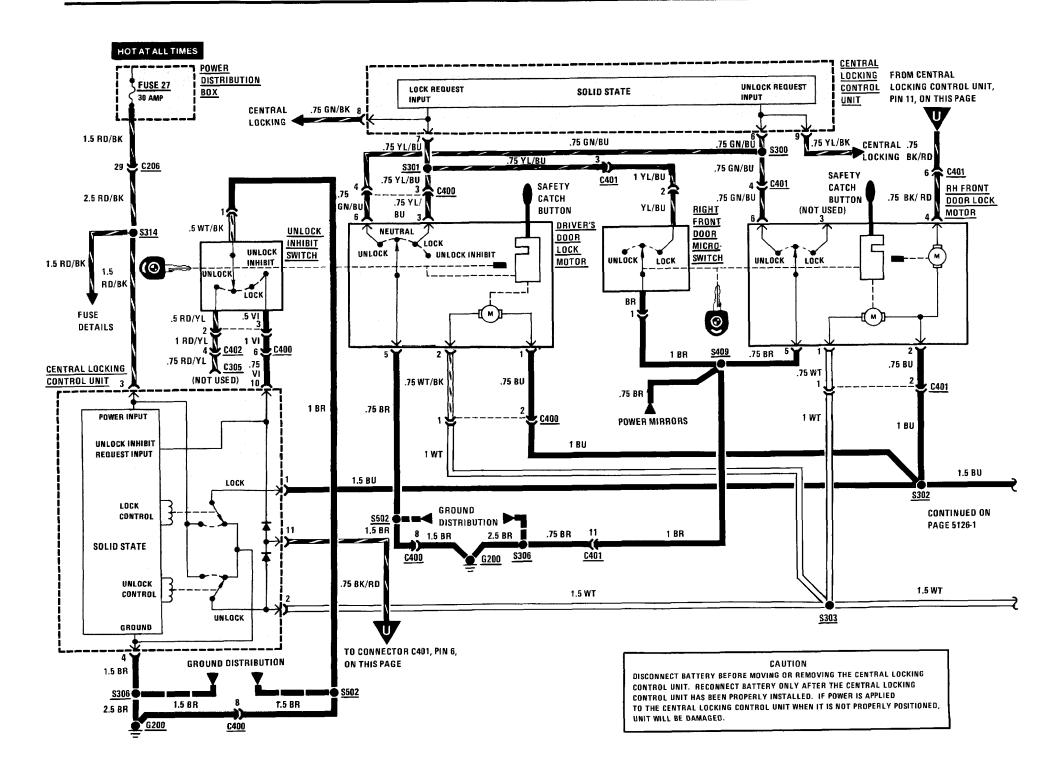


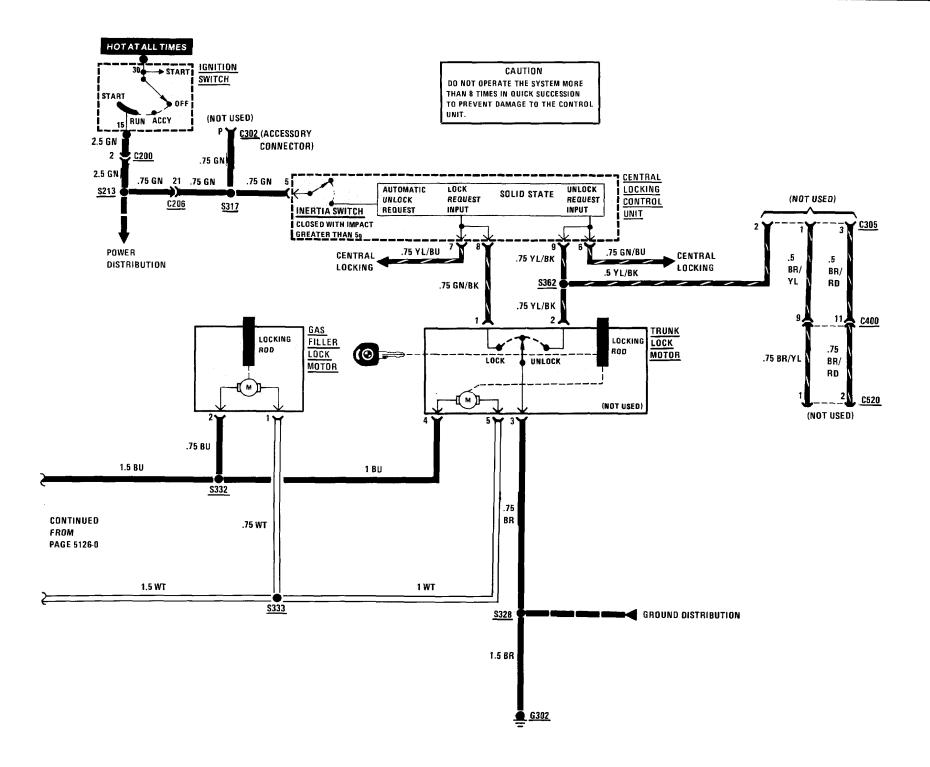












TROUBLESHOOTING HINTS

- 1. Check Fuse by operating the Interior Light Timer for either Dome Light.
- 2. If all locks stay in unlock inhibit, check the wires to terminal 10 of the central locking control unit for a short to ground.

SYSTEM CHECK

- Operate controls in sequence listed in the System Check Table.
- Refer to Repair Action for the Response received (tests follow the System Check Table).
- After any repair, repeat System Check to verify proper system operation.

NOTE: Before replacing any system component, check all connectors, splices, and wiring to that component.

SYSTEM CHECK TABLE

| OPERATION | RESPONSE | REPAIR ACTION | |
|---|--|---|--|
| Insert the key in the Driver's door and turn to LOCK | All doors lock | None, proceed to Operation 2 | |
| | Some doors lock | Repair/replace the suspect Door Lock Motor circuit | |
| | No doors lock | Proceed to Operation 4 | |
| 2. Turn the key to UNLOCK INHIBIT (clockwise until key is horizontal) | All doors double lock (Safety Catch Buttons cannot be pulled up by hand) | None, proceed to Operation 3 | |
| | Driver's door double locks and only some of the other doors double lock | Repair/replace the suspect Door Lock Motor | |
| | Driver's door double locks but all the other doors do not double lock | Perform Test B | |
| | Driver's door does not double lock | Mechanical problem, see BMW Troubleshooting Manual | |

SYSTEM CHECK TABLE (CONT'D)

| OPERATION | RESPONSE | REPAIR ACTION |
|---|---------------------------|---|
| 3. Turn the key to UNLOCK | All doors unlock | None, proceed to Operation 4 |
| | Some doors unlock | Repair/replace the suspect Door Lock Motor circuit |
| | No doors unlock | Proceed to Operation 5 |
| 4. Insert the key in the Passenger's door and turn to LOCK | All doors lock | If the doors did not lock in Operation 1, repair/ replace the Driver's Door Lock Switch, otherwise proceed to Operation 5 |
| | Some doors lock | Repair/replace the suspect Door Lock Motor circuit |
| | No doors lock | If all the doors locked in Operation 1, repair/ replace the Right Front Door Microswitch. If the doors did not lock in Operation 1, perform Test A |
| 5. Insert the key in the Passenger's door and turn to UNLOCK | All doors unlock | If all the doors did not unlock in Operation 3, repair/replace the Driver's Door Lock Switch, otherwise proceed to Operation 6 |
| | Some doors unlock | Repair/replace the suspect Door Lock Motor |
| | No doors unlock | If all the doors unlocked in Operation 3, repair/ replace the Passenger's Door Lock Switch. If the doors did not unlock in Operation 3, perform Test C |
| 6. Get in the car and close and lock all doors | Doors remain locked | None, proceed to Operation 7 |
| Turn the Ignition Switch to RUN | Doors unlock | Repair/replace the Central Locking Control Unit |
| 7. Get out of the car | All doors can be unlocked | None, proceed to Operation 8 |
| Insert the key in the Driver's door and turn to LOCK Unlock each of the doors by pulling up the Safety Catch Buttons | All doors remain secure | Disconnect the connector from the Central Locking Control Unit and check for a short to ground in the wires at terminal 11. • If short to ground is not present, replace the Central Locking Control Unit. • If short to ground is present isolate wiring from Door Lock Motors one at a time to find short |

SYSTEM CHECK TABLE (CONT'D)

| OPERATION | RESPONSE | REPAIR ACTION |
|---|----------------------------|---|
| 8. Insert the key in the Trunk Cylinder | Trunk locks | None, proceed to Operation 9 |
| Switch. Turn the key to LOCK | Trunk does not lock | If the doors lock, repair/replace the Trunk Lock Motor Circuit or Trunk Lock Motor If the doors do not lock, repair/replace the Trunk Switch Repair/replace the Central Locking Control Unit if the Trunk Switch Circuit is OK |
| 9. Turn the key to UNLOCK | Trunk unlocks | None, proceed to Operation 10 |
| | Trunk does not unlock | If the doors unlock, repair/replace the Trunk Lock Motor circuit or Trunk Lock Motor If the doors do not unlock, repair/replace the Trunk Switch Repair/replace the Central Locking Control Unit if the Trunk Switch Circuit is OK |
| 10. Turn the key back to LOCK | Gas Filler locks | None, proceed to Operation 11 |
| | Gas Filler does not lock | Repair/replace the Gas Filler Lock Motor circuit |
| 11. Turn the key to UNLOCK | Gas Filler unlocks | None |
| | Gas Filler does not unlock | Repair/replace the Gas Filler Lock Motor circuit |
| | | |

• If all results are normal, the system is OK.

SYSTEM DIAGNOSIS

 Do the following tests when directed by the System Check Table.

A: CONTROL UNIT LOCK TEST (TABLE 1)

Measure: VOLTAGE

At: CONTROL UNIT CONNECTOR (Connected) Measure Correct For Between Voltage Diagnosis 3 & Ground Battery See 1 3 & 4 Battery See 2

- If the voltages are correct, proceed to Table 2.
- 1. Check the wire to terminal 3 for an open.
- 2. Check the wire from terminal 4 for an open to ground (see schematic).

A: CONTROL UNIT LOCK TEST (TABLE 2)

| Connect: A FUSED JUMPER At: CONTROL UNIT CONNECTOR (Connected) | | |
|--|-------------------|---------------|
| Jumper Between | Correct Result | For Diagnosis |
| 7 & Ground | Doors lock | See 1 |

- If the result is correct, repair/replace the switches and related wiring (see schematic).
- 1. Proceed to Table 3.

A: CONTROL UNIT LOCK TEST (TABLE 3)

Connect: FUSED JUMPERS At: CONTROL UNIT CONNECTOR (Disconnected) Jumper Correct For Between Result Diagnosis 1 & 3 Doors lock See 1

- If the result is correct, replace the Central Locking Control Unit.
- 1. Check the wire from terminal 1 to splice and the wire from terminal 3 to splice for opens (see schematic).

B: UNLOCK INHIBIT TEST

Connect: A FUSED JUMPER At: CONTROL UNIT CONNECTOR (Connected)

| Jumper Between | Correct Result | For Diagnosis |
|-------------------|-------------------------|---------------|
| 10 & Ground | Doors double lock | See 1 |

- If the result is correct, check the wires from terminal 10 to ground for opens (see schematic). Replace the Unlock Inhibit Switch if the wires and connections are OK.
- 1. Check the wires from terminal 11 for opens (see schematic). Replace the Central Locking Control Unit, if the wires and connections are OK.

C: CONTROL UNIT UNLOCK TEST

Connect: A FUSED JUMPER At: CONTROL UNIT CONNECTOR (Connected)

| Jumper | Correct | For |
|------------|-----------------|-----------|
| Between | Result | Diagnosis |
| 6 & Ground | Doors unlock | See 1 |

- If the result is correct, repair/replace the switches and related wiring (see schematic).
- 1. Replace the Central Locking Control Unit.

CIRCUIT DESCRIPTION

The Central Locking System is controlled by the Central Locking Control Unit. This unit senses when a lock switch is moved by a key, and sends the appropriate signal to drive the Motors. The Central Locking Control Unit controls the Door Locks, Gas Filler Lock and Trunk Lock. The unit also has an Inertia Switch which closes on impact greater than 5g. If in RUN or START the locks are then unlocked.

Lock

When the Key is inserted into a lock and turned clockwise, the Lock switch moves to LOCK and grounds terminal 7 of the Central Locking Control Unit. The unit then activates the Lock Relay and applies voltage from Fuse 27 to the Lock Motor, which is grounded through the Central Locking Control Unit terminal 2. The Lock Motor then pulls the lock down. The door locks also control the Trunk Lock and Gas Filler Lock.

Unlock

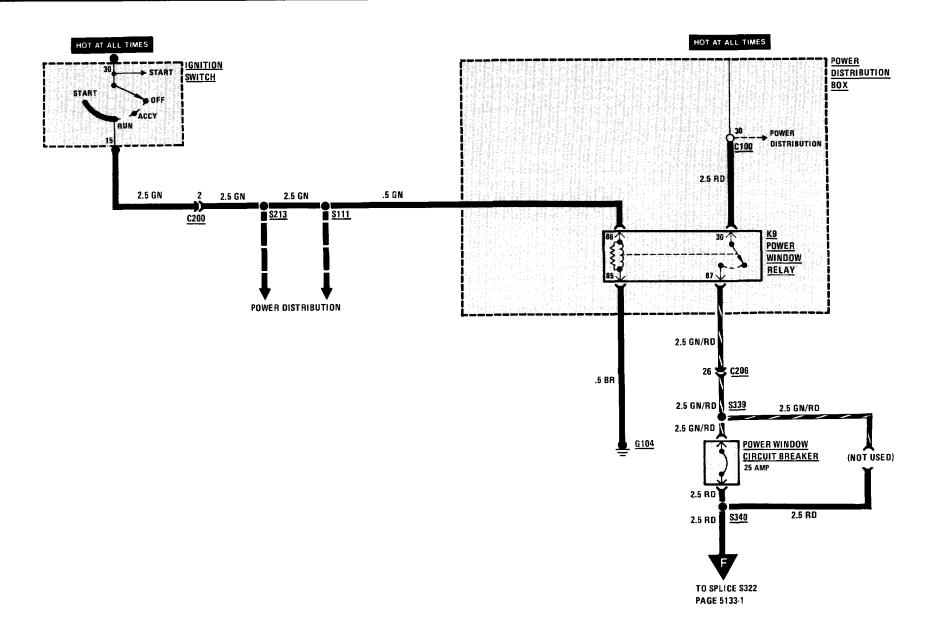
When the key is turned counterclockwise, terminal 6 of the Central Locking Control Unit is grounded through the Lock Switch. The Central Locking Control Unit then activates the Unlock Relay and applies voltage from Fuse 27, through terminal 2 to the Lock Motor. The motor is grounded through the Cental Locking Control Unit terminal 1. The polarity is reversed and the motor pushes the lock up.

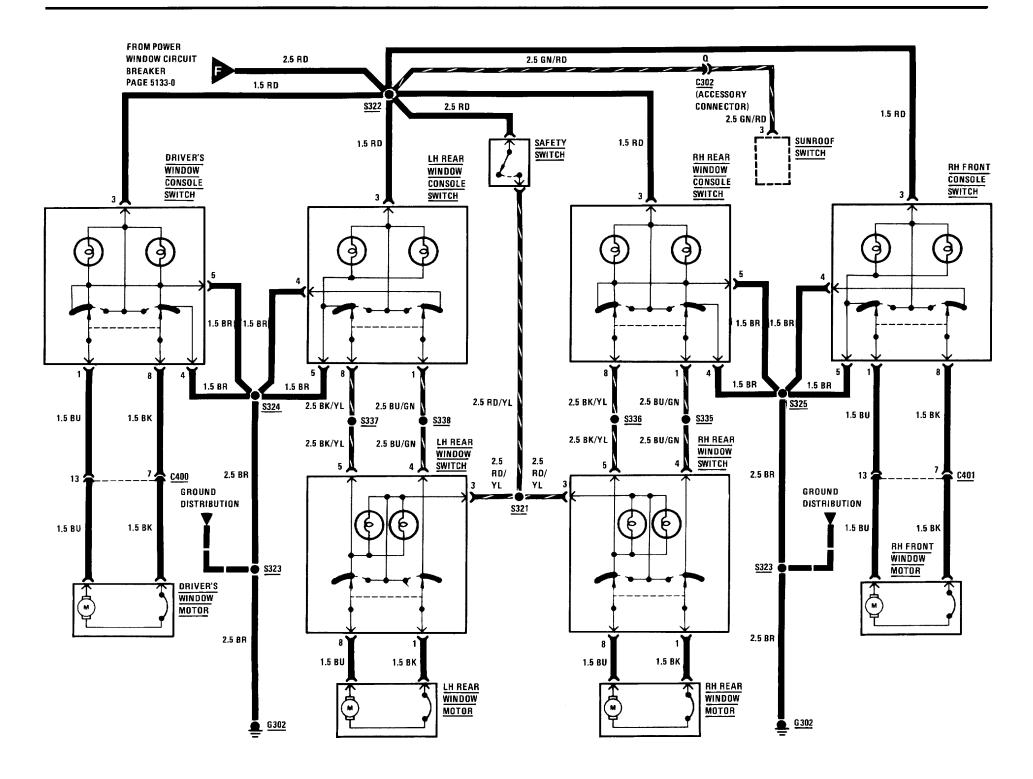
Unlock Inhibit

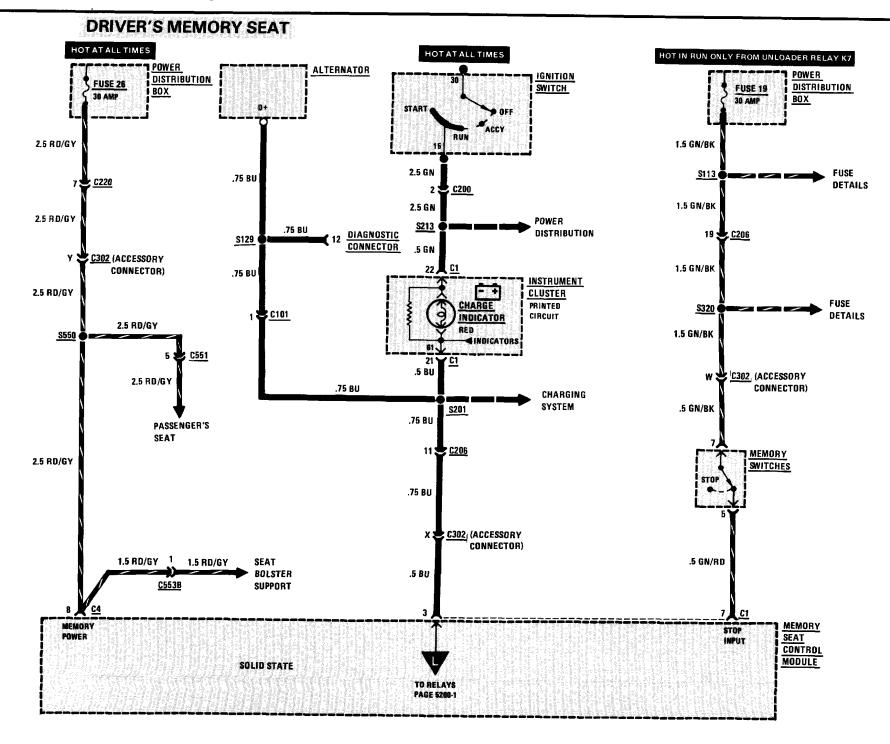
When the key is inserted into the Driver's Lock and turned clockwise past the LOCK position, the Unlock Inhibit mechanism is engaged. This mechanically inserts a bar into the driver's lock and prevents unlocking through use of the Safety Catch Button. When in the Unlock Inhibit position, ground is applied to the Unlock Inhibit motors in the other lock units. The Central Locking Control Unit is grounded at terminal 10 and then activates the Lock Relay. Voltage is applied to the Unlock Inhibit motors through terminal 1. They are now activated and engage the other Unlock Inhibit mechanisms. The direction of the motors is reversed when the doors are unlocked (see Unlock).

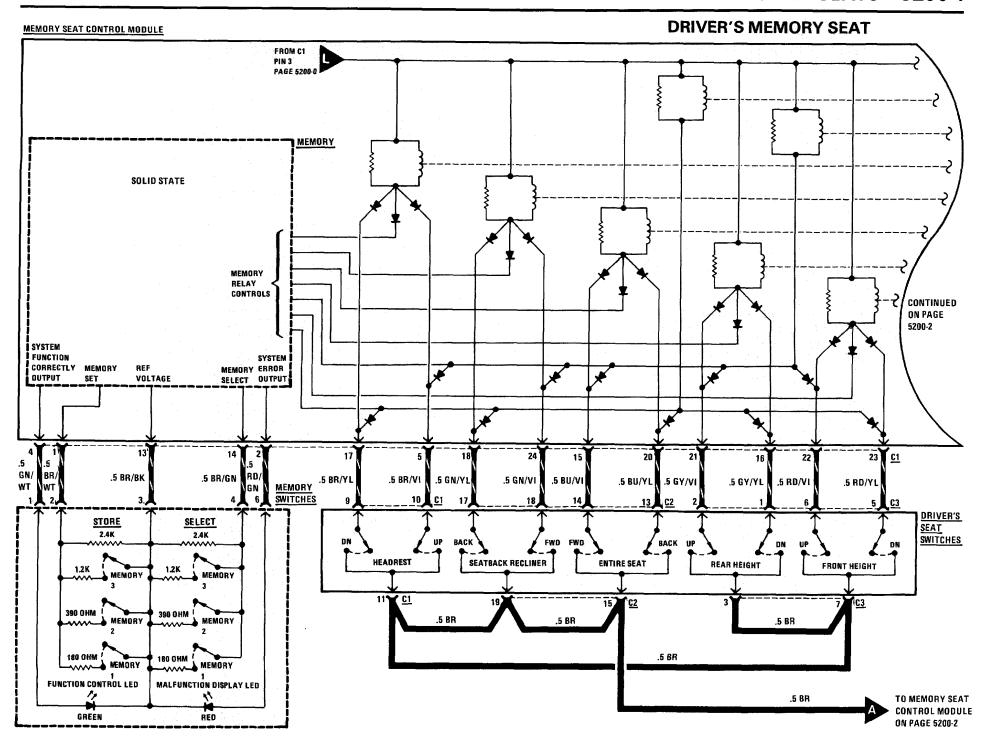
Trunk Lock

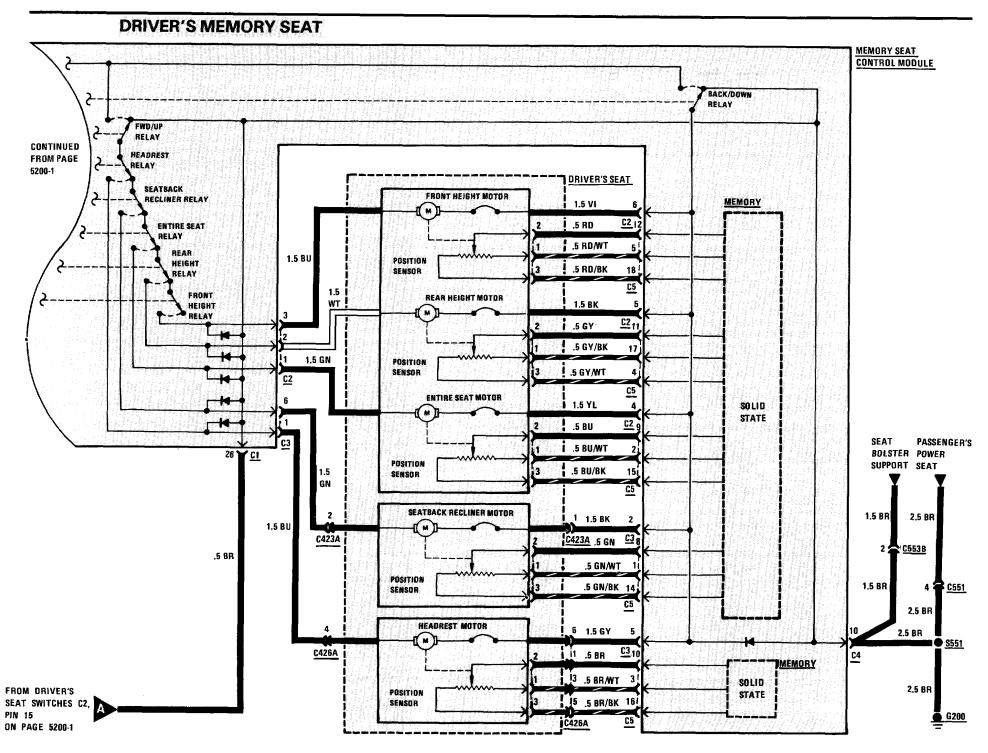
The Trunk Lock operates in a manner similar to the Door Locks.



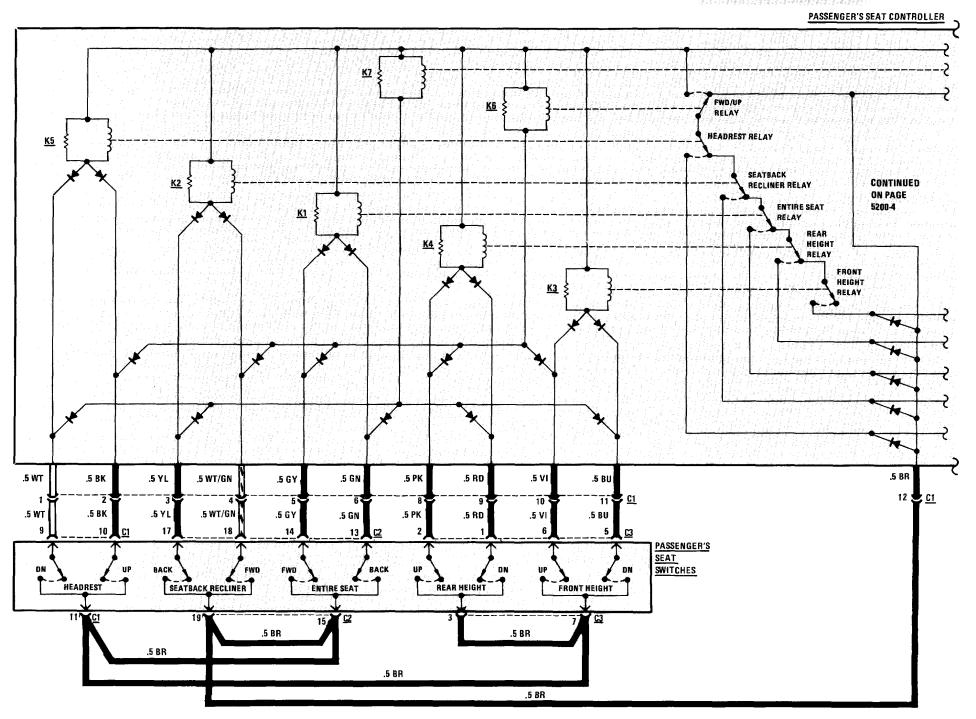




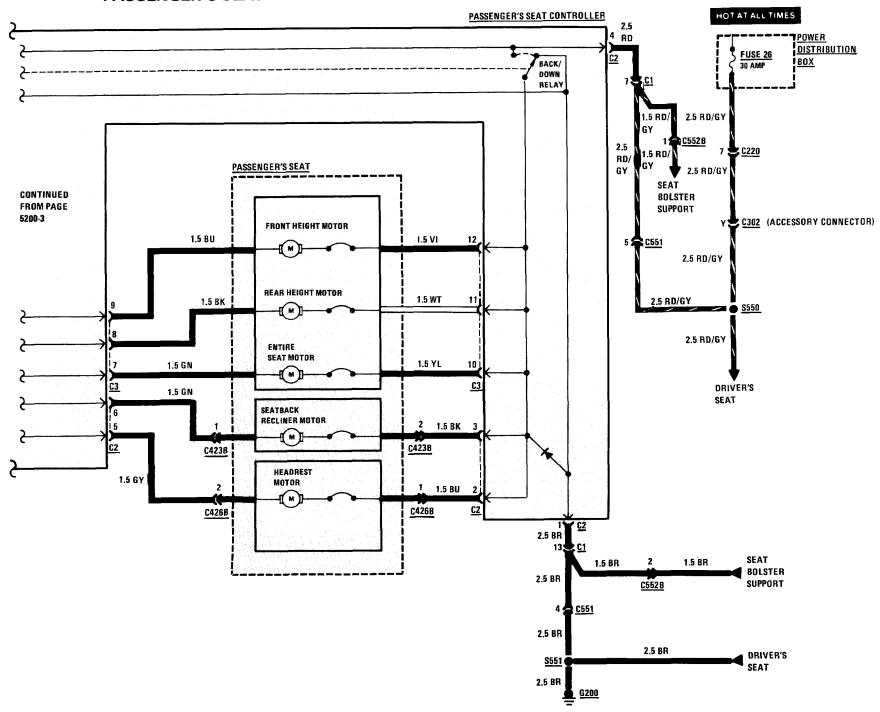




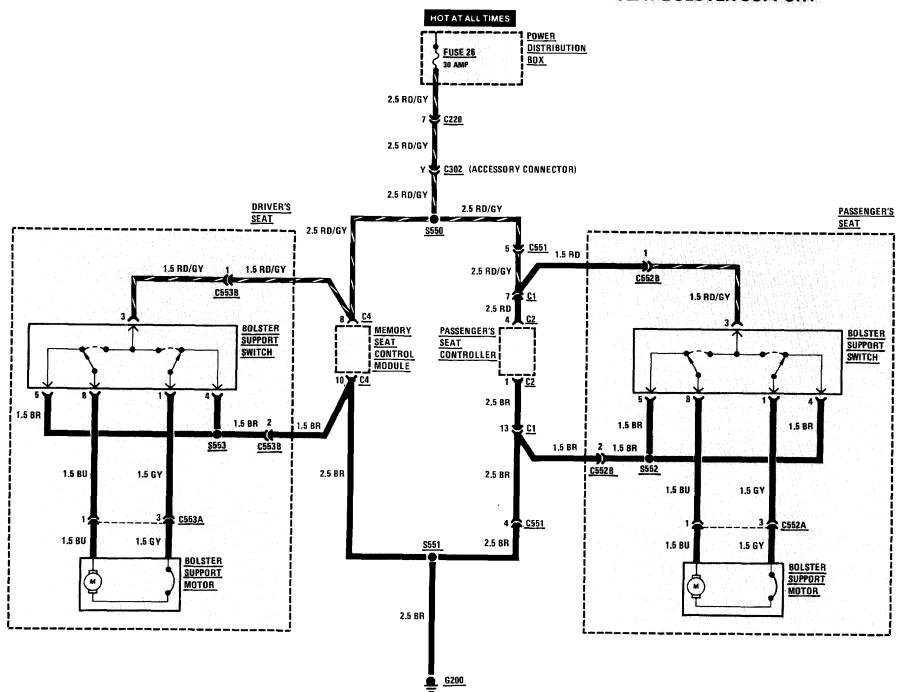
PASSENGER'S SEAT



PASSENGER'S SEAT



SEAT BOLSTER SUPPORT



HEATED SEATS HOT IN START OR RUN FROM UNLOADER RELAY K5 <u>POWER</u> DISTRIBUTION FUSE 16 <u>BOX</u> 4 GN/RD 13 🚔 <u>C220</u> 2.5 GN/RD (ACCESSORY CONNECTOR) 1.5 GN/RD 1 GN/RD 1 GN/RD (NOT USED) (NOT USED) LEFT Front RIGHT SII SI SII FRONT SEAT SEAT HEATER HEATER SWITCH SWITCH 70 7 (NOT USED) (NOT USED) 1 BR 1 BR 1 RD 1 YL 1 RD 1 BR 1 BR S541 1 RD /YL 1 RD/YL 1 RD/YL 1 RD 1 BR 4 <u>C421</u> 1 C422 1.5 BR RIGHT FRONT LEFT FRONT SEAT <u>SEAT</u> لس **√**00-BACK SEAT SEAT BACK HEATER HEATER HEATER HEATER ♣ <u>G400</u>

TROUBLESHOOTING HINTS

- Try the following checks before doing the System Check.
- 1. If both Power Seats do not operate, check Fuse 26 and the power lead to the splice.
- 2. Check Fuse 19 and wire to the Memory Switch.
- 3. Check the wiring to terminal 3 of the Memory Seat Control Module if the operation of the power seats is the same with the engine off or running.
- Go to System Check for a guide to normal operation.
- Go to System Diagnosis for diagnostic tests.

SYSTEM CHECK

• Use the System Check Table as a guide to normal operation.

SYSTEM CHECK TABLE

| ACTION | NORMAL |
|---|---|
| 1. Operate the Seatback Recliner Switch in the BACK and FWD positions | Back of the seat moves backward and forward in response to operation of Seat Switch |
| 2. Operate the Rear Height Switch in the UP and DN positions | The rear seat height moves up and down |
| 3. Operate the Front Height Switch in the UP and DN positions | The front seat height moves up and down |
| 4. Operate the Entire Seat Switch in the FWD and BACK positions | The seat moves forward and back |
| 5. Operate the Headrest Switch in the UP and DN positions | The headrest moves up and down |

(Continued in next column)

(Continued from previous column)

| The bolster support extends and retracts |
|---|
| e LH Memory Seat only |
| Results are the same |
| The current seat position is stored in memory (the green LED will flash when seat position is stored) |
| The seat automatically returns to the position stored in step 8 |
| The new seat position is stored in memory (the green LED will flash when seat position is stored) |
| The seat automatically returns to the position stored in step 10 |
| The new seat position is stored in memory (the green LED will flash when seat position is stored) |
| The seat automatically returns to the position stored in step 12 |
| The seat stops before reaching the position stored in step 8 |
| |

 Refer to System Diagnosis when a result is not normal.

SYSTEM DIAGNOSIS

 Diagnostic steps for the symptoms listed in the following table are listed after the table.

SYMPTOM TABLE

- A: No seat functions work
- B: Some seat functions work
- C: Memory functions do not work
- D: Bolster support does not work

A: NO SEAT FUNCTIONS WORK (TABLE 1 - SEAT WITHOUT MEMORY)

Measure: VOLTAGE

At: PASSENGER'S SEAT CONTROLLER CONNECTORS C1 & C2 (Connected)

| Measure Between | Correct Voltage | For Diagnosis |
|--------------------|--------------------|---------------|
| C2/4 & Ground | Battery | See 1 |
| C2/4 & C2/1 | Battery | See 2 |
| C2/4 & C1/12 | Battery | See 3 |

- If all voltages are correct, go to Test B.
- 1. Check wire to connector C2, terminal 4 (see schematic). Check Fuse 26.
- 2. Check wire from connector C2, terminal 1 (see schematic). Check ground G200.
- 3. Replace Passenger's Seat Controller.

A: NO SEAT FUNCTIONS WORK (TABLE 2 - SEAT WITH MEMORY)

Measure: VOLTAGE

At: MEMORY SEAT CONTROL MODULE
CONNECTORS C1 (26-pin Connecting
Lead and Universal Adapter Connected) &
C2 (Connected)

Condition:

• Ignition Switch: RUN

| Measure Between | Correct Voltage | For Diagnosis |
|--------------------|--------------------|---------------|
| C2/8 & Ground | Battery | See 1 |
| C2/8 & C4/10 | Battery | See 2 |
| C1/3 & Ground | Battery | See 3 |
| C1/3 & C1/26 | Battery | See 4 |

- If all voltages are correct, go to Test B.
- 1. Check wire from connector C2 for an open (see schematic). Check Fuse 26.
- 2. Check wire from connector C4, terminal 10 for an open (see schematic). Check ground G200.
- 3. Check wire to connector C1, terminal 3 for an open (see schematic).
- 4. Replace Memory Seat Control Module.

B: SOME SEAT FUNCTIONS WORK (TABLE 1 - SEAT WITHOUT MEMORY)

Measure: RESISTANCE

At: PASSENGER'S SEAT CONTROLLER CONNECTOR C1 (Disconnected)

Condition:

Headrest Switch: DOWN

| Headrest Switch: DOWN | | |
|-----------------------------|-----------------------|------------------|
| Measure Between | Correct Resistance | For Diagnosis |
| 1 (female) & 12 (female) | 0 Ohms | See 1 |
| • Headrest Sw | itch: UP | |
| 2 (female) & 12 (female) | 0 Ohms | See 1 |
| Seatback Rec | cliner Switch: B | ACK |
| 3 (female) & 12 (female) | 0 Ohms | See 1 |
| Seatback Rec | cliner Switch: F | WD |
| 4 (female) & 12 (female) | 0 Ohms | See 1 |
| • Entire Seat S | Switch: FWD | |
| 5 (female) & 12 (female) | 0 Ohms | See 1 |
| • Entire Seat S | Switch: BACK | |
| 6 (female) & 12 (female) | 0 Ohms | See 1 |
| • Rear Height Switch: UP | | |
| 8 (female) & 12 (female) | 0 Ohms | See 1 |
| • Rear Height Switch: DN | | |
| 9 (female) & 12 (female) | 0 Ohms | See 1 |
| | (Continue | ed on next nage) |

(Continued on next page)

| • Front Height | Switch: UP | |
|------------------------------|------------|-------|
| 10 (female) & 12 (female) | 0 Ohms | See 1 |
| • Front Height | Switch: DN | |
| 11 (female) & 12 (female) | 0 Ohms | See 1 |
| | | |

- If all results are correct, reconnect connector and go to Table 2.
- 1. Check wire to Passenger's Seat Switches (see schematic). If wire is good, replace Passenger's Seat Switches.

B: SOME SEAT FUNCTIONS WORK (TABLE 2 - SEAT WITHOUT MEMORY)

Measure: VOLTAGE

At: PASSENGER'S SEAT CONTROLLER CONNECTORS C2 & C3 (Connected)

Condition:

Headrest Switch: UP and DN

| Measure Between | Correct Voltage | For Diagnosis |
|---|--------------------|---------------|
| C2/2 & C2/5 | Battery | See 1 |
| Seatback Recliner Switch: FWD and BACK | | |
| C2/3 & C2/6 | Battery | See 1 |
| Entire Seat Switch: FWD and BACK | | |
| C3/7 & C3/10 | Battery | See 1 |
| Rear Switch: UP and DN | | |
| C3/8 & C3/11 | Battery | See 1 |
| • Front Switch: UP and DN | | |
| C3/9 & C3/12 | Battery | See 1 |

• If all voltages are correct, repair/replace

suspect motor and associated wiring. 1. Replace Passenger's Seat Controller.

B: SOME SEAT FUNCTIONS WORK (TABLE 3 - SEAT WITH MEMORY)

Measure: RESISTANCE

At: MEMORY SEAT CONTROL MODULE **CONNECTOR C1 (Disconnected)**

Condition:

| Headrest Switch: DOWN | | |
|--|--------------------|---------------|
| Measure Between | Correct Voltage | For Diagnosis |
| 17 & 26 | 0 Ohms | See 1 |
| • Headrest Sw | ritch: UP | |
| 5 & 26 | 0 Ohms | See 1 |
| • Seatback Re | cliner Switch: B | ACK |
| 18 & 26 | 0 Ohms | See 1 |
| • Seatback Re | cliner Switch: F | WD |
| 24 & 26 | 0 Ohms | See 1 |
| • Entire Seat S | Switch: FWD | |
| 15 & 26 | 0 Ohms | See 1 |
| Entire Seat Switch: BACK | | |
| 20 & 26 | 0 Ohms | See 1 |
| • Rear Height | Switch: UP | |
| $21\ \&\ 26$ | 0 Ohms | See 1 |
| • Rear Height Switch: DN | | |
| 16 & 26 | $0\mathrm{Ohms}$ | See 1 |
| • Front Height Switch: UP | | |
| 22 & 26 | 0 Ohms | See 1 |
| • Front Height Switch: DN | | |
| 23 & 26 | 0 Ohms | See 1 |
| If all resistances are correct, reconnect connector and go to Table 2. 1. Check wire too Driver's eat Switches (see | | |

schematic). If wire is good, replace

Driver's Seat Switches.

B: SOME SEAT FUNCTIONS WORK (TABLE 4 - SEAT WITH MEMORY)

Measure: VOLTAGE

At: MEMORY SEAT CONTROL MODULE CONNECTORS C2 & C3 (Connected)

Condition:

Headrest Switch: UP and DN

| Measure Between | Correct Voltage | For Diagnosis |
|--|--------------------|---------------|
| C3/11 & C3/7 | Battery | See 1 |
| Seatback Recliner Switch: FWD and BACK | | |
| C3/6 & C3/12 | Battery | See 1 |
| • Entire Seat Switch: FWD and BACK | | |
| C2/1 & C2/4 | Battery | See 1 |
| • Rear Height Switch: UP and DN | | |
| C2/5 & C2/2 | Battery | See 1 |
| • Front Height Switch: UP and DN | | |
| C2/3 & C2/6 | Battery | See 1 |
| • If all voltages are correct renair/replace | | |

- If all voltages are correct, repair/replace suspect motor and associated wiring.
- 1. Replace Memory Seat Control Module.

C: MEMORY FUNCTIONS DO NOT **WORK (TABLE 1 - SEAT WITH** MEMORY)

Measure: RESISTANCE

At: MEMORY SWITCHES CONNECTOR

(Disconnected)

Condition:

• STOP Switch: PRESSED

| Measure Between | Correct Resistance | For Diagnosis |
|---------------------------|----------------------------------|---------------|
| 5 & 7 | Infinite Ohms | See 1 |
| • STOP Swite | h: RELEASED | |
| 5 & 7 | 0 Ohms | See 1 |
| 2 & 3 | Approxi- mately 2.2 K Ohms | See 1 |
| 3 & 4 | Approx- imately 2.2 K Ohms | See 1 |
| • MEMORY 1 | : PRESSED | |
| 3 & 4 | Approx- imately 170 Ohms | See 1 |
| • MEMORY 2 | 2: PRESSED | |
| 3 & 4 | Approx- imately 340 Ohms | See 1 |
| • MEMORY 3 | 8: PRESSED | |
| 3 & 4 | Approx- imately 800 Ohms | See 1 |
| • Store MEMORY 1: PRESSED | | |
| 2 & 3 | Approx- imately 170 Ohms | See 1 |
| • Store MEM | ORY 2: PRESSI | ED |
| (Continued in next column | | |

(Continued from previous column)

| 2 & 3 | Approx- imately 340 Ohms | See 1 |
|--|--------------------------------|-------|
| • Store MEM | ORY 3: PRESSI | ED |
| Approx- imately 800 See 1 Ohms | | |
| • If all resistances are correct, go to Table 2. | | |

1. Replace Memory Switches.

C: MEMORY FUNCTIONS DO NOT **WORK (TABLE 2 - SEAT WITH** MEMORY)

Measure: VOLTAGE

At: MEMORY SEAT CONTROL MODULE **CONNECTOR C5 (26-pin Connecting** Lead and Universal Adapter) (Connected)

Condition:

• Ignition Switch: RUN

| Measure Between | Correct Voltage | For Diagnosis |
|--------------------|-------------------------|---------------|
| 3 & 16 | Greater than 4 Volts | See 1 |
| 1 & 14 | Greater than 4 Volts | See 1 |
| 2 & 15 | Greater than 4 Volts | See 1 |
| 4 & 17 | Greater than 4 Volts | See 1 |
| 5 & 18 | Greater than 4 Volts | See 1 |

- If all voltages are correct, go to Table 3.
- 1. Replace Memory Seat Control Module.

C: MEMORY FUNCTIONS DO NOT WORK (TABLE 3 - SEAT WITH MEMORY)

Measure: VOLTAGE

At: MEMORY SEAT CONTROL MODULE **CONNECTOR C5 (26-pin Connecting** Lead and Universal Adapter) (Connected)

Conditions:

• Ignition Switch: RUN

Headrest Switch: UP or DOWN

| Ticudiest Owner. Of Or DOVIN | | | |
|---|----------------------------------|---------------|--|
| Measure Between | Correct Voltage | For Diagnosis | |
| 10 & Ground | Varies between 1 & 5 Volts | See 1 | |
| • Seatback Re | cliner Switch: F | WD or BACK | |
| 8 & Ground | Varies between 1 & 5 Volts | See 1 | |
| • Entire Seat S | Switch: FWD or | BACK | |
| 9 & Ground | Varies between 1 & 5 Volts | See 1 | |
| • Rear Height Switch: UP or DOWN | | | |
| 11 & Ground | Varies between 1 & 5 Volts | See 1 | |
| • Front Height Switch: UP or DOWN | | | |
| 12 & Ground | Varies between 1 & 5 Volts | See 1 | |
| • If all voltages are correct replace Mam | | | |

- If all voltages are correct, replace Memory Seat Control Module.
- 1. Check wire to Position Sensor (see schematic). If wire to good, replace Position Sensor.

D: BOLSTER SUPPORT DOES NOT WORK (TABLE 1)

Measure: VOLTAGE
At: BOLSTER SUPPORT SWITCH
CONNECTOR (Connected)

| Measure Between | Correct Voltage | For Diagnosis |
|--------------------|--------------------|---------------|
| 3 & Ground | Battery | See 1 |
| 3 & 4 | Battery | See 2 |
| 3 & 5 | Battery | See 2 |

- Bolster Support Switch: EXTEND and RETRACT
 - 8 & 1 Battery See 3
- If all voltages are correct, go to Table 2.
- 1. Check wires to terminal 3 and Fuse 26 (see schematic).
- 2. Check wire from terminal 4 or 5, and ground G200 (see schematic).
- 3. Replace Bolster Support Switch.

D: BOLSTER SUPPORT DOES NOT WORK (TABLE 2)

Measure: VOLTAGE

At: BOLSTER SUPPORT MOTOR CONNECTOR (Connected)

Condition:

 Bolster Support Switch: EXTEND and RETRACT

| Measure Between | Correct Voltage | For Diagnosis | |
|--------------------|--------------------|---------------|--|
| 1 & 3 | Battery | See 1 | |

- If the voltage is correct, replace Bolster Support Motor.
- 1. Check/repair wires to the Bolster Support Switch.

CIRCUIT OPERATION

Driver's Seat and Passenger's Seat - Manual Operation

There are five reversible Motors that operate the Power Seats. The seat height is controlled by two Motors: one for Front Height and the other for Rear Height; these two Motors operate indepedently of each other. The other three Motors provide positioning for Headrest Height, Seatback Reclining, and the Entire Seat Forward/Backward.

When any Seat Switch is depressed, a path to ground is provided for two Relays inside the Control Unit. One Relay controls the Motor for the seat function depressed and the other controls the polarity of the voltage to the Motor selected. An example of this action is as follows: The Front Height UP Switch is depressed, energizing the coils of the Front Height and Fwd/Up Relays. The Relay Switch contacts close and

voltage is applied to the Front Height Motor. This drives the front of the seat up as long as the Front Height UP Switch is depressed, or until end of travel. When the Front Height Down Switch is depressed, the Front Height and the Back/Down Relays are energized. Polarity to the motor is reversed, which drives the seat down. The operation of the other seat functions is similar to the operation of the Front Height control.

Driver's Seat - Memory Operation

When operating the Memory Seats from the Seat Switches, operation is the same as the non-memory seats. When the memory functions are operated, the appropriate relays are grounded through the Solid State circuits of the Control Unit rather than the Seat Switches.

Operation of the Memory Seat requires the Ignition Switch to be in ACCY or RUN.

The Memory Seat operates by storing voltages at the Motor Position Inputs of the Memory Seat Control Module. Voltage is applied to the Front Height Motor Position Sensor at terminal 1 and grounded through terminal 3. The input voltage of the Motor Position Sensor is supplied to the Memory Control Module through terminal 2. The input voltage will vary between 1 and 5 volts depending upon the location of the Front Height Motor. The Motor Position Sensor circuits of the other Seat Motors are similar to the Front Height Motor circuit. When any one off the Memory Select buttons is pressed, the Memory Control Module applies voltage to the Motors until the Memory Position Sensor input voltages equal those previously stored.

To store a seat position in memory, move the seat to the desired position and depress one of the three Memory Store Switches. The green LED will flash when the position is accepted in memory. When the Ignition is in ACCY or RUN and the engine is running, the Memory Select Switches can be pressed momentarily to move the seat to a memory position. As the seat is moving to a memory position, the green LED will light until the seat reaches that position. When the engine is running, the desired Memory Select switch must be depressed and held. During this Memory Seat Operate, the green LED will flash until the seat has reached the position stored.

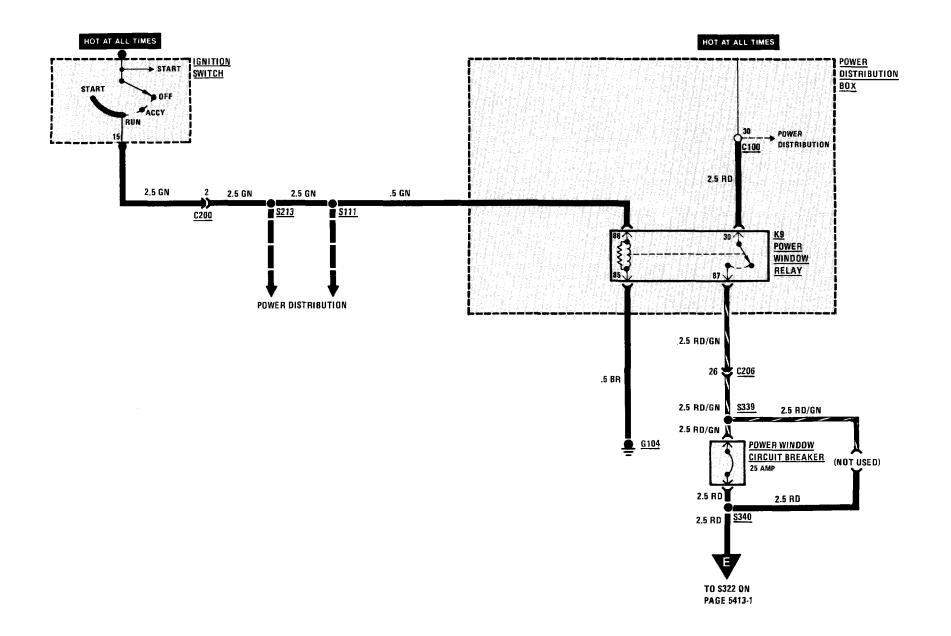
When the Stop Switch is depressed, memory functions are disabled. This action will disable the memory prior to and during memory position positioning. Memory positioning will also be disrupted if any other Memory Select Switch is depressed during positioning.

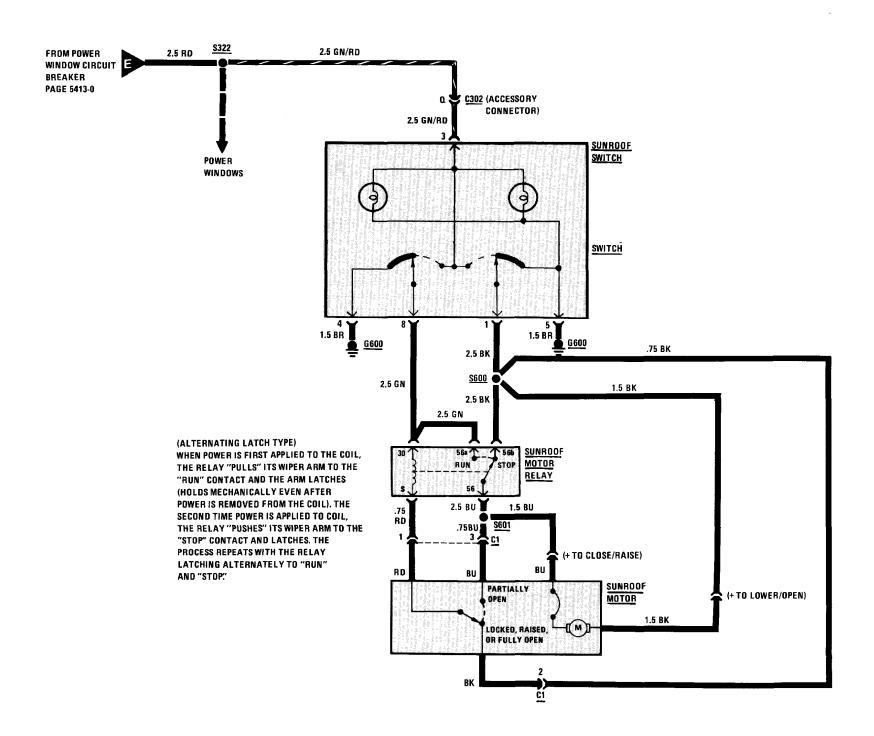
When a fault occurs in the Memory Seat System, the red LED will flash after depressing any of the Memory Select Switches.

Seat Bolster Support

Voltage is applied to the Bolster Support Switch through Fuse 26 to terminal 3. When the Switch is operated, voltage is applied to the Bolster Support Motor through one set of Switch contacts. The path to ground is through the other set of contacts and the ground wires.

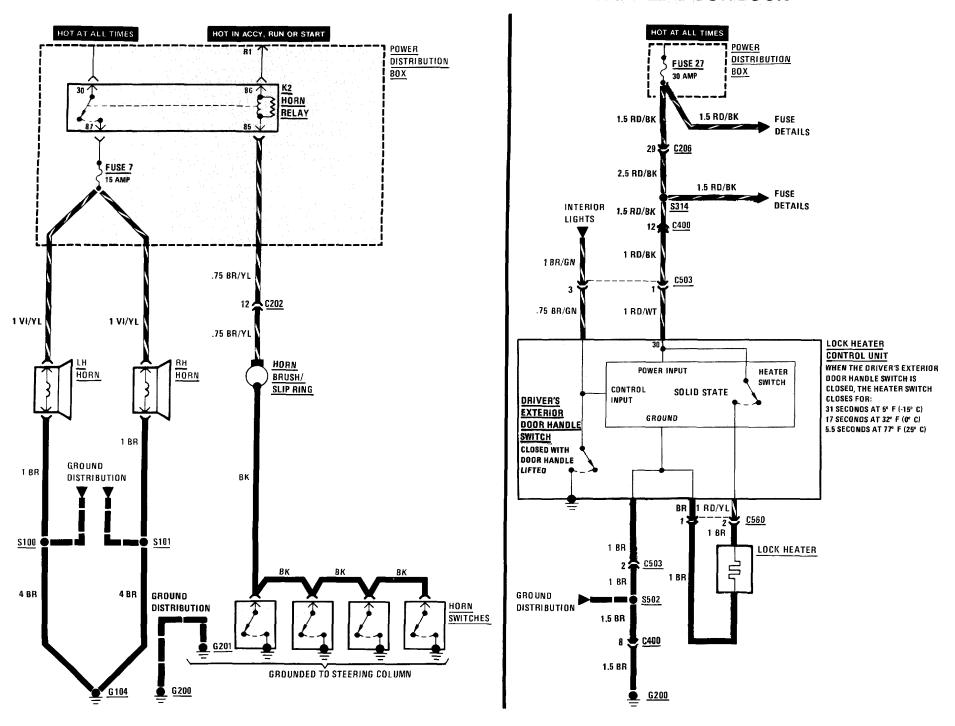
The direction in which the Switch is operated determine the polarity of the voltage, and the Bolster Support will extend or retract.



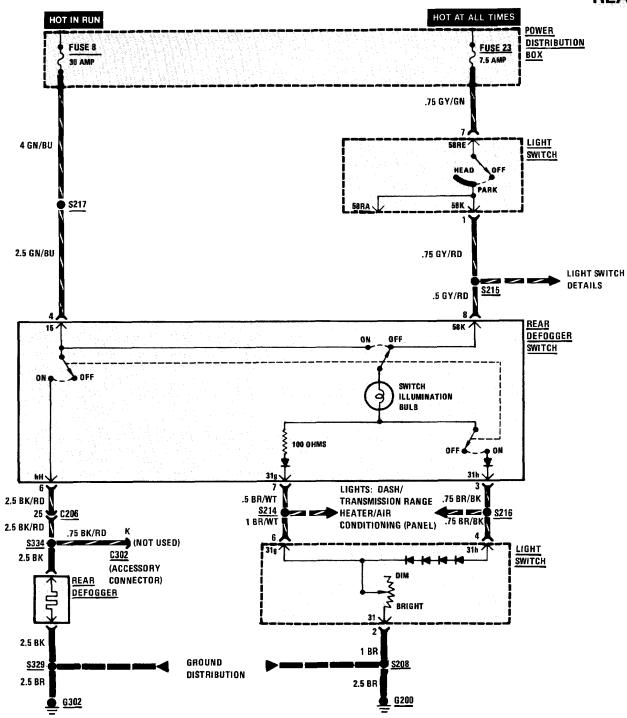


HORN

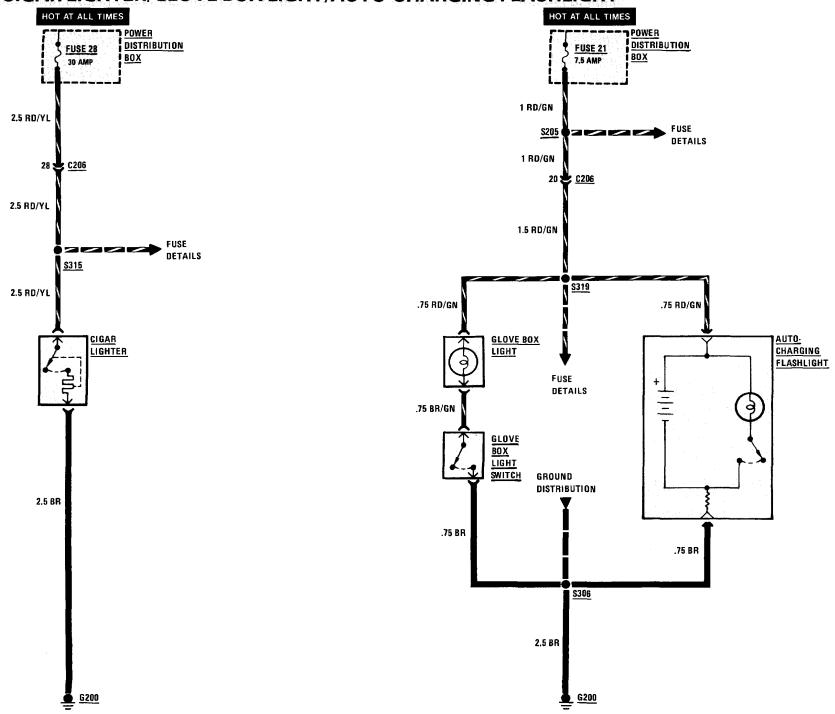
HEATED DOOR LOCK

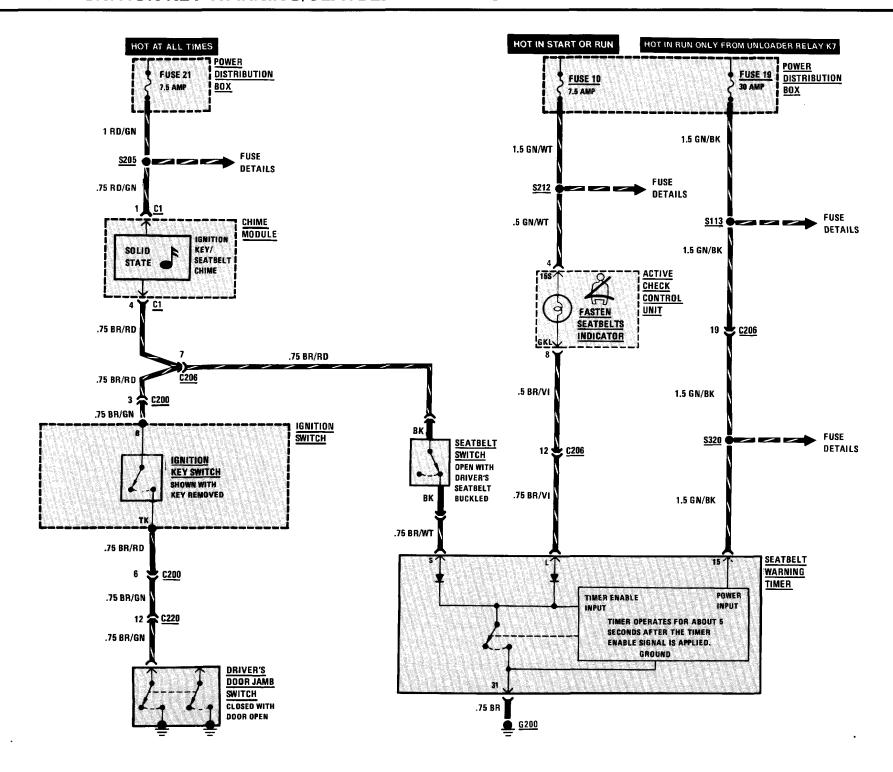


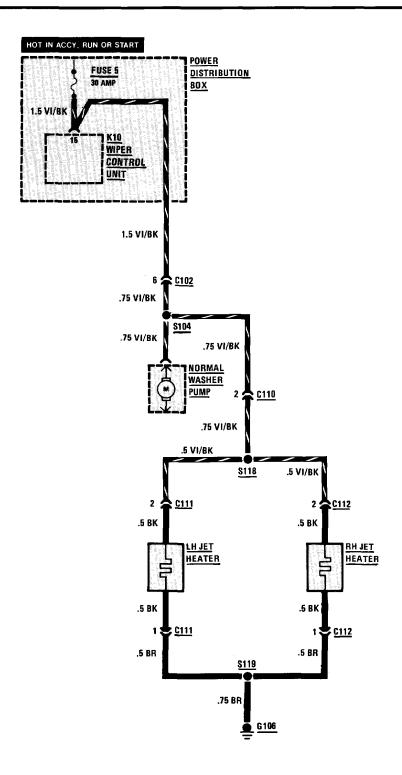
REAR DEFOGGER



CIGAR LIGHTER/GLOVE BOX LIGHT/AUTO-CHARGING FLASHLIGHT







CIRCUIT OPERATION

The Wiper/Washer functions are selected by the Wiper/Washer Switch. There are six settings: SINGLE WIPE, PAUSE, SLOW, FAST, NORMAL WASH, and INTENSIVE WASH. These settings are controlled by solid state components in the K10 Wiper Control Unit.

Slow Speed

In the SLOW position, the Wiper/Washer Switch grounds the Slow Input of the K10 Wiper Control Unit through terminal FI. The output relays supply voltage to terminal 53, which supplies voltage to the Wiper Motor. The Wipers sweep at slow speed until they are turned off.

Fast Speed

In the FAST position, the Wiper/Washer Switch grounds the Fast Input of the K10 Wiper Control Unit through terminal FII. The output relays supply voltage to terminal 53B, which supplies voltage to the Wiper Motor. The Wipers sweep at fast speed. When the Wiper/Washer Switch is turned off, the Wipers complete the last sweep at slow speed and then park.

Park

When the Wipers are turned off, the Park/Run contact remains closed if the Wipers are not in the PARK position. The Wiper Motor continues to sweep at slow speed. When the Wipers reach the PARK position, the Park/Run Relay of the Wiper Motor circuit opens, stopping the Motor. The Wipers remain in the Park position.

Pause

In the PAUSE position, the Wiper/Washer Switch grounds the Pause Input of the K10 Wiper Control Unit through terminal 15b. The Control Unit momentarily supplies voltage through the contacts of the Relay to run the Wiper Motor at slow speed. When the Wiper blades have reached park, the Park/Run Relay opens. The blades remain in park until the Control Unit supplies voltage to start another sweep. The pause time is 5 seconds.

Normal Wash

In the WASH position, the Wiper/Washer Switch grounds the Normal Wash Input of the K10 Wiper Control Unit and the Normal Washer Pump through terminal B5. The Washer continues and the Wipers sweep at slow speed for as long as the Switch is held. After the Washer Switch is released, the Wipers sweep for approximately 3 additional seconds.

Intensive Wash

When the INTENSIVE WASH is activated, the Wiper/Washer Switch grounds the Intensive Wash Input of the K10 Wiper Control Unit. The Intensive Washer Pump is grounded through the K10 Wiper Control Unit to ground G104. The Intensive Washer Pump runs for approximately 1 second to spray the Windshield. The Wipers are activated, and run for approximately 5 seconds. The K10 Wiper Control Unit then closes the relay to activate the Normal Washer Pump. The Normal Washer Pump runs for approximately 2 seconds to finish cleaning the windshield.

TROUBLESHOOTING HINTS

- Try the following checks before doing the System Check.
- 1. Check Fuse 5.
- 2. Check that grounds G104, G106, and G201 are clean and tight.
- Go to System Check for a guide to normal operation.
- Go to System Diagnosis for diagnostic tests.

SYSTEM CHECK

- Use the System Check Table as a guide to normal operation.
- Refer to System Diagnosis for a list of symptoms and diagnostic steps.

SYSTEM CHECK TABLE

| ACTION | NORMAL OPERATION |
|---|---|
| Activate Single Wipe by moving the Wiper/Washer control arm down and then releasing it. | Wipers sweep once and park. |
| Activate Pause Wipe by moving the Wiper/Washer control arm up one position. | Wipers sweep at slow speed every 5 seconds. |
| Activate Slow Wipe by moving the Wiper/Washer control arm up one more position. | Wipers sweep at slow speed. |
| Activate Fast Wipe by moving the Wiper/Washer control arm up one more position. | Wipers sweep at fast speed. |
| Turn Wipers off by returning Wiper/Washer control arm to the original position. | Wipers stop and park. |
| Activate Normal Wash Cycle by pulling Wiper/Washer control arm towards driver. | Normal Washer Pump runs until control arm is released and Wipers sweep at slow speed. After control arm is released, wipers continue for 3 seconds. |
| Activate Intensive Wash by pushing Wiper/Washer control arm to the left. | Intensive Washer Pump runs for 1 second before a 2-second Normal Wash Cycle. Wipers sweep at slow speed for 5 seconds. |

• Refer to System Diagnosis when a result is not normal.

SYSTEM DIAGNOSIS

- Do the tests listed for your symptom in the Symptom Table below.
- Tests follow the Symptom Table.

SYMPTOM TABLE

| SYMPTOM | MPTOM FOR DIAGNOSIS | |
|---|-------------------------------------|--|
| Wipers do not operate at all. Do Test A: K10 Wiper Control Unit Battery Voltage Test | | |
| | Do Test B: Wiper Motor Test | |
| | Do Test C: Wiper/Washer Switch Test | |
| Wipers do not operate in PAUSE. | Do Test C: Wiper/Washer Switch Test | |

(Continued on next page)

6160A-2 WIPER/WASHER

(Continued from previous page)

| Wipers do not operate in SLOW or FAST. | Do Test B: Wiper Motor Test | |
|--|--|--|
| | Do Test C: Wiper/Washer Switch Test | |
| Normal Washer does not operate at all. | Do Test D: Normal Washer Pump Test | |
| Wipers do not park. | Check 31B wire of Wiper Motor for an open. If wire is OK, replace Wiper Motor. | |
| Wipers run continuously. | 1. Disconnect connector C201. If Wipers stop, replace Wiper/Washer Switch. | |
| | 2. Check that wires to terminals 3 and 4 are not shorted to ground. | |
| | 3. Replace K10 Wiper Control Unit. | |
| Washer Jets freeze. | Do Test E: Washer Jet Heater Test | |
| Intensive Washer Pump does not operate at all. | Do Test F: Intensive Washer Pump Test | |

A: K10 WIPER CONTROL UNIT BATTERY VOLTAGE TEST

Measure: VOLTAGE

At: K10 WIPER CONTROL UNIT

(Disconnected)

Condition:

• Ignition Switch: ACCY

| Measure Between | Correct Voltage | For Diagnosis |
|--------------------|--------------------|---------------|
| 15 & Ground | Battery | See 1 |
| 15 & 31 | Battery | See 2 |

- If both voltages are correct, go to Symptom Table.
- 1. Check Fuse 5 and wire to terminal 15 for an open.
- 2. Check wire from terminal 31 for an open to ground.

B: WIPER MOTOR TEST

Connect: FUSED JUMPER
At: K10 WIPER CONTROL UNIT

(Disconnected)

Condition:

• Ignition Switch: ACCY

| Jumper Between | Correct Result | For Diagnosis |
|-------------------|-------------------------------|---------------|
| 15 & 53B | Wipers sweep at Fast speed | See 1 |
| 15 & 53 | Wipers sweep at Slow speed | See 2 |

- If both results are correct, go to Symptom Table.
- 1. Check wires from terminal 53B for an open (see schematic). If wire is OK, replace Wiper Motor.
- 2. Check wire from terminal 53 for an open (see schematic). If wire is OK, replace Wiper Motor.

C: WIPER/WASHER SWITCH TEST

Connect: TEST LAMP
At: K10 WIPER CONTROL UNIT

K IU WIPER CONTROL UNI

(Disconnected)
Conditions:

• Ignition Switch: ACCY

 Wiper/Washer Switch: SINGLE WIPE and then SLOW

| Connect Between | Correct Result | For Diagnosis |
|----------------------------|---------------------|---------------|
| 15 & FI | Test Lamp Lights | See 1 |
| Wiper/Washer Switch: PAUSE | | |
| 15 & 15b | Test Lamp Lights | See 2 |
| Wiper/Washer Switch: FAST | | |
| 15 & FII | Test Lamp Lights | See 3 |

(Continued on next page)

- If all results are correct, replace K10 Wiper Control Unit.
- 1. Check wire from terminal FI of the Control Unit and wire from terminal 5 of the Wiper/Washer Switch for an open to ground. If wire is OK, replace Wiper/Washer Switch.
- 2. Check wire from terminal 15b for an open to ground. If wire is OK, replace Wiper/ Washer Switch.
- 3. Check wire from terminal FII for an open to ground. If wire is OK, replace Wiper/ Washer Switch.

D: NORMAL WASHER PUMP TEST

Measure: VOLTAGE

At: NORMAL WASHER PUMP CONNECTOR (Disconnected)

Conditions:

• Ignition Switch: ACCY

• Wiper/Washer Switch: WASH

| <u></u> | | |
|---|--------------------|---------------|
| Measure Between | Correct Voltage | For Diagnosis |
| Power Lead & Ground (see schematic) | Battery | See 1 |
| Power Lead & Ground Lead (see schematic) | Battery | See 2 |

- If both voltages are correct, replace Normal Washer Pump.
- 1. Check power lead and Fuse 5 for an open (see schematic).
- 2. Check ground lead for an open to ground (see schematic). If OK, replace Wiper/ Washer Switch.

E: WASHER JET HEATER TEST

Connect: TEST LAMP

At: EITHER JET HEATER CONNECTOR C111

OR C112 (Disconnected)

Condition:

• Ignition Switch: ACCY

| Connect Between | Correct Result | For Diagnosis |
|----------------------------|---------------------|---------------|
| 2 (Female) & Ground | Test Lamp Lights | See 1 |
| 2 (Female) & 1 (Female) | Test Lamp Lights | See 2 |

- If both results are correct, replace the defective Jet Heater.
- 1. Check Fuse 5 and wire to terminal 2 for an open.
- 2. Check wire from terminal 1 for an open and make sure ground G106 is clean and tight.

F: INTENSIVE WASHER PUMP TEST (TABLE 1)

Measure: VOLTAGE

At: INTENSIVE WASHER PUMP CONNECTOR (Disconnected)

Conditions:

Ignition Switch: ACCY

Disconnect C201 & Jumper Terminal 5
 To Ground

| Measure Between | Correct Voltage | For Diagnosis |
|---|--------------------|---------------|
| Power Lead & Ground (see schematic) | Battery | See 1 |

(Continued in next column)

(Continued from previous column)

| Power Lead & Ground Lead (see schematic) | Battery | See 2 |
|---|---------|-------|
|---|---------|-------|

- If both voltages are correct, go to Table 2.
- 1. Check Fuse 5 and power lead for an open.
- 2. Check ground lead for an open.

F: INTENSIVE WASHER PUMP TEST (TABLE 2)

Connect: TEST LAMP

At: K10 WIPER CONTROL UNIT

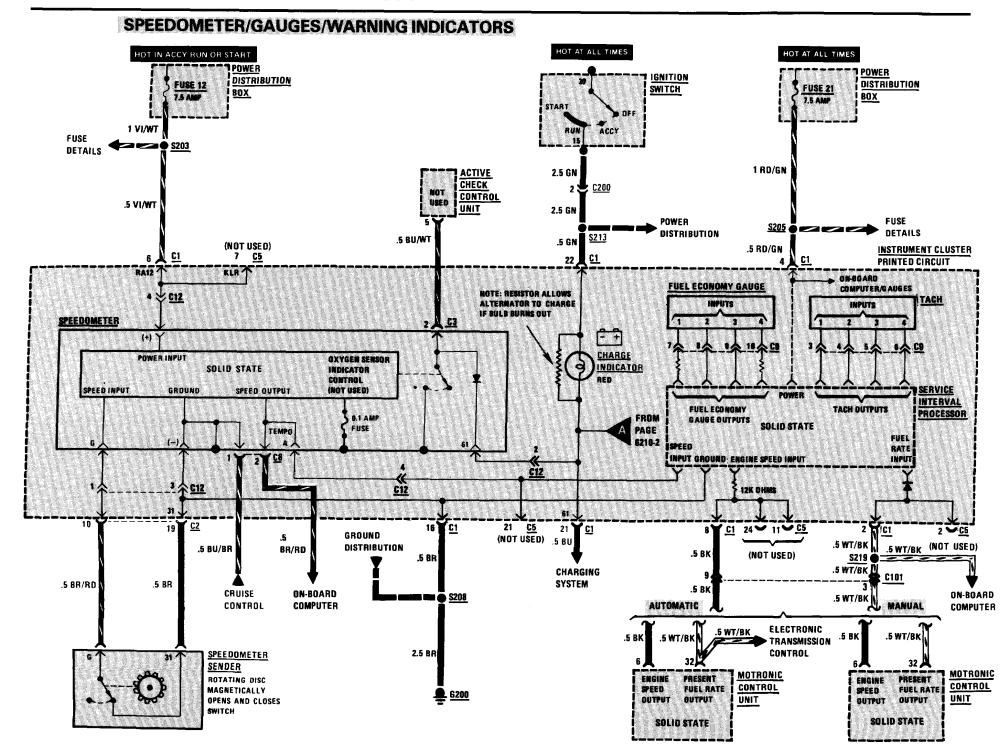
(Disconnected)

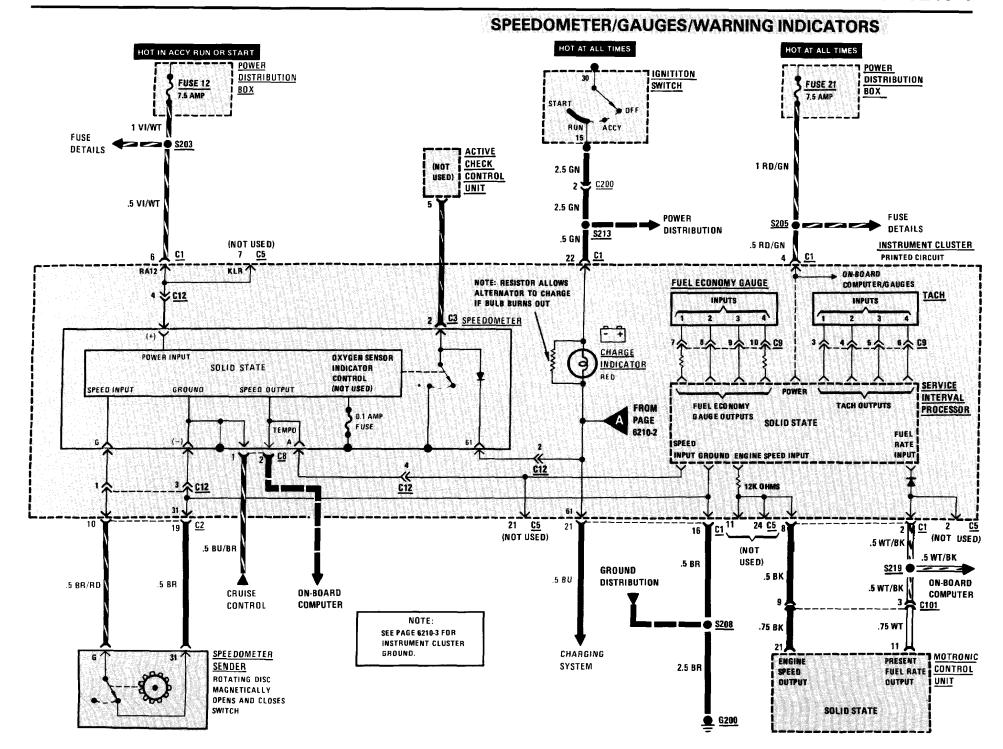
Conditions:

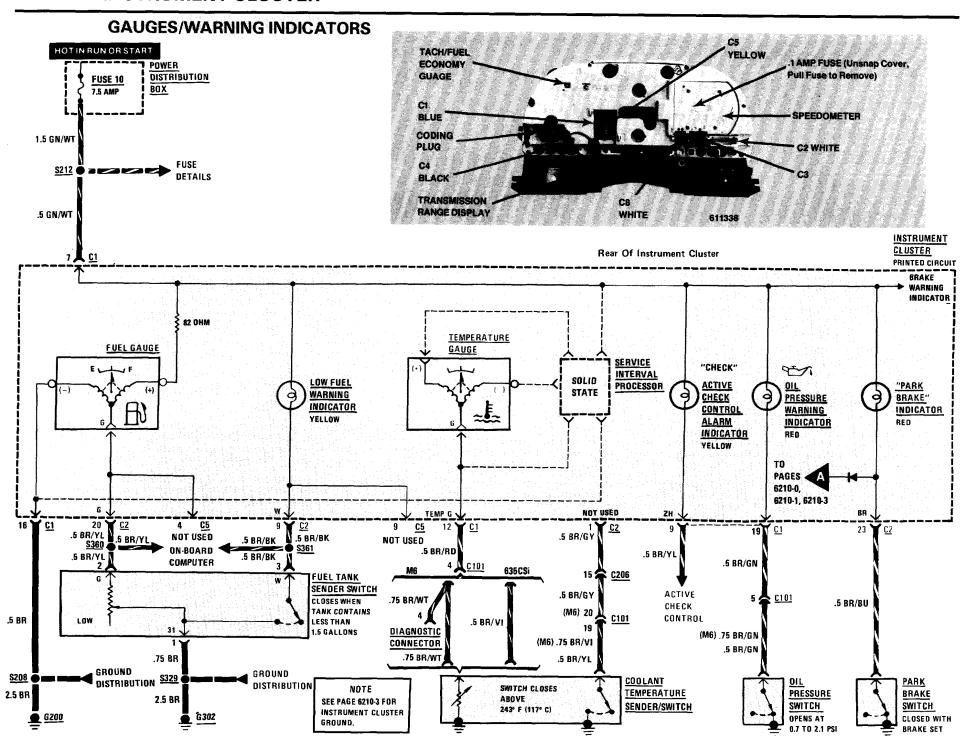
- Ignition Switch: ACCY
- Wiper/Washer Switch: INTENSIVE
 WASH

| Connect Between | Correct Voltage | For Diagnosis |
|--------------------|---------------------|---------------|
| TS & Ground | Test Lamp Lights | See 1 |

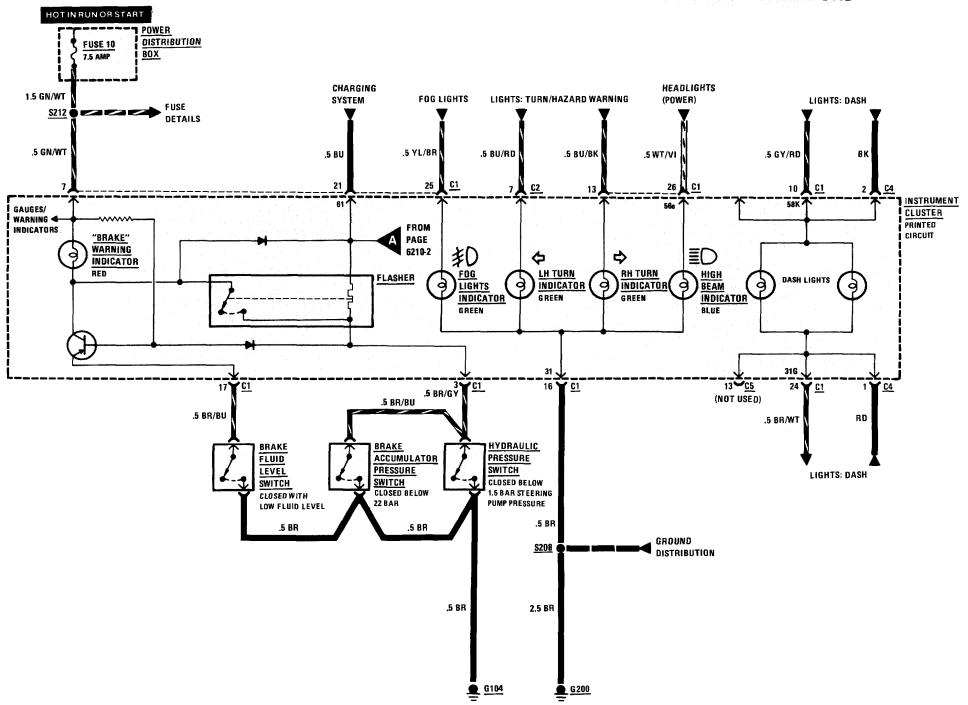
- If the result is correct, replace Wiper Control Unit.
- Check wire to connector C201, terminal 6 for an open. If wire is OK, replace Wiper/ Washer Switch.

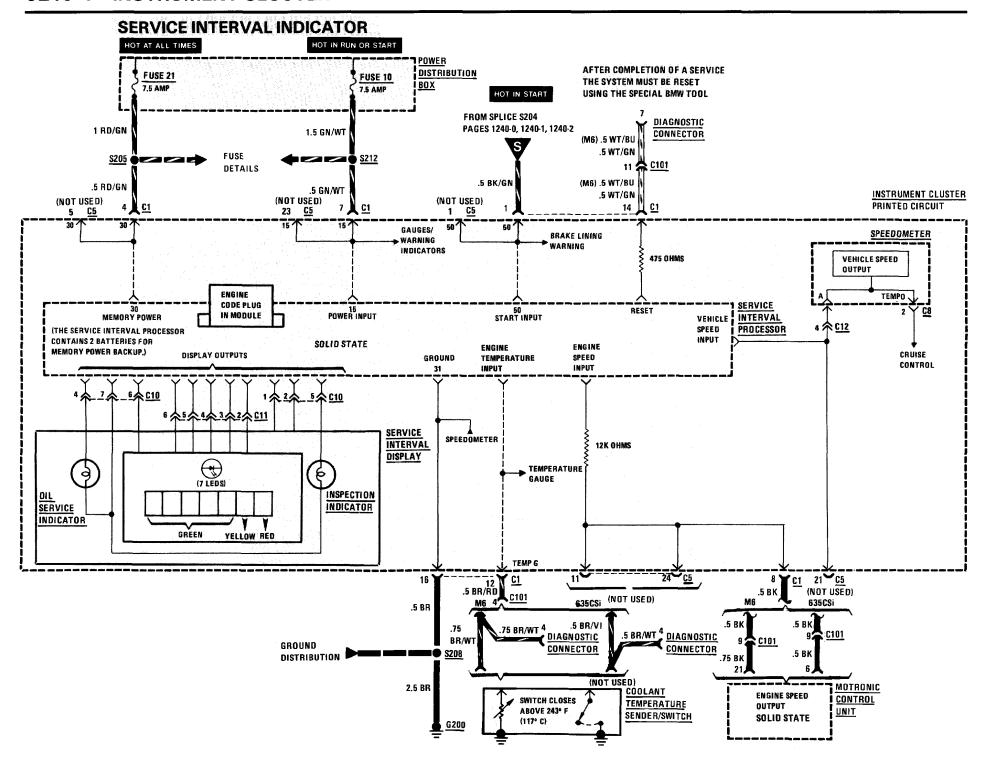






WARNING INDICATORS





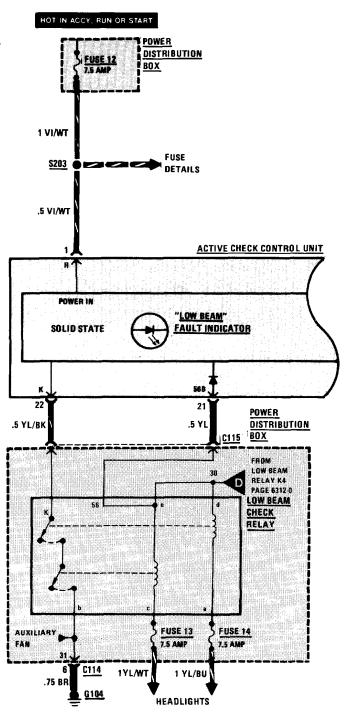
ACTIVE CHECK CONTROL

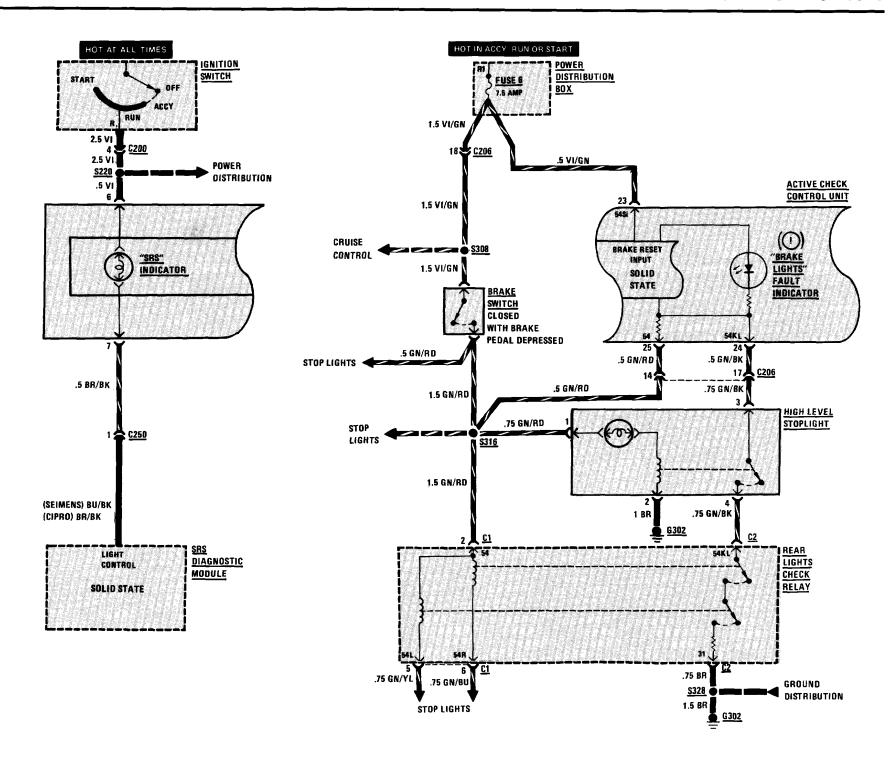
- When the Ignition Switch is initially placed in "Run," the Active Check Control Arm Indicator flashes, and the Active Check Control Unit Brake Light LED and panel light illuminate for test purposes. Depressing the brake pedal clears the display.
- 2. When the Ignition Switch is placed in "Run," fault monitoring begins. To monitor the low beams, rear lights, or license lights, those circuits must be on. The brake lights are monitored only while the brake pedal is depressed. An exception to this is when all brake light circuits are open a fault will be indicated with the ignition switch in "Run."
- When a fault occurs, the alarm indicator flashes, the appropriate LED fault indicator lights, and the panel light

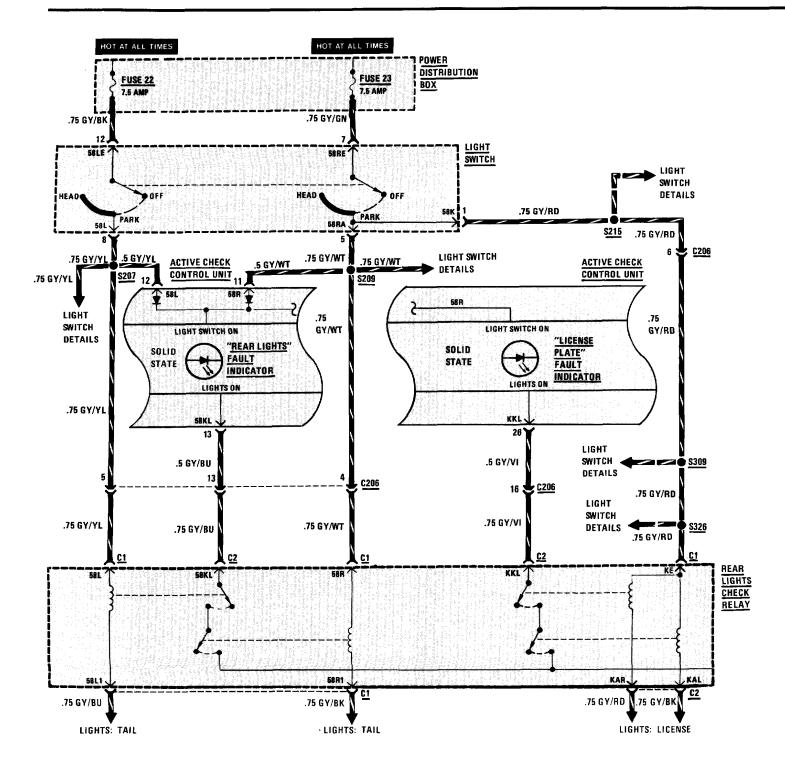


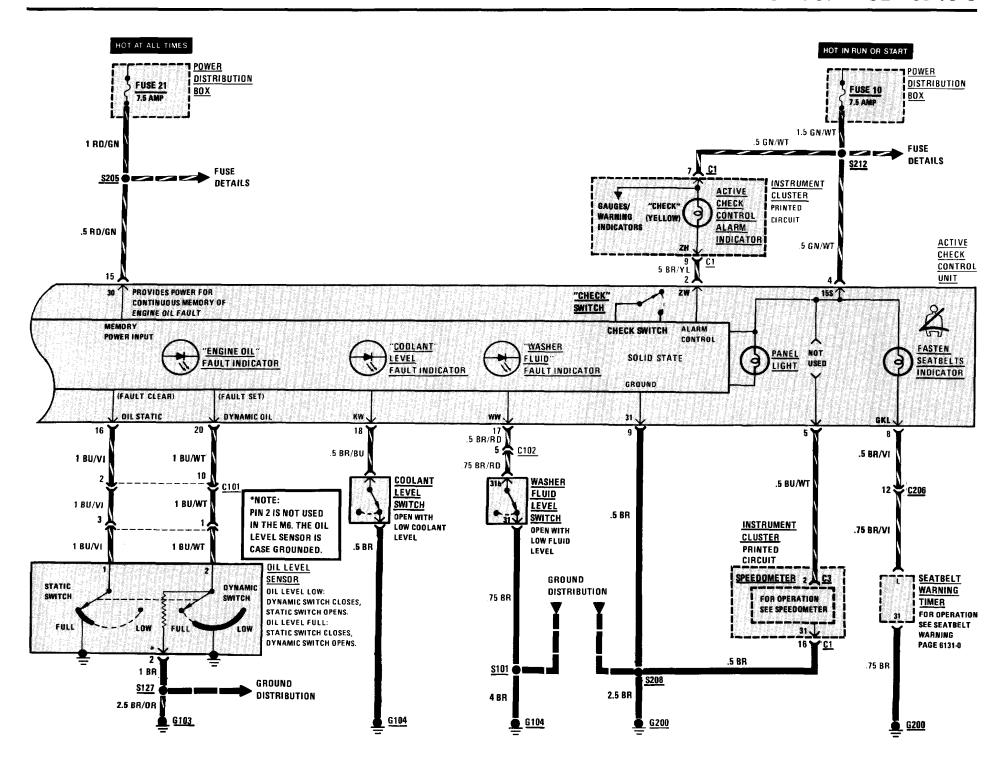
Figure 1 - Active Check Control Unit (Dash, Left Of Steering Column)

- goes on for five seconds. Depressing the test button will clear the alarm indicator, but the LED fault indicator remains on.
- 4. To test the unit, depress the test button. The LED fault indicators and the panel lights should go on.

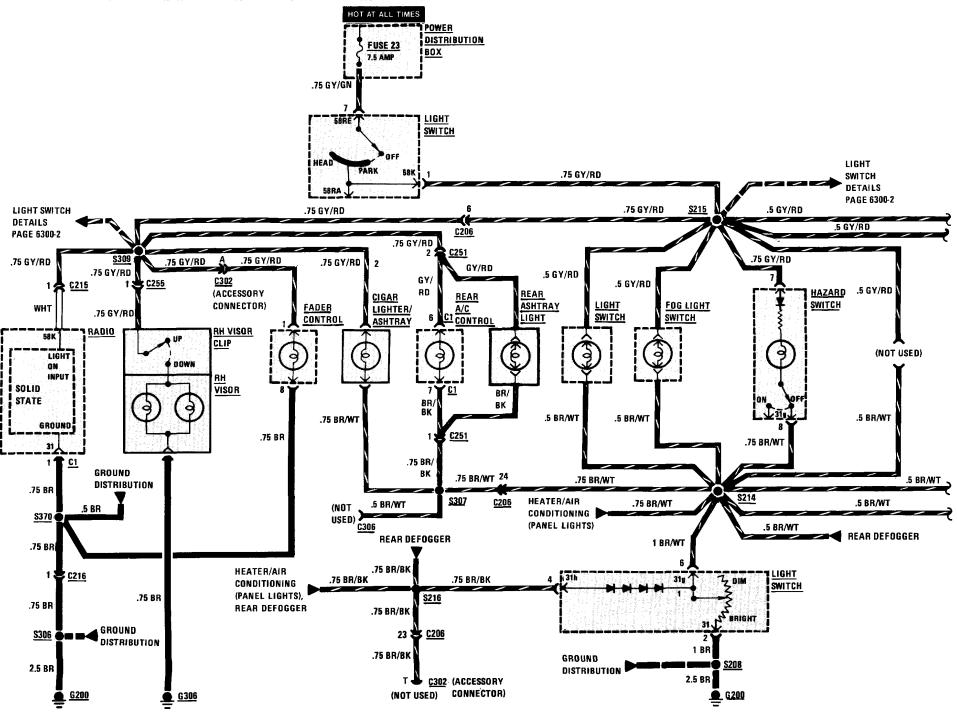




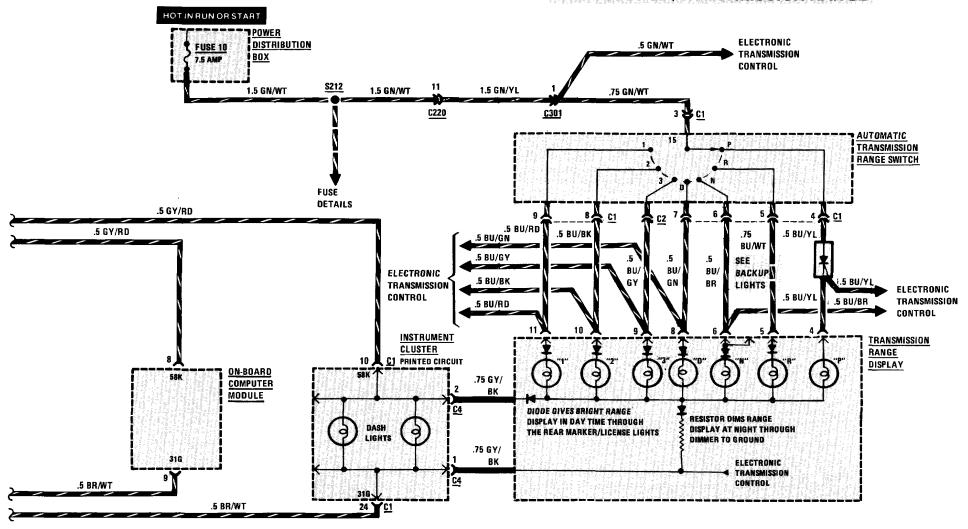


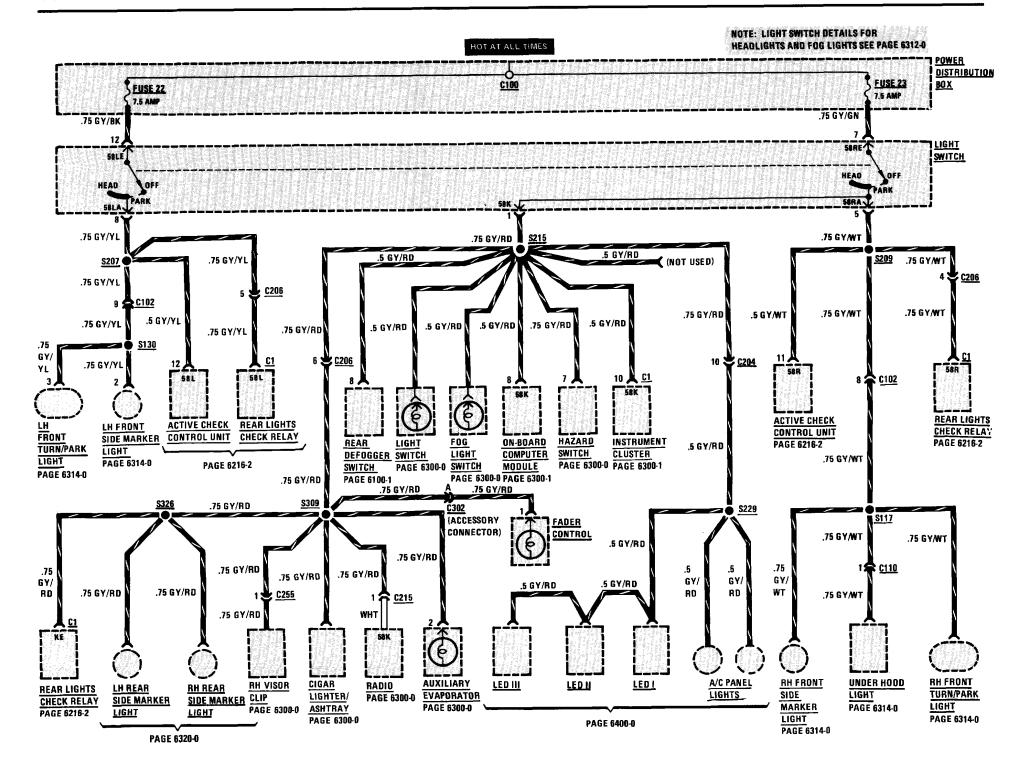


LIGHTS: DASH/TRANSMISSION RANGE/RH VISOR

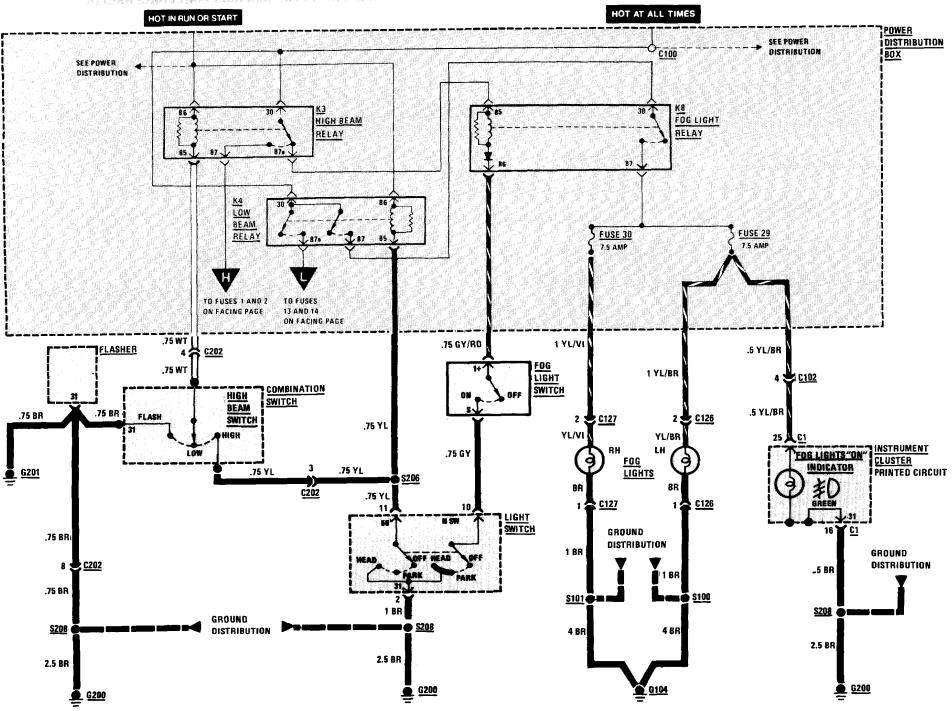


LIGHTS: DASH/TRANSMISSION RANGE

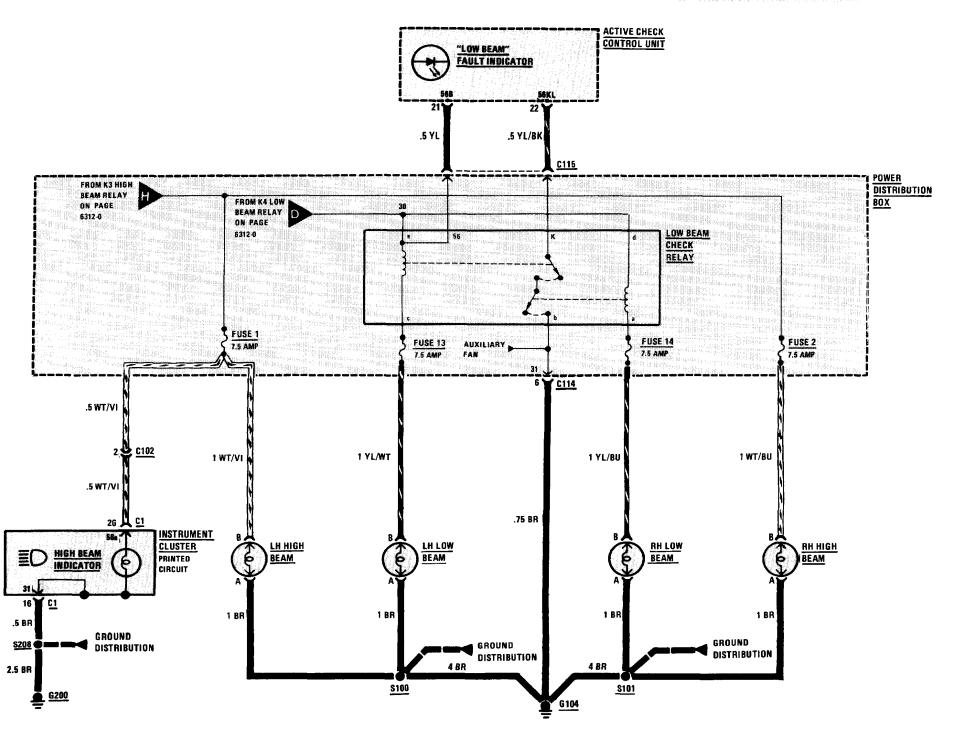


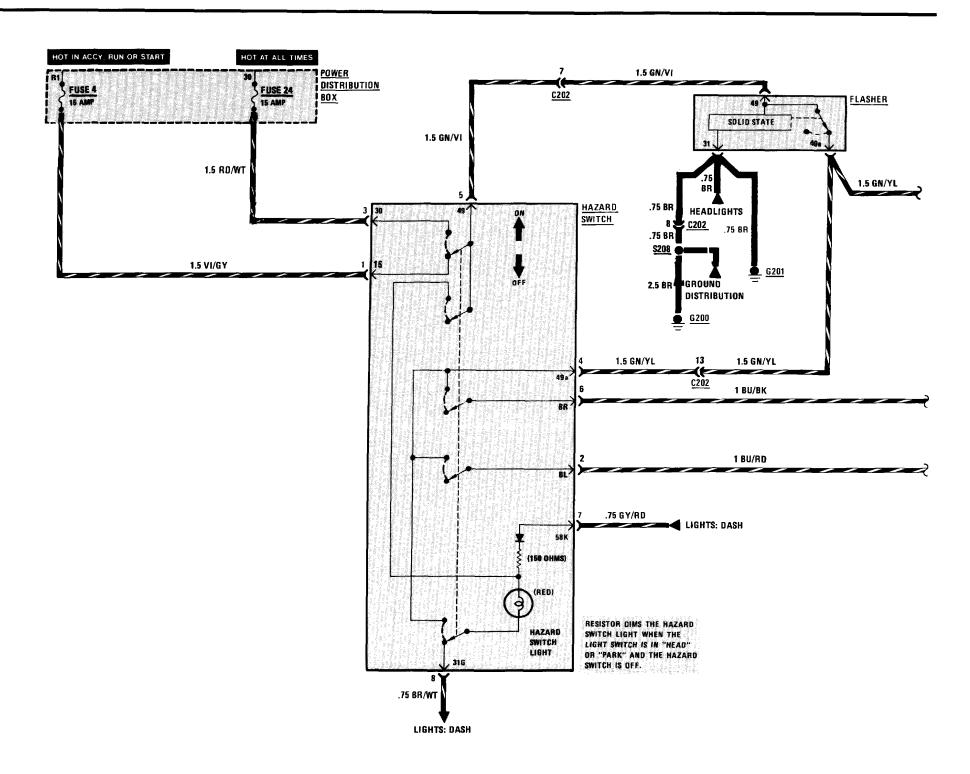


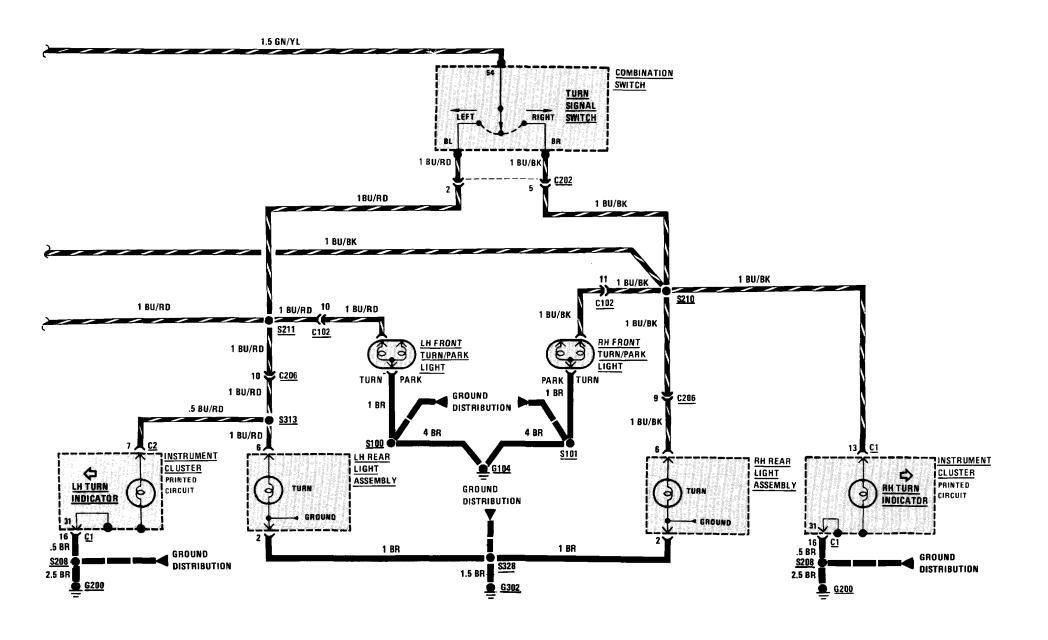
HEADLIGHTS (CONTROL) AND FOG LIGHTS

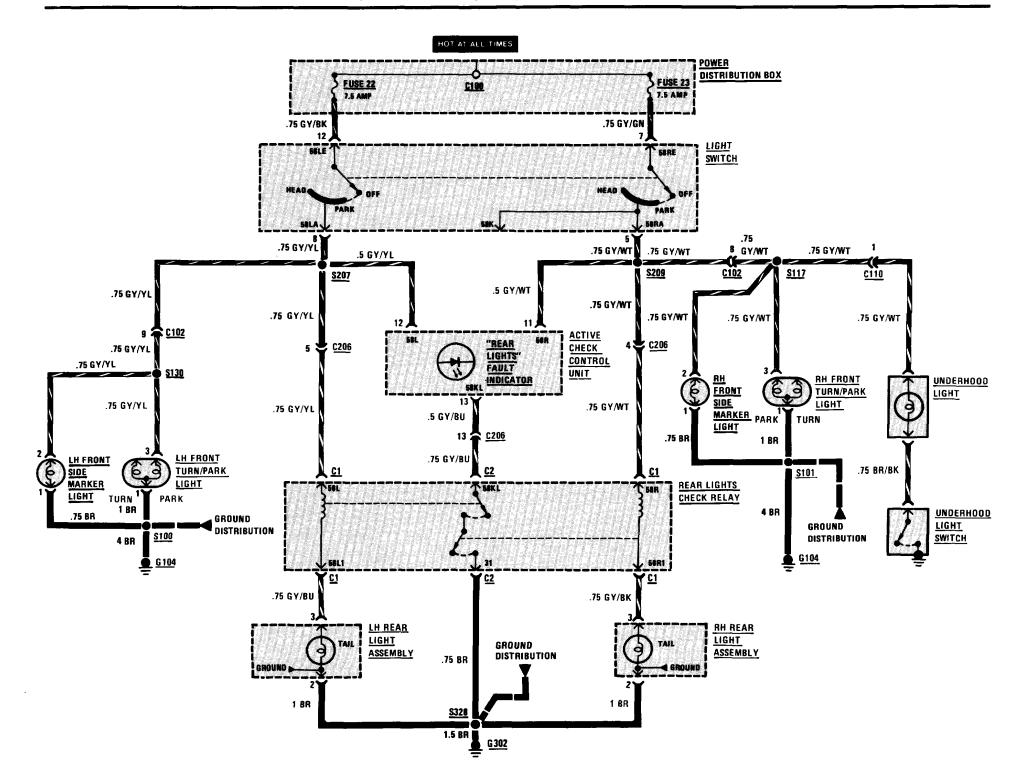


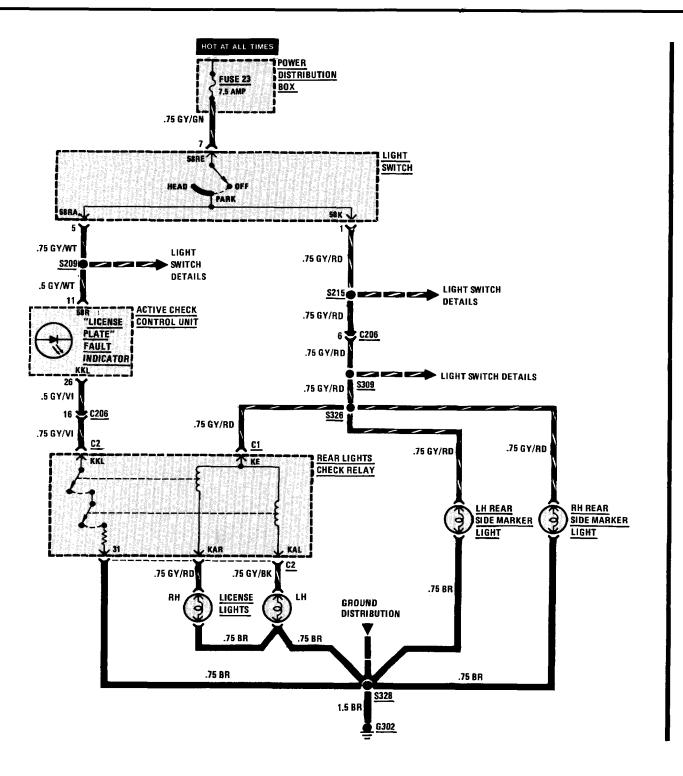
HEADLIGHTS (POWER)

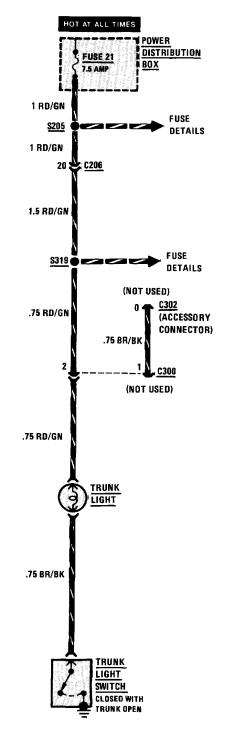


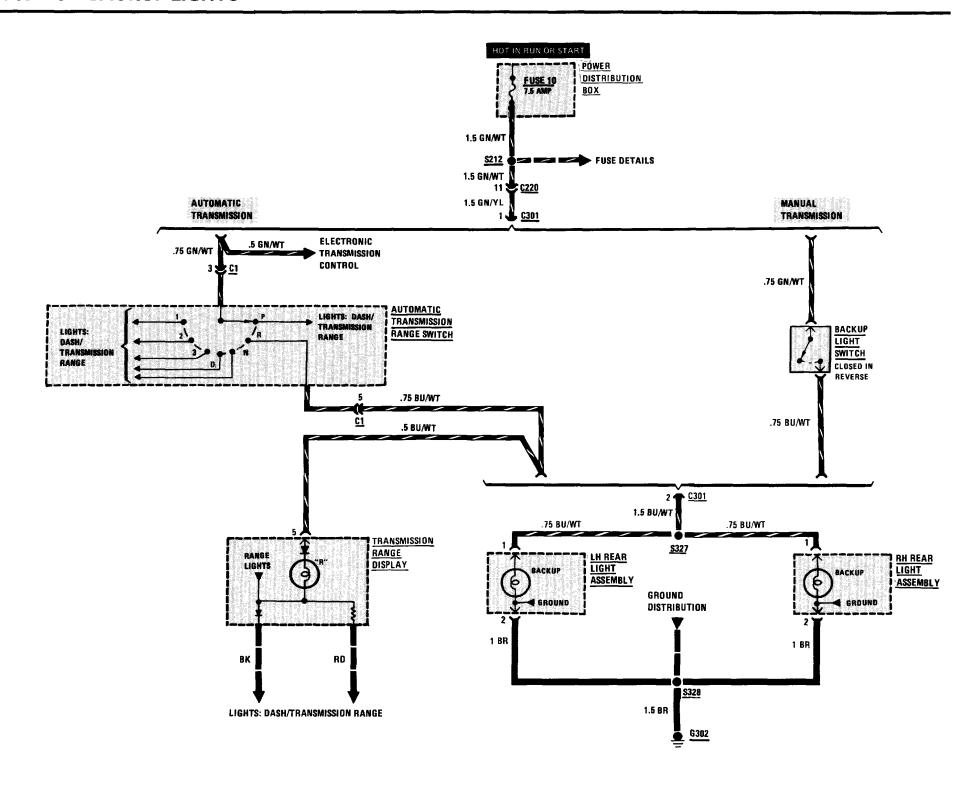


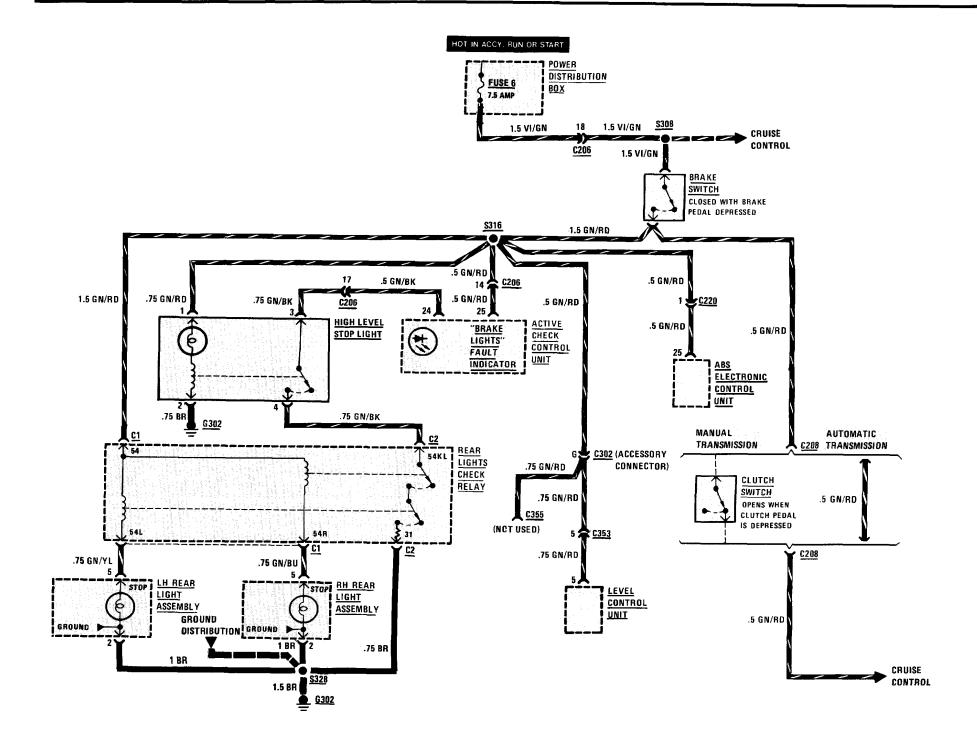


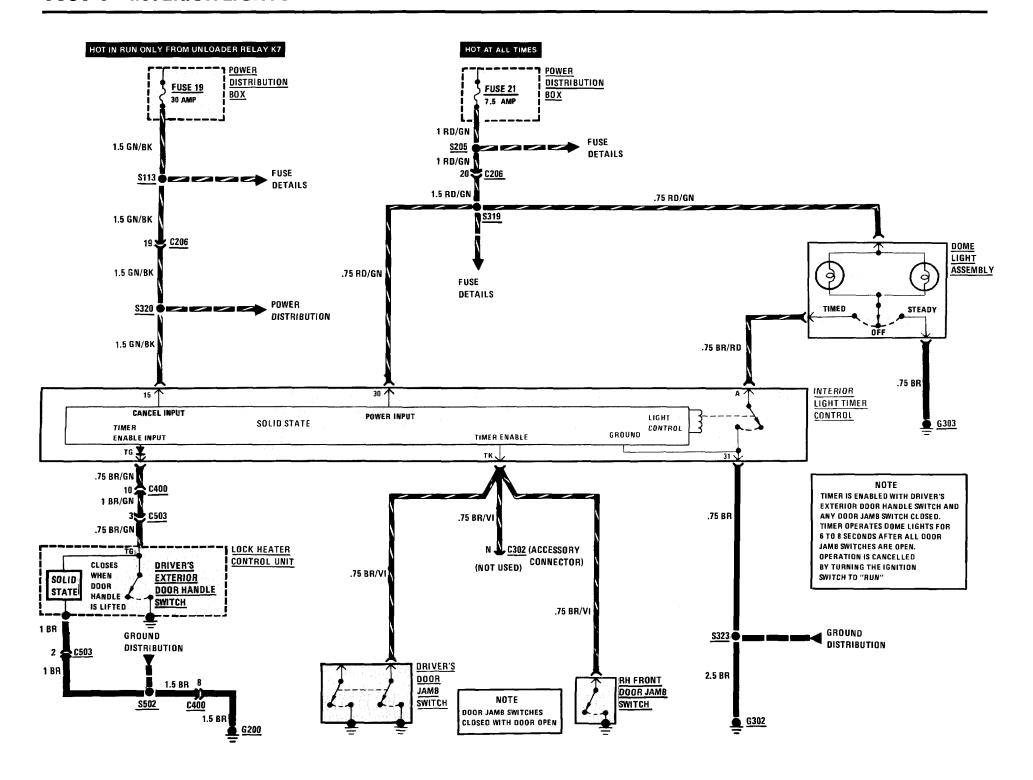


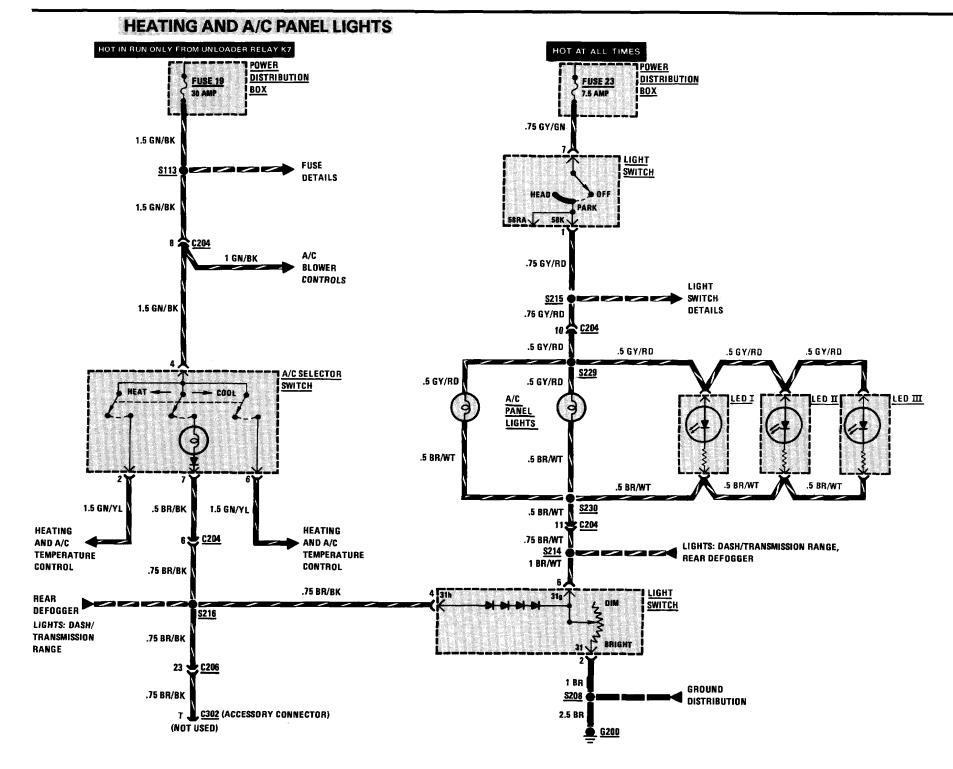


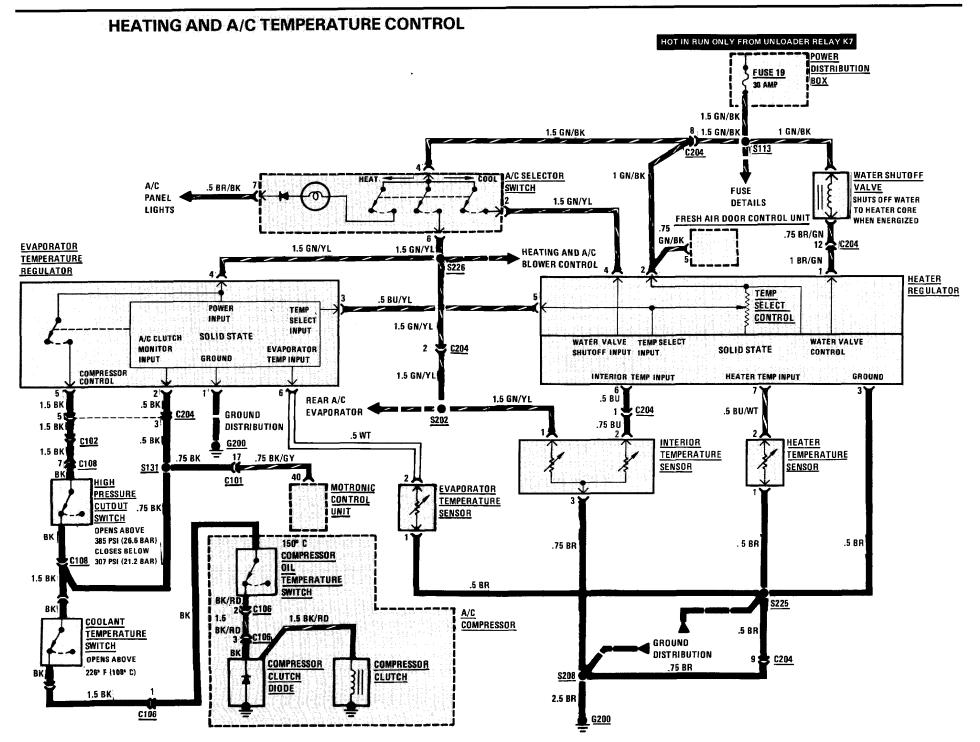




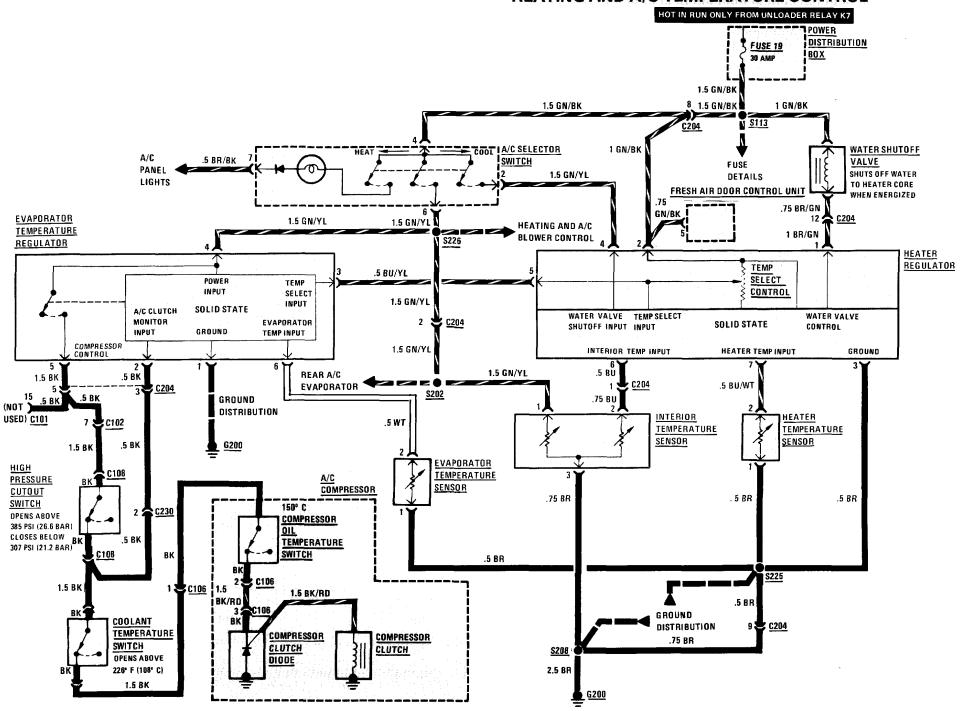




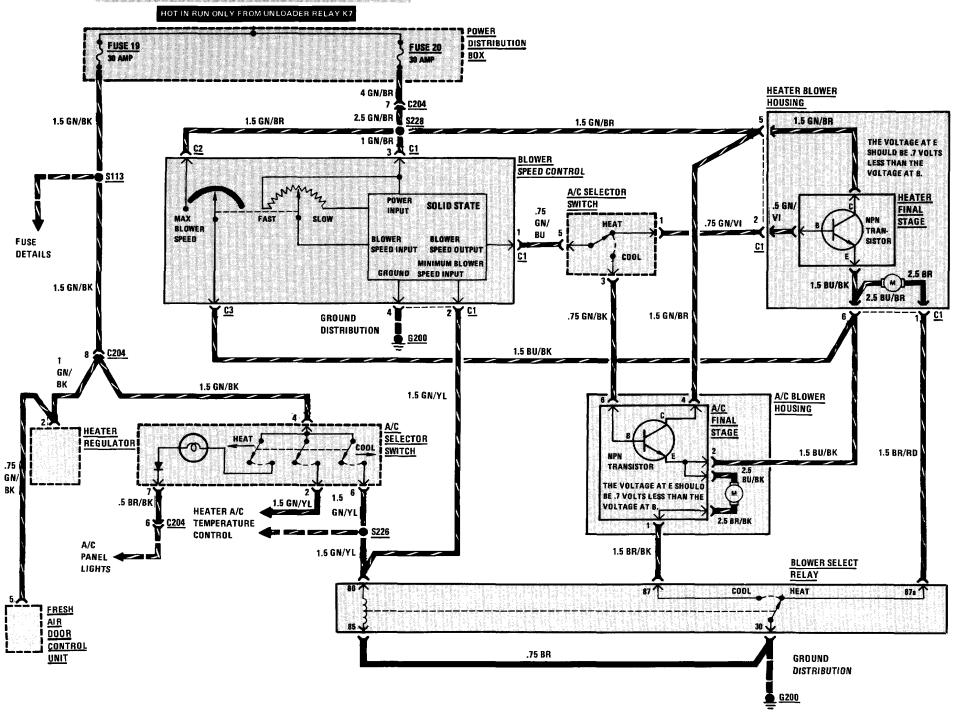




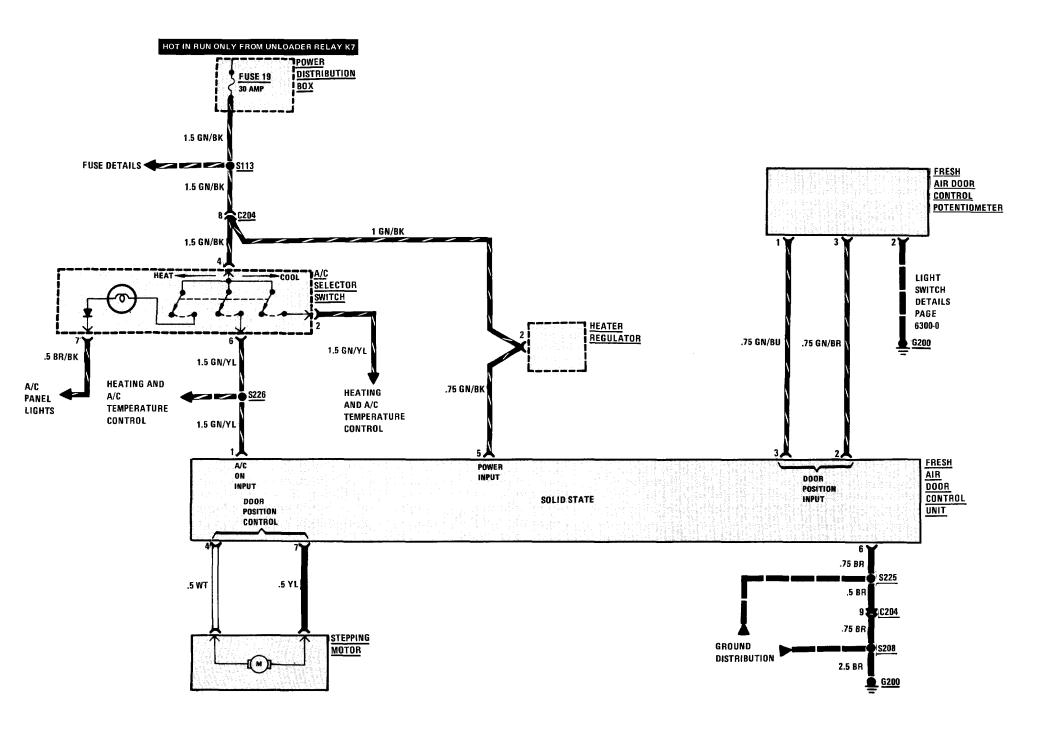
HEATING AND A/C TEMPERATURE CONTROL

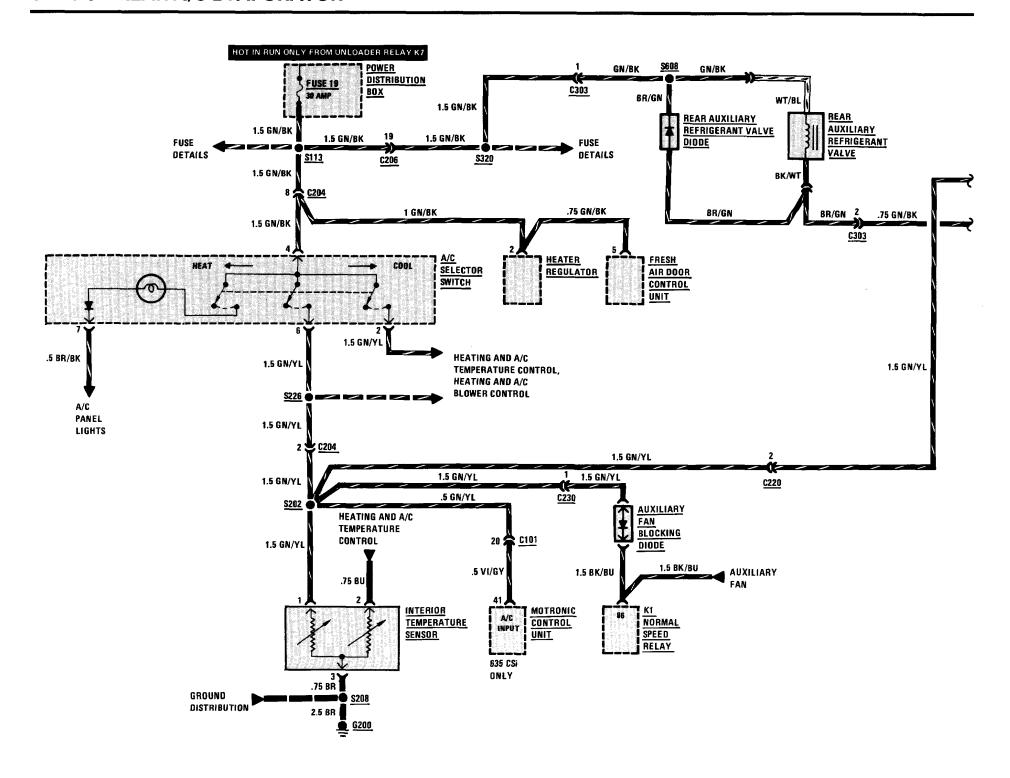


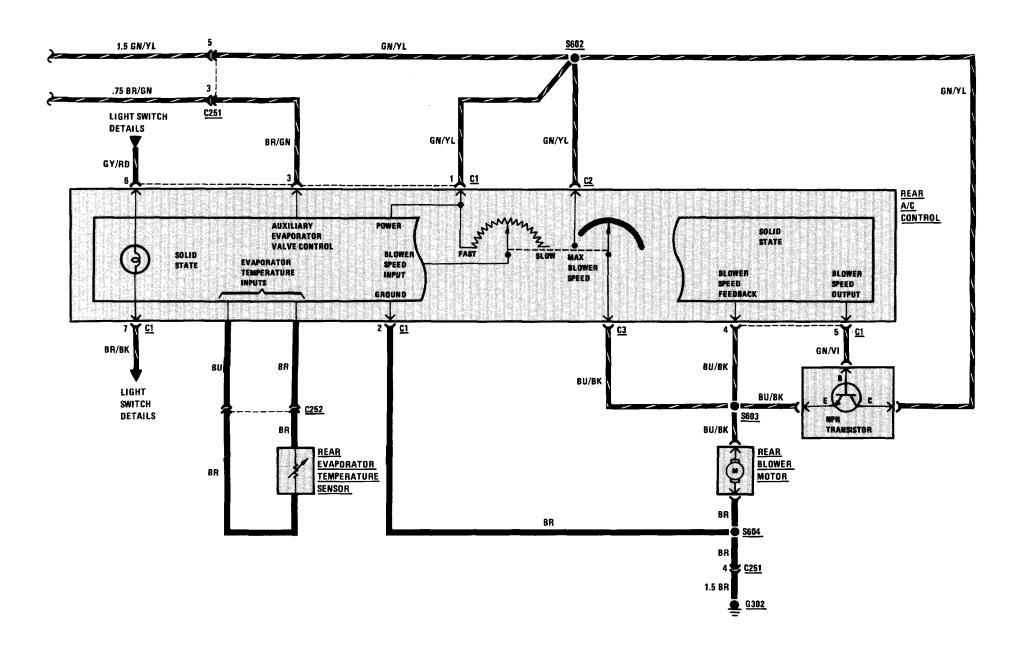
HEATING AND A/C BLOWER CONTROL



HEATING AND A/C BLOWER CONTROL







CIRCUIT OPERATION

Blower Controls

With the Ignition Switch in RUN, battery voltage is applied through Fuse 20 to the Blower Speed Control at connector C2 and terminal 3 on connector C1, to the Heater Final Stage at terminal 5, and to the A/C Final Stage at terminal 4. When the Blower Speed Control is set to SLOW, a very low voltage (less than 1 volt) is output at terminal 1 on connector C1 to the A/C Selector Switch. If the A/C Selector Switch is in the HEAT position (not depressed), the low voltage from the Blower Speed Control is directed to the Heater Final Stage at terminal 2.

The Heater Final Stage determines the amount of voltage applied to the Heater Blower motor and also provides the current to operate the motor. The voltage applied is approximately 0.7 volts less than the input voltage to the Heater Final Stage at terminal 2. The Heater Blower Motor is grounded through the normally closed contacts of the Blower Select Relay.

Both the Heater Blower Motor and the A/C Blower Motor are variable speed motors that run at a speed proportional to the applied voltage. At low applied voltage, the Blower Motor runs at very low speed.

As the Blower Speed Control is increased toward FAST, the output voltage at terminal 1 on connector C1 of the Blower Speed Control gradually increases to a maximum of about 10 volts, which is applied to the input of the Heater Final Stage. The output voltage from the Heater Final Stage increases at a level approximately 0.7 volts less than the input and drives the Heater Blower at faster speed.

If the Blower Speed Control is moved to the maximum speed position (fully clockwise), battery voltage at connector C2 is applied through the Blower Speed Control and then directly to the Heater Blower. The Heater Blower runs at maximum speed.

When the A/C Selector Switch is in COOL (depressed), battery voltage at Fuse 19 is applied through the A/C Selector Switch at terminals 4 and 6 to the coil of the Blower Select Relay and to the Minimum Blower Speed Input Enable at terminal 2 on connector C1 of the Blower Speed Control.

Operation of the Blower Select Relay removes the ground from the Heater Blower Motor (BR/RD wire) and grounds the A/C Blower Motor (BR/BK wire). At the same time, a different section of the A/C Selector Switch directs the Blower Speed Output at terminal 1 on connector C1 of the Blower Speed Control to the input (terminal 6) of the A/C Final Stage.

Operation of the A/C Final Stage is similar to that of the Heater Final Stage. The Blower Speed Control now controls the speed of the A/C Blower instead of the Heater Blower. The only exception to the operation is that at minimum speed the output from the Blower Speed Control does not drop below approximately 3 volts. This ensures that blower speed does not drop so low that freezing of the evaporator takes place.

Temperature Control

The in-car temperature is controlled by the Heater Regulator and Evaporator Temperature Regulator. In Heater mode operation (A/C Selector Switch not depressed), the temperature of air flow into the car is determined by the operation of the Water Shut-Off Valve. If the in-car temperature is significantly lower than the setting of the Temperature Selector Control, the Water Shut-Off Valve remains open (de-energized), allowing a continuous flow of engine coolant through the heater core. As the in-car temperature approaches the setting of the Temp Select Control, the Heater Regulator grounds terminal 1 at about 4-second intervals, which energizes the Water Shut-Off Valve at the same rate. The intermittent flow of engine coolant through the heater core reduces the average temperature of the air flow into the car. If the in-car temperature rises above the setting of the Temp Select Control, the Heater Regulator will ground terminal 1 continously, shutting off the coolant flow through the heater core. In-car and heater core temperatures are input to the Heater Regulator at terminals 6 and 7.

(Continued from previous page)

In A/C mode operation (A/C Selector Switch depressed), battery voltage is applied to terminal 4 of the Heater Regulator, indicating that the Water Shut-Off Valve should be energized continuously. This removes all heat from the heater core. Battery voltage is also applied to terminal 4 of the Evaporator Temperature Regulator. When the setting of the Temp Select Control is below the in-car temperature, the voltage at terminal 3 of the Evaporator Temperature Regulator is at a level which enables the Compressor Control output. The Evaporator Temperature Regulator will then provide a ground for the relay, which closes its contacts. Battery voltage is then applied from terminal 5 to the Compressor Clutch through the High Pressure Cut-Out Switch and the A/C Temperature Switch.

The Evaporator Temperature Regulator also monitors the current through the High Pressure Cut-Out Switch. If terminal 2 of the Evaporator Temperature Regulator does not receive voltage when the clutch is engaged, the Evaporator Temperature Regulator will remove ground from the relay. The relay's contact will open, removing battery voltage to the Compressor Clutch. The Compressor Clutch will disengage. The Evaporator Temperature Regulator will again provide ground for the relay (after a short time delay), and the Compressor Clutch will turn on again. This on-off cycling of the Compressor Clutch will continue if terminal 2 does not receive an input.

The High Pressure Cut-Out Switch opens if refrigerant pressure rises to a value which is too high for normal operation. The A/C Temperature Switch opens to remove the compressor load from the engine if the engine coolant temperature rises above 226 °F (108 °C). The Evaporator Temperature Sensor signals the Evaporator Temperature Regulator to deenergize the Compressor Clutch when evaporator temperature is low enough for freezing to result.

Whenever the Compressor Clutch is de-energized, the magnetic field around the coil collapses, generating an induced voltage in the coil. The Compressor Clutch Diode provides a path for the current resulting from the induced voltage.

Fresh Air Door Control

The Fresh Air Door Control Unit determines whether outside air will be drawn into the car or in-car air will be recirculated. The Air Flap Door is moved by the Stepping Motor connected to the Fresh Air Door Control Unit. Battery voltage is applied to the Control Unit at terminal 5 when the Ignition Switch is in RUN.

Battery voltage is applied to the Fresh Air Door Control Potentiometer from terminal 2 of the Fresh Air Door Control Unit. The position of the Potentiometer determines the voltage input to terminal 3 of the Control Unit, which then operates the door.

In the A/C Mode, battery voltage is applied to terminal 1 through the A/C Selector Switch. This signals the Fresh Air Door Control Unit to move the door to the fully open position.

Rear A/C Evaporator

The Rear A/C Control receives battery voltage at terminal 1 when the Ignition Switch is in RUN and the A/C Selector Switch is in COOL (depressed). The Rear A/C Control regulates both the Rear Auxiliary Refrigerant Valve and the Rear Blower Motor speed.

When the setting of the Temp Select Control is such that cooling is required in the rear of the vehicle, the Rear A/C Control grounds terminal 3 to energize the Rear Auxiliary Refrigerant Valve. This cools the air flowing through the Auxiliary Evaporator to the rear vehicle area.

When the temperature in the rear vehicle area has reached the point set by the Temperature Control, the Rear A/C Control de-energizes the Rear Auxiliary Refrigerant Valve so that no further cooling takes place. After the vehicle rear area temperature or evaporator temperature has risen to a point where cooling is required again, the Rear Auxiliary Refrigerant Valve is re-energized.

6440A-2 HEATING AND AIR CONDITIONING

TROUBLESHOOTING HINTS

- Try the following checks before doing the System Check.
- 1. Check Fuse 19 and Fuse 20 by visual inspection.
- 2. Check that connectors are firmly seated on the Heater Regulator, Water Shut-Off Valve, Interior Temperature Sensor, and Compressor Clutch.
- If Rear Blower Motor only operates with Rear A/C Control in MAX, check GN/YL, BU/BK, and GN/VI wires. If all wires are OK, replace Rear A/C Control or Transistor.
- 4. If any A/C Panel Light or LED does not light with Park Lights on, check GY/RD, BR/WT, and bulb for an open (see schematic). Repair/replace as necessary.
- 5. If either the Heater Blower or A/C Blower does not operate at slow speeds but both blowers operate at maximum speed, replace the Final Stage for the affected blower.
- Go to System Check for a guide to normal operation.
- Go to System Diagnosis for diagnostic tests.

SYSTEM CHECK

This procedure is an overall check of the Heating and Air Conditioning System. Each of the steps can be performed without the use of tools and without disassembly.

Even though one or more steps may not give the correct result, complete all of the steps to reveal all the symptoms that may exist. Refer to System Diagnosis when a result is not normal.

Complete this procedure with the temperature outside the car above $60\,^{\circ}\text{F}$ ($16\,^{\circ}\text{C}$) and the engine running at idle.

SYSTEM CHECK TABLE

| ACTION | NORMAL RESULT |
|--|--|
| Set Temp Select Control fully counterclockwise Set all Slide Levers to extreme right Set Blower Speed Control fully counterclockwise | Blowers do not run |
| Rotate Blower Speed Control slowly to fully clockwise position | Blower speed gradually increases to maximum. Air at outside temperature is drawn into car. |
| Move Center Slide Lever to the left | Sound of air flow changes as Air Flap Doors are repositioned |
| Move Center Slide Lever to the right | Sound of air flow changes again as Air Flap Doors return to original position |
| Rotate Temp Select Control to fully clockwise position | Air flow becomes warm |
| Set Temp Select Control to temperature slightly higher than existing in-car temperature Close car doors and windows | Heater Regulator maintains in-car temperature at approximate Temperature Control setting |
| Return Blower Speed Control to fully counterclockwise position | Blower stops operating |
| Press A/C Selector Switch | Evaporator Blower runs slowly |
| Rotate Blower Speed Control slowly to fully clockwise position | Blower speed gradually increases to maximum |
| Rotate Temp Select Control fully counterclockwise | A/C Compressor operates. Air flow becomes cold. Engine Auxiliary Fan operates when Compressor Clutch is energized. |
| Set Temp Select Control to temperature slightly lower than in-car temperature Close car doors and windows | Evaporator Temperature Regulator maintains in-car temperature at approximate setting of Temperature Control |
| Return Blower Speed Control to fully counterclockwise position | Blower runs at minimum speed |
| Rotate Rear A/C Unit Blower Speed Control to fully clockwise position | Rear Blower runs at maximum speed |
| Set Rear A/C Unit Temperature Control to fully counterclockwise position | Air flow from Rear A/C Unit becomes cold |
| Set Rear A/C Unit Temperature Control to temperature slightly lower than in-car temperature | Rear A/C Unit maintains temperature in rear of car at approximate setting of Rear Temperature Control |

[•] If all of the above steps can be completed as described, the Heating and Air Conditioning System is operating normally.

6440A-4 HEATING AND AIR CONDITIONING

SYSTEM DIAGNOSIS

- Do the tests listed for your symptom in the Symptom Table below.
- Tests follow the Symptom Table.

SYMPTOM TABLE

| SYMPTOM | DO TEST |
|---|---------|
| Heater Blower runs, but air flow does not become warm | A and B |
| Heater Blower does not run at slow speed settings | G |
| Heater Blower does not run in any mode | H and J |
| A/C Blower runs, but air flow does not become cool | C |
| A/C Blower does not run at slow speed settings | G and I |
| A/C Blower does not run in any mode | I and J |
| Fresh Air Door does not operate correctly | К |
| Rear A/C Control does not operate | L |
| Rear Blower Motor does not operate with A/C Control in MAX | N |

(Continued in next column)

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| Rear Blower Motor does not operate in any mode | О |
|---|---|
| Engine idle speed is not high enough with A/C on (635CSi only) | P |
| Compressor Clutch cycles on and off | Q |

A: HEATER REGULATOR TEST (TABLE 1) (Refer to Schematic on Page 6411-0 or 6411-1)

Measure: VOLTAGE

At: HEATER REGULATOR CONNECTOR

(Disconnected)

Conditions:

• Ignition Switch: RUN

• A/C Selector Switch: OFF

| Measure Between | Correct Voltage | For Diagnosis |
|--------------------|--------------------|---------------|
| 2 & Ground | Battery | See 1 |
| 2 & 3 | Battery | See 2 |
| 1 & 3 | Battery | See 3 |
| 4 & 3 | 0 Volts | See 4 |
| • A/C Selector | Switch: ON | |
| 4 & 3 | Battery | See 5 |
| • If all voltage | oc are correct | go to Table 2 |

- If all voltages are correct, go to Table 2.
- 1. Check the associated wire for an open (see schematic).
- 2. Check the associated wire for an open to ground G200 (see schematic).

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- 3. Check that Water Shut-Off Valve connector is firmly seated. Check the wires at the Water Shut-Off Valve for an open. If wires and connector are good, replace the Water Shut-Off Valve.
- 4. Check the wire at terminal 4 for a wire to wire short to voltage. If wire is good, do Test F.
- 5. Check the wire at terminal 4 for an open. If wire is good, do Test F.

A: HEATER REGULATOR TEST (TABLE 2) (Refer to Schematic on Page 6411-0 or 6411-1)

Measure: RESISTANCE

At: HEATER REGULATOR CONNECTOR

(Disconnected)

Conditions:

• Ignition Switch: OFF

 Negative Battery Terminal: DISCONNECTED

| Measure Between | Correct Resistance | For Diagnosis |
|---|--|---------------|
| 6 & Ground | Approximately 11K ohms at 70°F (21°C) | See 1 |
| 7 & Ground | Approxi- mately 11K ohms at 70°F (21°C) | See 2 |
| • If all resistances are correct, go to Test B. | | |

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- 1. Check the wire at terminal 6 for an open or short to ground. Check the wire at terminal 3 of the Interior Temperature Sensor for an open (see schematic). If wires are good, replace the Interior Temperature Sensor.
- 2. Check the wire at terminal 7 for an open or short to ground (see schematic). Check the wire at terminal 1 of the Heater Temperature Sensor for an open (see schematic). If wires are good, replace the Heater Temperature Sensor.

B: WATER SHUT-OFF VALVE TEST (TABLE 1) (Refer to Schematic on Page 6411-0 or 6411-1)

Measure: VOLTAGE

At: WATER SHUT-OFF VALVE CONNECTOR

(Disconnected)

Condition:

• Ignition Switch: RUN

| Measure Between | Correct Voltage | For Diagnosis |
|---|--------------------|---------------|
| Wire from Fuse 19 & Ground (see schematic) | Battery | See 1 |

- If the voltage is correct, go to Table 2.
- 1. Check the associated wire for an open to Fuse 19 (see schematic).

B: WATER SHUT-OFF VALVE TEST (TABLE 2) (Refer to Schematic on Page 6411-0 or 6411-1)

Connect: TEST LAMP

At: WATER SHUT-OFF VALVE CONNECTOR

(Disconnected)

Conditions:

Ignition Switch: RUN

- Engine at operating temperature
- Blower Speed Control: FAST
- A/C Selector Switch: OFF
- Temp Select Control: Fully Counterclockwise

| Counterclockwise | | |
|---|--|---------------|
| Connect Between | Correct Result | For Diagnosis |
| Water Shut-Off Valve Terminals | Test Lamp lights | See 1 |
| • Temp Select | Control fully clo | ockwise |
| Water Shut-Off Valve Terminals | Test Lamp does not light | See 1 |
| <u>-</u> | Control at same | _ |
| Water Shut-Off Valve Terminals | Test Lamp flashes on and off at approxi- mately 4- second intervals | See 1 |
| • Temp Select Control fully clockwise | | |

(Continued in next column)

(Continued from previous column)

| | T | |
|-----------|-----------|-------|
| Water | | ľ |
| Shut-Off | Test Lamp | |
| Valve | stays off | See 1 |
| Terminals | | |

- If all results are correct, Heater Regulator is operating normally. If warm air is not generated in heat mode, replace the Heater Shut-Off Valve.
- 1. Replace Heater Regulator.

C: A/C ISOLATION TEST (TABLE 1) (Refer to Schematic on Page 6411-0

or 6411-1) Measure: VOLTAGE

At: HIGH PRESSURE CUT-OUT SWITCH **HARNESS CONNECTOR C108**

(Disconnected)

Conditions:

- Ignition Switch: RUN (Engine need not be running)
- Temp Select Control: 61°F (Fully Counterclockwise)
- A/C Selector Switch: Depressed (ON)

| Measure Between | Correct Voltage | For Diagnosis |
|--------------------------|--------------------|---------------|
| Wire to C102 & Ground | Battery | See 1 |

- If the voltage is correct, go to Table 2.
- 1. Do Test E.

C: A/C ISOLATION TEST (TABLE 2) (Refer to Schematic on Page 6411-0 or 6411-1)

Connect: FUSED JUMPER

At: HIGH PRESSURE CUT-OUT SWITCH HARNESS CONNECTOR (Disconnected)

Conditions:

• Ignition Switch: RUN

• Temp Select Control: 61 °F (Fully Counterclockwise)

• A/C Selector Switch: ON

| Connect Between | Correct Result | For Diagnosis |
|---|---------------------------------|---------------|
| High Pressure Cut-Out Switch Terminals | Compressor Clutch engages | See 1 |

- If the result is correct, check that High Pressure Cut-Out Switch is closed. If the switch is open, replace it.
- 1. Do Test D.

D: COMPRESSOR CLUTCH VOLTAGE TEST (Refer to Schematic on Page 6411-0 or 6411-1)

Measure: VOLTAGE

At: COMPRESSOR CLUTCH HARNESS CONNECTOR (Disconnected)

Conditions:

• Ignition Switch: RUN (Engine need not be running)

 Temp Select Control: 61°F (Fully Counterclockwise)

• A/C Selector Switch: ON

(Continued in next column)

(Continued from previous column)

| Measure Between | Correct Voltage | For Diagnosis |
|--------------------|--------------------|---------------|
| Wire & Ground | Battery | See 1 |

- If the voltage is correct and the refrigerant charge is normal, but Compressor Clutch does not engage, replace the Compressor Clutch.
- 1. Check the wire for an open. Check that the A/C Temperature Switch is closed. Repair/replace as necessary.

E: EVAPORATOR TEMPERATURE REGULATOR VOLTAGE AND RESISTANCE TEST (TABLE 1) (Refer to Schematic on Page 6411-0 or 6411-1)

Measure: VOLTAGE

At: EVAPORATOR TEMPERATURE REGULATOR CONNECTOR

(Disconnected)

Conditions:

• Ignition Switch: RUN

 Temp Select Control: 61°F (Fully Counterclockwise)

A/C Selector Switch: ON

| Measure Between | Correct Voltage | For Diagnosis |
|--------------------|------------------------|---------------|
| 4 & Ground | Battery | See 1 |
| 4 & 1 | Battery | See 2 |
| 3 & Ground | Less than 0.5 Volts | See 3 |

• Turn Temp Select Control to 87°F (Fully Clockwise)

(Continued in next column)

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| 3 & Ground | Approxi- mately 8 Volts | See 4 |
|----------------------------|----------------------------|-------|
| • A/C Selector Switch: OFF | | |
| 4 & Ground | 0 Volts | See 5 |

- If all voltages are correct, go to Table 2.
- 1. Check the associated wire for an open (see schematic). If wire is good, do Test F.
- 2. Check the wire at terminal 1 for an open to splice S225.
- 3. If higher voltage is present, replace Heater Regulator.
- 4. Voltage should increase smoothly to 8 volts as Temp Select Control is turned clockwise. If no voltage is present, check associated wire for an open (see schematic). If wire is good or voltage does not increase uniformly, replace the Heater Regulator.
- 5. Check the associated wire for a wire-to-wire short to voltage. If wire is good, replace the A/C Selector Switch.

E: EVAPORATOR TEMPERATURE REGULATOR VOLTAGE AND RESISTANCE TEST (TABLE 2) (Refer to Schematic on Page 6411-0 or 6411-1)

Measure: RESISTANCE

At: EVAPORATOR TEMPERATURE REGULATOR CONNECTOR

(Disconnected)

Conditions:

• Ignition Switch: OFF

 Negative Battery Terminal: DISCONNECTED

| Measure Between | Correct Voltage | For Diagnosis |
|--------------------|--|---------------|
| 5 & Ground | Approxi- mately 3 to 4 ohms | See 1 |
| 5 & 2 | Less than 0.5 ohms | See 3 |
| 6 & Ground | Approximately 3.5K to 4.5K ohms at 70 °F (21 °C) | See 2 |

- If both resistances are correct, but Compressor Clutch does not operate normally, replace the Evaporator Temperature Regulator.
- 1. Check the associated wire for an open between the Evaporator Temperature Regulator terminal 5 and High Pressure Cut-Out Switch (see schematic).

(Continued in next column)

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- 2. Check the associated wire for an open or a short to ground (see schematic). Check the associated wire from terminal 1 to splice S225 for an open (see schematic). If wires are good, replace the Evaporator Temperature Sensor.
- 3. Check wire at Terminal 2 for an open between Terminal 2 and connector C106.

F: A/C SELECTOR SWITCH VOLTAGE TEST (Refer to Schematic on Page 6411-0 or 6411-1)

Measure: VOLTAGE

At: A/C SELECTOR SWITCH CONNECTOR

(Disconnected)

Conditions:

Ignition Switch: RUNBlower Speed Control: 3

| Measure Between | Correct Voltage | For Diagnosis |
|--------------------|--------------------|---------------|
| 4 & Ground | Battery | See 1 |
| 4 & 6 | Battery | See 2 |
| 4 & 2 | Battery | See 3 |
| 4 & 7 | Battery | See 4 |

- If all voltages are correct but A/C Selector Switch does not operate normally, replace it.
- 1. Check the associated wire for an open (see schematic). If wire is good, check Fuse 19.
- 2. Check the wire at terminal 6 for an open (see schematic).
- 3. Check the wire at terminal 2 for an open (see schematic).
- 4. Check the wire at terminal 7 for an open (see schematic).

G: BLOWER SPEED CONTROL VOLTAGE TEST (TABLE 1) (Refer to Schematic on Page 6413-0)

Measure: VOLTAGE

At: BLOWER SPEED CONTROL CONNECTOR (Disconnected)

Conditions:

Ignition Switch: RUN

• Blower Speed Control: MINIMUM

A/C Selector Switch: OFF

| Measure Between | Correct Voltage | For Diagnosis |
|---------------------------|--------------------|---------------|
| C1/3 & Ground | Battery | See 1 |
| C1/3 & C1/4 | Battery | See 2 |
| C2 & Ground | Battery | See 3 |
| C1/2 & Ground | 0 Volts | See 4 |
| • A/C Selector Switch: ON | | |
| C1/2 & Ground | Battery | See 3 |

- If all voltages are correct but Speed Control setting will not vary blower speed, go to Table 2.
- 1. Check the associated wire for an open back to Fuse 20 (see schematic).
- 2. Check the wire to terminal 4 for an open to ground G200 (see schematic).
- 3. Check the associated wire for an open (see schematic).
- 4. Check the associated wire for a wire-towire short to voltage (see schematic). If the wire is good, do Test F.

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G: BLOWER SPEED CONTROL VOLTAGE TEST (TABLE 2) (Refer to Schematic on Page 6413-0)

Measure: VOLTAGE

At: A/C SELECTOR SWITCH CONNECTOR (Disconnected)

Conditions:

• Ignition Switch: RUN

• Blower Speed Control: SLOW

• Blower Speed Control: CONNECTED

| Measure Between | Correct Voltage | For Diagnosis |
|--------------------|------------------------|---------------|
| 5 & Ground | Less than 0.5 Volts | See 1 |
| • Blower Spee | d: FAST | |
| 5 & Ground | Approximately 10 Volts | See 2 |
| | - C 11 1 C | |

- A/C Selector Switch Connector: Reconnected
- A/C Selector Switch: OFF

3 & Ground

| | and the second s | |
|----------------|--|-------|
| 1 & Ground | Approxi- mately 10 Volts | See 3 |
| • A/C Selector | Switch: ON | |
| 3 & Ground | Approxi- mately 10 Volts | See 4 |
| Blower Speed | d: SLOW | |
| 2 % Cd | Approxi- | Soc 5 |

• If all voltages are correct but blower motors do not operate normally, do Test H or I.

mately 3 Volts

(Continued in next column)

See 5

(Continued from previous column)

- 1. If the voltage is greater than 0.5 volts, replace the Blower Speed Control.
- 2. Check the associated wire for an open (see schematic). If the wire is good, replace the Blower Speed Control.
- 3. Check the associated wire for a short to ground (see schematic). If the wire is good, do Test H.
- 4. Check the associated wire for a short to ground (see schematic). If the wire is good, do Test I.
- 5. Replace the Blower Speed Control.

H: HEATER FINAL STAGE VOLTAGE TEST

(Refer to Schematic on Page 6413-0)

Measure: VOLTAGE

At: HEATER BLOWER HOUSING CONNECTOR C1 (Disconnected)

Conditions:

• Ignition Switch: RUN

• Blower Speed Control: FAST

• A/C Selector Switch: OFF

| Measure Between | Correct Voltage | For Diagnosis |
|--------------------|--------------------------------|---------------|
| 5 & Ground | Battery | See 1 |
| 2 & Ground | Approxi- mately 10 Volts | See 2 |
| 6 & Ground | Battery | See 2 |
| 6 & 1 | Battery | See 3 |

• If all voltages are correct but Heater Blower does not run, replace the Heater Blower.

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- 1. Check the associated wire for an open back to Fuse 20 (see schematic).
- 2. Check associated wire for an open (see schematic).
- 3. Check the wire at terminal 1 for an open (see schematic). If the wire is good, do Test J.

I: A/C FINAL STAGE VOLTAGE TEST (Refer to Schematic on Page 6413-0)

Measure: VOLTAGE

At: A/C BLOWER HOUSING CONNECTOR (Disconnected)

Conditions:

Ignition Switch: RUN

Blower Speed Control: FAST

A/C Selector Switch: ON

| 74,0 Coloctor Ciritorii Ciri | | |
|------------------------------|------------------------|---------------|
| Measure Between | Correct Voltage | For Diagnosis |
| 4 & Ground | Battery | See 1 |
| 6 & Ground | Approximately 10 Volts | See 1 |
| 2 & Ground | Battery | See 1 |
| 2 & 1 | Battery | See 2 |

- If all voltages are correct but A/C Blower does not run, replace the A/C Blower.
- 1. Check the associated wire for an open (see schematic).
- 2. Check the wire at terminal 1 for an open (see schematic). If the wire is good, do Test J.

J: BLOWER SELECT RELAY VOLTAGE TEST

(Refer to Schematic on Page 6413-0)

Measure: VOLTAGE

At: BLOWER SELECT RELAY (Disconnected)
Conditions:

• Ignition Switch: RUN

• Blower Speed Control: FAST

A/C Selector Switch: Depressed (ON)

| Measure Between | Correct Voltage | For Diagnosis |
|--------------------|--------------------|---------------|
| 86 & Ground | Battery | See 1 |
| 86 & 85 | Battery | See 2 |
| 87 & Ground | Battery | See 3 |
| 87a & Ground | Battery | See 4 |

- If all voltages are correct but either the A/C Blower or Heater Blower will not operate with Blower Speed at FAST, replace the Blower Select Relay.
- 1. Check the associated wire for an open to splice S226 (see schematic). If wire is good, do Test F.
- 2. Check the wire at terminal 85 for an open to ground G200 (see schematic).
- 3. Check the associated wire for an open back to terminal 1 of the A/C Blower Housing (see schematic).
- 4. Check the associated wire for an open back to terminal 1 of the Heater Blower Housing (see schematic).

K: FRESH AIR DOOR CONTROL UNIT VOLTAGE TEST (TABLE 1) (Refer to Schematic on Page 6413-1)

Measure: VOLTAGE

At: FRESH AIR DOOR CONTROL UNIT CONNECTOR (Disconnected)

Conditions:

• Ignition Switch: RUN

 A/C Selector Switch: Not Depressed (OFF)

| Measure Between | Correct Voltage | For Diagnosis |
|--------------------|--------------------|---------------|
| 5 & Ground | Battery | See 1 |
| 5 & 6 | Battery | See 2 |
| 1 & 6 | 0 Volts | See 3 |
| • A/C Selector | Switch: Depre | essed (ON) |
| 1 & 6 | Battery | See 4 |

- If all voltages are correct, go to Table 2.
- 1. Check the associated wire for an open (see schematic). If wire is good, check Fuse 19.
- 2. Check the associated wire for an open between terminal 6 and ground G200 (see schematic).
- 3. If the voltage is present, check the wire at terminal 1 for a wire-to-wire short to voltage. If the wire good, replace the A/C Selector Switch.
- 4. Check the wire at terminal 1 for an open to splice S226 (see schematic).

K: FRESH AIR DOOR CONTROL UNIT VOLTAGE TEST (TABLE 2) (Refer to Schematic on Page 6413-1)

Measure: RESISTANCE

At: FRESH AIR DOOR CONTROL UNIT CONNECTOR (Disconnected)

Conditions:

- Ignition Switch: OFF
- Negative Battery Terminal: DISCONNECTED
- Center Slide Lever at extreme left

| Measure Between | Correct Resistance | For Diagnosis |
|-------------------------------------|-----------------------------|---------------|
| 2 & Ground | 10K ohms ± 1K ohm | See 1 |
| 3 & Ground | 10K ohms <u>+</u> 1K ohm | See 2 |
| Center Slide Lever at extreme right | | |
| 3 & Ground | Less than 500 Ohms | See 3 |
| 4 & 7 | 60 to 70 Ohms | See 4 |

- If all resistances are correct but Fresh Air Door does not operate, replace the Fresh Air Door Control Unit.
- 1. Check the associated wire and the wire at terminal 3 of the Fresh Air Door Control Potentiometer for an open (see schematic). If the wires are good, replace the Fresh Air Door Control Potentiometer.
- 2. Check the associated wire for an open (see schematic). If the wire is good, replace the Fresh Air Door Control Potentiometer.
- 3. Replace the Fresh Air Door Control Potentiometer.

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4. Check the wires at terminals 4 and 7 for an open or wire-to-wire short (see schematic). If the wires are good, replace the Stepping Motor.

L: REAR A/C CONTROL VOLTAGE TEST

(Refer to Schematic on Page 6414-0)

Measure: VOLTAGE

At: REAR A/C CONTROL CONNECTOR

(Disconnected)

Conditions:

• Ignition Switch: RUN

Front A/C Selector Switch: ON

| Measure Between | Correct Voltage | For Diagnosis |
|--------------------|--------------------|---------------|
| 1 & Ground | Battery | See 1 |
| 1 & 2 | Battery | See 2 |
| 3 & Ground | Battery | See 3 |

- If all voltages are correct but air flow is not cooled, go to Test M.
- 1. Check the associated wire for an open back to splice S202 (see schematic). Check that connector C220 is properly mated.
- 2. Check the wire at terminal 2 for an open to ground G302 (see schematic) .
- 3. Check the associated wire for an open (see schematic). If the wire is good, do Test M.

M: REAR AUXILIARY REFRIGERANT VALVE VOLTAGE TEST (TABLE 1) (Refer to Schematic on Page 6414-0)

Measure: VOLTAGE

At: REAR AUXILIARY REFRIGERANT VALVE

(Disconnected)

Conditions:

• Ignition Switch: RUN

• Rear A/C Control Connector:

CONNECTED

| Measure Between | Correct Voltage | For Diagnosis |
|--------------------|--------------------|---------------|
| 1 & Ground | Battery | See 1 |

- If the voltage is correct, go to Table 2.
- 1. Check the associated wire for an open to Fuse 19.

M: REAR AUXILIARY REFRIGERANT VALVE VOLTAGE TEST (TABLE 2) (Refer to Schematic on Page 6414-0)

Connect: TEST LAMP

At: REAR AUXILIARY REFRIGERANT VALVE

(Disconnected)

Conditions:

• Ignition Switch: RUN

Front A/C Selector Switch: ON

Rear Blower Control: FAST

• Rear Temperature Control: Fully

Counterclockwise

| Connect Between | Correct Result | For Diagnosis |
|--------------------|---------------------|---------------|
| 1 & 2 | Test Lamp lights | See 1 |
| | | |

• Rear Temperature Control: Fully Clockwise

(Continued in next column)

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| 1 & 2 | Test lamp does not light | See 1 |
|-------|-----------------------------|-------|
|-------|-----------------------------|-------|

- If both results are correct, Rear Temperature Control is operating normally. If cold air is not generated in cooling mode, replace the Rear Auxiliary Refrigerant Valve.
- 1. Replace the Rear A/C Control.

N: REAR BLOWER MOTOR TEST (TABLE 1)

Measure: VOLTAGE

At: REAR A/C CONTROL CONNECTOR C2

(Disconnected)

Conditions:

• Ignition Switch: RUN

A/C Selector Switch: COOL

| Measure Between | Correct Voltage | For Diagnosis |
|--------------------|--------------------|---------------|
| GN/YL & Ground | Battery | See 1 |

- If voltage is correct, go to Table 2.
- 1. Check GN/YL wire for an open (see schematic).

N: REAR BLOWER MOTOR TEST (TABLE 2)

Connect: FUSED JUMPER

At: REAR A/C CONTROL CONNECTORS C2

& C3 (Disconnected)

Conditions:

• Ignition Switch: RUN

• A/C Selector Switch: COOL

| Connect Between | Correct Result | If Result Is Incorrect |
|--------------------|---------------------------|---------------------------|
| GN/YL & BU/BK | Rear Blower Motor runs | See 1 |

- If result is correct, replace Rear A/C Control.
- 1. Check BU/BK wire for an open (see schematic).

O: REAR BLOWER MOTOR VOLTAGE TEST

Measure: VOLTAGE

At: REAR BLOWER MOTOR CONNECTOR

(Disconnected)

Conditions:

• Ignition Switch: RUN

• A/C Selector Switch: COOL

• Rear A/C Control: MAX Blower Speed

| Measure Between | Correct Voltage | If Voltage Is Incorrect |
|--------------------|--------------------|-------------------------|
| BU/BK & Ground | Battery | See 1 |
| BU/BK & BR | Battery | See 2 |

- If all voltages are correct, replace Rear Blower Motor.
- $\label{eq:connector} \begin{tabular}{ll} 1. & Reconnect Rear Blower Motor connector \\ & and go to Test N. \end{tabular}$

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2. Check BR wire to ground for an open (see schematic).

P: IDLE SPEED CONTROL VOLTAGE TEST (635CSi only)

Measure: VOLTAGE

At: MOTRONIC CONTROL UNIT

CONNECTOR (Connected — Universal

Adapter)

Conditions:

• Ignition Switch: RUN

A/C Control Panel: A/C On

• Temperature Outside Car: Above 60

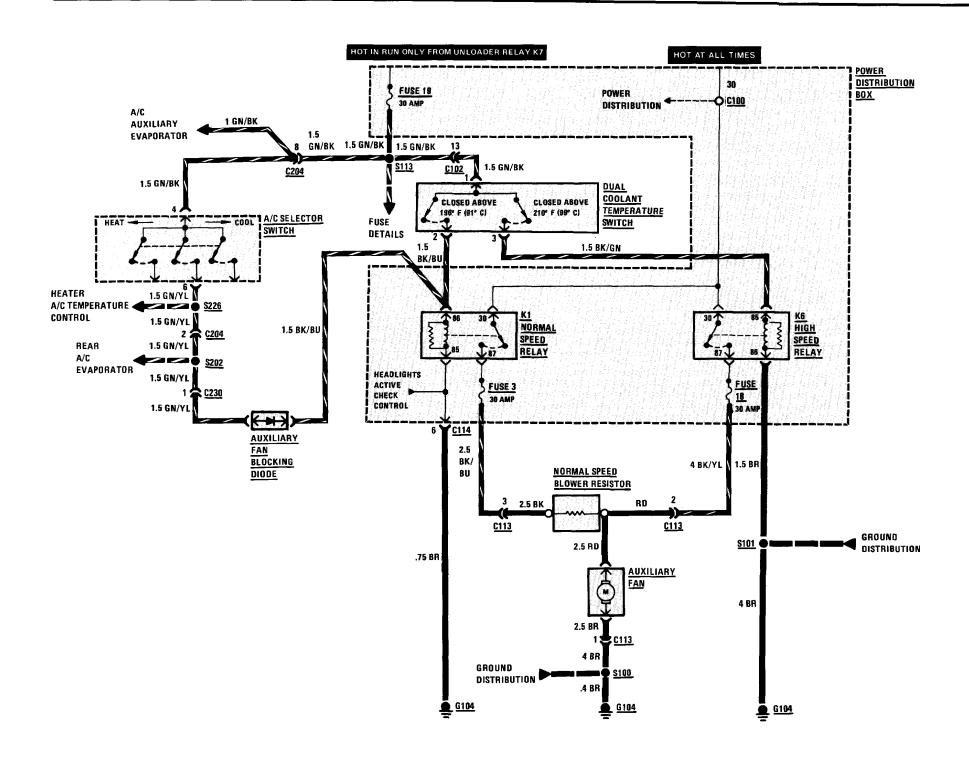
degrees F (16 degrees C)

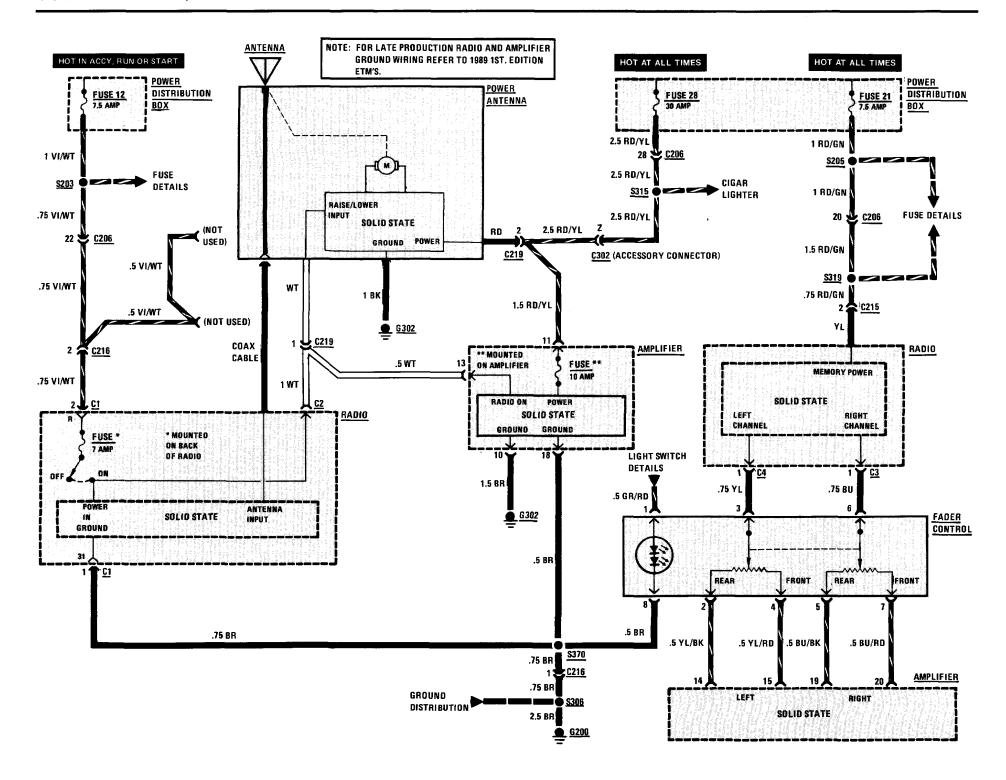
| Measure Between | Correct Voltage | For Diagnosis |
|--------------------|--------------------|---------------|
| 40 & Ground | Battery | See 1 |
| 41 & Ground | Battery | See 2 |

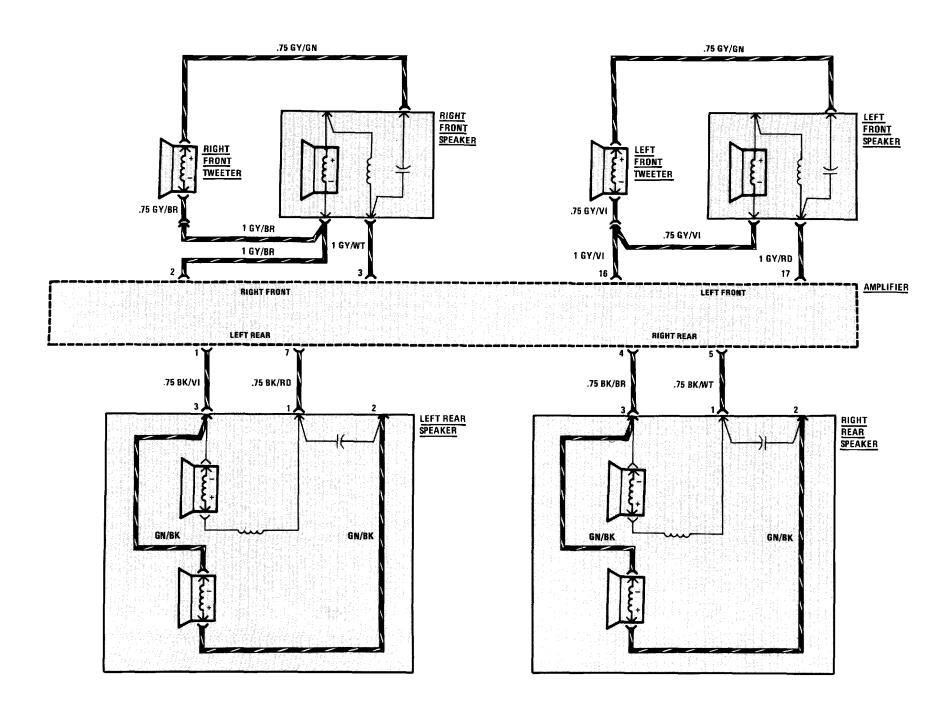
- If the voltage is correct, check connections at Motronic Control Unit.
- 1. Check BK/GY and BK wires to Evaporator Temperature Regulator for an open (see schematic). Repair/replace as necessary.
- 2. Check VI/GY and GN/YL wires to A/C Selector Switch for an open (see schematic). Repair/replace as necessary.

Q: COMPRESSOR CYCLING TEST

Check High Pressure Cut-Out Switch. Check BK wire to terminal 2 of Evaporator Temperature Regulator for an open or short. Repair/replace as necessary.







CIRCUIT OPERATION

With the Ignition Switch in ACCY, RUN or START, Fuse 12 provides voltage to turn on the three components in the system. When the Radio Switch is on, voltage is applied to the Radio, the Power Antenna Raise/Lower Input, and the Amplifier. This voltage is used to control the individual unit's main power supply.

When the Raise/Lower Input of the Power Antenna receives voltage, power is supplied from Fuse 28 to run the motor and raise the Antenna. When voltage is no longer present at the Raise/Lower Input, the Antenna is lowered.

Fuse 21 constantly supplies voltage to the Memory Power Input of the Radio. This allows the Radio to maintain the present settings while it is turned off.

The Amplifier receives constant power at terminal 11 from Fuse 28. When the Radio is on, voltage is applied to terminal 13 to enable the Amplifier.

The actual Radio signal originates at the Antenna. It is supplied to the Radio, processed, and output from the Left Channel and Right Channel Outputs to the Fader Control. The Fader Control alters the front to rear volume by decreasing the resistance to the desired higher volume outputs. The signal is then input to the Left Front, Left Rear, Right Front, and Right Rear Inputs to the Amplifier. After amplification, the signal is output to the corresponding speakers.

TROUBLESHOOTING HINTS

- Try the following checks before doing the System Check.
- 1. Check power input to the Radio by observing if Instrument Cluster Indicators light.
- 2. Check power input to Antenna by observing the Cigar Lighter.
- 3. Check memory power to Radio by checking operation of the Glove Box Light.
- 4. Check power input to the Amplifier.
- If Fader Control has no effect, but sound is heard from all speakers, replace the Fader Control.
- Check that the Antenna is properly connected.
- 7. Before troubleshooting a suspect Speaker, check all connections to that Speaker.
- 8. If display shows "CODE" and Radio will not operate, the individual Anti-Theft Code must be entered. Refer to "Anti-Theft" instruction booklet.
- 9. Check Radio Fuse located on back of Radio.
- 10. Check Amplifier Fuse located on back of Amplifier.
- Go to System Check for a guide to normal operation.
- Go to System Diagnosis for diagnostic tests.

SYSTEM CHECK

- Use the System Check Table as a guide to normal operation.
- Refer to System Diagnosis for a list of symptoms and diagnostic steps.

SYSTEM CHECK TABLE

| ACTION | NORMAL RESULT |
|----------------------------------|---|
| With Ignition | Antenna extends. |
| Switch in RUN, turn Radio ON. | Digital display lights. |
| | Sound is emitted from all Speakers. |
| Operate Fader Control. | Sound volume varies from front to rear. |

Refer to System Diagnosis when a result is not normal.

SYSTEM DIAGNOSIS

- Do the tests listed for your symptom in the Symptom Table below.
- · Tests follow the Symptom Table.

SYMPTOM TABLE

| SYMPTOM | FOR DIAGNOSIS |
|---|---------------|
| Radio does not work (no display, no sound). | Do Test A |
| Digital display lights, but there is no sound. | Do Test B |
| LH Speakers or RH Speakers do not operate. | Do Test C |

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| Antenna does not extend or retract. | Check ground wire for an open. Make sure ground G302 is clean and tight. Check wire to Power Antenna for opens. If OK, replace Power Antenna. |
|---|--|
| An individual Speaker does not operate. | Do Test D |
| Excessive noise comes from all Speakers. | Do Test E |

A: RADIO POWER TEST

Measure: VOLTAGE

At: RADIO CONNECTOR C1 (Disconnected) or CONNECTOR C215 (Disconnected)

Condition:

• Ignition Switch: RUN

| Measure Between | Correct Voltage | For Diagnosis |
|--------------------|--------------------|---------------|
| C1/2 & Ground | Battery | See 1 |
| C1/2 & C1/1 | Battery | See 2 |
| C215/2 & Ground | Battery | See 3 |

- If all voltages are correct, check wire from connector C215 to Radio for an open. If wire is OK, remove Radio for service.
- 1. Check power input wire for an open.
- 2. Check ground wire for an open to ground. Make sure ground G200 is clean and tight.
- 3. Check memory power supply wire for an open.

B: AMPLIFIER POWER TEST

Measure: VOLTAGE

At: AMPLIFIER CONNECTOR (Disconnected)

Conditions:

• Ignition Switch: RUN

• Radio: ON

| 1.00.0. | • | |
|--------------------|--------------------|---------------|
| Measure Between | Correct Voltage | For Diagnosis |
| 11 & Ground | Battery | See 1 |
| 11 & 18 | Battery | See 2 |
| 13 & Ground | Battery | See 3 |
| 11 & 10 | Battery | See 4 |

- If all voltages are correct, go to Test C.
- 1. Check power supply wire for an open.
- 2. Check Amplifier ground to Amplifier for an open to ground. Make sure ground G200 is clean and tight.
- 3. Check Amplifier "Radio On" wire for an open.
- 4. Check wire from terminal 10 for an open to ground. Make sure ground G302 is clean and tight.

C: FADER SIGNAL TEST (TABLE 1)

Measure: VOLTAGE

At: FADER CONTROL CONNECTOR

(Disconnected)

Conditions:

• Ignition Switch: RUN

• Radio: ON

| Measure Between | Correct Voltage | For Diagnosis |
|--------------------|----------------------------|---------------|
| 3 & Ground | Approxi- mately 6 Volts | See 1 |
| 6 & Ground | Approxi- mately 6 Volts | See 2 |

- If both voltages are correct, check for AC voltage at Radio outputs with Radio tuned to a strong signal. If AC voltage is present, go to Table 2. Remove Radio for service if AC voltage is not present.
- 1. Check wire from Left Channel on Radio for an open. If wire is good, remove Radio for service.
- 2. Check wire from Right Channel on Radio for an open. If wire is good, remove Radio for service.

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| Antenna does not extend or retract. | Check ground wire for an open. Make sure ground G302 is clean and tight. Check wire to Power Antenna for opens. If OK, replace Power Antenna. |
|---|---|
| An individual Speaker does not operate. | Do Test D |
| Excessive noise comes from all Speakers. | Do Test E |

A: RADIO POWER TEST

Measure: VOLTAGE

At: RADIO CONNECTOR C1 (Disconnected) or CONNECTOR C215 (Disconnected)

Condition:

• Ignition Switch: RUN

| Measure Between | Correct Voltage | For Diagnosis |
|--------------------|--------------------|---------------|
| C1/2 & Ground | Battery | See 1 |
| C1/2 & C1/1 | Battery | See 2 |
| C215/2 & Ground | Battery | See 3 |

- If all voltages are correct, check wire from connector C215 to Radio for an open. If wire is OK, remove Radio for service.
- 1. Check power input wire for an open.
- 2. Check ground wire for an open to ground. Make sure ground G200 is clean and tight.
- 3. Check memory power supply wire for an open.

B: AMPLIFIER POWER TEST

Measure: VOLTAGE

At: AMPLIFIER CONNECTOR (Disconnected)

Conditions:

• Ignition Switch: RUN

• Radio: ON

| Measure Between | Correct Voltage | For Diagnosis |
|--------------------|--------------------|---------------|
| 11 & Ground | Battery | See 1 |
| 11 & 18 | Battery | See 2 |
| 13 & Ground | Battery | See 3 |
| 11 & 10 | Battery | See 4 |

- If all voltages are correct, go to Test C.
- 1. Check power supply wire for an open.
- 2. Check Amplifier ground to Amplifier for an open to ground. Make sure ground G200 is clean and tight.
- 3. Check Amplifier "Radio On" wire for an open.
- 4. Check wire from terminal 10 for an open to ground. Make sure ground G302 is clean and tight.

C: FADER SIGNAL TEST (TABLE 1)

Measure: VOLTAGE

At: FADER CONTROL CONNECTOR

(Disconnected)

Conditions:

• Ignition Switch: RUN

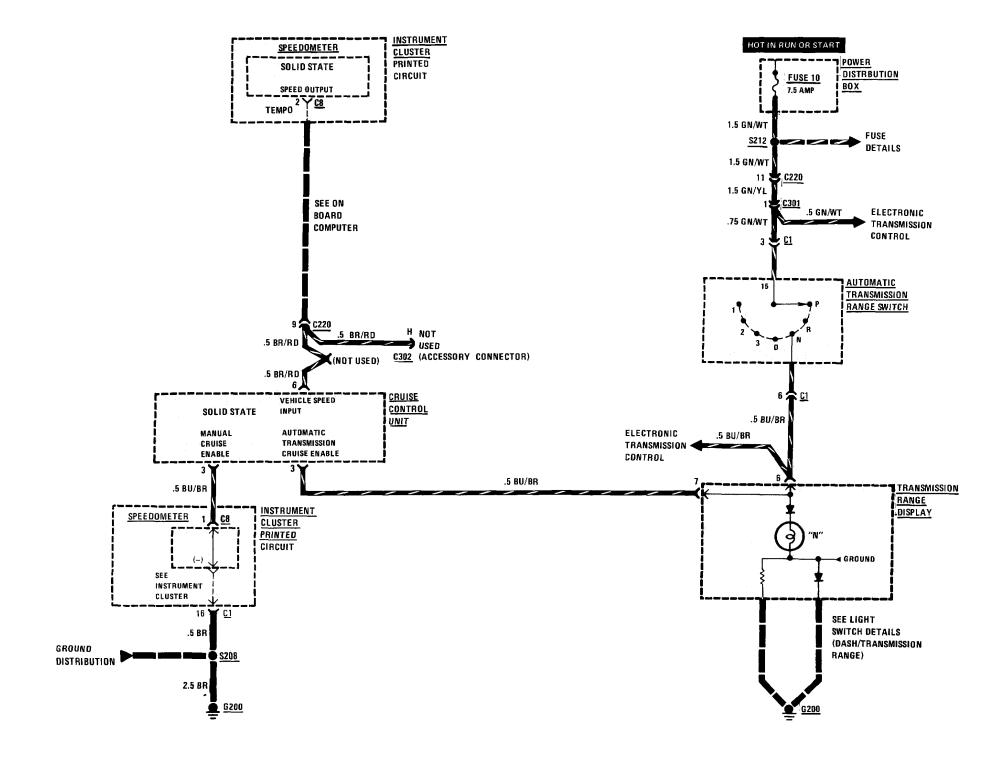
• Radio: ON

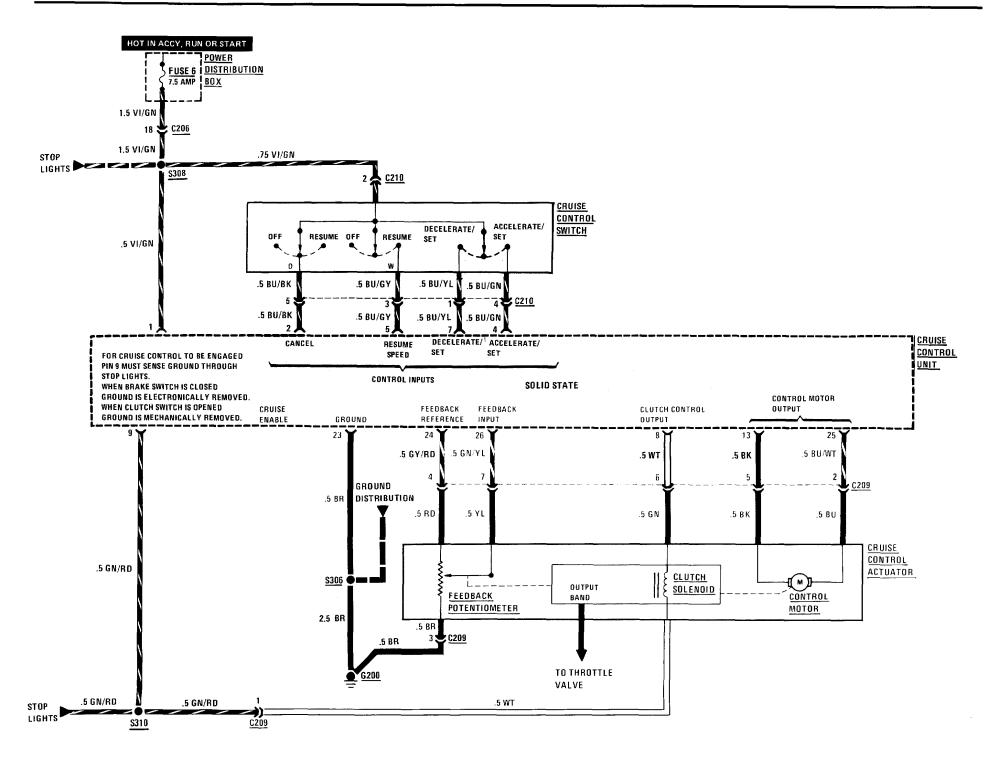
| Measure Between | Correct Voltage | For Diagnosis |
|--------------------|----------------------------|---------------|
| 3 & Ground | Approxi- mately 6 Volts | See 1 |
| 6 & Ground | Approxi- mately 6 Volts | See 2 |

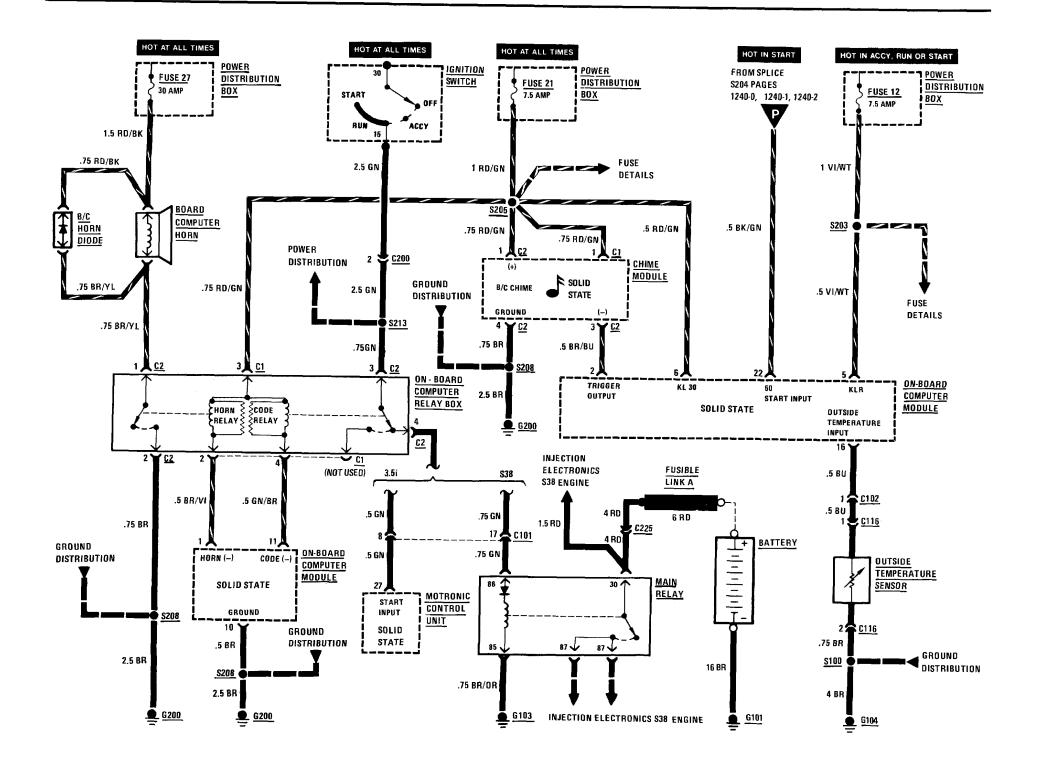
- If both voltages are correct, check for AC voltage at Radio outputs with Radio tuned to a strong signal. If AC voltage is present, go to Table 2. Remove Radio for service if AC voltage is not present.
- 1. Check wire from Left Channel on Radio for an open. If wire is good, remove Radio for service.
- 2. Check wire from Right Channel on Radio for an open. If wire is good, remove Radio for service.

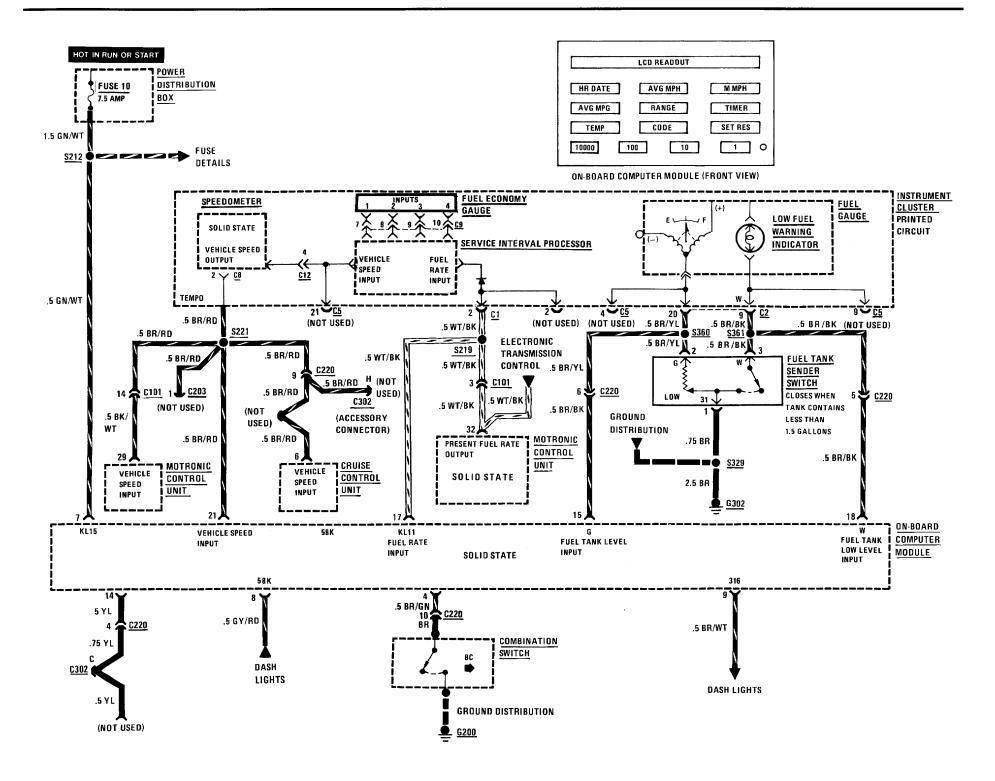
NOISE SYMPTOM TABLE

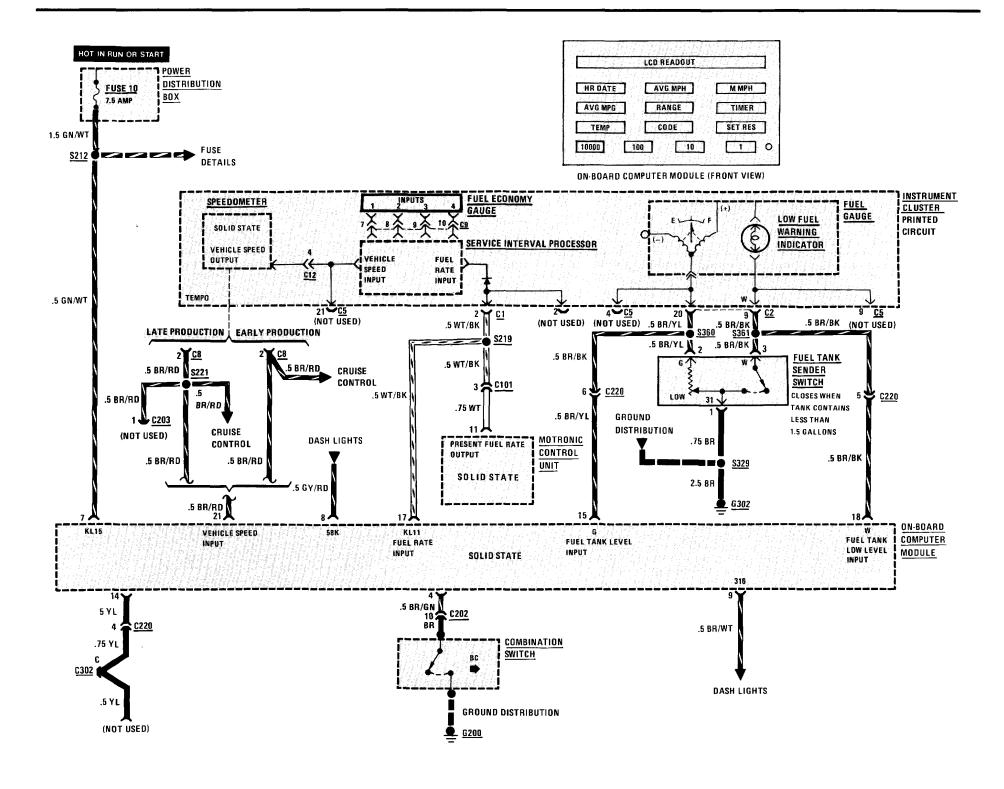
| SYMPTOM | POSSIBLE CAUSE | REPAIR ACTION |
|--|------------------|--|
| Harsh popping or crackling noise present when ignition on-changes with engine rpm. | Ignition Noise | Check for proper distributor cap shielding. Check shielding ground strap. If not present, install. Check for defective spark plug or spark plug wire. Reroute spark plug wires laying against anything that could be transmitting noise to the Radio (wiring or sensor leads traveling into the passenger compartment). Check engine/firewall ground strap and engine hood/body ground strap. Check if engine hood is closing properly. Connect dedicated ground strap to Radio. Replace distributor cap and rotor. |
| High whine or howling that changes with engine rpm. | Alternator noise | Connect dedicated ground strap to Radio. Run a direct wire from Battery to Alternator. |
| AM only is weak and noisy. | AM alignment | Remove Radio for service. |
| FM only is weak and noisy. | FM alignment | Remove Radio for service. |











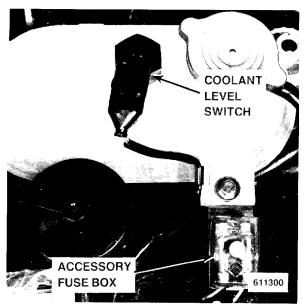


Figure 1 - Right of LH Front Wheel Well

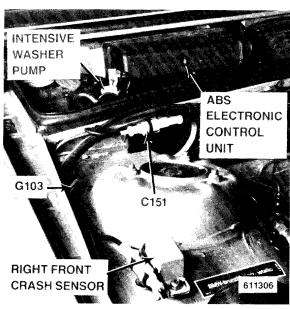


Figure 3 - RH Rear Corner of Engine Compartment

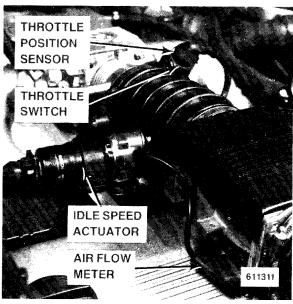


Figure 5 - Top Center of 3.5i Engine

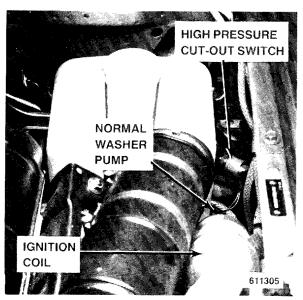


Figure 2 - Ahead of RH Front Wheel Well (635CSi Shown, M6 Similar)

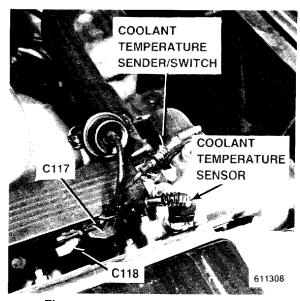


Figure 4 - Top Front of 3.5i Engine

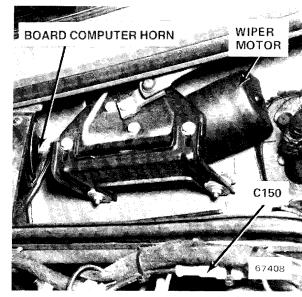


Figure 6 - Under LH Side Of Cowl

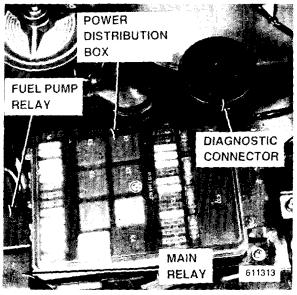


Figure 1 - LH Side of 3.5i Engine Compartment

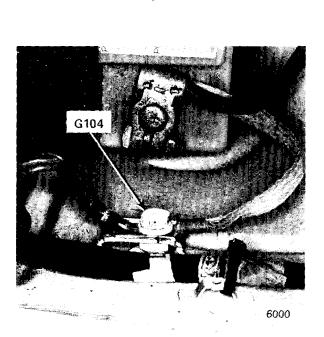


Figure 2 - Inner Fender, Left of Battery

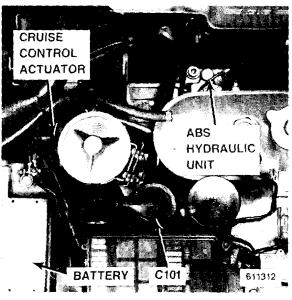


Figure 3 - LH Side of 3.5ì Engine Compartment (635CSi Shown, M6 Similar)

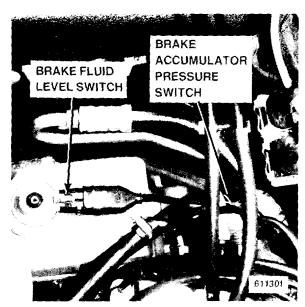


Figure 4 - LH Rear Corner of Engine Compartment

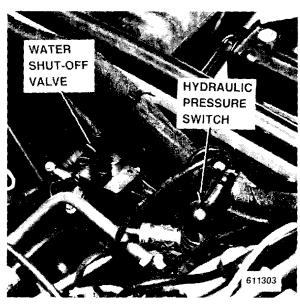


Figure 5 - LH Rear of Engine Compartment (635CSi Shown, M6 Similar)

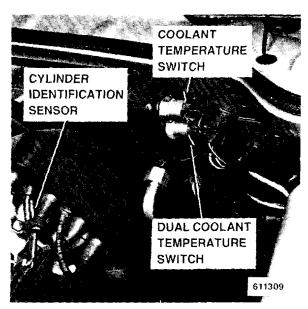


Figure 6 - Top RH Side of Radiator (635CSi)



Figure 1 - Rear of 3.5i Engine

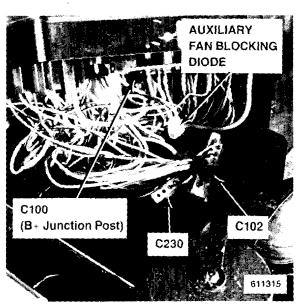


Figure 3 - LH Side of Engine Compartment (635CSi Shown, M6 Similar)

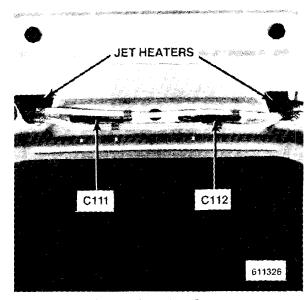


Figure 5 - Rear of Engine Compartment Hood

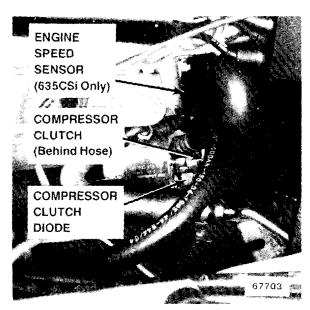


Figure 2 - RH Front of Engine (635CSi Shown, M6 Similar)

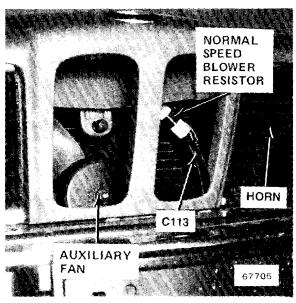


Figure 4 - Front of Car (Center Grills Removed)

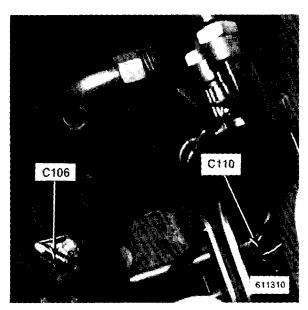


Figure 6 - RH Front of Engine Compartment



Figure 1 - Rear LH Side of Center Console

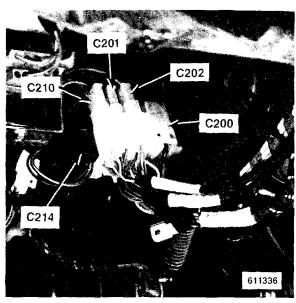


Figure 3 - Driver's Footwell, Above Brake Pedal

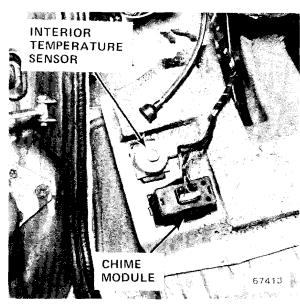


Figure 5 - Behind Dash, Left of Steering Column

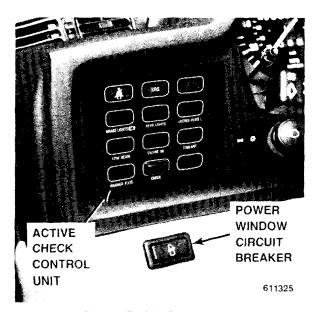


Figure 2 - LH Side of Dash

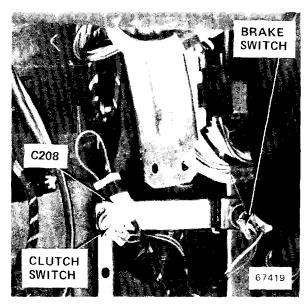


Figure 4 - Driver's Footwell, Above Brake Pedal

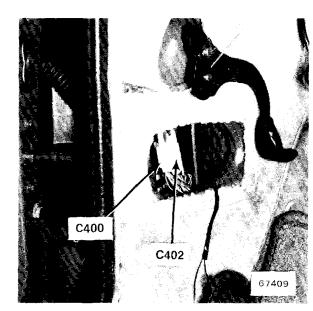


Figure 6 - LH Front Kick Panel

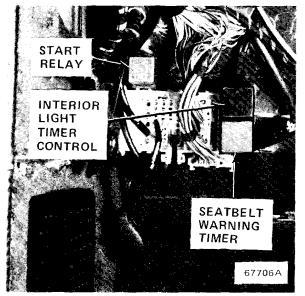


Figure 1 - Near LH Front Kick Panel

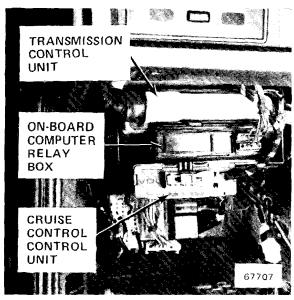


Figure 3 - Above LH Front Kick Panel

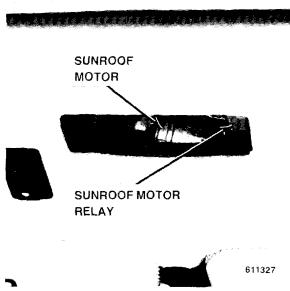


Figure 5 - Center of Windshield Header

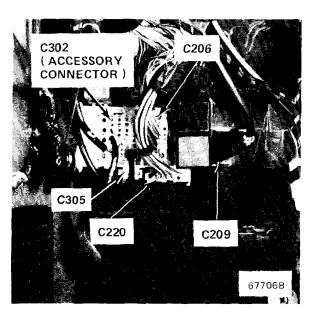


Figure 2 - Near LH Front Kick Panel



Figure 4 - Underside of Steering Column

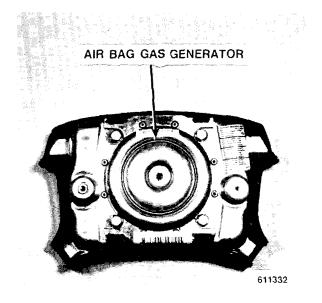


Figure 6 - Inside Steering Wheel

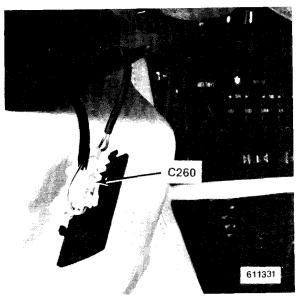


Figure 1 - Under Steering Column

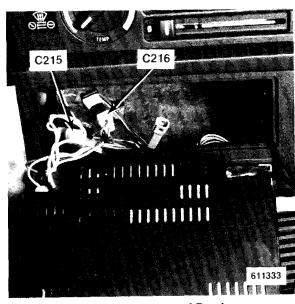


Figure 3 - Center of Dash

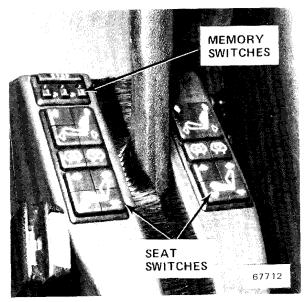


Figure 5 - Center Console

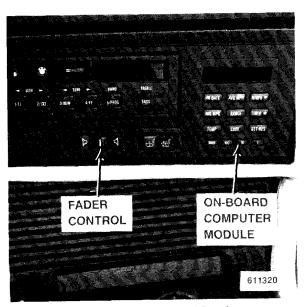


Figure 2 - Center of Dash

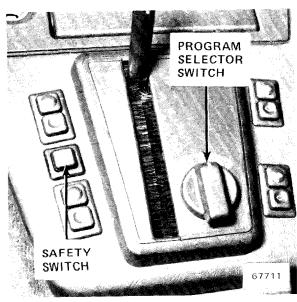


Figure 4 - Center Console

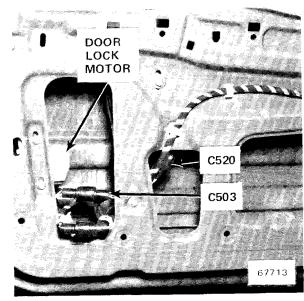


Figure 6 - Inside Driver's Door



Figure 1 - Center Console



Figure 3 - Above Differential

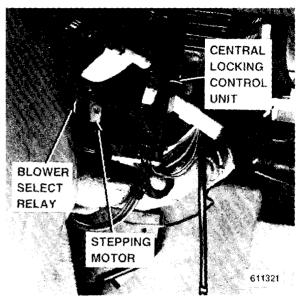


Figure 5 - Lower RH Rear of Center Console

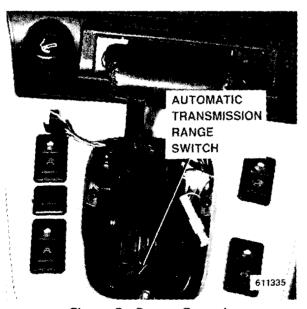


Figure 2 - Center Console



Figure 4 - Rear of Differential



Figure 6 - Under RH Side of Dash



Figure 1 - Under RH Side of Dash (635CSi)



Figure 3 - Under RH Front Seat

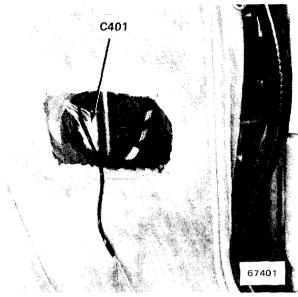


Figure 5 - RH Front Kick Panel

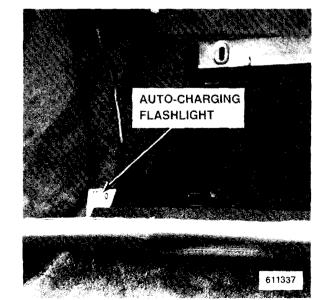


Figure 2 - Inside Glove Box

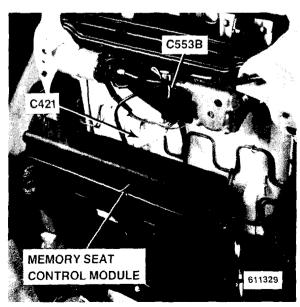


Figure 4 - Under LH Front Seat



Figure 6 - Under Rear Console

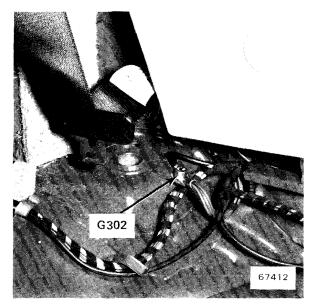


Figure 1 - Under LH Side of Rear Seat

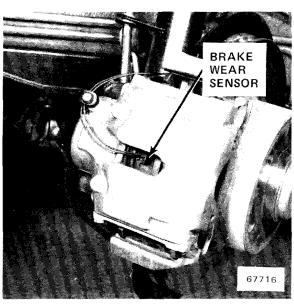


Figure 3 - LH Front Brake Assembly (RH Rear Similar)

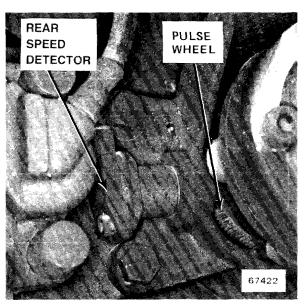


Figure 5 - Back of LH Rear Wheel

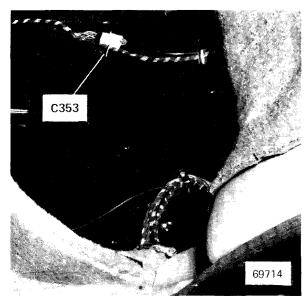


Figure 2 - Under LH Side of Rear Seat



Figure 4 - Bottom of Oil Pan

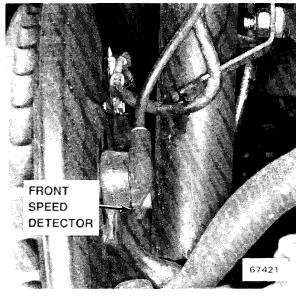


Figure 6 - Back of LH Front Wheel

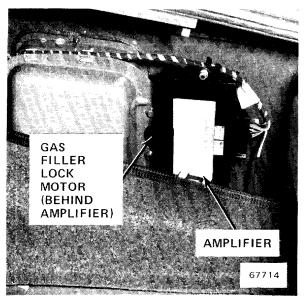


Figure 1 - RH Side of Trunk

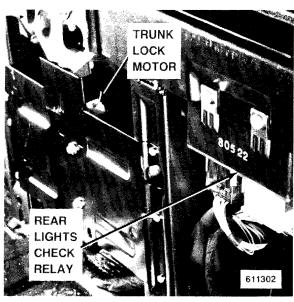


Figure 3 - Rear Panel of Trunk

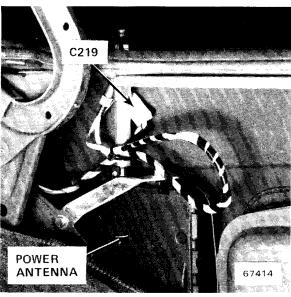


Figure 5 - RH Side of Trunk (635CSi Shown, M6 Similar)

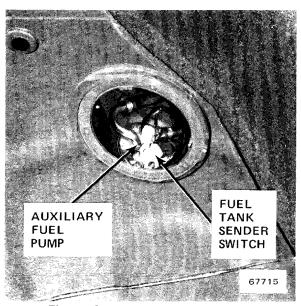


Figure 2 - RH Side of Trunk Floor

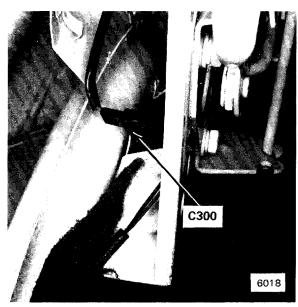


Figure 4 - LH Trunk Hinge

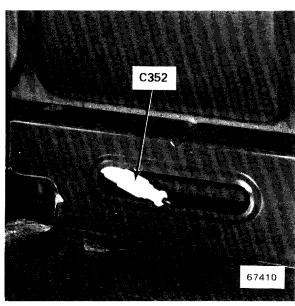


Figure 6 - LH Front of Trunk



Figure 1 - LH side of S38 Engine Compartment

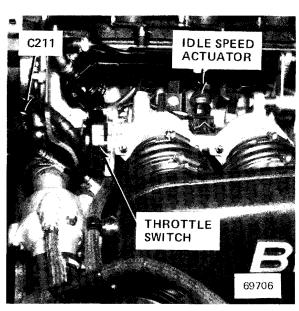


Figure 3 - LH Front of S38 Engine

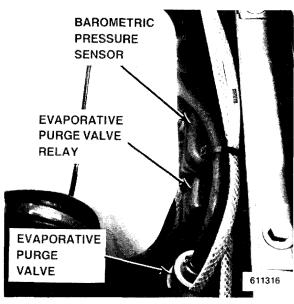


Figure 5 - RH Front Cormer of S38 Engine Compartment

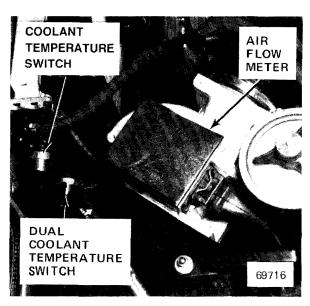


Figure 2 - LH Front Corner of S38
Engine Compartment

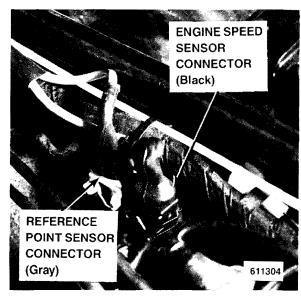


Figure 4 - Top LH Rear of S38 Engine Compartment

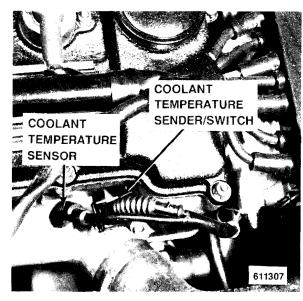


Figure 6 - RH Front of \$38 Engine

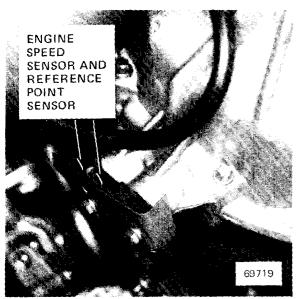


Figure 1 - Underside of Car, LH Side of Transmission Bell Housing (M6)

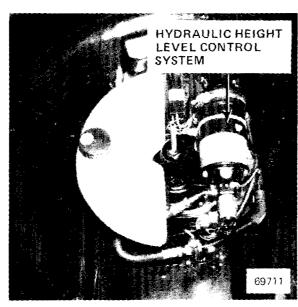


Figure 3 - Bottom of Trunk

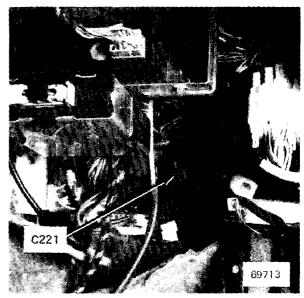
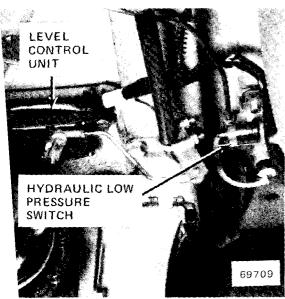


Figure 5 - Driver's Footwell, above Clutch Pedal (M6)



jure 2 - Underside of Car, LH Side of Transmission Bell Housing (M6)

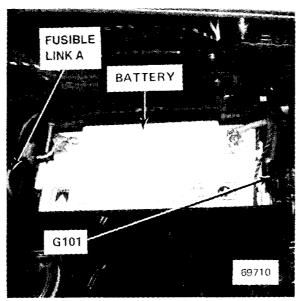


Figure 4 - RH Rear Corner of M6 Trunk

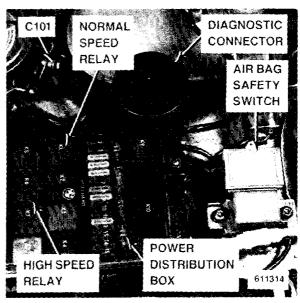


Figure 6 - LH Side of S38 Engine



Figure 1 - Under RH Side Of Dash (M6)

8000-0 SPLICE LOCATION VIEWS

SPLICE LOCATION INDEX

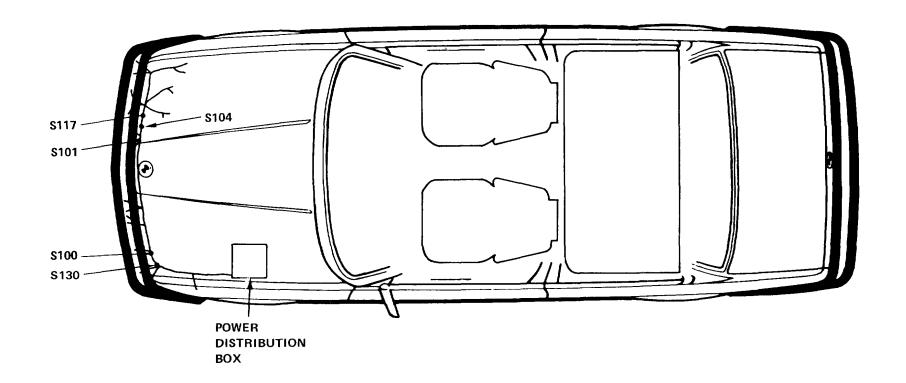
This index contains all the splices in the car, what harness each one is in, and the page that the splices appear on. The drawings after the index show how the harness is routed through the car and where the splices are located on the harness.

| SPLICE | HARNESS | PAGE NUMBER | SPLICE | HARNESS | PAGE NUMBER |
|----------------|------------------------|-----------------|---------|---------|----------------|
| S100 | FRONT | 8000-2 | S200 | MIDDLE | 8000-4 |
| S100 | FRONT (M6) | 8000-2 | S200 | MIDDLE | 8000-4 |
| S100 | FRONT | 8000-3 | S201 | MIDDLE | 8000-4 |
| S101 | FRONT (M6) | 8000-2 | S202 | MIDDLE | 8000-4 |
| S104 | FRONT | 8000-3 | S204 | MIDDLE | 8000-4 |
| S104 | FRONT (M6) | 8000-3 | S205 | MIDDLE | 8000-4 |
| S105 | ENGINE (S38) | 8000-7 | S206 | MIDDLE | 8000-4 |
| S106 | ENGINE | 8000-6 | S207 | MIDDLE | 8000-4 |
| S106 | ENGINE (S38) | 8000-7 | S208 | MIDDLE | 8000-4 |
| S108 | ENGINE (S38) | 8000-7 | S209 | MIDDLE | 8000-4 |
| S109 | ENGINE | 8000-6 | S210 | MIDDLE | 8000-4 |
| S109 | ENGINE (S38) | 8000-7 | S211 | MIDDLE | 8000-4 |
| S110 | ENGINE | 8000-6 | S212 | MIDDLE | 8000-4 |
| S110 | ENGINE (S38) | 8000-7 | S213 | MIDDLE | 8000-4 |
| S111 | MIDDLE | 8000-4 | S214 | MIDDLE | 8000-4 |
| S112 | MIDDLE | 8000-4 | S215 | MIDDLE | 8000-4 |
| S113 | MIDDLE | 8000-4 | S216 | MIDDLE | 8000-4 |
| S114 | ENGINE | 8000-6 | S217 | MIDDLE | 8000-4 |
| S115 | MIDDLE | 8000-4 | \$219 | MIDDLE | 8000-4 |
| S116 | MIDDLE | 8000-4 | S220 | MIDDLE | 8000-4 |
| S117 | FRONT | 8000-2 | S221 | MIDDLE | 8000-4 |
| S117 | FRONT (M6) | 8000-3 | S225 | A/C | NOT |
| S118 | WASHER JETS | NOT | 0000 | 1.10 | SHOWN |
| 0440 | WACHED IETO | SHOWN | S226 | A/C | NOT |
| S119 | WASHER JETS | NOT | C 2 2 7 | A 10 | SHOWN |
| C 1 2 O | MIDDLE | SHOWN 8000-4 | S227 | A/C | NOT SHOWN |
| S120 S121 | MIDDLE ENGINE (S38) | 8000-4 | S228 | A/C | NOT |
| \$121 \$122 | ENGINE (538) | 8000-7 | 3220 | A/C | SHOWN |
| S122 | ENGINE | 8000-6 | S229 | A/C | NOT |
| S123 | ENGINE | 8000-6 | 3223 | A/C | SHOWN |
| S125 | ENGINE | 8000-6 | S230 | A/C | NOT |
| S126 | ENGINE | 8000-6 | 0200 | 7170 | SHOWN |
| S127 | ENGINE | 8000-6 | S300 | REAR | 8000-5 |
| S128 | ENGINE | 8000-6 | S301 | REAR | 8000-5 |
| S129 | ENGINE | 8000-6 | S302 | REAR | 8000-5 |
| S130 | FRONT | 8000-3 | S303 | REAR | 8000-5 |
| S130 | FRONT (M6) | 8000-2 | \$306 | REAR | 8000-5 |
| S151 | MIDDLE | 8000-4 | S307 | REAR | 8000-5 |

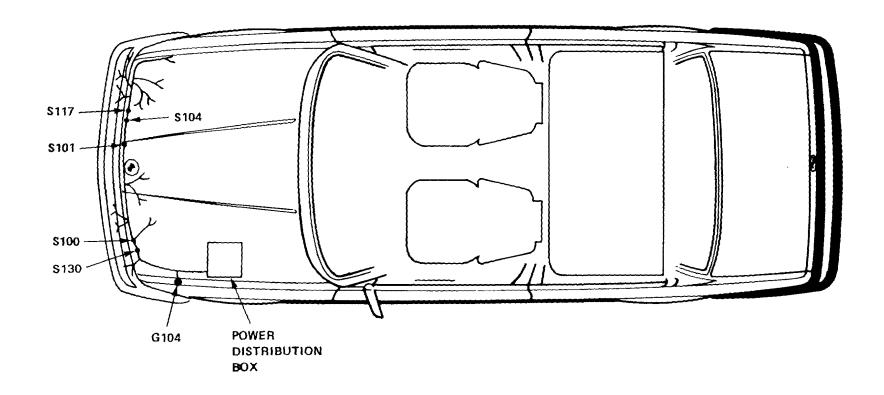
SPLICE LOCATION INDEX

| SPLICE | HARNESS | PAGE NUMBER | SPLICE | HARNESS | PAGE NUMBER |
|--------|---------|----------------|--------|---------------|----------------|
| S308 | REAR | 8000-5 | S550 | POWER | NOT |
| S309 | REAR | 8000-5 | | SEATS | SHOWN |
| S310 | REAR | 8000-5 | S551 | POWER | NOT |
| S313 | REAR | 8000-5 | | SEATS | SHOWN |
| S314 | REAR | 8000-5 | S552 | BOLSTER | NOT |
| S315 | REAR | 8000-5 | | SUPPORT | SHOWN |
| S316 | REAR | 8000-5 | S553 | BOLSTER | NOT |
| S317 | REAR | 8000-5 | | SUPPORT | SHOWN |
| S319 | REAR | 8000-5 | S600 | SUNROOF | NOT |
| S320 | REAR | 8000-5 | | | SHOWN |
| S321 | REAR | 8000-5 | S601 | SUNROOF | NOT |
| S322 | REAR | 8000-5 | | | SHOWN |
| S323 | REAR | 8000-5 | S602 | REAR | NOT |
| S324 | REAR | 8000-5 | | CONSOLE | SHOWN |
| S325 | REAR | 8000-5 | S603 | REAR | NOT |
| S326 | REAR | 8000-5 | | CONSOLE | SHOWN |
| S327 | REAR | 8000-5 | S604 | REAR | NOT |
| S328 | REAR | 8000-5 | | CONSOLE | SHOWN |
| S329 | REAR | 8000-5 | \$900 | BATTERY | |
| S330 | REAR | 8000-5 | | POSITIVE (M6) | 8-0008 |
| S331 | REAR | 8000-5 | | | |
| S332 | REAR | 8000-5 | | | |
| S333 | REAR | 8000-5 | | | |
| S334 | REAR | 8000-5 | | | |
| S335 | REAR | 8000-5 | | | |
| S336 | REAR | 8000-5 | | | |
| S337 | REAR | 8000-5 | | | |
| S338 | REAR | 8000-5 | | | |
| S339 | REAR | 8000-5 | | | |
| S340 | REAR | 8000-5 | | | |
| S360 | REAR | 8000-5 | | | |
| S361 | REAR | 8000-5 | | | |
| S362 | REAR | 8000-5 | | | |
| S370 | SOUND | NOT SHOWN | | | |
| C 400 | SYSTEM | | | | |
| S409 | DOOR | NOT SHOWN | | | |
| CEOO | DOOD | NOT | | | |
| S502 | DOOR | | | | |
| | | SHOWN | | | |

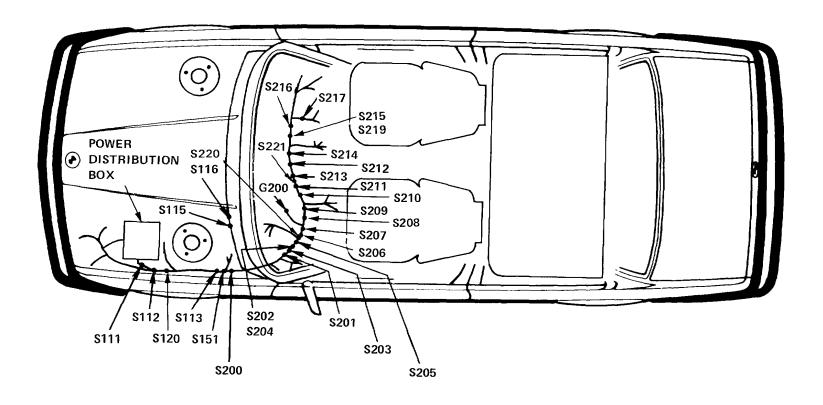
FRONT HARNESS



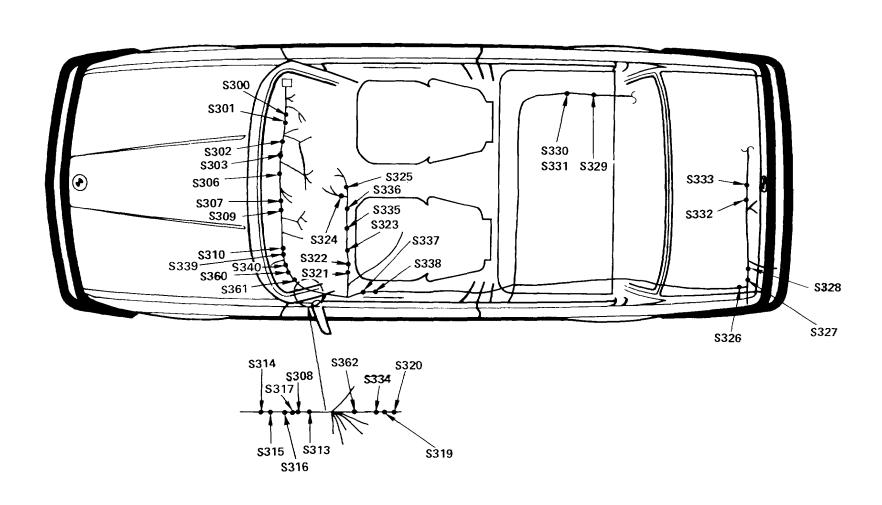
FRONT HARNESS



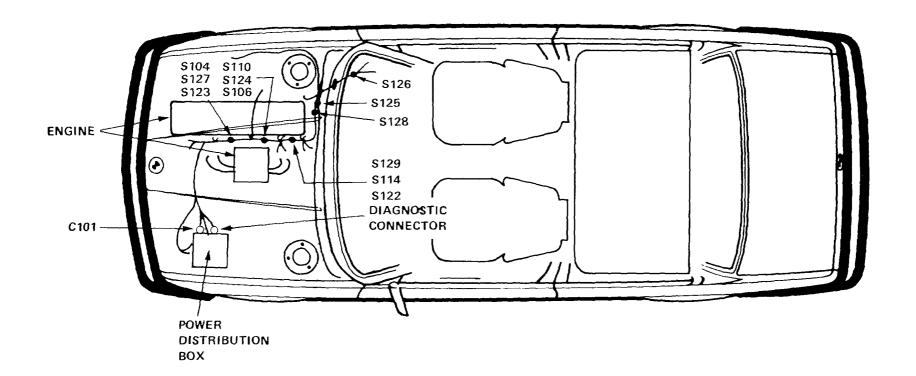
MIDDLE HARNESS



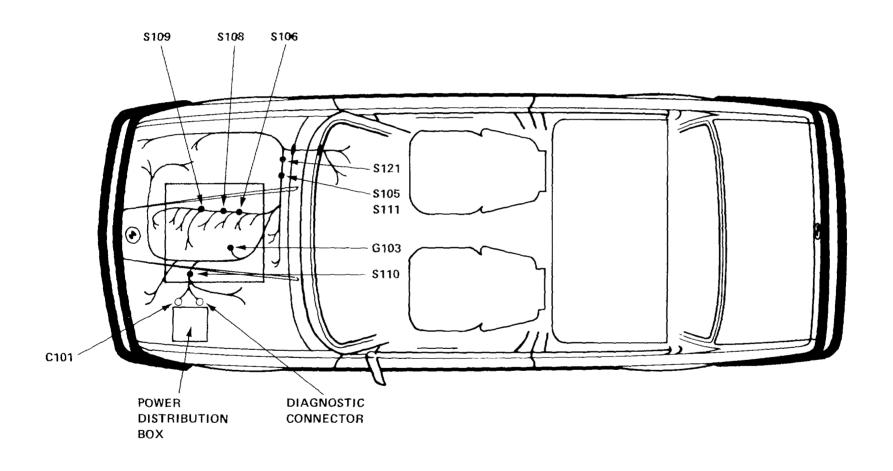
REAR HARNESS



ENGINE HARNESS

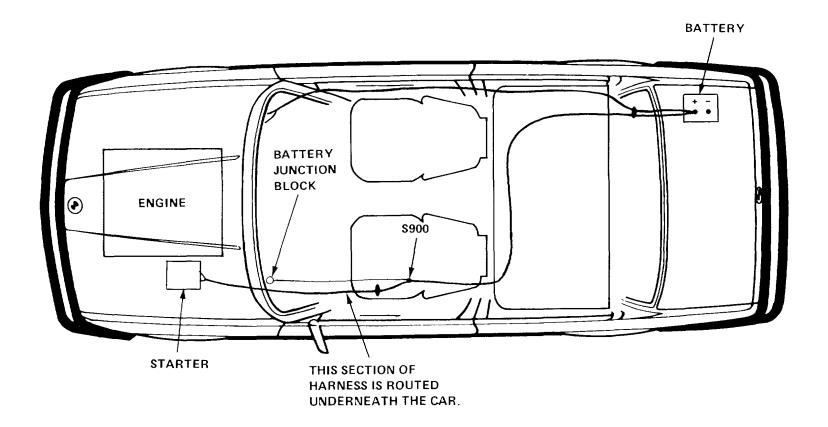


ENGINE HARNESS



BATTERY POSITIVE HARNESS

M6



ACCESSORY CONNECTOR (302)

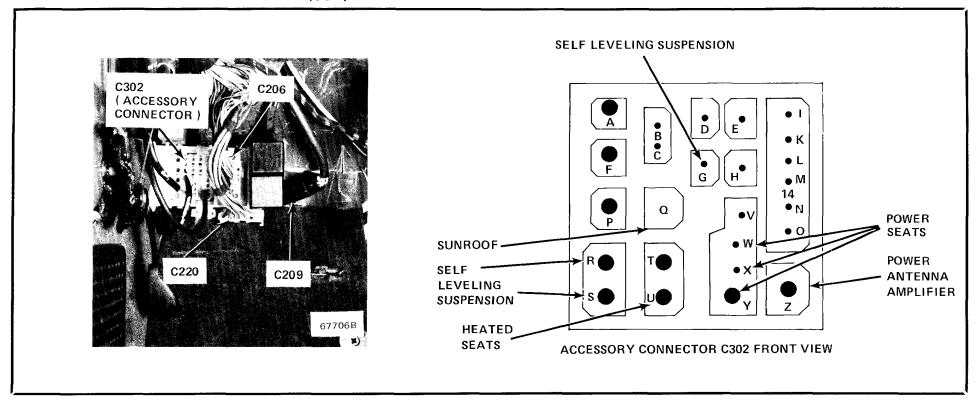
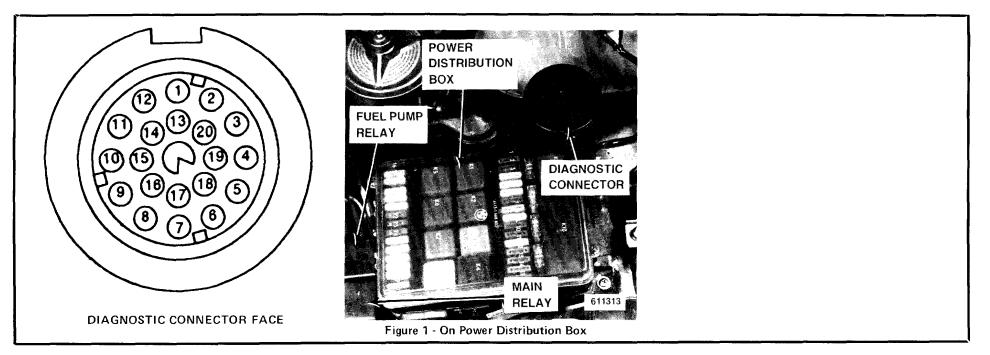


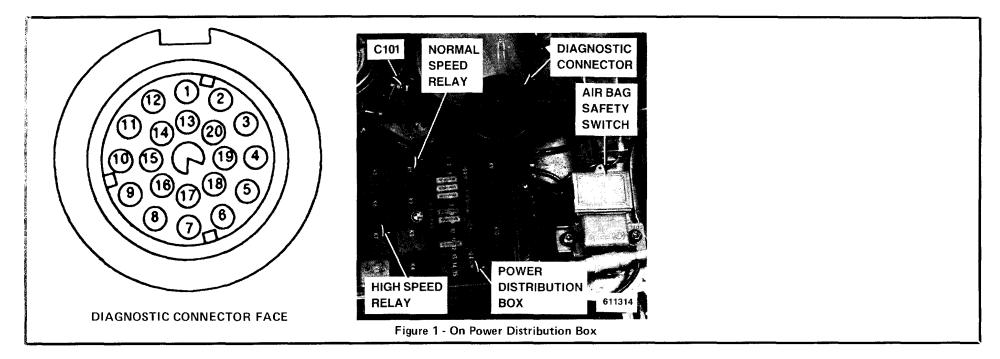
Figure 1 - Under Left Side Of Dash

DIAGNOSTIC CONNECTOR



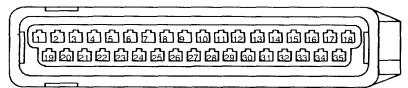
| Pin | Wire Size | Wire Color | Circuit and Component Connected |
|-----|--------------|---------------|---|
| 1 | 1 | ВК | Ignition Coil, Motronic Control Unit |
| 6 | .5 | WT/BK | SRS Connector |
| 7 | .5 | WT/GN | Service Interval Indicator, Service Interval Processor (Reset) |
| 11 | 2.5 | BK/YL | Start, Start Signal (50) |
| 12 | .75 | BU | Charge System, Alternator (D+) |
| 14 | 2.5 | RD | Battery (+) |
| 15 | .5 | WT/YL | Motronic Control Unit (RXD) |
| 16 | 1.5 | GN/WT | Oxygen Sensor |
| 18 | .5 | GN/BU | Motronic Control Unit (Programming Voltage) |
| 19 | 1.5 BR | BR | Ground Distribution (G103) |
| 20 | .5 | WT/VI | Motronic Control Unit (TXD) |

DIAGNOSTIC CONNECTOR



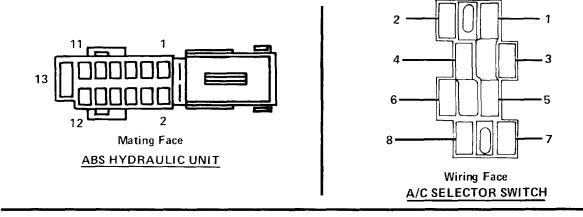
| Pin | Wire Size | Wire Color | Circuit and Component Connected |
|-----|--------------|---------------|--|
| 1 | 1 | GN | Ignition Coil, Motronic Control Unit |
| 4 | .75 | BR/WT | Gauges/Warning Indicators, Coolant Temperature Sender |
| 5 | .75 | WT/GN | Motronic Control Unit, Pin 12 |
| 6 | .75 | WT/BK | SRS Connector |
| 7 | .75 | WT/BL | Instrument Cluster - Service Interval Reset |
| 8 | .5 | YL | Ignition, TDC Sensor |
| 9 | | SHIELD | Ignition, TDC Sensor |
| 10 | .5 | вк | Ignition, TDC Sensor |
| 11 | 2.5 | BK/YL | Start, Start Signal |
| 12 | .75 | BL | Charge System - Alternator (D+) |
| 14 | 2.5 .75 | RD RD | Generator (B+) Evaporative Purge Relay |
| 16 | 1.5 | GN/YL | Evaporative Purge Relay |
| 19 | 1.5 | BR SHIELD | Ground Distribution - G103 Shield |

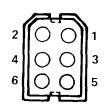




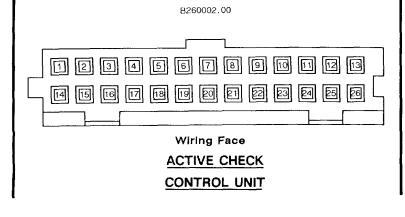
Wiring Face

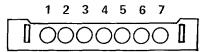
ABS ELECTRONIC CONTROL UNIT





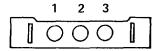
Wiring Face A/C BLOWER HOUSING





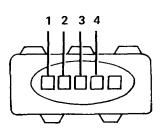
Wiring Face

AIR DOOR CONTROL

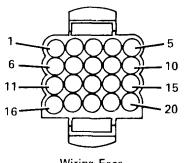


Wiring Face

AIR DOOR POTENTIOMETER

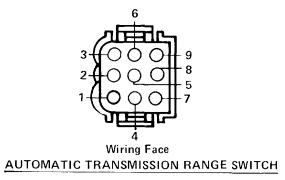


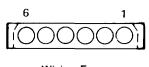
Wiring Face AIR FLOW METER



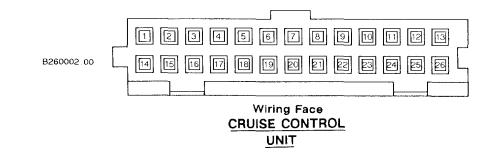
Wiring Face

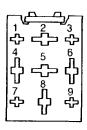
AMPLIFIER
(SOUND SYSTEM)



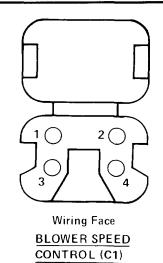


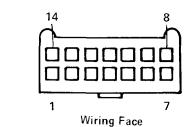
Wiring Face
AUXILIARY EVAPORATOR



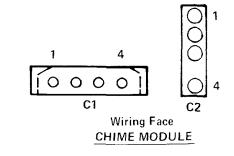


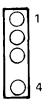
Wiring Face
BLOWER SELECT RELAY



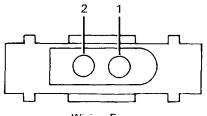


Wiring Face
CENTRAL LOCKING CONTROL UNIT

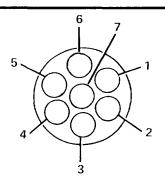




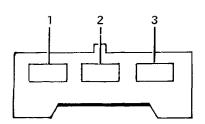
Wiring Face DIGITAL CLOCK



Wiring Face
DRIVER'S SEAT
(C6,C7,C13,C14)



Wiring Face
DRIVER'S SEAT (C8)



Wiring Face

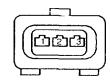
DRIVER'S SEAT
(C9,C10,C11,C12)



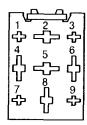
Wiring Face

DUAL COOLANT

TEMPERATURE SWITCH



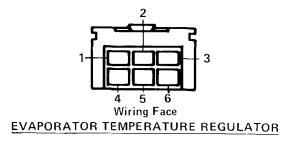
Engine Harness Wiring Face ENGINE SPEED SENSOR



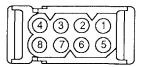
Wiring Face

EVAPORATIVE

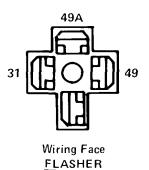
PURGE RELAY

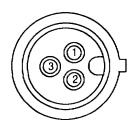


B080002.00

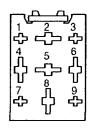


Mating Face
FADER CONTROL





Wiring Face FRONT TURN PARK LIGHT

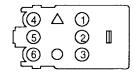


Wiring Face
FUEL PUMP RELAY



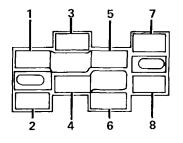
Wiring Face FUEL TANK SENDER

B060005.12

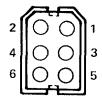


Wiring Face

GAS FILLER LOCK MOTOR

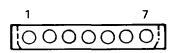


Wiring Face
HAZARD SWITCH

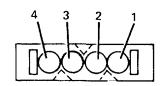


Wiring Face

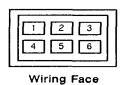
HEATER BLOWER HOUSING



Wiring Face HEATER REGULATOR



Wiring Face
HIGH LEVEL STOP LIGHT

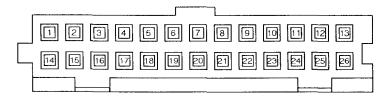


HYDRAULIC HEIGHT
LEVEL CONTROL SYSTEM

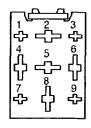


Wiring Face
IDLE SPEED ACTUATOR

B260002.00



Mating Face
INSTRUMENT CLUSTER



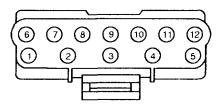
Wiring Face

INTERIOR LIGHT

TIMER CONTROL

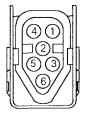


Wiring Face INTERIOR TEMPERATURE SENSOR

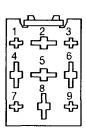


Mating Face LIGHT SWITCH

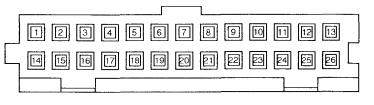
B060009.00



Wiring Face
LOCK MOTOR (CENTRAL LOCKING)



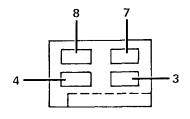
Wiring Face
MAIN RELAY



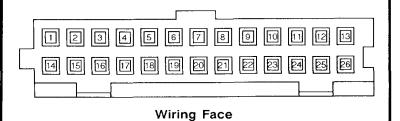
Wiring Face

MEMORY SEAT

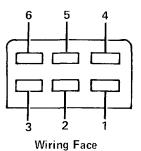
CONTROL UNIT (C1)



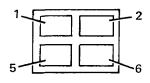
Wiring Face
MEMORY SEAT CONTROL UNIT (C2)



MEMORY SEAT CONTROL UNIT (C5)

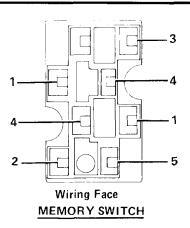


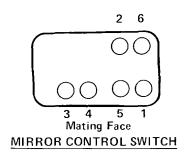
MEMORY SEAT CONTROL UNIT (C4)



Wiring Face

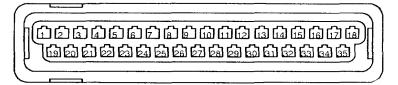
MEMORY SEAT CONTROL UNIT (C3)



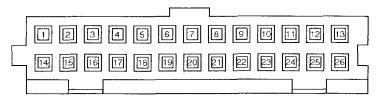


MOTRONIC CONTROL UNIT

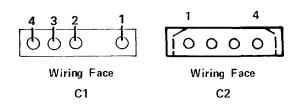
3.5i ENGINE



Mating Face
MOTRONIC CONTROL UNIT
S38 ENGINE



Wiring Face
ON BOARD COMPUTER
MODULE



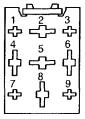
ON-BOARD COMPUTER RELAY BOX

B040006.00



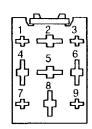
Wiring Face

OXYGEN SENSOR

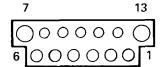


Wiring Face

OXYGEN SENSOR/
FUEL PUMP RELAY

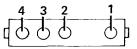


Wiring Face
OXYGEN SENSOR
RELAY



Wiring Face

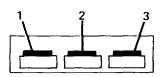
PASSENGER SEAT CONTROLLER (C1)



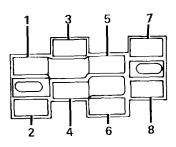
Wiring Face
POWER MIRRORS



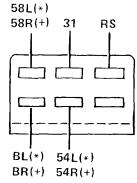
Wiring Face
PROGRAM SWITCH (C1)
(ELECTRONIC TRANSMISSION)



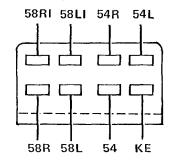
Wiring Face
PROGRAM SWITCH (C2)
(ELECTRONIC TRANSMISSION)



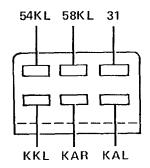
Wiring Face REAR DEFOGGER SWITCH



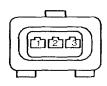
REAR LIGHT ASSEMBLY (+)=RIGHT SIDE



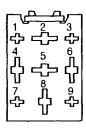
Wiring Face
REAR LIGHTS CHECK RELAY (C1)



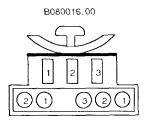
Wiring Face
REAR LIGHTS CHECK RELAY (C2)



Wiring Face
REFERENCE POINT SENSOR

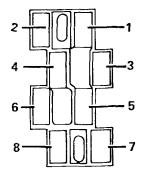


Wiring Face
SEATBELT WARNING TIMER



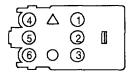
Wiring Face

SEAT BOLSTER SUPPORT MOTOR



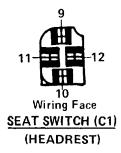
Wiring Face
SEAT BOLSTER SUPPORT SWITCH

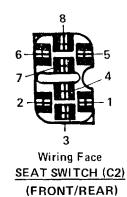
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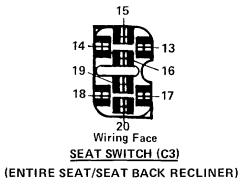


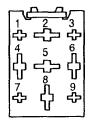
Wiring Face

SEAT HEATING SWITCH

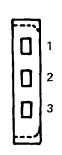




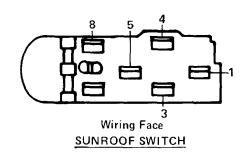


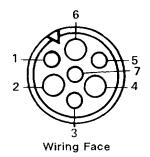


Wiring Face
START RELAY

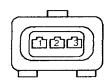


Wiring Face
SUNROOF MOTOR (CI)

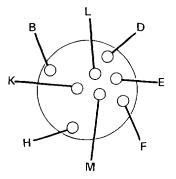




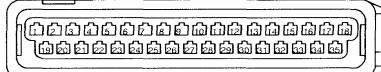
THROTTLE POSITION SENSOR (ELECTRONIC TRANSMISSION)



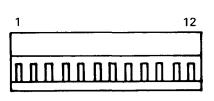
Wiring Face THROTTLE SWITCH (MANUAL TRANSMISSION)



Wiring Face **TRANSMISSION**

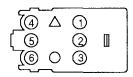


Mating Face TRANSMISSION CONTROL UNIT



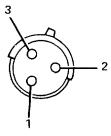
Wiring Face TRANSMISSION RANGE DISPLAY



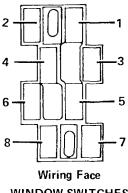


Wiring Face

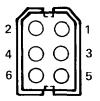
TRUNK LOCK MOTOR



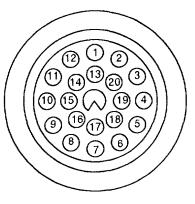
Mating Face **UNLOCK INHIBIT SWITCH**



WINDOW SWITCHES

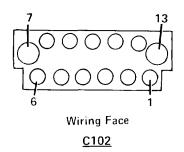


Wiring Face **WIPER MOTOR**



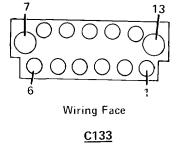
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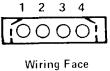
C101





C113

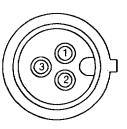




ring Face <u>C103</u>



Wiring Face C114



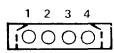
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Wiring Face

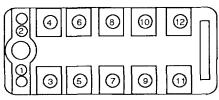
C106



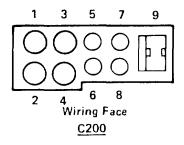
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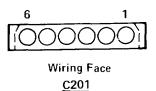
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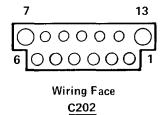
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Wiring Face C155





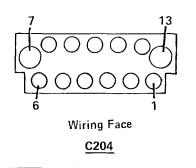


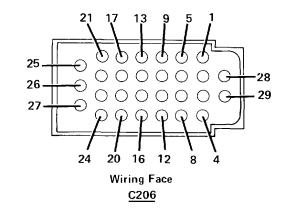
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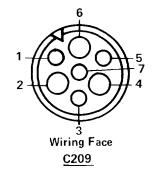


Wiring Face

C203





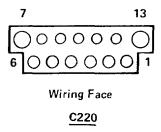


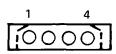
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Wiring Face

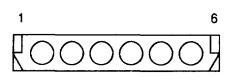
C210





Wiring Face

C230



Wiring Face C250

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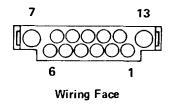
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C270

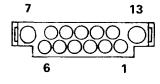
C350

② ④ ⑤① ③ ⑥

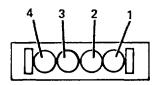
Wiring Face C353



C400



Wiring Face C401



Wiring Face C402

B040004.00



<u>C421</u>

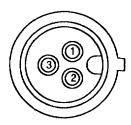
C422

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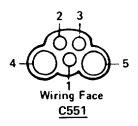


Wiring Face

C423



Wiring Face C503



| A/C Blower Housing | Behind center console | |
|------------------------------|--|-----------|
| ABS Electronic Control Unit | Below RH side of windshield, behind shock tower | 7000- 0-3 |
| ABS Hydraulic Unit | Right of LH front wheel well | 7000- 1-3 |
| Accessory Fuse Box | LH side of engine compartment, near coolant | |
| | reservoir | 7000- 0-1 |
| Active Check Control Unit | In dash, left of steering column | 7000- 3-2 |
| Air Bag Gas Generator | In center of steering wheel | 7000- 4-6 |
| Air Bag Safety Switch | Forward of LH shock tower | 7000-11-6 |
| Air Flow Meter (635CSi) | Top RH side of engine | 7000- 0-5 |
| Air Flow Meter (M6) | Front LH side of engine compartment | 7000-10-2 |
| Amplifier | RH side of trunk | 7000- 9-5 |
| Auto-Charging Flashlight | In glove box | 7000- 7-2 |
| Automatic Transmission Range | - | |
| Switch | Under center console, on LH side of shift lever | 7000- 6-2 |
| Auxiliary Fan | Ahead of radiator | 7000- 2-4 |
| Auxiliary Fan Blocking Diode | Inside power distribution box | 7000- 2-3 |
| Auxiliary Fuel Pump | RH side of trunk floor, below access panel | 7000- 9-2 |
| 3/C Horn Diode | Under LH side of fresh air intake cowl, near board computer horn | |
| Back Up Light Switch | On LH side of manual transmission | |
| Barometric Pressure Sensor | RH front of engine compartment, near Washer Fluid | |
| | Reservoir | 7000-10-5 |
| Battery (635CSi) | LH front of engine compartment | 7000- 1-3 |
| Battery (M6) | RH rear of trunk | 7000-11-4 |
| Blower Select Relay | Under dash, left of glove box | 7000- 6-5 |
| Board Computer Horn | Under LH side of fresh air intake cowl | 7000- 0-6 |
| Brake Accumulative Pressure | | |
| Switch | LH rear of engine compartment, near brake fluid | |
| | reservoir | 7000- 1-4 |
| Brake Fluid Level Switch | LH rear of engine compartment, on brake fluid | |
| | reservoir | 7000- 1-4 |
| Brake Switch | Above brake pedal | 7000- 3-4 |
| Brake Wear Sensor | Near each brake caliper, connected to brake pad | 7000- 8-3 |
| Central Locking Control Unit | Under dash, left of glove box | 7000- 6-5 |
| Chime Module | Under LH side of dash, on hush panel | 7000- 3-5 |
| Clutch Switch | Above clutch pedal | 7000- 3-4 |
| Combination Switch | On LH side of steering column | 7000- 4-4 |
| Compressor Clutch | On front of A/C compressor | 7000- 2-2 |
| Compressor Clutch Diode | Lower RH front of engine compartment, on RH side | |
| | of Δ/C compressor | 7000- 2-2 |

| Compressor Oil Temperature | DIA Control Control Control Control Control | |
|--|--|-----------|
| Switch | Lower RH front of engine compartment, on A/C compressor | |
| Coolant Level Switch | Top of coolant reservoir | 7000- 0-1 |
| Coolant Temperature Sender/ Switch (635CSi) | Front of engine, on thermostat housing | 7000- 0-4 |
| Coolant Temperature Sender/ Switch (M6) | RH side of engine, on coolant manifold | 7000-10-6 |
| Coolant Temperature Sensor | E de la companie de la constant de la companie de l | 7000- 0-4 |
| (635CSi) | Front of engine, top of thermostat housing | 7000 0 4 |
| Coolant Temperature Sensor (M6) | RH side of engine, on coolant manifold | 7000-10-6 |
| (635CSi) | Top RH side of radiator | 7000- 1-6 |
| (M6) | Top LH side of radiator | 7000-10-2 |
| Cruise Control Actuator | RH side of LH front wheel well | 7000- 1-3 |
| Cruise Control Control Unit | Under LH side of dash, above speaker | 7000- 4-3 |
| Cylinder Identification Sensor | LH front of 3.5i engine | 7000- 1-6 |
| Diagnostic Connector (635CSi) . | RH side of power distribution box | 7000- 1-1 |
| Diagnostic Connector (M6) | LH side of engine compartment | 7000-11-6 |
| Door Lock Motors | In rear of each door, behind panel | 7000- 5-6 |
| Driver's Seat Switches | On center console, left of shift lever | 7000- 5-5 |
| Dual Coolant Temperature | | |
| Switch (635CSi) | Upper RH side of radiator | 7000- 1-6 |
| Dual Coolant Temperature | opportur state to tale and the state of the | |
| Switch (M6) | Top LH side of radiator | 7000-10-2 |
| Engine Speed Sensor (635CSi) . | RH front of engine, above A/C compressor | 7000- 2-2 |
| Engine Speed Sensor (M6) | Lower LH rear of engine, on LH side of transmission | |
| | bell housing | 7000-10-4 |
| Evaporative Purge Valve | reservoir | 7000-10-5 |
| Evaporative Purge Valve Relay | RH front of engine compartment, near washer fluid | |
| Evaporative range valve melay r | reservoir | 7000-10-5 |
| Evaporator Temperature | | |
| Regulator | On LH side of heater-A/C unit | 7000- 3-1 |
| Evaporator Temperature Sensor. | In center console, below back of radio | |
| Fader Control | In center of dash, below radio face | 7000- 5-2 |
| Filter Capacitor | On back of alternator | |
| Flasher | Upper LH side of steering column | 7000- 4-4 |
| Fresh Air Door Control | | |
| Potentiometer | Under dash, left of glove box | |

| resh Air Door Control Unit | On LH side of heater-A/C unit | 7000- 3-1 |
|---------------------------------|--|-----------|
| Front Speed Detectors | Back of front wheels, on dust shields | 7000- 8-6 |
| Fuel Injectors | Top of engine, near each cylinder | |
| Fuel Pump Relay | On power distribution box | 7000- 1-1 |
| Fuel Tank Sender Switch | RH side of trunk floor, below access panel | 7000- 9-2 |
| Fusible Link A | RH rear of trunk | 7000-11-4 |
| Gas Filler Lock Motor | In trunk, behind RH rear wheel well | 7000- 9-5 |
| Heater Blower Housing | Behind center console | |
| Heater Regulator | Behind temperature select control | |
| Heater Temperature Sensor | On LH side of heater-A/C unit | 7000- 3-1 |
| High Pressure Cut-Out Switch. | On receiver-drier | 7000- 0-2 |
| High Speed Relay | In power distribution box | 7000-11-6 |
| Horn Brush/Slip Ring | Under hub of steering wheel | 7000- 4-4 |
| Horns | Behind front grille, next to headlights | 7000- 2-4 |
| Hydraulic Height Level Control | | |
| System | In trunk, under spare tire | 7000-11-3 |
| Hydraulic Low Pressure Switch . | Under LH side of car, front of rear axle | 7000-11-2 |
| Hydraulic Pressure Switch | LH rear of engine compartment, near brake fluid | |
| , = | reservoir | 7000- 1-5 |
| dle Speed Actuator (635CSi) | Top center of engine | 7000- 0-5 |
| dle Speed Actuator (M6) | Top center of engine | 7000-10-3 |
| gnition Coil | On RH wheel well, behind washer fluid reservoir | 7000- 0-2 |
| gnition Key Switch | In upper part of steering column, part of ignition | |
| J | switch | 7000- 4-4 |
| gnition Switch | In upper part of steering column | 7000- 4-4 |
| ntensive Washer Pump | Behind RH front wheel well, in reservoir | 7000- 0-3 |
| nterior Light Timer Control | Under LH side of dash, on body electrical bracket | 7000- 4-1 |
| nterior Temperature Sensor | Under LH side of dash, on hush panel | 7000- 3-5 |
| Jet Heaters | On washer jet nozzles | 7000- 2-5 |
| eft Front Crash Sensor | Forward of LH shock tower | 7000- 1-1 |
| evel Control Unit | Under LH side of car, front of rear axle | 7000-11-2 |
| ock Heater | In LH front door, on door lock | |
| ock Heater Control Unit | In left front door, near door lock | |
| oop Contact Rings | In center of steering wheel | |
| Main Fuel Pump | Under car, above right rear axle | 7000- 6-3 |
| Main Relay (635CSi) | On power distribution box | 7000- 1-1 |
| Main Relay (M6) | Under RH side of dash, above glove box | 7000-12-1 |
| Memory Seat Control Module | Under front of driver's seat | 7000- 7-4 |
| Memory Switches | On center console, left of park brake lever | 7000- 5-5 |
| Motronic Control Unit | Under RH side of dash, above glove box | 7000- 7-1 |
| Normal Speed Blower Resistor | Ahead of radiator, on auxiliary fan shield | 7000- 2-4 |
| Vormal Speed Belay | In power distribution box | 7000-11-6 |

| Normal Washer Pump | Ahead of RH front wheel well, in reservoir | 7000- 0-2 |
|-----------------------------------|---|-----------|
| Oil Level Sensor | Bottom of engine oil pan | 7000- 8-4 |
| Oil Pressure Switch | Left rear end of cylinder head | 7000- 2-1 |
| On-Board Computer Module | In center of dash, right of radio face | 7000- 5-2 |
| On-Board Computer Relay Box | Under LH side of dash, above speaker | 7000- 4-3 |
| Outside Temperature Sensor | Under LH front side of bumper | |
| Oxygen Sensor | Underneath car, on catalytic converter | |
| Oxygen Sensor/Fuel Pump Relay | Behind RH side of dash, above glove box | 7000-12-1 |
| Park Brake Switch | In shift console, at base of parking brake | |
| Passenger's Seat Controller | Under passenger's seat, on frame | 7000- 7-3 |
| Passenger's Seat Switches | On center console, right of shift lever | 7000- 5-5 |
| Power Antenna | RH side of trunk, near hinge | 7000- 9-1 |
| Power Distribution Box (635CSi) | Top front of LH front wheel well | 7000- 1-1 |
| Power Distribution Box (M6) | Top front of LH front wheel well | 7000-11-6 |
| Power Window Circuit Breaker . | LH side of dash | 7000- 3-2 |
| Program Selector Switch | On center console, to right of shift lever | 7000- 5-4 |
| Pulse Wheels | Inner sides of rotors | 7000- 8-5 |
| Rear Auxiliary Refrigerant Valve. | Under rear console | |
| Rear Auxiliary Refrigerant Valve | | |
| Diode | Under rear console | |
| Rear Blower Motor | Under rear console, front of rear evaporator | 7000- 7-6 |
| Rear Evaporator Temperature | • | |
| Sensor | Under rear console, in rear evaporator | 7000- 7-6 |
| Rear Lights Check Relay | In trunk, left of rear panel center support | 7000- 9-3 |
| Rear Speed Detectors | Back of rear wheels, near brake assembly | 7000- 8-5 |
| Reference Point Sensor | Lower LH rear of engine, LH side of transmission bell | |
| | housing | 7000-11-1 |
| Right Front Crash Sensor | Forward of RH shock tower | |
| Right Front Door Microswitch | In rear of RH front door, part of door lock assembly | |
| Safety Switch | In center console, to left of shift lever | 7000- 5-4 |
| Seatbelt Switch | In driver's seatbelt buckle | |
| Seatbelt Warning Timer | Under LH side of dash, on body electrical bracket | 7000- 4-1 |
| Speedometer Sender | In rear of differential | 7000- 6-4 |
| SRS Diagnostic Module | Under RH side of dash | 7000- 6-6 |
| Start Relay | Under LH side of dash, on body electrical bracket | 7000- 4-1 |
| Starter | Lower LH rear of engine | |
| Stepping Motor | Under dash, left of glove box | 7000- 6-5 |
| Sunroof Motor | Above headliner, above rear view mirror | 7000- 4-5 |
| Sunroof Motor Relay | Above headliner, above rear view mirror | 7000- 4-5 |
| TDC Sensor | RH front of engine, above A/C compressor | |
| Throttle Position Sensor | Top center of engine, behind rubber boot | 7000- 0-5 |
| Throttle Switch (635CSi) | Top center of engine, behind rubber boot | 7000- 0-5 |

COMPONENTS Throttle Switch (M6) Top front center of engine compartment 7000-10-3 Transmission Control Unit. Under LH side of dash, above speaker 7000- 4-3 Transmission Kickdown Switch. Passenger compartment, under accelerator pedal Trunk Light Switch In trunk lid, near trunk lock 7000- 9-3 Underhood Light Switch Left of RH hood hinge Unlock Inhibit Switch In driver's door, at lock cylinder Washer Fluid Level Switch Ahead of RH front wheel well, in lower front of reservoir Water Shut-Off Valve..... LH rear of engine compartment...... 7000- 1-5 Window Motors In each door, behind panel Wiper Motor Under LH side of fresh air intake cowl 7000- 0-6 **CONNECTORS** C100 (B+ Junction Post) On underside of power distribution box 7000- 2-3 C101 (17 pins) (635CSi) On RH side of power distribution box 7000- 1-3 C101 (17 pins) (M6) On RH side of power distribution box 7000-11-6 7000- 2-3 7000- 2-3 C106 (3 pins) RH front of engine compartment 7000- 2-6 C108 (2 pins) RH front corner of engine compartment C110 (2 pins) Ahead of right headlights' access panel 7000- 2-6 C111 (2 pins) Underside of hood, near LH washer jet nozzle 7000- 2-5 C112 (2 pins) Underside of hood, near RH washer jet nozzle 7000- 2-5 C113 (3 pins) LH side of auxiliary fan shield 7000- 2-4 C114 (8 pins) In power distribution box, on underside of printed circuit board C115 (2 pins) In power distribution box, on underside of printed circuit board C116 (2 pins) Under LH side of front bumper 7000- 0-4 7000- 0-4 C126 (2 pins) Behind LH side of front spoiler C127 (2 pins) Behind RH side of front spoiler C133 (2 pins) Under RH side of dash, above glove box 7000- 7-1 C140 (4 pins) On lower LH side of engine C141 (3 pins) On lower LH side of engine C150 (2 pins) 7000- 0-6 7000- 0-3 C152 (8 pins) Under center of car, near transmission C155 (12 pins) Under RH side of dash, above glove box C200 (10 pins) Under LH side of dash, on LH side of steering 7000- 3-3

7000- 7-5

CONNECTORS C201 (6 pins) Under LH side of dash, on LH side of steering 7000- 3-3 Under LH side of dash, on LH side of steering C202 (13 pins) 7000- 3-3 C203 (3 pins) Under RH side of dash, above glove box C204 (13 pins) Behind center console, above radio Under LH side of dash, on body electrical bracket . . 7000- 4-2 C206 (29 pins) C208 (2 pins) Above clutch pedal....... 7000- 3-4 C209 (7 pins) Under LH side of dash, near body electrical bracket. 7000- 4-2 C210 (4 pins) Under LH side of dash, on LH side of steering 7000- 3-3 7000-10-3 C211 (2 pins) Behind RH side of radiator, taped to harness..... Under LH side of dash, near steering column 7000- 3-3 C214 (2 pins) 7000- 5-3 C215 (2 pins) C216 (2 pins) 7000- 5-3 C219 (2 pins) 7000- 9-1 7000- 4-2 C220 (13 pins) Under LH side of dash, on body electrical bracket . . C221 (B+ Junction Post) (635CSi) Lower LH side of engine, on starter 7000-11-5 C221 (B+ Junction Post) (M6).. Under LH side of dash, left of clutch support C225 (1 pin)....... Under RH side of dash, above glove box 7000-12-1 7000- 2-3 C230 (4 pins) On back of alternator C237 (1 pin)......... C250 (6 pins) Under RH side of dash......... 7000- 6-6 7000- 7-6 C251 (6 pins) Under rear console, top rear of rear blower motor . . C252 (2 pins) Under rear console, top rear of rear blower motor . . 7000- 7-6 Above clip for RH visor C255 (2 pins) C260 (2 pins) 7000- 5-1 C270 (4 pins) 7000- 6-6 Under RH side of dash.......... C290 (2 pins) 7000- 6-6 Under RH side of dash......... C300 (2 pins) 7000- 9-4 7000- 6-1 7000- 4-2 Under LH side of dash, on body electrical bracket . . C302 (Accessory Connector) . . Under rear center console C303 (2 pins) C305 (4 pins) Under LH side of dash, on underside of accessory 7000- 4-2 Under RH side of dash, above glove box C306 (1 pin)...... RH front of trunk 7000- 9-6 C352 (2 pins) C353 (6 pins) 7000- 8-2 C355 (1 pin)...... Under LH side of dash near accessory connector 7000- 3-6

C401 (13 pins)

CONNECTORS 7000- 3-6 C402 (4 pins) C421 (4 pins) 7000- 7-4 C422 (4 pins) 7000- 7-3 C423 (3 pins) Under center console C503 (3 pins) 7000- 5-6 C520 (2 pins) 7000- 5-6 C551 (2 pins) Under center console, near park brake 7000- 7-3 7000- 7-4 C560 (2 pins) In driver's door **GROUNDS** G101 (635) LH side of engine, on motor mount 7000-11-4 G101 (M6) RH rear of trunk, inside battery compartment 7000- 0-3 7000- 1-2 G104 (635CSi) G104 (M6) Front LH side of engine compartment, on inner 7000-10-1 On right hood hinge G200 (Front Interior Ground)... On dash frame, left of steering column G201 (Column Ground) On upper LH side of steering column 7000- 4-4 7000- 8-1 Above LH "B" pillar G306. On hinge of RH visor G600..... Above headliner, above rear view mirror